Dt: 11.06.2025



NATIONAL ALUMINIUM COMPANY LIMITED (A Government of India Enterprise) (A NAVRATNA COMPANY) Panchpatmali Bauxite Mine, Damanjodi-763008. (T & C DEPARTMENT)

E mail: nissankararao.sudhakar@nalcoindia.co.in, deo.azad@nalcoindia.co.in, k.rao@nalcoindia.co.in

TENDER DOCUMENT COVERING LETTER

Tender Ref. No: T&C/MINES/CIVIL/C-1634

Name of the Work: Construction of Grade Separator near CB Bridge -1 with ancillary works at NALCO Mines, Damanjodi.

Dear Sirs,

With reference to above, you are requested to submit your best competitive offer for above referred work as specified in the enclosed documents, considering all the terms, conditions and specifications etc. in **online mode/e-mode** at the tendering portal (indicated in salient points of the tender).

The Bidders shall have to upload the scan copy of **Bank Guarantee (only if BID SECURITY amount >or = Rs. 1,00,000.00) or receipt for payment by electronic mode** towards Bid Security amount along with the **Online** offer.

The copy of receipt for payment against BID SECURITY by electronic mode or Original copy of Bank Guarantee shall have to be submitted /sent beforehand so as to reach the office of tender inviting authority on or before the bid submission due date & time or extended bid due date & time of the tender. In case you are claiming exemption from payment of BID SECURITY, the valid attested by gazetted officer/notarized supporting documents for claiming the exemption (Ref clause no: 6.0 of Annexure-AA) must be uploaded along with the Online offer, failing which the offer will be liable for rejection.

The bidder must be a registered vendor under GST and must possess valid GSTIN.

- a) In case of **SINGLE PART BID TENDER**, the tender document, duly filled in & signed, on each page digitally, along with the required documents in support of terms and conditions as per the NIT/GCC etc are to be submitted in **online** mode along with the requisite BID SECURITY, as per details, indicated at clause no:25.0 of Annexure-AA.
- b) In case of **TWO PART BID TENDER**, the tender document, duly filled in & signed, on each page digitally along with the requisite BID SECURITY, required documents in support of qualifying criteria & other conditions of NIT/ GCC (Part-I: Techno-commercial bid) and the Price Bid (Part-II: Price bid) are to be submitted in online mode as per the details indicated at clause no: 25.0 of Annexure-AA.

NALCO reserves the right to reject any or all offers without assigning any reason thereof.

You are requested to refer to clause **25.0** of Instructions to bidders (Annexure-AA) for details regarding mode, submission, receipt and opening of tender.

Important Note:

- (i) Bidders are requested to quote online well ahead of the schedule tender submission date and time to avoid unforeseen problem like last hour congestion, internet failure etc.
- (ii) **Bidders are requested to visit the tendering portal for online participation,** downloading the tender documents and submit the offer only in e-tendering mode as per the tender schedule. **Bids submitted in any other mode shall not be considered.**

Thanking you,

Yours faithfully,
For and on behalf of
NATIONAL ALUMINIUM COMPANY LIMITED

HOD-T&C, (Tender Inviting Authority)

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25	GCC of NALCO (Enclosed separately)		

CONTRACT DETAILS

1.	NAME OF THE WORK	Construction of Grade Separator near CB Bridge -1 with ancillary works at NALCO Mines, Damanjodi.		
2.	LOCATION OF THE WORK	Outside Mines gate but within Mines lease Area		
3.	TENDER REFERENCE	T&C/MINES/CIVIL/C-1634		
4.	CONTRACT PERIOD	15 (Fifteen) Months		
5.	MODE OF TENDERING	OPEN/TWO PART with Reverse Auction at GEM Portal		
6.	No. of Agency Required and percentage distribution of Work (Subject to availability of suitable vendors)	ONE, 100%		
7.	EMD/BID SECURITY (Ref clause no:6.0 of Annexure-AA)	Rs. 5,02,315.00		
8.	TENDER FEE (Ref clause no:5.0 of Annexure-AA)	NIL		
9.	TENDER SUBMISSION DATE / TIME (Ref. clause 25.6 of Annexure-AA)	On or before: As indicated in the portal		
10.	TENDER OPENING DATE / TIME (Ref. clause 25.6 of Annexure-AA)	On Date: As indicated in the portal		
11.	VALIDITY OF OFFER (Ref Clause 25.8 of Annexure-AA)	120 days from the date of tender opening		
12.	BANK GUARANTEE VALUE (As per clause no. 12.2 of Annexure-AA)	NIL		
13.	INDEMNITY BOND VALUE (As per clause no. 12.2 of Annexure-AA)	NIL		
14.	DEFECT LIABILITY PERIOD (Ref clause 7.0 of Annexure-AA).	12 Months (Ref: Cl. No. 11 of SCC)		
15a.	The value of L0 applicable to clause 20.2 of Annexure-AA (Basic +VDA+ Additional Element)	NA		
15b.	Gate Pass Details	USW SSW SW HSW		
		Temporary gate passes as applicable		
16a.	Applicability of Labour charge variation clause (Ref cl no:20.2 of Annexure-AA)	Not Applicable		
16b	The values of D ₀ applicable (D0= Diesel rate at Damanjodi)	Not Applicable		
16c.	Applicability of POL/Material variation (as per cl no:4.4 of contract manual)	Not Applicable		
17.	Applicability of income tax deduction at source (Ref cl.no. 10.8 of Annexure-AA)	Applicable		
18.	Applicability of GST (Ref cl.no. 10.0 of Annexure-AA)	Applicable		
19.	Applicability of ITC on GST (Ref cl.no. 10.0 of Annexure-AA)	Applicable		
20.	Minimum Workable rate (Ref: Clause no.2.7 of Annexure-AA)	Not Applicable		
21.	Applicability of Pre- Contract Integrity Pact (Ref Cl No. 14.1 & 14.2 of Annexure- AA)	Applicable		
22	Date of Pre-bid meeting	Not Applicable		
23	Joint Venture /Consortium Bidding	NOT ALLOWED, Offers submitted by such Bidders shall be summarily rejected.		

SALIENT POINTS OF THE TENDER

1	Schedule Quantity & Rates: clause no 2.1 of Annexure AA		The Quantity and rate schedule (Price bid format) is enclosed at the GeM bid document in GeM portal.		
2	Quantity Variation: Cl no 3.1, of Annexure AA		Item rate contracts: The Quantities mentioned in the schedule are approximate in nature and may vary by a wide margin for which the contractor shall have no option but to execute the works as per the direction of Engineer-in-charge at the same rates, terms & conditions. Payment shall be released to the contractor for the actual executed quantity.		
3	Independent External Monitor (IEM) details of NALCO			
	Smt. Deepa Krishnan, IRS (Retd.) e-mail: deepakrishnan@gmail.com	Ms. Meeran C IPS(Retd), E-mail: mcborwankar	Borwankar @gmail.com	Mr. Hare Krushna Das, IAS (Retd.) e-mail: hkdash184@hotmail.com	
 "Only representation in respect of Integrity Pact need to be addressed to the IEMs and n regarding tender terms and conditions should be address to the IEMs". "Any clarification regarding the tender details and terms & conditions should be addressed to N officials as per details given below " 			should be addressed to NALCO's		
4	Nominated IEM for the tender		Smt. Deepa Krishnan, IRS (Retd.)		
5	Concurrent Commitments		Applicable Applicable		
6	Reverse Auction		Applicable		
7	Retention / Release of Statutory wage components: 1. The monthly statutory components on wage like EPF, ESI, NH/PH as applicable in the month shall be released along with monthly RA Bill. 2. The Yearly /Annual wage components like Bonus / Annual Leave with wages and End of Contract components like Retrenchment Benefit and Gratuity (if applicable) will be retained from the monthly RA Bills and shall be released on payment of these components to the workmen.		Not Appli	cable	
8	Tendering Portal	·		www.gem.gov.in	
9	Details of Tender inviting Authority		N. Srinivasa Sudhakar GM(E), T&C Department Email: <u>nissankararao.sudhakar@nalcoindia.co.in</u>		

GeM portal General Terms and Conditions (GTC) shall form a part of the tender

Minimum Wages as per NALCO's guidelines as on the date of execution of the work shall be payable to the workmen during the course of execution of the job.

For details of the prevailing minimum wages during the execution of the work, the vendor may contact HRD / User department.

CHECKLIST FOR BIDDERS

Following documents are to be submitted for two-part bids.

SI.	Following documents are to be submitted for two-part bids. Description	Submitted/	
No.	Description	Not submitted	Remarks
1.	Attested/Notarized Copy of Work Order meeting similar works as specified in PQC with Scope of Work, Special Conditions of Contract and Schedule of Rates/Bill of Quantity	Yes / No/ NA (*)	
2.	Attested/Notarized Copy of Work Completion Certificate/Part Completion Certificate against above Work Order	Yes / No/ NA (*)	
3.	Attested/Notarized Copy of Audited financial statements/profit & loss accounts of the last three Financial Years, duly certified by a Chartered Accountant or Annual Report indicating annual turnover.	Yes / No/ NA (*)	
4.	Attested/Notarized Copy of audited balance sheet for the last Financial Year duly certified by a Chartered Accountant.	Yes / No/ NA (*)	
5.	BID SECURITY Amount in form of RTGS/NEFT/ECS/BG as per NIT specification/Attested copy of BID SECURITY exemption Certificate like UAM/NSIC	Yes / No/ NA (*)	*
6.	Attested/Notarized Copy of Independent E.P.F. A/c CODE of Bidder	Yes / No/ NA (*)	
7.	Attested/Notarized Copy of PAN Card of bidder	Yes / No/ NA (*)	
8.	Copy of GSTIN of bidder	Yes / No/ NA (*)	
9.	Attested/Notarized Copy of Proprietorship deed/ Partnership Deed / Article & Memorandum of Association of the bidder	Yes / No/ NA (*)	
10.	Attested/Notarized Copy of Power of Attorney of the signatory of the bid, if signed by other than proprietor	Yes / No/ NA (*)	
11.	Pre-Contract Integrity Pact/ Declaration on implementation of integrity duly filled in & signed in all pages	Yes / No/ NA (*)	*
12.	Tender Document duly digitally signed	Yes / No/ NA (*)	*
13.	Filled-up Internet Banking / R.T.G.S. Banking mandate form	Yes / No/ NA (*)	*
14.	Declaration form duly filled in & signed by authorized signatory of Bid	Yes / No/ NA (*)	*
15.	Undertaking letter on downloaded tender documents duly filled in & signed by authorized signatory of Bid	Yes / No/ NA (*)	*
16.	Deviation from NIT terms & conditions are listed in Deviation Sheet only & signed by authorized signatory of Bid	Yes / No/ NA (*)	*
17.	Appendix I & II regarding relatives in NALCO duly filled up	Yes / No/ NA (*)	*
18.	Appendix III, IV & V regarding details of commitments and proposed site organization of the tenderer and anti-profiteering declaration format duly filled up	Yes / No/ NA (*)	*
19	Litigation History duly notarized Appendix VII	Yes / No/ NA (*)	*
20	Appendix IX on letter head & Appendix X regarding PPP-MII and GFR compliance	Yes / No/ NA (*)	*
21	Supporting documents are attested by Gazetted Officer / Notary Public	Yes / No/ NA (*)	
22	Documents as mentioned against sl. nos. A2 (Other Technical Conditions) in "Documentary Proof" column of "PRE- QUALIFICATION CRITERIA" (Annexure- 1C).	Yes / No/ NA (*)	

NOTE:

IN CASE OF SINGLE PART BIDDING, THE ABOVE DOCUMENTS AS APPLICABLE & MARKED AS (*) SHOULD BE SUBMITTED. Attested – implies attestation by Gazetted officer *** 'NA' means 'NOT APPLICABLE'.

SCOPE OF WORK AND JOB DESCRIPTION

NAME OF WORK: Construction of Grade Separator near CB Bridge -1 with ancillary works at NALCO Mines, Damanjodi.

SCOPE OF WORK:

The scope of work in General shall broadly include, but not limited to following:-

- 1. The agency shall be responsible for submitting the final layout of the proposed LMV road with the grade separator. If necessary, the agency must conduct a survey to prepare this layout. The tender drawings are provided only for a general understanding of the location.
- 2. Agency is required to provide services for the conceptualization, detailed planning, design, and engineering of complete structural projects, including external electrification works. This will encompasses the full development of architectural, general, standard, and structural drawings, alongside the creation of comprehensive layout plans and technical specifications. These are all tailored for the design and construction of reinforced cement concrete (RCC) structures, which include culverts, flyovers, grade separator or underpasses with wing walls.

The structural design should be carried out to ensure a vertical clearance of 8 meters, suitable for heavy traffic, and the structure should be designed to handle Class AA loading, which refers to a high level of weight and load-bearing capacity. Additionally, the design should take into account the soil conditions, with the structure being designed based on a Soil Bearing Capacity (SBC) of 20 tons, ensuring that the foundations are strong enough to support the expected loads without settling or failing. Agency should submit detailed structural design with robust, safe, and efficient structure, fully compliant with engineering standards/relevant parameters.

3. Obtaining the "FIT FOR CONSTRUCTION" certificate from any IIT (Indian Institute of Technology) or IISc (Indian Institute of Science) Bangalore for the design and drawings provided by agency as per relevant BOQ item, involves a thorough evaluation of the submitted engineering plans. The process requires the technical team at IIT or IISc to review the design specifications, structural drawings, and other relevant documentation to ensure that the proposed construction is safe, feasible, and in compliance with industry standards and regulations. Upon successful assessment, the institution will issue a formal certificate confirming that the design and drawings are suitable for construction and can be implemented without any safety or structural concerns. The agency is advised to obtain the mix design for the appropriate grade of concrete required for the design of the RCC grade separator. Only after securing the mix design should the agency proceed with submitting their quote for the tender.

- 4. The agency shall submit drawing, design as detailed at point 1, 2 and 3 of scope of work to NALCO for approval before commencement of the construction work.
- 5. Construction of RCC grade separator with wing wall for movement of HMV drawing shall be provided during course of execution).
- 6. Construction of a bituminous road along with a drainage system throughout the length of the road for LMVs. Detailed drawings will be provided during the execution phase.
- 7. The LMV will travel over the grade separator, so the profile of the bituminous road must be aligned with the grade separator to ensure a smooth transition, allowing the LMV to pass without any jolts or discomfort.
- 8. Drainage work for proposed LMV road.
- 9. Construction of Pipe culverts to serve the purpose of crossing the run-off water towards natural slopes.
- 10. Installation of road studs, delineators, and retro-reflective road marking strips in the specified shade/colour, using hot thermoplastic material applied by a thermoplastic paint applicator machine on newly constructed roads.
- 11. Construction of masonry check dam at foot hill of mountain. No extra payment shall be given to agency for making of approaches to the designated locations.
- 12. All required enabling jobs for making new/modification of road.
- 13. After receipt of culvert/grade separator design as per Sl. No 1, 2&3, NALCO will issue the detail drawing of road
- 14. The details of work are mentioned in the enclosed bill of quantities. However, the actual work shall be as per instruction of Engineer in charge.

SPECIAL CONDITIONS OF THE CONTRACT

Name of Work: Construction of Grade Separator near CB Bridge -1 with ancillary works at NALCO Mines, Damanjodi.

1.0 SCOPE OF WORK:

The scope of work in General shall include <u>Construction of grade separator near CB bridge-1 ancillary</u> works at Nalco Mines.

2.0 Contract Period: Time is the essence the contract. The contract period for this work shall be 15 (Fifteen) Months. The work shall be completed within the contract period.

3.0 OWNER'S SCOPE OF SUPPLY

- 3.1 Water and Electricity point will be provided at the nearest available point at free of cost.
- 3.2 Bidder shall be responsible for the arrangements to obtain supply of water necessary for the works, his labour colony, his workshops, offices etc. All pipe network and distribution system will have to be carried out by the Bidder at his own cost.
- 3.3 The Owner at his discretion and convenience and for the duration of the execution of the work shall provide the land to the Bidder for their offices, godown and workshop for the execution of the contract nearer to the owner's Plant premises. The Bidder shall at his cost construct all these temporary buildings, structures and provide suitable water supply and sanitary arrangement as approved by the Engineer-in-Charge.

4.0 CONTRACTOR'S SCOPE OF SUPPLY

The procurement and supply of cement, reinforcement steel, structural steel and all other equipment's, materials, consumables, hardware etc. including necessary tools, tackles and machinery required for the completion of work shall be the responsibility of the contractor and quoted price shall be deemed to include costs towards the same. On the award of contract, agency shall submit required Mix design approved by authorized laboratory, conforming to IS 10262. All the reinforced concrete works shall be of design mix and agency should use weigh batcher/transit mixer for the concrete works. All testing of materials, cubes shall be as CPWD standards. Expenditure towards, design mix, sample testing shall be done by agency. In addition to above, agency shall provide final layout of LMV road, design drawing of grade separator with wing wall with "FIT FOR CONSTRUCTION" certificate from any IIT or IISc.

5.0 BG & Indemnity bond for Nalco's free Issue material: NA

6.0 MEASUREMENT OF WORK

- 6.10 Payment will be made on the basis of joint measurements, taken by Contractor and Certified by Engineer-in-charge and recorded in measurement sheets. Measurement shall be made for various items under schedule of rates of the following basis as indicated in the unit column of schedule of rates.
 - (I) Length- M, Breadth- B & Height- H/Depth- D (in meter)
 - (II) Number-Nos.
 - (III) Volume Cubic Meter (Cum)
 - (IV) Area- Square Meter (Sqm)
 - (V) Weight in M.T.
- 6.20 Whenever work is executed based on instructions of Engineer-in-Charge, or details are not adequate in the drawings, physical measurements shall be taken by contractor in the presence of Engineer-in-charge.

7.0 GENERAL

- 7.1 Prior to offering of rates, agency is advised to visit the site & assess the local condition and actual work to be executed.
- 7.2 All materials brought by the Bidder for execution of work inside Owner's plant premises shall be with proper challan & documents and records shall be maintained. It will be advisable for the Bidder to store the materials separately for proper identification and all relevant documents to be submitted to department.
- 7.3 Work shall continue with micro planning. Man power & resource deployment shall be planned accordingly for hassle free execution of work. Work shall be executed without disturbing the traffic movement. Within 2 months of award of work, agency need to submit the final layout of LMV road, design drawing of grade separator with wing wall with "FIT FOR CONSTRUCTION' certificate from any IIT or IISc. For construction activity, if any diversion of traffic required, agency shall facilitate traffic diversion at his own cost. Proper barricading including safety tape, traffic cone, and demarcation poles with 3M sticker is to be provided at the work site. No extra payment shall be given for ensuring the safety feature mentioned above.
- 7.4 Contractor is to take labor license/safety Clearance/workers insurance/Height permit as per Nalco rules.
- 7.5 Agency has to store the construction material at designated place as per instruction of E-I-C.
- 7.6 Excavation works shall be carried out with utmost care, necessary precaution/protection to be adhered to ensure safety at NALCO Mines.
- 7.7 Every lot of cement, reinforcement & structural steel shall be supplied with test certificate as per relevant standard
- 7.8 The contractor shall plan and execute his work in a phased manner as directed by the Engineer from time to time and shall fully cooperate with other agencies working at Site simultaneously as well as with Owner's Operation Department so as not to obstruct or retard the work simultaneously being executed by other agencies and in the plant operation in any way. The decision of the Owner on any point of dispute between the various Contractors shall be final and binding on all the parties concerned.

8.0 Terms of payment

- **8.1** Monthly Running Account bills (RA bills) may be raised with wage bill (certified by the NALCO representative) duly enclosed. The said RA bill needs to be checked and certified by Engineer-in-charge or his authorized representative.
- 8.2 Bills shall be processed along with the HRD clearance certificate submitted by the party from the NALCO MINES HRD Department.

9.0 Safety:

- 9.1 The Contractor shall adhere to safe construction practices and guard against hazardous and unsafe working conditions and shall comply with safety rules as set forth herein. The Owner reserves the right to take any appropriate punitive action, in case there is any safety lapse for reasons solely attributable to the Contractor involving his employees or due to his employees.
- 9.2 Safety Training: No person shall be deployed to workplace/ Site without Safety Induction Training. Refresher Safety Training may be conducted at regular intervals. Contractor shall depute their workmen & staff for the training session conducted by NALCO.
- 9.3 The Contractor shall submit to the Owner the name of a Key Person from his organization who shall (a) be fully responsible for safety of persons (b) ensure safety practices during the execution of the Contract/ Order. The Contractor shall engage adequate number of skilled/ unskilled labour and supervisor on the job to execute the work in a safe way. Also the Contractor shall depute his own Safety Officer to look after and ensure the day-to-day Safety Compliances at the work site.

- 9.4 Before start of the day's work, the contractor shall check and ensure that all the workers have put on safety appliances and then allow the workers to go to the work spot.
- 10.0 The contractor must ensure proper disposal of all scrap, surplus construction material and debris etc. at designated places and/or return to the stores as the case maybe.
 - After completion of work, Temporary Site office & store room constructed for this work should be dismantled. The rubbish generated from the work should be disposed at designated places.
- 11.0 **Defect liability period** shall be **12(Twelve) Months** from the date of completion of work and acceptance by NALCO. During defect liability period if any defect has been found the same shall be rectified by the agency at their own cost.
- 12.0 It is recommended to all the agencies to attend pre-bid meeting to clarify doubts/quarries if any, regarding scope and execution of job, prior to bidding.
- 13.0 Only Nawarangpur quality sand will be used for all construction activity.
- 14.0 All charges on account of royalty, tollage, rent octroi terminal or sales tax and/ or other duties or any other levy on materials obtained for the work or temporary work or part thereof (excluding materials provided by the Owner) shall be borne by the contractor.

ANNEXURE-1C

RISK ASSOCIATED AND SAFE / STANDARD OPERATING PROCEDURE (Ref: Recommendations of 10th Conference on Mines Safety

NAME OF THE WORK: Construction of Grade Separator near CB Bridge -1 with ancillary works at NALCO Mines, Damanjodi.

(I) STEPS INVOLVED IN THE WORK

- Earth work in excavation.
- Supply &Transportation of construction material for road construction
- Pouring of Plain/Reinforcment cement concrete.
- Bar bending and laying of reinforcement.
- Shuttering/centering.
- Fab & Erection of structural steel.
- Heating of Bitumen
- Spreading of hot bitumen
- Laying of SDBM & BM.
- Rolling by power roller

(II) RISK ASSOCIATED.

- 1. During excavation person may fall in the trench.
- 2. During production of concreting, Inhalation of Cement powder and aggregates dust causing health problems.
- 3. While mixing and handling of fresh concrete, it may cause injury to work men hand, legs and eyes etc.
- 4. Hot bitumen may fall on foot.
- 5. Inhaling of bitumen during boiling of bitumen.
- 6. Fall of person from height while erection at height.
- 7. During welding, fire sparks may injure the eyes and body of workmen.
- 8. During fabrication, sharp iron cut pieces/used welding rods may cause injury of the foot /body.
- 9. During gas cutting, LPG gas may leak may cause fire accidents.
- 10. Fall of person from height while providing shuttering at height.
- 11. Fire due to electric short circuit in the fabrication yard
- 12. During welding, fire sparks may catch fire with cotton waste generated in fabrication yard.
- 13. Defective gas cylinder regulator and leakage of gas, firing and bursting.
- 14. While gas cutting, fire may catch with cotton debris generated in fabrication yard.
- 15. While gas cutting/welding, fire torch may cause fire injury to workmen.
- 16. During Welding and erection structure at height, welding sparks may falls on the body of the welder/workmen.
- 17. During transportation and erection of fabricated member, the member may slip and fall, cause injuries.

(III) SAFE/STANDARTD OPEARTING PROCEDURES

- 1. Necessary barricade should be provided around the deep trench.
- 2. If the excavated surface is loose, necessary shoring arrangement should be provided to prevent the collapse of soil.
- 3. Fabrication yard should be cleaned regularly and metals scrapes, metal wastage, used welding rod cut pieces etc should be collected and stored in designated place.
- 4. Cotton wastage generated should be collected and kept at the designated places.

- 5. Gas connection, regulator, hose pipe should be thoroughly examined regularly, in case of any defect found, the same should be immediately rectified.
- 6. Lifting cable/sling should be thoroughly examined for its healthiness. Validity etc need to be checked. If found any lapse, the sling/pulley/lifting rope shall be rejected.
- 7. Structural members should be lifted with proper crane and hook arrangement during erection & alignment in position.
- 8. Net arrangement should be provided with proper appropriate cushion height from the ground level/floor level where the Structural working/sheeting work is taking place at height more than 3 metre. Necessary height permit need to be taken for working at Height.
- 9. The required recommended PPEs should be issued to the workmen. Workmen should be allowed in work after ensuring the workmen wearing and using of recommended PPEs
- 10. Gas cylinder handling in the fabrication yard should be done safely. In case of the LPG, it should be rolled vertically by the round handle provided at top. In case of oxygen cylinder it should be handled by rolling horizontally on the ground/floor etc.
- 11. Necessary clearance should be obtained from the Nalco Electrical department for getting Electric power connection, installation welding machine, cutting machines in fabrication yard.
- 12. Electrical connection and insulation should be thoroughly examined, In case of any defect found the same should be rectified before use.
- 13. All electrical connection to the equipments such as welding machines, grinding machines/ cutting machines etc should be properly insulated. Body should be properly earthed.
- 14. Adequate nos of fire extinguisher should be kept in the fabrication yard in different location.
- 15. First Aid box should be kept in the fabrication yard with easy access.
- 16. Housekeeping should be maintained at work site

(V) PPEs INCLUSIVE OF SPECIAL PPEs, IF ANY:

a) Helmet g) Nose mask
b) Welding Helmet h) Safety Hooks
c) Safety goggles i) Safety belt
d) Hand Gloves j) Safety Shoes
e) Hand and Leg sleeve k) Fire extinguisher.

f) Safety Chest apron

(VI) SUPERVISOR/ENGINEER RESPONSIBLE FOR PROVIDING SITE SUPERVISION.

Arjun Basu HOD (CIVIL)
Rohit kumar Khichi Sr. Manager (CIVIL)
p. Syamsundar, AM(Civil)

PRE-QUALIFYING CRITERIA - APPLICABLE

A) TECHNICAL

Eligibility criteria

The bidder should have experience of having successfully completed "Similar work " during the last seven years ending on last day of the month previous to the one in which the NITs are invited, should be either of the following:

(i) (Three similar completed works each (with above criteria) having executed value not less than Rs. 2,00,92,599.00(Rupees Two crore Ninety two Thousand and Five hundred ninety nine only)

(ii) Two similar completed works each (with above criteria) having executed value not less than Rs. 2,51,15,749.00(Rupees Two crore Fifty One Lakhs Fifteen Thousand Seven hundred and forty nine only)

(iii) One similar completed works each (with above criteria) having executed value not less than Rs. 4,01,85,199.00 (Rupees Four crore One lakh Eighty five Thousand One hundred and Ninety nine only)

Evaluation Criteria:

Cost of the completed works by the bidder shall be escalated @10% per annum (simple rate) to bring them at the current price level.

(The cost of work completed within one year prior to original date of bid opening shall not be considered for any weightage. The weightage shall only be considered for work completed prior to one year of original date of bid opening on annual basis and no weightage shall be given for part of the year.)

Against similar work experience, if the work order executed has FIM(Cement and Steel only), then the executed value of those BOQ items related to concreting works will be escalated by 1.428 times to bring parity with the works where there are no FIM(Cement and Steel).

"Similar Work" means; The party must have experience in the following:

"Construction of RCC culverts / RCC Bridges / Construction of RCC framed structure buildings

Construction of Bituminous Roads

Note: In case agency has executed the works as per definitions in a0 and b0 above under separate work orders, for such cases the individual work order values will be combined and considered as a single work for the purpose of determining works at SI No i),ii) & iii)

Documentary proof

The work experience should be of "Working directly" and possess relevant experience as per the details given under experience criteria. "Working directly" implies, working as a Contractor or Sub Contractor under above authorities who is the Principal Owner of the work.

In case of past experience criteria, the experience as a sub-contractor to a main agency in a project awarded by any principal / project authorities shall be considered subject to following:

- a. Bidder to submit detailed work order / PO/ Agreement from the main agency.
- b. Completion certificate issued by main agency.
- c. Copy of completion certificate issued by the Principal / project authorities in favour of the main agency showing due completion of the package.

The bidder should submit Work order copies showing Order value, Scope of Work & Bill of quantity for assessment of Experience Criteria.

Satisfactory Completion Certificate indicating the value of work executed & period of contract should be obtained from Principal Owner of the work for whom the work has been executed.

The Experience/ Completion certificate shall mandatorily bear the name and designation of the Issuing Authority in case the same is issued after 30.06.2022.

Other Technical Conditions: NIL

Partially completed work in progress (not abandoned) shall be considered and the part completion certificate submitted by the bidder should clearly indicate the value of work completed along with completed portion of the work (which should satisfy the similar work) and the performance / progress of the bidder should be satisfactory.

B) FINANCIAL

Eligibility criteria The average annual turnover of the vendor for last three financial years should be minimum Rs. 1,50,69,450.00 (Rupees One Crore Fifty lakhs Sixty nine Thousand Four hundred and Fifty only) (Turn over shall be escalated @10% per annum (simple rate) to bring them at the current price level. The turnover of the latest previous year shall not be considered for any weightage).

Net worth of the bidder during the latest financial year shall be positive as per audited balance sheet.

Documentary proof.

The bidders have to submit the copies of Audited Financial Statements, Profit & Loss accounts and Balance Sheet of the relevant years with a valid UDIN, in support of both the qualifying criteria along with the bid.

(For bids received prior to 30thJune of any year, the financial figure for the previous to previous year may also be considered for evaluation. Whereas for bids submitted after 30thJune, the bidder may also submit financial statement for the previous year certified by Chartered Accountant/Auditor for consideration of their bid.)

ANNEXURE-IE

PRE-CONTRACT INTEGRITY PACT- Applicable

This pre-bid pre-co	ontract Agreement (hereinafter called the Integrity Pact) is made	de on day of the
month of2	2025, between, on one hand, the National Aluminium Company	Limited (NALCO), a company
registered under th	he Companies Act 1956 and a Government of India Enterprise, h	aving its Registered Office at
NALCO Bhawan, P/2	/1, Nayapalli, Bhubaneswar- 751013,Odisha, India (referred to as	s NALCO) acting through Shri
N Srinivasa Sudhak	kar, General Manager (T&C) _(hereinafter called the "BUYER", w	which expression shall mean
and include, unless	ss the context otherwise requires, his successors in office and a	ssigns) of the First Part and
M/s <u>.</u>	represented by Shri	
Chief Executive Offi	ficer (hereinafter called the "BIDDER / Seller" which expression sh	nall mean and include, unless
the context otherw	wise requires, his successors and permitted assigns) of the Seco	nd Part.

WHEREAS the BUYER proposes to procure "Construction of Grade Separator near CB Bridge -1 with ancillary works at NALCO Mines, Damanjodi" and the BIDDER/Seller is willing to offer/has offered the stores and WHEREAS the BIDDER is a private company / public company /Government undertaking/ partnership /registered export agency, constituted in accordance with the relevant law in the matter and the BUYER is a Company under the administrative control of the Ministry of Mines, Govt. of India.

NOW THEREFORE

To avoid all forms of corruption by following a system that is fair, transparent and free from any influence / prejudiced dealings prior to during and subsequent to the currency of the contract to be entered into with a view to:-

Enabling the BUYER to obtain the desired said stores/equipment at a competitive price in conformity with the defined specifications by avoiding the high cost and the distortionary impact of corruption on public procurement, and

Enabling BIDDERs to abstain from bribing or indulging in any corrupt practice in order to secure the contract by providing assurance to them that their competitors will also abstain from bribing and other corrupt practices and the BUYER will comment to prevent corruption, in any form, by its officials by following transparent procedures.

The parties hereto hereby agree to enter into this Integrity Pact and agree as follows:

Commitments of the BUYER

1.1 The BUYER undertakes that no official of the BUYER, connected directly or indirectly with the contract, will demand, take a promise for or accept, directly or through intermediaries, any bribe, consideration, gift, reward, favour or any material or immaterial benefit or any other advantage from the BIDDER, either for themselves or for any person or organisation or third party related to the contract in

- exchange for an advantage in the bidding process, bid evaluation, contracting or implementation process related to the contract.
- 1.2 The BUYER will, during the pre-contract stage, treat all BIDDERs alike and will provide to all BIDDERs the same information and will not provide any such information to any particular BIDDER which could afford an advantage to that particular BIDDER in comparison to other BIDDERs.
- 1.3 All the officials of the BUYER will report to the appropriate Government office any attempted or completed breaches of the above commitments as well as any substantial suspicion of such a breach.
- 2. In case any such preceding misconduct on the part of such official(s) is reported by the BIDDER to the BUYER with full and verifiable facts and the same is prima facie found to be correct by the BUYER, necessary disciplinary proceedings, or any other action as deemed fit, including criminal proceedings may be initiated by the BUYER and such a person shall be debarred from further dealings related to the contract process. In such a case while an enquiry is being conducted by the BUYER the proceedings under the contract would not be stalled.

Commitments of BIDDERs

- 3. The BIDDER commits itself to take all measures necessary to prevent corrupt practices, unfair means and illegal activities during any stage of its bid or during any pre-contract or post-contract stage in order to secure the contract or in furtherance to secure it and in particular commit itself to the following:-
- 3.1 The BIDDER will not offer, directly or through intermediaries, any bribe, gift, consideration, reward, favour, any material or immaterial benefit or other advantage, commission, fees, brokerage or inducement to any official of the BUYER, connected directly or indirectly with the bidding process, or to any person, organisation or third party related to the contract in exchange for any advantage in the bidding, evaluation, contracting and implementation of the contract.
- 3.2 The BIDDER further undertakes that it has not given, offered or promised to give, directly or indirectly any bribe, gift, consideration, reward, favour, any material or immaterial benefit or other advantage, commission, fees, brokerage or inducement to any official of the BUYER or otherwise in procuring the Contract or forbearing to do or having done any act in relation to the obtaining or execution of the contract or any other contract with the Government for showing or forbearing to show favour or disfavour to any person in relation to the contract or any other contract with the Government.
- 3.3 BIDDERs shall disclose the name and address of agents and representatives and Indian BIDDERs shall disclose their foreign principals or associates.
- 3.4 BIDDERs shall disclose the payment to be made by them to agents / brokers or any other Intermediary, in connection with this bid / contract.
- 3.5 The BIDDER, either while presenting the bid or during pre-contract negotiations or before signing the contract, shall disclose any payments he has made, is committed to or intends to make to officials of the BUYER or their family members, agents, brokers or any other intermediaries in connection with the contract and the details of services agreed upon for such payments.

- 3.6 The BIDDER will not collude with other parties interested in the contract to impair the transparency, fairness and progress of the bidding process, bid evaluation, contracting and implementation of the contract.
- 3.7 The BIDDER will not accept any advantage in exchange for any corrupt practice, unfair means and illegal activities.
- 3.8 The BIDDER shall not use improperly, for purposes of competition or personal gain, or pass on to others, any information provided by the BUYER as part of the business relationship, regarding plans, technical proposals and business details, including information contained in any electronic data carrier. The BIDDER also undertakes to exercise due and adequate care lest any such information is divulged.
- 3.9 The BIDDER commits to refrain from giving any complaint directly or through any other manner without supporting it with full and verifiable fact.
- 3.10 The BIDDER shall not instigate or cause to instigate any third person to commit any of the actions mentioned above.
- 3.11. If the Bidder or any employee of the Bidder or any person acting on the behalf of the Bidder, either directly or indirectly, is a relative of any of the officers of the Buyer, or alternatively, if any relative of an officer of the Buyer has financial interest/stake in the Bidder's firm, the same shall be disclosed by the Bidder at the time of filing of tender.
 - The term "relative" for this purpose would be as defined in Section 6 of the Companies Act 1956.
- 3.12. The Bidder shall not lend to or borrow any money from or enter into monetary dealings or transactions, directly or indirectly, with any employee of the Buyer.
- 3.13 Bidder(s)/ Contractor(s) who have signed the integrity pact shall not approach the courts while representing the matter to IEMs and shall wait for their decision in the matter.

4. **Previous Transgression**

- 4.1. The Bidder declares that no previous transgression occurred in the last three years immediately before signing of this integrity Pact, with any other company in any country in respect of any corrupt practices envisaged hereunder or with any Public Sector Enterprise in India or any Government Department in India that could Justify Bidder's exclusion from the tender process.
- 4.2. The Bidder agrees that if it makes incorrect statement on this subject, Bidder can be disqualified from the tender process or the contract, if already awarded, can be terminated for such reason.

5. **Sanctions for Violations:**

5.1. Any breach of the aforesaid provisions by the BIDDER or any one employed by it or acting on its behalf (whether with or without the knowledge of the BIDDER) shall entitle of the BUYER to take all or any one of the following actions, wherever required: -

- (i) To immediately call off the pre-contract negotiations without assigning any reason or giving any compensation to the BIDDER. However, the proceedings with the other BIDDER(s) would continue.
- (ii) The Earnest Money Deposit (in pre-contract stage) and/or Security Deposit / Performance Bond (after the contract is signed) shall stand forfeited either fully or partially, as decided by the BUYER and the BUYER shall not be required to assign any reason therefore.
- (iii) To immediately cancel the contract, if already signed, without giving any compensation to the BIDDER.
- (i) To recover all sums already paid by the BUYER, and in case of an Indian BIDDER with interest thereon at 2% higher than the prevailing Prime Lending Rate of State Bank of India, while in case of a BIDDER from a country other than India with interest thereon at 2% higher than the LIBOR. If any outstanding payment is due to the BIDDER from the BUYER in connection with any other contract for any other stores, such outstanding payment could also be utilized to recover the aforesaid sum and interest.
- (v) To en-cash the advance bank guarantee and performance bond / warranty bond, if furnished by the BIDDER, in order to recover the payments, already made by the BUYER, along with interest.
- (vi) To cancel all or any other Contracts with the BIDDER. The BIDDER shall be liable to pay compensation for any loss or damage to the BUYER resulting from such cancellation / rescission and the BUYER shall be entitled to deduct the amount so payable from the money(s) due to the BIDDER.
- (vii) To debar the BIDDER from participating in future bidding processes of NALCO for a minimum period of five years, which may be further extended at the discretion of the BUYER.
- (viii) To recover all sums paid in violation of this Pact by BIDDER(s) to any middleman or agent or broker with a view to securing the contract.
- (ix) In cases where irrevocable Letters of Credit have been received in respect of any contract signed by the BUYER with the BIDDER, the same shall not be opened.
- (x) Forfeiture of Performance Bond in case of a decision by the BUYER to forfeit the same without assigning any reason for imposing sanction for violation of this Pact.
- 5.2 The BUYER will be entitled to take all or any of the actions mentioned at para 5.1(i) to (x) of this Pact also on the Commission by the BIDDER or any one employed by it or acting on its behalf (whether with or without the knowledge of the BIDDER), of an offence as defined in Chapter IX of the Indian Penal Code 1860 or Prevention of Corruption Act, 1988 or any other statute enacted for prevention of corruption.

5.3 The decision of the BUYER to the effect that a breach of the provisions of this Pact has been committed by the BIDDER shall be final and conclusive on the BIDDER. However, the BIDDER can approach the independent Monitor(s) appointed for the purposes of this Pact.

6. Independent External Monitors (IEMs):

- 6.1 The BUYER has a panel of Independent External Monitors (hereinafter referred to as IEMs) for this Pact in consultation with the Central Vigilance Commission as mentioned in NALCO's NIT/NALCO's website (www.nalcoindia.com).
- 6.2 The task of the IEMs shall be to review independently and objectively, whether and to what extent the parties comply with the obligations under this Pact.
- 6.3 The IEMs shall not be subject to instructions by representatives of the parties and perform their functions neutrally and independently.
- 6.4 Both the parties accept that the IEMs have the right to access all the documents relating to the project / procurement including minutes of meetings.
- As soon as the IEM notices, or has reason to believe, a violation of this Pact, he will so inform the Authority designated by the BUYER.
- 6.6 The BIDDER(s) accepts that the IEM has the right to access without restriction to all Project documentation of the BUYER including that provided by the BIDDER. The BIDDER will also grant the IEM, upon his request and demonstration of a valid interest, unrestricted and unconditional access to his project documentation. The same is applicable to Subcontractors. The IEM shall be under contractual obligation to treat the information and documents of the BIDDER / Subcontractor(s) with confidentiality.
- 6.7 The BUYER will provide to the IEM sufficient information about all meetings among the parties related to the Project provided such meetings could have an impact on the contractual relations between the parties. The parties will offer to the IEM the option to participate in such meetings.
- 6.8 The IEM will submit a written report to the designated Authority of BUYER / Secretary in the Department / within 8 to 10 weeks from the date of reference or intimation to his by the BUYER / BIDDER and should be occasion arise, submit proposals for correcting problematic situations.
- 6.9 Bidder may write to the IEM through E-mail (provided in the tender) for their grievances, if any, giving details of the tender reference, name of the tender issuing officer and Nalco's Unit for quick identification of the tender by the IEM.

7. Facilitation of Investigation:

In case of any allegation of violation of any provisions of this Pact or payment of commission, the IEMs shall be entitled to examine all the documents including the Books of Accounts of the BIDDER and the BIDDER shall provide necessary information and documents in English and shall extend all possible help for the purpose of such examination.

8. Law and Place of Jurisdiction:

This Pact is subject to Indian Law. The place of performance and jurisdiction is the seat of the BUYER.

9. Other Legal Actions:

The actions stipulated in this Integrity Pact are without prejudice to any other legal action that may follow in accordance with the provisions of the extant law in force relating to any civil or criminal proceedings.

10. Validity:

- 10.1 This Pact begins when both parties have legally signed it. It expires for the Contractor 12 months after the last payment under the contract, and for all other Bidders 6 months after the contract has been awarded. If any claim is made/lodged during this time, the same shall be binding and continue to be valid despite the lapse of this pact as specified above, unless it is discharged/ determined by CMD, NALCO.
- 10.2 Should one or several provisions of this Pact turn out to be invalid, the remainder of this Pact shall remain valid. In this case, the parties will strive to come to an agreement to their original intentions.
- 11. If the bidder/ Contractor is a partnership or a consortium, this agreement must be signed by all partners or consortium members

	or consortium members	
12.	The parties hereby sign this Integrity Pact at	on
	For & on behalf of	For & on behalf of
	YER me of the Officer: N Srinivasa Sudhakar	BIDDER

Company: National Aluminium Company Ltd.

Designation: General Manager (T&C)

<u>Witness</u> <u>Witness</u>

1. _______ Malaya Sahoo Sahoo 1. ______

2. ____ Deo Kumar Azad 2. _____

Official Seal

Declaration by Bidder for Implementation of Integrity_NOT-APPLICABLE

Tender Ref: T&C/MINES/CIVIL/C-1634

I/We (<u>)</u> commit to take all measures necessary to
prevent corrupt practices,	unfair means and illegal activities during any stage of his bid or during any
	act stage in order to secure the contract. I/ We further undertakes that
- Will not offer, directly or t	through intermediaries, any bribe, gift, consideration, reward, favour, any material
or immaterial benefit or	other advantage to any official of the Buyer, connected directly or indirectly with
the bidding process, eval	uation, contracting and implementation of the Contract.
	her parties interested in the contract to impair the transparency, fairness idding process, bid evaluation, contracting and implementation of the
	dvantage in exchange for any corrupt practice, unfair means and illegal
- will commits to refrain from it with full and verifiable	om giving any complaint directly or through any other manner without supporting fact.
- will not instigate or cause	to instigate any third person to commit any of the actions mentioned above.
Yours faithfully	
-(Authorized signatory of the	ne Bidder)
Date:	•

INSTRUCTIONS TO BIDDERS

1.0 <u>SCOPE OF WORK</u>: The scope of work shall be as detailed in Annexure-IA. The work shall be carried out as per direction of Engineer-in-charge (EIC)/ Manager in-charge (MIC) subject to special condition of contract given in Annexure-IB.

2.0 SCHEDULE QUANTITY & RATES:

- 2.1 Refer Point No 1 of Salient points of the tender at P/4
- 2.2 Bidders are required to submit digitally signed complete Tender documents ONLINE only along with all Annexure and Appendices downloaded from the tendering portal then filled-up, signed and stamped in each page Price bid in .xls and all other enclosures in .pdf format shall be uploaded.
- 2.3 Price bids must not contain any conditions stipulated by the bidders. Conditional price bids are liable for rejection.
- 2.4 Premium or discount over quoted rate / total amount mentioned separately anywhere in the offer other than in the specified cell of the excel format of the Price bid shall be ignored.
- 2.5 The overall Premium/ Discount, figure should be quoted up to two decimal digits only. Also for unit rates, rates can be quoted in Decimels. Decimal digits beyond two will be ignored for all purposes.
- 2.6 Bidders are requested to quote their best prices considering the fact that price negotiation, if required, may be held with the lowest tenderer only.
- 2.7 The tenderers must quote their most reasonable and workable rate. The bidders must download the BOQ in excel format from the GeM portal (excel file is available in the GeM bid document) and quote the unit rate for all items of the BOQ in excel sheet, the unit rates to be quoted shall be exclusive of GST and submit the same in GeM Portal as PDF. In the portal the bidder should enter the total price for the contract in the designed price location, this price is inclusive of applicable GST and the value to be entered in GeM portal shall be taken from the total amount obtained in the excel sheet of BOQ, where the total price is automatically calculated by the Excel sheet inclusive of GST. Overall total evaluated price for all items of schedule of quantities shall be the basis for determining the reasonableness of price and gradations of the tenders. In case the offered price of the tenderer(s) is found to be unworkable, based on the rate approved by NALCO, the tenderer(s) may be asked to justify their quoted rates within ten days of issuance of letter to that effect. The bidder must provide written clarification including detail price analysis of its bid price in relation to scope, schedule, allocation of risks and responsibilities, and any other requirements of the bid documents. However, if after evaluating the price analysis, Nalco determines that the bidder has substantially failed to demonstrate its capability to deliver the contract at the offered price, then Nalco may reject the bid/ proposal. Nalco also reserve the right to award the job without seeking clarification or receiving clarification from the bidder about the price reasonability. Non-acceptance of work order will be dealt as per the provisions of Bid Security.

3.0 QUANTITY VARIATION:

- (i) Refer Point No 2 of Salient points of the tender at P/4
- (ii) Lump sum / Turnkey Contracts: In case of Turnkey / lump sum contract no adjustment in the contract value shall be made unless there is written instruction by the EIC to change the scope of contract due to addition / deletion of items. Adjustment to the contract value due to such addition / deletion shall be governed by the provisions of GCC.
- **4.0 CONTRACT PERIOD:** The Quality of work output and Time of completion is the essence of the Contract. The contract period for this work shall be as mentioned in **SI no: 4** of Page-3 **from the** effective **start date**

mentioned in the work order. Time period of completion of individual items may be decided jointly by EIC and contractor, which shall be adhered to by the successful bidder.

5.0 TENDER FEE: Refer SI no 8 of Contract Details at P/3 (NOT APPLICABLE FOR THE TENDER)

- 5.1 An amount as stipulated on page no.4 of the tender document towards the tender fee shall be paid in the form RTGS/NEFT/ECS in favor of National Aluminium Company Limited, Damanjodi, paid through any NALCO's Approved Bank (list attached) payable at Damanjodi, with the tender. However the Public Sectors, Government agencies, and firms registered with NSIC (for the service/work for which they are registered) or MSEs registered with DIC are exempted from submission of tender cost, subject to submission of attested (by gazetted officer) documentary evidence in support of the same along with the offer. MSEs registered with DIC who claims exemption of Tender fee through "Udyog Adhaar Memorandum (UAM)", must submit their "UAM" duly verified & certified by the concerned General Manager, DIC. The tender cost should be paid separately and it shall not be clubbed with BID SECURITY. The tender fee is non refundable.

The details of tender fee deposit document submitted physically to the department and the scanned copies furnished at the time of ONLINE bid submission should be the same, otherwise the Tender will be liable for rejection.

In case the bidder is claiming exemption from payment of tender fee, the information along with attested (by gazetted officer) supporting documents for claiming the exemption must also be uploaded online along with the offer.

- i) MSEs having UAM no. shall also submit supporting documents such as UAM certificate, CA certificate (certifying that the unit is a MSE having valid MSE certificate), details available from the website of Ministry of Corporate Affairs, etc to support their MSE status and the same shall be verified by NALCO.
 (ii) In case of any doubt or complaints, NALCO shall refer the matter to the General Managers of the District Industries Centre of the concerned districts to undertake enquiry and verify credentials of the MSE and submit confirmation to NALCO regarding their MSE status.
- 6.0 BID SECURITY: Refer SI no 7 of Contract Details at P/3
- 6.1 The contractor shall deposit the bid security for an amount as stipulated at page no.3 of the tender document in the form of Bank Guarantee or through RTGS/NEFT/ECS in favor of National Aluminium Company Limited, paid from any of NALCO's Approved Banks (list attached) payable at Damanjodi, with the tender. The offers received without bid security will be liable for rejection. However the Public Sectors, Government agencies, and firms registered with NSIC (for the service/work for which they are registered) or MSEs registered with DIC are exempted from submission of BID SECURITY, subject to submission of attested (by gazette Officer) documentary evidence in support of the same along with the offer. MSEs registered with DIC who claims exemption of BID SECURITY through "Udyog Adhaar Memorandum (UAM)", must submit their "UAM" duly verified & certified by the concerned General Manager, DIC. Bid Security shall not carry any interest and will be refunded to all unsuccessful bidders after finalization of the contract but is liable to be forfeited in full or part, at Company's discretion, as per Clause No. 6.3 below. In case of technically rejected bidders of two part / three part bid, the BID SECURITY shall be returned to the bidder after rejection of their offer. BID SECURITY of successful bidder shall be returned after submission of Initial Security Deposit, Security Deposit, The BID SECURITY of the successful bidder if paid in form of RTGS/NEFT/ECS shall be adjusted towards initial security deposit. Bank mandate form in prescribed format, duly filled in & signed (Ref Annexure-V) is to be submitted by the bidder for refund of BID SECURITY through e-payment.

*Bank Guarantee shall be accepted in the prescribed proforma for an amount of Rupee One lakh or more only. The BG submitted towards BID SECURITY shall remain valid for 09(Nine) months beyond validity period of offer.

NOTE: The payment towards Tender fee and BID SECURITY as applicable shall be made as per the following Bank Details.

SI No	Bank Details	
1	State Bank Of India	Damanjodi
2	IFSC CODE	SBIN0006908
3	Bank Account No	10838944125

- The Bidders shall have to upload the scan copy of receipt for payment by electronic mode or Bank Guarantee towards the BID SECURITY and the copy of receipt for payment by electronic mode or Original copy of Bank Guarantee shall have to be submitted / deposited beforehand so as to reach the office of tender inviting authority before the bid submission date or extended bid submission date of the tender at the following address: T&C Dept, Panchpatmali Bauxite Mines, PO: Damanjodi, Dist- Koraput, Odisha-763008 clearly mentioning the Tender No. on the envelop. The details of BID SECURITY deposit document submitted physically to the department and the scanned copies furnished at the time of ONLINE bid submission should be the same, otherwise the Tender will be liable for rejection.

 In case the bidder is claiming exemption from payment of BID SECURITY, the information along with attested (by gazetted officer) supporting documents for claiming the exemption must also be
- 6.3 (a) No Bidder can withdraw his bid after the bid submission due date & time. Withdrawal of any bid after bid submission due date & time will lead to forfeiture of bid security in full **and the bidder shall be debarred as per the provisions of bid security.**
 - (b) Once a withdrawal letter is received from any bidder, the offer will be treated as Withdrawn and no further claim / correspondence will be entertained in this regard.
- **7.0 DEFECT LIABILITY PERIOD (DLP):** The DLP shall be governed by the detailed terms and conditions stipulated in clause 65 and 68 of GCC. Duration of DLP is mentioned at **SI. No. 14** of Page 3. The defect liability period shall be reckoned from the date of completion of the contract period for supply and workmanship unless mentioned otherwise in Scope of Work / Special Condition of Contract.

8.0 **SECURITY DEPOSIT**:

uploaded online along with the offer.

- 8.1 A sum of 10% of the accepted value of the tender or actual value of the work done whichever is higher for contracts not exceeding Rs.1 Crore, 7.5 % for the value of contracts over Rs.1 crore up to Rs. 5 crores and 5% for the value of contracts over Rs.5 crores shall have to be deposited by the person/persons (hereinafter called as contractor) as security deposit with the owner until the expiry of defect liability period.
- 8.2 This may be deposited initially at 2.5% of the value of the contract (referred as initial Security deposit) within a period of 21 days from the date of issue of work order/ FOI/ LOA and the balance will be recovered in installments through the deduction @ 10% of the gross value of the each running account bill for the contract value up to Rs.1 crore, 7.5 % for contract value between Rs. 1 crore to Rs.5 crores and 5% for contract value over Rs. 5 crores, till total security deposit is collected. No further deduction from the bills will be made on this account subject to clause 19.6 of GCC.
- 8.3 Alternatively the contractor may at his option deposit the full amount as mentioned at 8.1 above towards deposit within a period of 21 days from the date of issue of work order/ FOI/ LOA. This amount will have to be suitably enhanced to the tune of above percentage of the executed value.
- 8.4 In case the successful bidder fails to submit the ISD /SD, with in a period of 21 days from the date of

issue of work order/ FOI/ LOA, the ISD amount along with a simple interest @12% per annum as penalty, applicable from the date of issue of LOA/work order till the date of submission of ISD or submission of 1st RA bill, shall be recovered starting from 1st RA bill.

- The bid security deposited with the tender, by the successful bidder **if paid in the form of electronic**mode shall be adjusted towards Initial Security Deposit.
- 8.6 The security deposit will be released after successful completion of the defect liability period on certification of Manager-in-charge / Engineer-in-Charge.
- 8.7 In case the DLP is NIL, the Security Deposit will be released to the successful bidder within three months of the submission of full and final bill to the EIC.

9.0 PAYMENT TERM:

Providing copy of the Income Tax Return for each of the two previous Financial Years for which due date of filling of Income Tax Return has expired with self-certification is mandatory along with each GST Tax Invoice else suitable provisions of Income Tax Act will be applicable.

- 9.1.1 Payment shall be made as indicated in Special Conditions of Contract /against monthly bills duly approved and certified by the Engineer-in-charge. Such Certificate/ approval by the EIC and passing of the amount so payable shall be binding and conclusive subject to deduction as per contract, which is subject to Arithmetical correction if any.
- 9.1.2 Payment facility is available under INTERNET mode through company banker as well as in NEFT/ RTGS (National Electronic Fund Transfer / Real Time Gross Settlement) mode through designated branches. The contractor shall submit duly filled bank mandate form in duplicate with due authentication from their bankers to avail e-payment facility. All the payment shall be made only through e-mode. The prescribed form is enclosed in Annexure-V.
- **9.1.3** If the contract value is Rs.20, 000/- or less only one full and final bill will be admitted.
- 9.2 If full security deposit has been submitted or security deposit is not applicable as per contract terms, then the amount passed will be paid in full. Otherwise, 90%/92.5%/95% (based on contract value) of the amount passed will be paid and 10%/7.5%/5% (based on contract value) will be retained towards the balance security deposit, till full recovery of total security deposit.
- **9.3** The materials drawn if any by the party as "free issue materials" from Nalco shall be reconciled. The reconciliation statement of free issue items / materials should be submitted to the Engineer in-charge for certification. The final reconciliation statement should be submitted along with final bill for release of payment.
- **9.4 (i)** The final bill shall be submitted by the contractor <u>within one month</u> of the completion of contract otherwise the contract may be closed ex-parte' on the basis of the Engineer-in- Charge certificate of the measurement and the amount payable or recoverable as certified by the EIC taking all recoveries into account shall be final and binding on the contractor.
 - (ii) Besides above, the contractor may be treated as dormant or non-responsive. This may affect contractor's futures business with NALCO.
- 9.5 The contractor is required to obtain clearance from HRD dept and submit the same along with RA bill to Manager-in-charge of the contract for processing for release of payment. For obtaining clearance from HRD dept, the Contractor shall ensure that all the contract workmen engaged by him shall follow Biometric Punching System for their daily Attendance. Wages & other applicable dues of the workmen shall be made by the contractor based on the attendance through Bio-metric Punching System. The amount due to the individual workmen should be credited to their respective bank account only, within the stipulated period as per statute. The copy of the payment sheet, bank statement and attendance sheet of individual contract workmen is to be submitted to the HRD department along with each RA bill for

necessary verification, record and clearance of RA bill from HRD department to the Manager-in-charge for processing for release of Payment.

The final bill will only be released subject to clearance of all statutory dues including EPF of the contract workmen by way of bank transfer and obtaining a certificate to this effect from the contract labour cell of HRD dept.

- 9.6 Contractor employing contract labour for execution of the contract shall have to use NALCO's online portal for various activities like safety clearance, issue of gate pass, application for license in Form IV, issue of certificate from Principal Employer (NALCO) in form V for obtaining license from the Central Labour Department, preparation of monthly wage sheets, issue of wage slips, employment cards, preparation and filing of returns, maintenance of statutory registers etc. The contractors have to use the online portal for entering relevant data about themselves and the labour engaged by them.
- 2.7 "The contractor may use NALCO's online application eSaukarya (eMeasurement Book-{eMB} & eBill Application) for submitting measurement books & bills in respect of the jobs carried out by them. This application provides online processing of Measurement Book & Bill, tracking movement of bills, status of bill payment etc. to respective contractor. This application also provides alert and mail at important events /stages.

In order to use the application, contractor must register in the application through the NALCO website (www.nalcoindia.com>Menu>Business>Material & Procurement>eBilling System)

10.0 TAXES & DUTIES :

- 10.1 The rates indicated in **Annexure-II**, are inclusive of all taxes and duties (except GST). For claiming GST from NALCO, the clauses in the para 10.2 to 10.5 below will be applicable.
- 10.2 GST shall be payable extra at applicable rates subject to the fulfillment of following conditions:
 - 1. Providing of GSTIN.
 - 2. Providing proof of payment of GST and correct uploading of invoice into GSTN.
 - 3. Compliance with other relevant GST provisions
 - 4. Payment of GST is subject to reflection of the party's invoice in GSTR 2A/ Anx-2 (GST new return) of NALCO.
- 10.3 For claiming GST from NALCO, the contactor should submit the GST invoice as per the format Annexure-
- 10.4 The contractor shall be fully & solely responsible to the statutory authorities for compliance of all the provisions of GST and other statutory provisions applicable to this work as a service provider.
- 10.5 NALCO reserves the right to recover from the service provider any penalty imposed on NALCO by the concerned statutory authorities due to non fulfillment of GST compliance by the service provider.
- 10.6 The anti-profiteering provisions of GST Act mandate that any reduction in tax rates or benefits of input tax credits be passed on to the service recipient by way of commensurate reduction in prices. Vendors to take note and pass on such benefits to NALCO while quoting.
- 10.7 The bidder has to submit the anti-profiteering declaration format (Appendix V) duly signed and stamped with seal of the bidder at the time of submission of bid.

Anti-Profiteering Clause (Sec 171 of CGST Act) Applicable for Indian Bidders)

10.7.1 If any new Tax/Taxes is introduced on sale of goods/service. Either in lieu of existing tax/taxes or as separate tax/taxes, then the overall incidence of tax/taxes on the Vendor on account of its inputs and outputs wherever less than the incidence of existing taxes, then the Vendor shall pass on to Owner, the benefits thereof by way of commensurate reduction in the basic price w.r.t. Input Tax benefit and reduction in Tax chargeable to Nalco w.r.t. Output Tax benefits in connection with goods and/or services provided.

- **10.7.2** If on the other hand, the incidence of tax/taxes is in excess of the incidence of existing tax/taxes, the Owner on submission of satisfactory proof, shall reimburse the Vendor the additional incidence of tax provided they are within the contractual completion date.
- **10.7.3** The Vendor has to provide a declaration along with the Tender that they will abide by the requirements under CI 171 of CGST Act, 2017.

10.8 **DEDUCTION OF INCOME TAX:**

- 10.8.1 Income Tax as applicable at the prevailing rate on the gross amount billed shall be deducted from the contractor's bills.
- 10.8.2 Compliance to recent amendments to the provisions of Income Tax TDS/ TCS is applicable to vendors for supply of Services. Reference is invited to recent amendments in Finance Act 2021 sections 206AB & 206 CCA of Income Tax TDS /TCS. The newly introduced sections shall be effective from 01.07.2021. In compliance to the said provisions, all payments to the vendor's w.e.f 1.7.2021 for supply of services shall be subject to TDS/ TCS as per the newly introduced sections under Income Tax Act.

The provision mandates different rate of TDS depending upon the Compliance as detailed below:

- i. It mandates submission of Income Tax Return (ITR) filed by the vendor forsupply of Services for two immediate previous years for which the due date of filing the return has been expired.
- ii. It mandates updation of PAN (Permanent Account Number) of Income Tax of the vendor for supply of Services in the vendor master before processing of the Bill for payment.

With introduction of this section w.e.f 1.7.2021, the applicable TDS is 0.1% subject to compliance of (a) and (b) above. However in the event of non-compliance higher rate of TDS shall be applicable as furnished below:

- i. If PAN No is not available, then TDS @ 5% shall be applicable on the amount paid/ credited to the vendor for supply of services.
- ii. If Income tax Return is not submitted as mentioned at (a) above the applicable TDS shall be higher of twice of rate of relevant TDS section or 20 % (for services).

In view of the same,

- (i) All the vendors are required to submit their PAN No with Copy of PAN Card along with the bid.
- (ii) All the vendors are required to submit the copy of Annual Income Tax Return for previous Year 2018-19 and 2019-20 along with invoice for processing the bills up to 30.9.2021. Thereafter, IT Return for next previous year 2020-21 may be submitted if the statutory period for filling the return is expired which shall suffice the release of payment up to 31.07.2022.
- (iii) In the event of non-compliance to the above, the bill shall be processed (after waiting for seven days of Bill submission) with applicable higher TDS as mentioned above.

Providing a Copy of Income Tax Return for each of the Two previous Financial Years for which due date for filling of Income Tax Return has expired with self-certification is a mandatory requirement else suitable provisions of the Act will be applicable.

10.9 DEDUCTION OF CESS UNDER BUILDING & OTHER CONSTRUCTION WELFARE CESS Act.1996

For any building or other construction work which are covered under section 2 (I) (d) of the Building & Other Construction worker (RE & CS) Act. 1996 and the Building & Other Construction Welfare Cess Act. 1996, 1% Cess shall be deducted from the RA & Final bill gross amount payable till the completion of the job. In addition, contractors having 10 or more workers in their establishment have to register themselves with the registering Officer under the Building & Other Construction worker (RE & CS) Act. 1996.

11.0 DECLARATION OF RELATIVES WORKING IN NALCO:

The contractors must furnish certificate as mentioned in Appendix - I & II enclosed, disclosing in detail about their relative / relatives, working in the company. Suppression of this information in any form if detected at any stage will be disqualification and lead to rejection of the offer or termination of the contract as the case may be. The concerned party may be debarred from participation in future tenders.

12.0 MATERIALS; TOOLS & TACKLES; ENERGY/WATER REQUIREMENT:

12.1 The contractor shall have to make his own arrangement for supply and storage of his materials / consumables and general tools, tackles, welding sets, electrodes, chain pulley blocks, slings, gas welding/cutting sets, in connection with execution of work. No extra payment shall be applicable for such provisions. Wherever required consumables of approved quality like general purpose welding electrodes, cleaning agents, Oxygen, D.A., etc to execute the contract shall be in Contractor's scope and contractor has to arrange for these materials at their own cost unless mentioned otherwise in the tender documents attached herewith.

12.2 FREE ISSUE MATERIALS(FIM) / CONSUMABLES / FACILITIES FROM NALCO :

- (a) The contractor will do transportation of FIM from point of issue to work site.
- (b) Electrical energy and Water for the work to be executed inside plant / township, if required, will be supplied by Nalco from any suitable point. The contractor shall have to make arrangements, at his own cost, for tapping and using the power/water so required as per advice of EIC. For availing Electrical energy, the contractor shall have to provide, at his own cost, a MCB (Miniature Circuit Breaker) at the point of power supply by Nalco. The MCB shall have to be of a suitable capacity
 - as decided by Nalco's electrical authorities for the concerned area and shall have to be replaced, as and when warranted, on the grounds of changed power requirements or the MCB having been defective and/or damaged.
- (c) Issue of cement and steel as Free Issue shall be governed by clauses 52 to 54 of GCC unless mentioned otherwise in the scope of work / special conditions / BOQ or elsewhere in this tender document subject to the followings:
- (i) For issue of materials within Mines, the contractor shall submit only indemnity bond for the entire value of materials issued to them free of cost as per clause 53 (ix) of GCC.
- (ii) For value of actual material issued on phased manner for outside Mines, the contractor shall furnish Bank Guarantee equivalent to 20% of the value of material actually issued and indemnity bond for 80% value of materials being issued to the contractor.
- (iii) For materials taken out side Mines to the vendor's shop, Bank Guarantee equivalent 100% of the value of the materials will be submitted by the vender before taking out the materials.
- (iv) The Indemnity bond and the Bank Guarantee (<u>from Nalco's approved bankers</u>) shall remain valid till the material account is totally settled. The Indemnity Bond and BG shall be submitted in the format approved by NALCO.

13.0 **SUPERVISION**:

(i) The contractor shall have to work as per direction of the Engineer-in-charge, and shall report to him daily regarding day-to-day progress. The contractor shall give full access to the Engineer-in-charge/ authorized representative of Nalco to inspect day-to-day work executed by the contractor. Besides the

- contractor shall have to engage his own supervisor to ensure proper workmanship and good quality work, which is a part of the scope of work.
- (ii) If required under prevailing statute, the supervision should be carried out by person holding valid licenses issued by appropriate statutory body.

14.0 **EXECUTION OF AGREEMENT:**

The contractor shall have to execute an agreement (in case order value is more than Rs.1,00,000/-) on non-judicial stamp paper of Rs.50/- purchased in the name of the Contractor from any registered stamp vendor under the jurisdiction of the Orissa High Court, in the specific format of NALCO. The agreement should be executed in the office of T&C Department-I/c, NALCO, Damanjodi within 10 days of receipt of Work order or before starting the execution of the work, whichever is earlier.

14.1 PRE CONTRACT INTEGRITY PACT: Refer SI no 21 of Contract Details at P/3

Bidders are required to unconditionally accept the "Integrity Pact (IP)" (executed on plain paper), as per format attached separately at Annexure-IE, which has been pre-signed by the Employer, and upload the same duly signed on all pages by the Bidder's Authorized Signatory before stipulated Project Proposal submission time. Bidder and its Subsidiary (ies) and/or Holding Company and/or Subsidiary (ies) of its Holding Company / Consortium members shall individually sign Integrity Pact (IP) and the same shall be uploaded before stipulated Project Proposal submission time. Bidder's failure to comply with the aforesaid requirement regarding submission of Integrity Pact (IP) is liable for rejection of Project Proposal as being non-responsive.

In case of joint venture/ consortium bidding (*Not applicable for this tender*), selected bidder being a Consortium, in addition to above, after incorporation of Joint Venture Company, Integrity Pact shall be signed by the Joint Venture Company along with Project Agreement.

14.2 INDEPENDENT EXTERNAL MONITOR (IEM):

In respect of the Tender, the Independent External Monitors (IEMs) would be monitoring the Bidding Process and execution of Project Agreement to oversee implementation and effectiveness of the Integrity Pact Program.

The following Independent External Monitor(s) (IEMs) have been appointed by NALCO, in terms of Integrity Pact (IP) which forms part of the NALCO Tenders/Contracts.

As per NIT Documents, Salient Points

IEM is authorized to examine /consider all references made to it under this tender. The bidder(s), in case of any dispute(s) / complaint(s) pertaining to this package may raise the issue either with the designated 'Nodal Officer' in NALCO or directly with the IEMs at above Address.

- i. The Independent External Monitors (IEMs) have the right to access without restriction to all Project documentations of the NALCO including that provided by the Bidder. The Bidder will also grant the Monitor, upon its request and demonstration of a valid interest, unrestricted and unconditional access to its Project Documentations. The same is applicable to Subcontractors. The Monitor is under contractual obligation to treat the information and documents of the Bidder / Subsidiary (ies) and/or Holding Company and/or Subsidiary (ies) of its Holding Company / Consortium members/Sub Contractors with confidentiality.
- ii. Tender Inviting Authority is the Nodal Officer for necessary coordination in this regard.

- iii. If the Employer has terminated the Contract pursuant to provisions of Integrity Pact (IP), NALCO shall encash the Contract Performance Bank Guarantee/Performance Guarantees, in accordance with provisions of Integrity Pact.
- iv. The bid security shall be valid for nine months beyond validity period of offer. In case of security deposit, same should be valid till the complete conclusion of the contractual obligations to the complete satisfaction of both the BIDDER and the OWNER, including warranty period.

14.3 **SECRECY TERMS**:

The contractor shall use all the documents, drawings, data & information of proprietary in nature, received from NALCO, solely for the purpose of performing and carrying out the obligations on their part under this contract. He shall not disclose the same to any other person except to the extent required in the performance of the work and shall maintain the utmost secrecy. Contractor and NALCO shall bind their employees, who are involved in engineering of the project by a suitable secrecy contract. The documents, drawings, data and information received from NALCO shall not be used by contractor for any other purpose and will also keep them confidential. All data, documents and information provided by Contractor during the course of execution of the work will be treated as confidential by NALCO and will not be released to any third party, without specific written permission of Contractor.

Breach of Secrecy: In case of breach of secrecy by the Contractor, Nalco will have right to terminate contract, Performance Security and claim damages from the party

15.0 GATE PASS &SECURITY: The contractor shall have to arrange valid gate passes for the labor/ workers engaged by him in order to enter into the Mines premises if the work is to be executed inside Mines.

15.1 TIME OF WORK: The Mines working timings are as follows:

NAME OF THE SHIFT	DURATION FROM	то
"A" SHIFT	06.00 AM	02.00 PM
" B " SHIFT	02.00 PM	10.00 PM
"C" SHIFT	10.00 PM	06.00 AM
G ENERAL SHIFT	08.30 AM	05.00 PM

16.0 OCCUPATIONAL HEALTH & SAFETY MANAGEMENT SYSTEM:

16.1 SAFETY:

The contractor shall have to take necessary safety arrangements / precautions for the workmen engaged by him and shall be responsible for any First Aid/ Emergency treatment for his labors/workmen. In addition, the contractor shall have to abide by all fire & safety regulations of the owner. The contractor has to execute the works after taking necessary instruction & clearance from the safety officer, available at Mines.

16.2 All lifting/handling tools & tackles should be load-tested as required by law. Mobile equipment such as Truck, Tractors, Tippers, Dumpers etc. shall have valid fitness certificate with due insurance required as per law.

16.3 PERSONAL PROTECTIVE EQUIPMENTS (PPEs):

The contractor shall have to provide all necessary PERSONAL PROTECTIVE EQUIPMENTS (PPEs) like *Safety Shoes, Gum Boots, Helmets, Safety Goggles and Nose Masks* etc. and any others as applicable to the workmen engaged by them as per the requirement. Safety aprons, fluorescent jackets and Masks should also be provided to all workmen engaged in wherever necessary. The contractor should ensure use of the above by his workmen during the contract period. In case the contractor fails to provide PPEs

- as per requirement, at the time of starting the job, they will not be allowed to carry out the assigned job.
- The contractor should be aware that the workers engaged by him shall not be allowed to enter into the Mines at the NALCO Mines gate unless they wear the safety helmet and safety shoe. The contractor shall take all necessary steps/actions so that his workmen enter into the NALCO plant premises with safety helmet and safety shoe.
- II) The OHSMS Policy is enclosed. The contractor has to ensure attendance in a training programme for all his contract workers conducted by safety department and obtain a certificate before putting the workers to work front.
- III) The contractor has to adhere to "NALCO's safety code for contractors" while executing the work.
- IV) In case the contractor shows negligence in adherence to the above conditions and results in causing loss to the company properties or causing obstruction for normal movement inside the plant, NALCO may take suitable action as deemed fit and NALCO may severe the business relation with the party.
- **16.4 Medical Checkup:** Contractors will have to submit medical certificate from a Govt. Hospital or registered medical practitioner in the prescribed format for the workmen engaged by him along with application for gate pass and for annual renewal. No gate pass will be issued / renewed unless the medical certificate is enclosed along with the application.
- 16.5 The Engineer in-charge executing the contract upon his satisfaction that the Contractor is not performing as per the safety requirements may direct stoppage of work. The contractor shall not proceed with the work until he has complied with such directions to the satisfaction of concerned Engineer in-charge.
- 16.6 The contractor shall be fully responsible for accidents caused due to him or his agents workmen's negligence or carelessness in regard to the observance of the safety requirements and shall be liable to pay compensations for injuries.
- **16.7** Without prejudice to the right conferred by the Clause 16.5 above for stoppage of work the contractor shall be liable for penalty as per the provisions stipulated at Cl No. 34.0.
- **16.8** Whenever work at height is involved, contractor must obtain working at height permit from concerned Dept. for the persons required to work at height.
- 16.9 The Engineer in-charge executing the contract will assess the penalty amount having regarded to all the circumstances, in particular the nature and the gravity of the violation & will issue a show-cause notice specifying therein the proposed penalty. Considering the cause shown by the Contractor, if any the Engineer in-charge executing the contract shall pass final orders which shall then be final and binding on the contractor. The penalty amount shall be recoverable from any bill and / or EMD / SD of the Contractor without any further reference to him.

17.0 **ENVIRONMENTAL REQUIREMENTS:**

- 17.1 The contractor shall be responsible to promote awareness on the Environmental requirements among the workmen engaged by them for the subject job and ensure adherence to sound environmental practices.
- 17.2 The contractor shall remove all the waste/debris generated during the work on each occasion & dispose off to a place identified by Engineer-in-charge. The thorough up keeping of the work spot before the contractor leaves the work spot is essential. In case the contractor fails to comply with the above, the owner may get the up keeping done & recover the expenses with overheads from the contractor.
- 17.3 The contractor has to ensure efficient use of natural resources like water, fuel oil and lubricants.
- 17.4 In case the contractors are quoting for oil, grease, chemicals and toxic substances or these substances form a part of materials quoted they should ensure proper storage, handling, packing and shifting of materials to our site properly so that the same should not pollute the environment.

- 17.5 The contractor should ensure that materials/ equipment quoted is manufactured/ supplied through Eco friendly process/ system.
- 17.6 The contractor should ensure proper awareness of workers working in their factory/ plant to maintain for a green and clean environment inside/ outside their plant.
- 17.7 It will be the responsibility of the contractor to use Eco friendly packing materials.

18.0 **STATUTORY PROVISIONS:**

- The contractor shall abide by various statutory provisions to the satisfaction of Central/State Government Authorities. The contractor has to comply with provisions made in various statutes such as The Contract Labor (Regulation & Abolition) Act 1970, the payment of Bonus Act 1965. The Employees compensation Act 1923, The Employees Provident Fund & Misc. provisions Act 1952, The Payment of wages Act 1936, The Minimum wages Act 1948, The Industrial Disputes Act 1947, The Mines Act 1952. In case of failure of the contractor to comply with any statutory provisions, NALCO as principal employer, shall have the right to withhold the bills and/or security deposit of the contractor and/or take such action as it may be deemed fit.
- The Engineer-in-charge/Section-in-charge shall ensure that the following statutory requirements are being complied by the contractor. The bidder to take note for necessary compliance.
 - 1) Before executing the job, the contractor has to submit Police Verification Report from the Local Police Station, Voter/Aadhaar Card for imparting Mines Vocational Training. After completion of the MVT. It must be required to cover all the workmen under Employees Insurance Scheme and then photo gate pass shall be issued in favour of contract workmen.
 - 2) If the contractor intend to engage 20 or more workmen on the said job then he/they must take labour license from the Asst. Labour Commissioner (Central), Bhubaneswar. In such case, the contractor has to apply in Form-IV to the Principal Employer to obtain Form-V as per the CL(R&A) Act, 1970.
 - 3) The workmen engaged on the job will be paid Minimum wages as circulated by Nalco from time to time. All the payments shall be made through Bank Account only before 7th of the Month.
 - 4) The contractor has to issue Wage slip well in advance & ensure that the wage payment sheet is duly signed by the concerned workmen & the representative of the Principal Employer, after that the payments shall be made only through Bank Account of the individual workman.
 - 5) The Provident Fund contribution shall be deducted and deposited in the Individual PF Code allotted to the contractor and ensure timely submission of reports/returns to the Appropriate Authority.
 - 6) Holiday wages as declared by Nalco shall be paid month wise, if occurred during the month.
 - 7) Minimum Bonus @ 8.33% shall be paid to the workmen on the wage limit i.e.Rs.7,000/- or the Minimum wage for the scheduled employment as fixed by the appropriate Government, whichever is higher before Puja or within one month of the completion of the contract as per the Payment of Bonus Act, 1965 revised.
 - 8) After completion of the contract, Leave salary, Retrenchment Benefit, bonus are required to be paid within 48 hours to the workmen.
 - 9) All the workmen shall be provided Employment Card (within 03 days of commencement of duty) & Wages slip every month before disbursement of Wages as per the Contract Labour (R&A) Act, 1970.
 - 10) Statutory records/registers are required to be maintained under different labour laws by the Contractor and to be shown to the appropriate authority on demand.
 - 11) The contractor should also provide Personnel Protective Equipment to all their workers engaged on the job.

- 12) The contractor has to insure their workers under the Payment of Gratuity Act, 1972 for payment in the event of death.
- 13) The contractor has to ensure the compliance under the Motor Transport Workers Act, 1961
- 3) The contractor should not engage persons, male or female below 18 years of age and above 60 years of age for the execution of the work awarded to him.
- **4)** In case of electrical contracts, the tenderer should have possessed valid electrical contractor's license of MV/HV/EHV as the case may be, issued by licensing authority of government of Odisha, a copy of which shall be enclosed along with the offer.

19.0 DOCUMENTS TO BE SUBMITTED BY BIDDER:

- 1) Tender documents duly signed and stamped with seal of bidder
- 2) EMD receipt
- 3) Annexure III duly filled up signed and stamped with seal of bidder
- 4) Annexure V duly filled up signed and stamped with seal of bidder
- 5) Annexure VI duly filled up signed and stamped with seal of bidder
- 6) Annexure VII duly filled up signed and stamped with seal of bidder
- 7) Annexure IV duly filled up signed and stamped with seal of bidder
- 8) Appendix I duly filled up signed and stamped with seal of bidder
- 9) Appendix II duly filled up signed and stamped with seal of bidder
- 10) Appendix III duly filled up signed and stamped with seal of bidder
- 11) Appendix IV duly filled up signed and stamped with seal of bidder
- 12) Appendix V duly filled up signed and stamped with seal of bidder
- 13) Pre-contract Integrity Pact/ declaration on implementation of integrity duly filled up signed and stamped with seal of bidder
- 14) Declaration of % of Local content along with the place of value addition on Letter head
- 15) Format for Declaration towards Compliance of Order (Public Procurement No.1, 2 & 3) dtd 23 Jul 2020 & 24 Jul 2020 on Restrictions under Rule 144 (xi) of the General Financial Rules (GFRs), 2017

The bidder should also submit duly attested (attested by Gazetted Officer) / notarized copies of the following documents along with the bid:

- 1) MSME Certificate if applicable
- 2) PAN Card of the bidder. (For proprietorship firms PAN should be in the name of the sole proprietor and for other firms/ companies PAN must be in the name of the respective firm/ company).
- 3) PAN Based GSTIN of the bidder
- 4) Proof of Possession of independent EPF code. The tenderer shall possess independent P.F. "Account Code" from the concerned Regional Provident Fund Commissioner. A copy of evidence in this respect may be furnished as & when required.
- 5) Proprietorship Deed/ Partnership Deed/ Article & Memorandum of Association of the Bidder
- 6) Power of Attorney of signatory of the bid, if the signatory of the bid is other than the proprietor
- 7) Profit and Loss accounts and Balance sheets for the last three financial years as per PQC

The bidder should also submit notarized copies of the following documents along with the bid:

1) Appendix VII duly filled up signed and stamped with seal of bidder and notarised.

Non-submission of the above documents shall lead to rejection of bid. No correspondence/documents shall be entertained after scheduled tender submission date and tender opening regarding submission of shortfall documents.

20.0 PAYMENT OF WAGES TO ENGAGED LABOUR AT SITE:

20.1 WAGES OF THE CONTRACT LABOR:

- A) The payment of minimum wages to the contractor labors shall be as per the rates notified by the central government, as per the minimum wages act 1948 and as adopted/circulated by the Nalco management from time to time.
- B) The classified workers in different categories will be as per the notification issued by the central government fixing the minimum wages for above scheduled appointment. Where the minimum wages notified by the government of Odisha is higher than the rates notified by the central government, the government of Odisha rates should apply to concerned scheduled employment as long as the same remains higher than the central government rates.
 - Therefore, the contractor must quote their rates considering the following conditions applicable

 The rate of minimum wages for different categories of laborers' as per the LO rate are indicated in

 Salient Points of the tender at P/5.
- C) Besides the minimum wages payable as mentioned above, the contractor is required to pay an additional element as applicable per day as a part of wages per day. It would qualify for all statutory payments.
- D) In addition to minimum wages, an amount as applicable shall be payable to each contract labourer towards canteen subsidy and this will be paid by the contractor concerned which will qualify for deduction of provident fund and other statutory deductions as applicable.
- E) Also contractor shall pay to his workmen medical benefit & special compensatory allowance **as applicable** per day of actual work.
 - The daily wages to be paid shall include the following components –Basic wages, VDA, contribution to provident fund, additional element, canteen subsidy, medical benefit, special compensatory allowance, bonus, leave salary, safety appliances, holiday/ PH/NH wages and retrenchment benefit as applicable to NALCO Mines.
- F) The minimum wage as notified by the chief labour commissioner (central) has a variable component as special allowance which is linked to average AICPI for industrial workers, which keeps on changing every six months.
 - The contractor has to absorb all such variations due to increase in minimum wage in their quoted price, and no claim whatsoever on this account shall be entertained in case labour price variation clause is not applicable to the contract.
- a) Price variation clause (PVC) towards changes in labour charge for this contract (Refer SI no 16a of Contract Details at P/3)
 - b) In case labour charge variation Clause is applicable for this contract as per Sl. No. 16a of Page-3, the following shall be applicable:
 - 1. In case of increase in minimum wages of the workers, the differential wages and associated components will be reimbursed based on actual payment to labourers excluding OT amount claimed.
 - 2. The reimbursement of escalated amount under this provision will be based on documentary evidence of payment of the claimed amount to the bank account of the workmen.
- 20.3 In case the contractor fails to pay wages to the workmen employed by him for the subject work, NALCO will make the payment and recover the same from the contractor's bill along with 10% service charge for the amount paid.
- **20.4** The contractor failing to make payment of labor wages as per applicable Law, may be debarred / banned for conducting future business with NALCO.

21.0 RECOVERY TOWARDS COMPENSATION FOR DELAY:

Quality and time (contract period) is the essence of the contract. In the event of failure of the contractor to perform as per the contract in the stipulated period, penalty is leviable @ 1% of contract value for every week of delay subjected to maximum of 10% of work order value and/or as specified in the special

conditions of contract. Decision of engineer-in-charge in this regard is final and binding. Clause no.24 of GCC is applicable for the above

This is a genuine pre-estimate of the loss/damage which will be suffered on account of delay/breach on the part of the contractor and said amount will be payable on demand without there being any proof of the actual loss or damages caused by such delay/breach. GST as applicable shall also be recovered.

ARBITRATION: The clause No.87 of General Conditions of contract shall be applicable incase of any dispute or difference whatsoever, which may arise at any point of time. Subject to all other provisions contained in clause 87 of GCC, the provisions of the Arbitration and Conciliation Act, 1996 or any statutory modification or re-enactment thereof and the rule made there under, and for the time being in force shall apply to the arbitration proceeding under this clause.

23.0 TERMINATION OF CONTRACT:

- a. If the performance of the successful bidder is found unsatisfactory during the period of contract, the contract will be terminated with short notice of 15 days and the same shall be carried out by any other of the successful bidder / agency at the risk & cost of the contractor. Other penal actions such as forfeiture of BID SECURITY and Security Deposit and debarring the contractor for participating in future tenders of NALCO may also be taken.
- b. If the Government of India or any Statutory Authority/empowered to do so, decides/directs to terminate the Contract, the contract shall be terminated without any notice and for that contractor shall not be entitled to any claim such as extra claim, loss, loss of profit etc. against NALCO. The settlement of the dues of contractor shall be done on the basis of execution of actual work in accordance with the terms & conditions of contract.
- c. Short Closure of Contract: NALCO reserves the right to short close the contract by serving 15 days' notice to the contractor, when either of the contract value is executed or the assigned BOQ quantity is exhausted. The decision of NALCO in this regard shall be final & binding on the contractor.

24.0 GENERAL INFORMATION:

- 24.1 Before submission of the bid the bidders are requested to read the bid document carefully make themselves fully conversant with the GCC, Special Conditions of Contract, and Conditions of bidding, Specific conditions, technical Specifications and bid drawings if any. The bidder should visit site and get familiarized with the site conditions so that, no ambiguity may arise in these respect subsequent to submission of the bids.
- 24.2 NALCO's General Conditions of Contract (GCC) & Special Conditions of Contract if any shall form part of this contract. The tenderer is advised to go through them before quoting the rates. It will be taken for granted by NALCO that tenderer has seen and gone through the terms and conditions and shall abide by those.
- 24.3 Wherever transport of material is applicable, the contractor has to ensure that goods carried during transportation do not exceed permitted laden weight as certified by registering authority for the respective vehicles.
- 24.4 Wherever applicable Bank Guarantee are to be submitted in Nalco's prescribed format only from NALCO's approved Banker.
- 24.5 (i) In case there are more than one L-1 bidders, the concerned bidders may be called to offer maximum possible discount on their quoted rates in sealed envelope in order to decide the L-1 bidder.

- (ii) In case of tie of price bids, the following criteria shall prevail in the given order. (after application of clause (i) above.
 - a. Bidder having highest average turnover during last three financial years shall be preferred.
 - b. The existing contractor/latest contractor executing the same contract satisfactorily shall be preferred.

Note: Average Annual Turnover shall be decided on the basis of audited profit and loss accounts submitted by the bidder for the last three financial years.

- (iii) In case of tie for L2 or other positions and L1 price matching is to be sought for splitting of the job as per NIT condition, then L2, L3 etc positions shall be determined by applying criteria at SI. No. (ii) above."
- 24.6 The bidder is required to give the names of other firms / agencies / partnership firm / wholly owned or partly owned subsidiary etc. where they are having financial / professional stakes and also give a certificate if any such firm / agency are participating in the subject tender.
- 24.7 Bidders are requested to quote their best prices considering the fact that price negotiation if required may be held with lowest bidder only.

25.0 MODE OF SUBMISSION, RECEIPT AND OPENING OF TENDER:

- **25.1** All covering letters & information are to be included in the offer.
- 25.2 The tender duly digitally signed should be uploaded online in web site of the tendering portal. The Bidders are advised to fill up the prescribed *Formats* available in the tender document as Annexures and Appendices as per requirement with no deviations to the specific requirements, terms & conditions and upload the complete set of tender document duly signed on the bottom of each page along with a forwarding letter addressed to the HOD(T&C), Nalco Damanjodi for uploading in the Online Tendering Portal.
- 25.3 In case deviation is unavoidable, bidders are instructed to give all deviations in the enclosed deviation statement sheet only (Annexure-VII). Please be informed that only deviation statement will be evaluated and considered.
- 25.4 Deviation(s) listed at any other place shall not be considered at all and shall not be binding on NALCO. The tender shall be evaluated based on the deviation statement and no claim whatsoever shall be entertained irrespective of bidder has accepted this particular clause or not.
- **25.5** Financial implications of the agreed deviation as per assessment of NALCO will be loaded on the price quoted by the bidder. Deviation not accepted by NALCO will have to be withdrawn by the bidder otherwise such bids may be disqualified/rejected.
- 25.6 Tenders are to be uploaded in the tendering portal web site on or before time & date specified at SI.
 No. 9 of Page-3 of tender document. The PART-I bids in case of two part tendering and Single part bid in case of LTE tendering shall be opened at the time & date specified SI. No. 10 of Page-3 of tender document.
- 25.7 In the event of the office remaining closed on the Bid opening date, tenders will be opened on the next working day as per the convenience of the concerned officials.
- 25.8 The validity period of the offers submitted by the bidders shall be as indicated at SI. No. 11 at page-3 from the end date of submission of Tender. However, NALCO reserves the right to defer the date of tender opening in case the response is considered to be inadequate or due to any other reasons. In such event, the bidders shall have to visit the site tendering portal to see the next tender submission &

opening dates. In such case, validity period of the offer shall be reckoned from the extended last date of tender submission. Any Addendum/ Corrigendum to the tender shall only be uploaded in the tendering portal web site and separate information shall not be sent to the bidders by NALCO.

- **25.9** The price bids of technically qualified bidders shall only be opened ON LINE.
- **25.10** All the supporting documents uploaded with the offer should be attested by a Gazetted Officer or Notary Public and are required to be signed on each page by the bidder or by their authorized representative.
- 25.11 The tenderer shall ensure submission of complete information / documents in the first instant itself. Nalco reserves the right to evaluate the offer based on the details furnished by the bidders on the scheduled date of tender submission without seeking any subsequent additional information. If at all shortfall documents are sought from the bidders, bidders are required to submit shortfall documents only pertaining to the technical credentials already submitted in the first instant, any fresh work experience credentials (e.g. Work orders/ work completion certificates) will not be considered for evaluation of the bids.

As per Manual for Procurement of Works 2019 Ministry of Finance Department of Expenditure 5.4.5 Normally no post bid clarification at the initiative of bidder shall be entertained. The shortfall information /documents if any may be sought only in case of historical documents which pre- existed at the time of tender opening and which have not undergone change since then. So far as the submission of documents is concerned after submission of the tender, Nalco may ask and consider, only related shortfall documents. For example, if the bidder has submitted a contract without its completion / performance certificate / annual turnover, the certificate can be asked for and considered. However, no new contract will be asked further so as to qualify the bidder. No post-bid clarification at the initiative of the bidder shall be entertained. Hence bidders are required to take due care to upload all relevant work credentials available with them in order to avoid rejection.

- 25.12 In case a bidder has been debarred/ blacklisted/suspended in any unit of NALCO from participating in tenders for Work/Service Contract, his offer will not be considered during the period of blacklisting/suspension/debarment, as the case may be.
- **25.13** Previous and Present Performance of contractors at NALCO sites shall be considered while evaluating their offers. In case of poor performance, the offer from such bidders shall not be evaluated.
- **25.14** Bidders shall submit the details about engagement of Agents/ Middlemen/ Intermediary/ Consultants / Service Providers and payments proposed to be made to them by the bidder as a part of the present bid.
- 25.15 In case any specific adverse report is received against any bidder during enquiry about the statement made/ credential submitted along with the offer document in respect of capabilities, performance and criminal background of the bidder, the offer submitted by such bidder shall be rejected.
- **25.16** Bidder shall provide information regarding the past & current litigation, debarring/ expelling of the bidder or abandonment of work by the bidder in any Unit of NALCO etc.
- **25.17** Litigation History- a) The bidder is required to give the names of other firms / agencies / partnership firm / wholly owned or partly owned subsidiary etc. where they are having financial / professional stakes and also give a certificate if any such firm / agency is participating in the subject tender.
 - a) Bidder may note that any pending criminal case involving moral turpitude, fraud, theft & unlawful activities or conviction by court of law or indictment/ adverse order by regulatory authority against the person, company, Directors of the Company or sister concern of the Company, partner of the firm etc. would constitute disqualification for participating for tender.

- b) The bidder or its proprietor /partner(s)/director(s) of the firm should not have been convicted by court of law for an offence involving moral turpitude in relation to the business dealing during past seven years for acceptance of the offer.
- c) Litigation history for criminal backgrounds to be provided by the bidder. The bidder shall give an affidavit to this effect. The affidavit must be affirmed before the competent judiciary authority or duly notarized by Notary.
- 25.18 The bidder or its Proprietor/Partner(s)/Director(s) of the firm should not have been convicted by a court of Law for an offence involving moral turpitude in relation to business dealings during the past seven years for acceptance of the offer. The bidder shall give an affidavit to this effect. The affidavit must be affirmed before the competent judicial authority or duly notarized by the Notary. Besides, bidder should furnish litigation history of their firm or group firm (if claiming fulfillment of PQC on group entity terms). The litigation history shall include:
 - (i) Arbitration cases pending.
 - (ii) Disputed incomplete works.
 - (iii) Pending civil cases against the firm or its Proprietor/Partner(s)/Director(s) involving moral turpitude in relation to business dealings
 - (iv) Pending criminal cases against the firm or its Proprietor/Partner(s)/Director(s) involving moral turpitude in relation to business dealings.
 - (v) Punishments awarded under civil cases or criminal cases involving moral turpitude in relation to business dealings
- 26.1 **EVALUATION OF BIDS:** The price bids of the techno-commercially qualified bids in case of two part bid system & bids in case of single part bidding shall be evaluated to arrive at the lowest (L-1) bidder as indicated at clause no: 24.5 above.
- 26.2 Loading of Amount for the agreed deviation shall be done on the Price Bids.
- 26.3 **Concurrent commitment:** The bidder has to submit complete list of concurrent commitments on all jobs under execution by them, which will be taken into account to assess the spare capacity available with the bidder. If the annualized concurrent commitments of the bidder plus annualized estimated value of the work (for single agency)/annualized estimated maximum percentage of work in split case under consideration (for multiple agency) exceeds FOUR times the average annual financial turnover during the last three financial years of the bidder, then the bid of such a bidder shall not be considered for further evaluation.

Concurrent commitment of the bidder shall be evaluated as on the last day of the Month previous to bid date, based on the confirmation/declaration of the bidders that they have disclosed all works being executed by them. Bidders shall exclude all stalled project for which there is no progress in last one year giving reason for no progress in considering above cut-off date. In case any adverse report/compliant are received against bidder and on enquiry found correct, offer shall be rejected and bidder shall be liable for appropriate legal action.

Suppression of fact /data regard to jobs under execution will be considered as gross violation and rejection of bid including penal action such as banning/ blacklisting, as deemed fit- The bidder must confirm that they have disclosed all the works being executed by them in the offer, as per Appendix-III)- Refer SI no 5 of Salient Points of the tender at P/4.

- 26.3 NALCO reserves the right to use in-house data / information for evaluation of bids if felt necessary.
- 26.4 In case of discrepancies, the original tender document uploaded by T & C Department, Mines shall be treated as authentic & binding for all purposes.
- 26.5 **REVERSE AUCTION**: The guidelines for the same shall be as per the applicable guidelines of tendering portal. Refer SI no 6 of Salient Points of the tender at P/4

- **26.6** Evaluation of bids shall be done in compliance with Govt. Guidelines on Preference to Make In India (as per GOI ORDER NO. P-45021/2/2017-PP(BE-II), Dtd: 16.09.2020) as given in Appendix- IX. In this regard party should upload duly filled up and signed declaration provided in Appendix –IX.
- **26.7** Evaluation of bids shall also comply with Govt. Guidelines on Restriction on Countries sharing a land border with India (as per Public order on Restrictions under Rule 144 (xi) of the General Financial Rules (GFRs), 2017 and ORDER NO: F.No.6/18/2019-PPD DATED 23/07/2020 & 24/07/2020) as given in Appendix-X. In this regard party should upload duly filled up and signed declaration as Appendix-X.
- 26.8 Bid Evaluation shall comply with Govt. Guidelines on Preference to MSEs (GOI Micro and Small Enterprises (MSEs) Order, 2012 and Amendment dated 9th November, 2018), as applicable.

27.0 ACCEPTANCE OF TENDER:

- 27.1 Vendors may note that, any pending case or conviction by a Court of Law or indictment /adverse order by regulatory authority against the person, company or against any sister concern which relates to a criminal offence would constitute disqualification".
- 27.2 The concurrent commitments of bidder on various jobs under execution by the bidder will be taken into account to access the spare capacity available with the bidder. Bidders are required to fill Appendix-III for calculation at our end. Suppression of fact and figures will liable to cancellation of bid and penal action as per rule- Refer SI no 5 of Salient Points of the tender at P/4.
- 27.3 A bidder may seek clarification regarding the bidding document provisions, bidding process and / or rejection of his bid. NALCO / Consultant shall respond to such queries within a reasonable time.
- 27.4 NALCO reserves the right to award the work in parts between two or more agencies if considered expedient. The quoted rates shall hold good for such an eventuality. Reference is also invited to clause 9 of General conditions of contract.
- 27.5 Bidders may note that, Letter / Fax of Acceptance or work order/ AOC issued to them is based on acceptance of their offer by NALCO and shall be binding on them. Bidder should return a copy of the same duly signed by the authorized representative as a token of acceptance of the letter of Acceptance / Fax of intent / work order within seven days failing which it will be deemed to have been accepted by the bidder.

28.0 OTHER TERMS & CONDITIONS:

- 28.1 If found suitable, Preference for engagement of labors under NALCO's contractors establishment may be given to the land affected persons.
- 28.2 The contractor has to dismantle the structure constructed by him for the purpose of office-cum-store on completion of the contract as per the provision of GCC clause no.2.4.2. If the same is not dismantled within two months of completion of contract he will not be issued any tender paper or will not be allowed to participate in any tender including with-holding of final bill besides initiation of other contractual/legal action as deemed fit against the contractor.
- 28.3 The contract shall be subject to the provisions of GCC save those provisions of GCC, which are superseded by the above clauses under instruction to Bidders.
- 28.4 The bidder should indicate valid e-mail ID under Annexure-III (DECLARATION BY THE BIDDER) enclosed.
- As per Govt. of India directive, it is mandatory for contractors providing goods & services to central Govt. organizations to be registered in GeM (i.e. Govt. e-market place, www.gem.gov.in) and obtain a unique GeM registration Id at the time of placement of order/acceptance of contract. Contractor to ensure immediate compliance in this regard.

- **28.6** If conflicts between documents, comprising the contract arise, the following shall prevail in the order as below;
 - FOI/LOA/WO including any agreed variation.
 - Schedule of rates/Bill of Quantity
 - Technical specifications
 - Drawings
 - Special Conditions of Contract
 - Instruction to Bidders
 - General Condition of Contract (<u>www.nalcoindia.com</u> Tenders Downloads Policies & documents
 SI. No. 7) (GCC copy may be downloaded from NALCO website as stated above)
 - Relevant Indian Standards (Relevant Indian Standards may be downloaded from concerned website)
- 28.7 If any alteration or modification to the tender document is done by the bidder, the offer shall be ignored.
- 28.8 If any bidder is having any unauthorized structure / occupation inside Nalco Mines, their offer may not be considered for evaluation and shall be liable for rejection.

29.A CONDITIONS FOR DEBARRING / OF BUSINESS WITH A CONTRACTOR/ TENDERER:

NALCO reserves the right to debar a tenderer/contractor from participating in future tenders of NALCO or banning of business with NALCO, as deemed fit, along with forfeiture of BID SECURITY & SD under the following (but not limited to) conditions:

- 29.A1 Withdrawal of offer after the last day & time of tender submission and within the offer validity period.
- 29.A2 **Failure to mobilize for the work** The contractor does not mobilize and start work on the scheduled date or within reasonable period.
- 29.A3 **Failure to adhere to the time schedule of work** Time schedule indicated by executing engineers will be compiled every week and default in adhering to schedule will have to be reported to HOD for necessary action. Depending on the Mines requirements HOD may initiate debarring proposal.
- 29.A4 **Failure to maintain required quality of work** If the quality rating is less than 50% at any instance, subsequent fortnightly rating will be done and if the same is less than 50%, it will be construed as a failure.
- **29.A5** Failure to make labour payment on time at least twice in a contract.
- 29.A6 In case of any serious offence committed by the party: e.g. sabotage, fraud, theft of company property etc. any time during execution of work, debarring process starts immediately.

29.B BLACKLISTING/BANNING/SUSPENSION/DELISTING OF BUSINESS/HOLIDAY LIST

- 29.B.1 **Blacklisting:** Blacklisting of any agency/ firm/ contractor working with the Company may beresorted to in following cases:
 - (i) If the Proprietor or Partner or Director of the Firm is convicted by a Court of Law, following prosecution under the normal process of Law for an offence involving moral turpitude in relations to business dealings;
 - (ii) If security considerations including the question of loyalty to the State warrant as per recommendations of Ministry of Home Affairs.
 - (iii) If there is justification for believing that the Proprietor or Partner or Director (or Employee) of the Firm has been guilty of malpractices such as bribery, corruption, cheating, fraud, substitution of bid or theft or any other illegal activities while carrying out the work etc.
 - (iv) If the Firm refuses/fails to return the Company's dues without adequate cause;

- (v) If the Firm is blacklisted by any Department of the Central Government/ State Government.
- (vi) If the Firm is a confirmed evader of Central / State taxes/duties for which NALCO has received notice from the concerned department of Central / State Govt.
- (vii) Misbehavior/ threatening of departmental supervisory staff during work execution.
- (viii) Constant non-achievement of milestones on insufficient and imaginary grounds and non-adherence to quality specifications despite being pointed out.
- (ix) Persistent & intentional violation of important conditions of contract.
- (x) Submission of false/ fabricated/ forged documents for consideration of a bid.
- (xi) If declared bankrupt or insolvent.
- 29.B.2 **Banning:** In case where the conduct of the firm is not serious enough to merit blacklisting but removing the name from the registered vendors of NALCO is justified in the interest of the company, the firm/company shall be banned from doing business with NALCO for a period up to 3 years but not less than one year. The reasons for banning are listed below. This list is illustrative only and not exhaustive
 - (i) Offence except criminal, such as moral turpitude, fraud, theft, unlawful activities within the premises of the company (Plant or Township) by the contractor or their workmen.
 - (ii) Submission of false declaration / documents in the offer.
 - (iii) Misconduct / misbehavior of the contractor or any of the workers engaged by them.
 - (iv) Non-compliance of environment, safety and health requirements including use of proper PPEs.
 - (v) Any failure to execute the contract satisfactorily
 - (vi) Defaults such as failing in disbursements of wages of the workmen/contract labourers in time at least twice in a contract period

29.C Delisting from Vendor List against all Contracts:

- 29.C.1 Party's performance is being evaluated half yearly through online assessment system by the respective Managers-in-Charges for the works being executed at site / at party's premises.
- 29.C.2 Half-yearly assessment ratings are reviewed and the contractors are reminded for improvement in next assessment period if their performance rating is poor.
- 29.C.3 If two consecutive Six-monthly assessments of a contract are Very poor in a single evaluation / Safety & Environmental requirements compliance is not O.K. / SA 8000:2008 Compliance is not OK, then the concerned Vendor will be delisted for one year for that particular job subject to approval by Competent Authority of NALCO and the vendor will be intimated through a letter.
- 29.C.4 The delisted Vendor may be re-enlisted upon the request of the Vendor on completion of the delistment period and subsequent approval by Competent Authority of NALCO.
- 29.C.5 If any vendor is Black-listed / Banned by any units of NALCO, the Vendor will also be delisted.
- 29.C.6 In case the performance of the vendor is found to be unsatisfactory by the Manager-in- charge, the vendor may not be considered in future tender for similar jobs.
- **29.D Holiday List**: In case the bidder does not participate in three consecutive bids, the bidder will be put under holiday list for a period of one year.
- **29.E** Suspension of Business: Temporary Suspension of business may be ordered without any notice, where full enquiry into the allegation is pending and may entail the blacklisting of the firm/ party/ contractor, if the allegation is proved.

NALCO will issue show-cause notice giving 15 days' time to the contractor to respond to the same in cases of debarring/ blacklisting/ banning/ suspension of business with the party.

29.F If any varying of conflicting situation arises in any of the document forming part of the Contract, NALCO's decision with regard to intention/interpretation of the document and the decision shall be final and binding on the parties.

30.0 MARKING OF ATTENDANCE/ JOB ALLOCATION.

- 30.1 The contractor shall have to maintain an attendance register as provided in the CL(R&A) Act and mark attendance of workmen under his establishment for every day at the beginning of the shift.
- 30.2 The daily attendance of persons employed by contractors is to be recorded in form " D & E " of the Mines Rules by contractor/supervisor which needs to be countersigned by Engineer In Charge of contract as a statutory record.
- 30.3 The contractor or his authorized representative has to make regular interaction with the Engineer In Charge for day to day execution of contract. The contractors' workmen are to report every day to the contractors, Engineer/supervisor, who will assign the job and maintain allocation chart for the record, with the following details.

JOB ALLOCATION REGISTER

SI	Name of job	Area	Target date of job completion

- 30.4 At the end of the day, the contractor/supervisor shall report back with the status of job which needs to be certified by Nalco representative.
- 30.5 Nalco Engineer-In-Charge or his authorized representative has the authority to supervise and advise suitable actions which is to be carried out by the contractor/his supervisor and workmen.
- 30.6 Use of PPE by the workmen of the contractor has to be ensured on daily basis to ensure safe working.

30.7 Use of Online Contract Labour Management System (CLMS):

An online Contract Labour Management System (CLMS) has been launched across NALCO w.e.f. 01.07.2017. As per the portal architecture, every contractor employing contract labour in NALCO shall have to use this online portal for various activities like safety clearance, issue of gate pass, application for license in Form II, issue of certificate from Principal Employer (NALCO) in Form III for obtaining license from the Central Labour Department, preparation of monthly wage sheets, issue of wage slips, employment cards, preparation and filing of returns, maintenance of statutory registers etc. The contractors have to use the CLMS for entering relevant data about themselves and the labour engaged by them for getting the benefits of the system. Since the package has been developed as per the mandate given by the Management and is being closely monitored by the Ministry of Mines as an item on the DASHBOARD, use of the system is mandatory for the contractor.

31.0 DEPLOYMENT OF PERSONS IN MINES:

- 31.1 Before deploying any persons on the job, it should be ensured by the contractor that all such persons deployed possesses a valid Training Certificate in Form-A [(Rule 28(1)] & Rule 16 of Mines Vocational Training Rules 1996.
- 31.2 In case the persons do not possess any valid training certificate as stated above, they are to be given Induction Training as per First Schedule of Mines Vocational Training Rules, 1966 before starting work. They are also to be given on the job training for 6 days.
- 31.3 Name of all the persons employed in the Mines by the contractor should be entered in "B" Register.
- 31.4 If 20 or more than 20 labours are engaged for the job then the contractor has to obtain a license under contract labour (R&A) Act. from the Assistant Labour Commissioner, (Central) Bhubaneswar, Orissa before starting of the work.
- 31.5 As per Rule 29B of Mines Rules'1955 all the workmen to be deployed under this contract are to be medically examined and report of the fitness is to be submitted to the Engineer In Charge before commencement of the work.

32.0 SAFETY APPLIANCES:

- 32.1 <u>Safety Shoes</u>: The contractor is required to supply DGMS approved Safety Shoes to all its workmen and supervisors free of cost at a frequency not exceeding once in six months.
- 32.2 <u>Safety Helmet</u>: The contractor is required to supply DGMS approved safety helmets to all its workmen and supervisors free of cost, at least once during the period of the contract.
- 32.3 <u>Special Safety appliances</u>: The contractor is required to supply all the special safety appliances (like safety belt, safety net, apron, welding screen etc.) as would be detailed under the SOP for the work.
- 32.4 Responsibility to ensure the use of safety appliances:
 - (i) The contractor shall be responsible to ensure that no one is deployed in the work without wearing safety appliances as required to safely execute the work.
 - (ii) The Engineer -in-charge of the contract shall be responsible to ensure that no one is allowed to work under the contract unless otherwise he wears the Safety appliances as required for the work.

33.0 RECORDS TO BE MAINTAINED AS REGARD TO DEPLOYMENT OF WORKMEN UNDER THIS CONTRACT.

On the receipt of LOI/work order, the contractor should open up individual bound paged book (Register) to keep the records of various aspects of deployment of workmen in the prescribed formats, as detailed under (A) & (B).

(A) <u>Records to be maintained as per the provisions made in the Central Rules, under the Contract Labour</u> (Regulation & Abolition) Act [1970].

- 1. Register of workmen employed by contractor in Form XIII (See Rule 75).
- 2. Muster Roll in Form XVI [See Rule 78(1)(a)(i)].
- 3. Register of wages in Form XVII [See Rule 78(1)(a)(i).
- 4. Register of Overtime in Form XXIII [See Rule 78(1)(a)(iii)].
- 5. Register of Fines in Form XXI [See Rule 78(1)(a)(ii)].
- 6. Register of deduction for damage or loss in Form XX [See Rule 78(1)(a)(ii)].
- 7. Issue of Employment Card in Form No.XIV (See Rule 76).
- 8. Wage slips to be issued every month before wage payment in Form No.XIX [See Rule 78(1)(b)].
- 9. Register of advance in Form No.XXII [See Rule 78(1)(a)(ii)].

(B) Records to be maintained as per the provision made in Mine Rule, 1955 under Mines Act, 1952.

- 1. 'B' Register entry in respect of all Workmen, Supervisor & Contractor.
- 2. Attendance register/off D (Face work) & E (others)
- 3. G- Register of Leave
- 4. H- Register of leave wages.
- 5. I- Register of overtime.
- 6. Compensatory off.

34.0 PENALTY FOR NON-COMPLIANCE OF SAFETY LAWS OF MINES ACT:

- (i) If a contractor is found non-compliant with any safety laws under the statues and systems related to safety, the concerned contractor shall be directed by the Engineer-in-charge of the contract through a letter to comply with the said requirement immediately.
- (ii) If the same contractor is found contravening any safety laws again, a penalty as stated below shall be imposed by the Engineer-in-charge of the contract on the contractor and the same shall be deducted from his RA bill of the contract for month in which the non-compliance was recorded.

The penalty amount shall be as stated below:-

SI No	Contract Value	Penalty Amount
i.	Contract value up to Rs.10,00,000/-	Rs.10,000/- (Rupees Ten Thousand)
ii	Contract value from Rs.10,00,001/- upto	Rs.12,500/- (Rupees Twelve Thousand Five
	Rs.50,00,000/-	Hundred)

iii	Contract value from Rs.50,00,001/- upto	Rs.14,000/- (Rupees Fourteen Thousand)
	Rs.1,00,00,000/-	
iv	Contract value above Rs.1,00,00,000/-	Rs.15,000/- (Rupees Fifteen Thousand)

(iii) If the contractor shall be contravening the safety aspects again & again, the above penalty shall be imposed on repeated basis for each time the contraventions has been made. However, after imposition of penalty for 03 (Three) times, the contract shall be cancelled with the approval of Competent Authority.

35.0 CONTRACTORS RESPONSIBILITIES FOR SAFETY

- 35.1 The contractor shall prepare the written Safety Operating Procedure (SOP) for the work to be carried out, including an assessment of risk, wherever possible for the safe working of the individual workman engaged by him and the methods to deal with situation which may happen consequence of any accident/incident.
- 35.2 The contractor shall provide a copy of the SOP to the person designated by the mine owner who shall supervise the contractors work.
- 35.3 The contractor shall keep an up to date sop and provide a copy of any changes made subsequently to the designated person by the mine owner.
- 35.4 The contractor shall ensure that all work is carried out in accordance with the statute and sop and for the purpose he may deploy adequate qualified and competent personnel for the purpose of carrying out the job in a safe manner.
- 35.5 The contractor shall work strictly as per the scope of the work order ensuring applicable safety practices as per the standard.
- 35.6 The contractor shall ensure that all sub-contractors hired by him comply with the same requirement as the contractor himself and shall be liable for ensuring compliance of all safety provisions applicable to him and the sub contractor.
- 35.7 All persons deployed by the contractor for working in a mine must undergo vocational training, initial medical examination and PME. They should be issued cards stating the name of the contractor and the work and its validity period, indicating status of TV & IME.
- 35.8 Every person deployed by the contractor in a mine must wear safety gadgets to be provided by the contractor. If contractor is unable to provide, owner/agent/mine manager shall provide the same and recover the cost from the contractor.
- 35.9 The contractor shall submit to DGMS, the returns indicating- name of his firm, registration number, name and address of person heading the firm, nature of work, type of deployment of work persons, number of work persons deployed, how many work persons hold VT certificate, how many work persons undergone IME, PME and type of medical coverage given to the work persons. The return shall be submitted quarterly (by every 10th of April, July, October & January) for contracts of more than one year. However, for contracts of less than a year, returns shall be submitted monthly.
- 35.10 The contractor shall have to take all safety precaution for his workman working during any hour of the day and will be responsible for any first aid/emergency treatments for his employees. The contractor shall abide by all fire and safety regulation of the owner. Safety PPE like safety shoes, helmets, gum boots and masks etc. Shall be provided by the contractor to all workmen working under him. The contractor shall ensure the use of the above by his workmen during the contract period. The occupational health & safety policy is enclosed. You have to undergo half a day training programme for all your contract workers before applying for safety guidelines.

36. 0 COMPLIANCE ON QMS/EMS/OHSMS/SA

- 36. 1 The contractor shall ensure that all his men and activities comply with the QMS/EMS/OHSMS/SA requirements as per respective standards, follow respective Policies and Objectives and Targets etc. set by the Panchpatmali Bauxite Mine, Nalco. For details of Policies Annexure: VIII may please be referred which is enclosed herewith
- The Engineer-in-charge shall monitor/review the compliance of above requirements by the party as per respective standards periodically and intimate any deviation to the party for compliance.
- 36.3 During the course of contract activities/jobs, different scraps generated are to be segregated and to be disposed off in earmarked locations/ are to be disposed off in designated bins or as directed by Engr-incharge.

37.0 CONTRACT CLOSURE:

- 37.1 Completion of work assigned through the contract within contractual period is both a contractual obligation and legal obligation on both the parties to the contract i.e. Contractor and Nalco.
- 37.2 It will be the responsibility of the Contractor to close the contract timely.

:DECLARATION BY THE BIDDER:

ı	representing the bidder, do declare on behalf of the firm as hereunder:
*	That, I am the PROPRIETOR of the bidder firm. I undertake to submit proof of ownership as and when
	demanded by NALCO.

OR

* That I am the authorized signatory to the tender documents holding valid Power of Attorney. Certified copy of the valid power of Attorney is enclosed with offer.

NOTE:* Strike out whichever is not applicable.

- 1. That, we do not have any FINANCIAL/PROFESSIONAL stake in any of the other bidders participating in this tender;
- 2. That, this firm has not been blacklisted/debarred/banned in any unit of NALCO/Other PSUs / GOVTs of India/states.
- 3. That, we have never been prosecuted by any statutory authority.
- 4. That, any change in the constitution of the firm shall be made with prior clearance from Nalco.
- 5. That, we have studied all the clauses/sub-clauses terms and conditions of the tender documents and our offer fully comply with the requirements spelt out in the tender documents.
- 6. We undertake to abide by and comply with all the safety and environmental regulations in force during the execution of work.
- 7. We undertake to abide by and comply with all the applicable provisions of laws governing contract workers engaged by you for this work.
- 8. The appendix I & II regarding relatives working in NALCO are filled up and enclosed.
- 9. That we have quoted the rates in figures as well as words.
- 10. We undertake that we do not have any unauthorized structure / construction inside Nalco Township or Plant. We also undertake to remove any / all such structures, if detected by Nalco later on in compliance of GCC terms and conditions.
- 11. We declare that all supporting documents of the offer submitted are attested by a gazetted officer / Notary.
- 12. "I/we declare that I/we have not been convicted / or any case has been initiated against me / us by a Court of Law or indictment / adverse order by a regulatory authority against me / us, or my / our company or against any sister concern of mine / ours which relates to a criminal offence."

I further declare that all above statements are true and if found otherwise any time during pre-ordering/post ordering stage of the contract, action as deemed fit by NALCO including 'rejection of my offer' and 'debarring/blacklisting' may be taken against me/my firm / my company and shall be binding on me/firm / my company represented by me.

	(Signature and official seal of the Proprietor / Authorized Person)
Date:	
Name of the signatory	
Postal address of the firm	
PF NO :	TIN NO :
PAN NO.:PA	AN based GSTIN Reg. No.:
Landline Phone No	Mobile
Fax No	
Email Address :	

TAX INVOICE

[See Rule 46 of the Central Goods and Services Tax Rules, 2017]

Details of	Supplier
Name	
Address	

GSTIN/Unique ID

Details of Recipient (Billed to)

Name Address

State State Code

GSTIN/Unique ID

Place of supply: Name of State: ORIGINAL FOR RECIPIENT DUPLICATE FOR TRANSPORTER TRIPLICTE FOR SUPPLIER

Date : Inv serial No. :

Details of Consignee (Shipped to)

Name

Address of delivery

State State Code GSTIN/Unique ID

Su No I	Description of Goods / Services	HSN Code	Qty.	Unit	Rate (per item)	Total	Discount	Taxable Value	CGST		SGST /UTGST		IGST		CESS	
Sr. No. 1		/ SAC		Unit					Rate	Amt	Rate	Amt	Rate	Amt	Rate	Amt
1	Freight															
	Insurance															
	Packing and Forwarding Charges	ş														
		Total			•					•				•		
		•														
	Total Invoice Value (In figure)															
	Total Invoice Value (In Words)															
	Amount of Tax subject to Revers	se Charges														

E.&.O.E Designation / Status

Name of the Signatory

Electronic Reference Number

Note:

Signature

Note:

- 1. In case of Supply of service, the tax invoice shall be as follows: "ORIGINAL FOR RECIPIENT", "DUPLICATE FOR SUPPLIER".
- 2. The tax invoice can be signed with digital signature also.
- 3. In case of unregistered recipient where the value of the taxable supply is less than INR 50,000/-, name and address of the recipient and the address of delivery, along with the name of the State and its code shall be recorded in the invoice if he requests for the same.
- 4. Where an invoice is required to be issued under section 31(3)(f) of the CGST Act, a registered person may issue a consolidated invoice at the end of a month for supplies covered under section 9(4), the aggregate value of such supplies exceeds rupees five thousand in a day from any or all the suppliers.
- 5. The information in red colour indicates the changes as per Notification No. 10/2017 Central Tax dated 28th June, 2017 as compared to rules finalised by the GST Council on 18.05.2017
- 6. The information in green colour indicates the words removed as per Notification No. 10/2017 Central Tax dated 28th June, 2017 as compared to rules finalised by the GST Council on 18.05.2017

ANNEXURE-V

INTERNET BANKING / R.T.G.S. BANKING MANDATE FORM (To be submitted in Duplicate)

M&R co	al Alumini omplex, ijodi-76300		any L	imite	ed,													
Dear Si SUB:	AUTHOR	ISATION F									NAI	.CO, I	M&R	COM	1PLE)	к тні	ROU	GH
Refer C	order No		-	-							Tend	er/ En	quiry	// Lett	ter			
No					. date	<u></u>												
(Please	fill in the	informatio	n in l	LETTE	ERS. P	lease	TICK	wher	ever	it is a	pplic	able)						
1.	Name of	the Party																
2.	Address o	of the Part	У															
							•••••		Ci	ty				Pin	Code			
	E-Mail Id	:																
3.Partio	culars of Ba	ank:														<u> </u>		
Bank I	Name							Bra	nch N	ame								
Branc	h Place							Bra	nch C	ity								
Pin Co	ode				1		1	Bra	nch C	ode.	1							
MICR																		
	its code nu of a chequ															e att	ach እ	(erc
Accou	ınt Type		Sav	ings	1		Curi	rent		ı		Casl	h Cre	dit		1		
	nt No. (as a Cheque Boo																	
R.T.G.	S. IFSC Cod	de.																
I/we delayed alumini	from which hereby did or not efficient compa to facilita	eclare tha ffected for any limite	nt the r reas d res	part ons o	ticula of inc	rs giv comple I also	en al ete o unde	oove r inco	are o	orrec info	ct and rmat e any	d com ion, i chan	shall ge in	not h the	old r partio	m/s r culars	nation	nal my
Place:	e to racint	ace apaatii			45 15	, par		0. 0. 0				f the p						
Date: Certifie Bank's Date:	ed that par Stamp:					are co											· -	

(Signature of the Authorized Official from the Bank)

ANNEXURE-VI

Undertaking Letter on Downloaded tender documents

We here by confirm that, we have downloaded the complete set of tender documents along with the set of enclosures hosted in tendering portal website. We confirm that the bid document has not been edited or modified by us. In case, it is observed by NALCO that the bid document has been edited or modified, we agree for the rejection of the bid by NALCO besides any action as deemed fit by NALCO.

Company Name		
Signature		
Postal Address		
Email ID		
Phone	FAX	

Signature of Authorized Person With seal

ANNEXURE-VII

EXCEPTION / DEVIATION STATEMENT TO THE TENDER TERMS & CONDITIONS

In case of no deviation please write 'No Deviation' in the space below:
In case of single part bidding no deviation is acceptable.

SI.		of Tender Docu		Subject	Deviation /
No	Page No.	Clause No.	Para No.		Exception

Annexure - VIII



QUALITY POLICY

Quality will form the core of our business philosophy. Meeting the needs and expectations of the customer and consistently improving our systems and work ethos will be our chosen path in achieving excellence in business and fulfilling our social obligations.

GUIDING PRINCIPLES

- To ensure a healthy return on investment by maximizing Operational efficiency, Capacity utilization and Productivity.
- To continually improve and redesign Systems, Processes and Practices in order to ensure error prevention and improve response time.
- To adopt Internal Customer focus as a means to external customer satisfaction.
- To treat Human Resource as the key to Quality excellence and ensure development, involvement and satisfaction of employees.
- To ensure high quality of inputs through proactive interaction with suppliers.
- To meet obligations towards the society as a responsible corporate citizen.
- To provide value for money to all stake holders.
- To follow ethical business philosophy at all times.

COMMITMENT

We dedicate ourselves to the Quality Policy and Objectives of the company in letter and spirit and commit to continuously strive for their fulfillment

SD/-Chairman-cum-Managing Director

Continued...

Annexure - VIII



ENVIRONMENT POLICY

In recognition of the interest of the society in securing sustainable industrial growth, compatible with a wholesome environment, NALCO affirms that it assigns high importance to promotion and maintenance of a pollution-free environment in all its activities.

Objectives: -

- To use non-polluting and environment-friendly technology
- To monitor regularly air, water, land, noise & other environmental parameters.
- To constantly improve upon the standards of pollution control and provide a leadership in environment management.
- To develop employees awareness on environmental responsibilities and encourage adherence to sound environmental practices.
- To work closely with Government and local authorities to prevent or minimize adverse consequences of the industrial activities on the environment.
- To comply with all applicable laws governing environment protection through appropriate mechanisms.
- To actively participate in social, welfare and environmental development activities of the locality around its units.

Commitment:-

We dedicate ourselves to ensure a green and wholesome environment in all areas of our operations for sustainable industrial growth and to set standards in environmental management.

Bhubaneswar SD/Chairman-cum-Managing Director

Continued...

Annexure - VIII



OCCUPATIONAL HEALTH & SAFETY POLICY

NALCO is committed to maintaining a Safe, Healthy and Sustainable work environment in all its operations. This shall be achieved by:

- Focusing on prevention of Accidents and Occupational Health issues.
- Complying with all legal requirements & other requirements related to Safety and Occupational Health of persons, and establishing clearly defined goals & procedures to achieve the same.
- Ensuring Safety & Health of all employees and contract workers in its premises, including those involved in transportation, cleaning and other such activities.
- Conducting Periodic Safety Audits, Environment Audits, Health Check-ups and Risk Assessment by both internal and external qualified persons.
- Considering aspects related to Safety and Health of personnel as well as environmental issues at the time of procurement of equipment and selection of technologies.
- Ensuring health of persons in the peripheral locations, likely to be affected by our operations.
- Periodically monitoring and reviewing safety & occupational health issues at relevant levels, including the highest levels.
- Communicating Safety Hazards and health related issues to all concerned through suitable means, including training.
- Consulting and ensuring participation of workmen or their representatives in Policy implementation, identification of potential issues and formulation of measures to address the same.
- Considering Health & Safety performance of individuals at different levels during their career advancement, as per Nalco's policy
- Establishing and maintaining suitable set-up with competent persons to monitor and bring to the notice of the management any issues related to unsafe conditions & practices.
- Striving for continual improvements, exceeding statutory compliance levels, wherever feasible.

Bhubaneswar	SD/-

ANNEXURE - IX



SOCIAL ACCOUNTABILITY POLICY (SA 8000)

We at NALCO are committed to provide a socially accountable work environment to all employees and uphold ethical business practices by respecting employees' rights to ensure a decent Workplace.

We shall achieve these by adopting a companywide culture, which will help to promote:

- a) Involvement of all employees in sustenance of SA 8000:2014 Standard;
- b) Conforming to all requirements of SA 8000:2014 Standard;
- c) Complying with National laws, other applicable laws and other requirements to which the organization subscribes;
- d) Continual improvement initiatives in all social aspects;
- e) Learning and training opportunities to all employees.

This policy is communicated and understood within the organization.

Date: 04.03.2020 SD/-

Chairman-cum-Managing Director

SA 8000 Requirements

- The organization shall not engage in or support any form of child labour
- The organization shall refrain any form of forced labour
- The organization shall provide to all its employees the necessary health and safety benefits as per the statutory and regulatory authorities
- The organization shall respect the right of worker to organize themselves and bargain collectively
- The organization shall not allow or support any form of discrimination among its worker and shall not engage in or tolerate any form of corporal punishment.
- The organization shall follow the statutory requirements described for normal working hours, remuneration and social benefits.

HOD (H&A)

We hereby declare that we confirm to abide by the requirements of SA 8000 clauses mentioned above.

ANNEXURE -X

Date: _____

This Proforma is to be used by Bidder for Bank Guarantee For Bid Security/EMD

PROFORMA FOR BANK GUARANTEE FOR BID SECURITY/EMD

(To be executed on non-judicial stamped paper of appropriate value)

1. WHEREAS M/s National Aluminium Company Limited (A Government of India Enterprise), having its
Unit/Office at(UNIT/OFFICE ADDRESS ISSUING THE TENDER) (hereinafter
called "The Company" which expression shall unless repugnant to the subject or context includes its legal
representatives, successors and assigns) has issued Tender paper vide its Tender No
dtfor(hereinafter called "the said tender") to M/s.
(hereinafter called the said Tenderer(s)" which expression shall unless repugnant to
the subject or context includes their legal representatives, successors and assigns and as per terms and
conditions of the said tender, the tenderer shall submit a Bank Guarantee for `(Rupees
only) towards bid security in lieu of cash.
2. WEBank having its branch office atdo hereby undertake to pay the amount due
and payable under this guarantee without any demur, merely on a demand from the Company stating
that in the opinion of the company which is final and binding, the amount claimed is due because of any
withdrawal of the tender or any material alteration to the tender after the opening of the tender by way
of any loss or damage caused to or would be caused or suffered by the Company by reason of any breach
by the said tenderers(s) of any of the terms and conditions contained in the said tender or failure to
accept the Letter of Intent Agreement or that the amount covered under this Guarantee is forfeited. Any
such demand made on the Bank by the Company shall be conclusive as regards the amount due and
payable by the Bank under this guarantee. However, our liability under this guarantee shall be restricted
to an amount not exceeding ` (Rupeesonly).

- 3. We undertake to pay to the Company any money so demanded not withstanding any dispute or entree raised by the tenderer(s) in any suit or proceeding pending before any office, court or tribunal relating thereto our liability under this present guarantee being absolute and unequivocal. The payment so made by us under this bond shall be a valid discharge of our liability for payment there under. Our liability to pay is not dependent or conditional on the Company proceeding against the tenderer.
- 4. The guarantee herein contained shall not be determined or affected or suspended by the liquidation or winding up, dissolution or change of constitution or insolvency of the said tenderer(s) but shall in all respect and for all purposes be binding and operative until payment of all money due or liabilities under the said contract(s)/ Order(s) are fulfilled.

B. G. No.____

5. WEBank Ltd. further agree that the	guarantee herein contained shall remain in full force and
effect during the period that would be taker	n for the finalization of the said tender and that it shall
continue to be enforceable till the said tend	er is finally decided and order placed on the successful
tenderer(s) and or till all the dues of the comp	pany under or by virtue of the said tender have been fully
paid and its claims satisfied or discharged or t	ill a duly authorized officer of the company certifies that
the terms and conditions of the said tender	r have been fully and properly carried out by the said
tenderer(s) and accordingly discharges the gua	arantee.
6. That the Company will have full liberty withou	it reference to us and without affecting this guarantee to
postpone for any time or from time to time. The	ne exercise of any of the power of the Company under the
tender.	
7.Notwithstanding anything contained he	erein before, our liability shall not exceed
`(Rupeesonly) ar	nd shall remain in force tillUnless a demand or
claim under this Guarantee is made on us w	ithin three months from the date of expiry, we shall be
discharged from all the liabilities under this gu	arantee.
8. WeBank, lastly undertake not to re	voke this guarantee during its currency except with the
previous consent of the Company in writing. W	'e further undertake to keep this Guarantee renewed from
time to time on the request of Tenderer(s).	
9. We Bank further agree that this G	Guarantee shall be invocable at our place of business at
(Bank name	e),
(Branch Name and address of the Branch), Bhu	ubaneswar, Odisha 751
Date	Bank
Corporate Seal of the Bank	By its constitutional Attorney
	Signature of duly Authorized person
	On behalf of the Bank With seal & signature code
Details of Persons Issuing the BG:	
Name	
Address for Correspondence:	
Telephone & Fax No.	
E-mail:	
Note: BGs to be furnished from any of the approx	red banks of NALCO.

APPENDIX - I

NATIONAL ALUMINIUM COMPANY LIMITED. Mines Division

INSTRUCTION FOR BIDDERS: FILLING UP OF FOLLWING APPENDICES IS MUST, WITHOUT WHICH THE OFFER IS LIABLE FOR REJECTION.

The tenderer shall carefully study the list of directors of NALCO from the website mentioned below given below and state "Yes" or "No" to questions given below:

https://nalcoindia.com/company/nalco-leadership/board-of-directors/

SI. No	Description	Write "Yes" or "No"
1.	Whether the tenderer is a relative of any of the directors of NALCO?	
2.	If the tenderer is a firm, any of NALCO Directors or any of their relatives is a partner in the tender's firm?	
3.	If the tenderer is a Company Registered under Company's Act 1956, whether any of NALCO's Directors is Director of the Company?	

Note: If Yes to any of the above questions, please give the name of NALCO's Director and relationship of the tender / partner / member / Director as the case may be.

SI.	Name	Relationship
No.		

<u>APPENDIX – II</u>

Important : Suppression of information shall be viewed seriously and action deemed fit would be taken including termination of the contract. (Strike out which is not applicable)

- 1. I/We hereby declare that none of my/our relative is an employee of NALCO.
- 2. I/We hereby declare the following are the employee/s of NALCO is/are my/our relative/s.

Sl.No.	Name of the employee/ P.No. / Designation/Place of Posting.	Relationship with the employee.
1		
2		
3		
4		

(PLEASE ATTACH EXTRA SHEET, IF REQUIRED)

Appendix - III

As on the last date of previous month in which the tender opening is due APPLICABLE FOR THIS CONTRACT

I/We			_, age	yea	rs, son of			do here	eby
solen	nnly affirm and de	eclare as fol	llows for or	n behalf of F	irm			•	
SI No	Full postal Address of client & Name of Officer-in-Charge with telex/ Telephone NO.	Description of work	Value of contract	Date of commence ment of work	Scheduled Completion period	Completi on in % as on date	Expected date of completi on	Amount of Balance work during the period of Next 12 Months from the date of declaration	Re m ar ks
1	2	3	4	5	6	7	8	9	10
	certified that the	_				_		_	
	e misleading at a he contract and a				-		-		
	er execution at N	-	-						OI NO
				Sig	nature of the	bidder			
				Na	me of the Bid	der			
				Co	mpany Seal				

Appendix - IV

PROPOSED SITE ORGANISATION

NAME OF TENDERER:

Tenderer is to indicate here the site organization, he proposes to set up for execution of the work.

It is understood that this will be augmented from time to time depending on the requirements for timely completion of the work as directed by the Engineer-in-Charge.

Tenderer is also to furnish the bio-data of the Resident Engineer & key personnel to be deployed at site.

Format:- (To be submitted with BID)

ANTI-PROFITEERING DECLARATION FORMAT To whomsoever it may concern

I, Mr	Mr, Proprietor/										
Other aut	horised sigr	natories)	of M/s						hereby	solemnly	and
sincerely	declare	that,	while	giving	this	quotation	to	NALCO	against	Tender	No.
		Dt		, me /	my firm	m/mycompa	ny ha	s abided b	y all Tax	Laws and I	Rules
including	but not limi	ted to Se	ction 17	1 of the C	Centra	IGoods and S	ervic	es Tax Act	., 2017.		
I hereby s	olemnly and	d sincere	ly declare	e that, m	e/my f	firm/my com	pany,	will conti	inue to al	oide by the	said
laws, incl	uding but r	not limite	ed to Se	ection 17	71 of t	the Central (Good	s and Ser	vices Tax	k Act, 201	7, as
• •			during th	e life of t	the ter	nder and dur	ing e	xecution o	of any ord	der placed	with
reference	to the said	tender.									
I further d	eclare that.	me/mv	firm/mv	company	ı. in fuı	rtherance an	d in c	ompliance	e to the s	aid section	ı. will
		•	•			r.t. Input Tax		•			
				•		th goods and					0
						-		-			
I further d	leclare that	the fore	going is t	rue and	correc	t and the sar	ne is	a legal ob	ligation a	ınd failure	
to fulfil if	could result	in penal	ties unde	er the law	٧.						
Date:											

Place: _____ To be signed by the authorized person under the firm's seal.

Format:- (To be submitted at the time of release of Final Due)

ANTI-PROFITEERING DECLARATION FORMAT To whomsoever it may concern

I Shri/Mr	Proprietor/manager	service(similar
salutation for other authorized signatories) of M/s		hereby
sincerely declare that I have abided with all the laws and re	ules as applicable on m	ne /my firm/my
company from time to time ,in my dealing with M/s Natio	onal Aluminum Compa	ny Ltd (NALCO)
including but not limited to section 171 of central goods an	service tax Act, (CGST A	Act) 2017 .
In furtherance and compliance of the said section, I declar	are that I have made	commensurate
benefit of reduction in rate of tax or benefit of input ta		
order/Contract No	Dt	has been
passed on to NALCO.		
I declare that foregoing is true and correct and the same is a	a legal obligation and fa	ilure to fulfill it
could result in penalties under the Tax law.		
Date:		
butc.		
Place:		
Signature with seal/stamp.		

LITIGATION HISTORY TO BE SUBMITTED ON NON-JUDICIAL STAMP PAPER

BEFORE THE NOTARY PUBLIC A F F I D A V I T

		OR ABANDONMENT OF WORK BY THE BIDDER	
1.	(a)	Is the bidder currently involved in any litigation relating to the works.	Yes/No
	(b)	If yes,: give details:	
2.	(a)	Has the bidder or any of its constituent partners been debarred/ expelled by any agency in India during the last 5 years.	Yes/No
	(b)	If yes, give details:	
3.	(a)	Has the bidder or any of its constituent partners failed to perform on any contract work in India during the last 5 years.	Yes/No
	(b)	If yes, give details:	/NI -
1.	(a)	Arbitration cases pending. If yes, give details:	Yes/No
	(b) (a)	Disputed incomplete works.	Yes/No
5.	(b)	If yes, give details:	165/110
5.	(a)	Pending civil cases against the firm or its Proprietor/Partner(s)/Director(s) involving moral turpitude in relation to business dealings.	Yes/No
	(b)	If yes, give details:	
7.	(a)	Pending criminal cases against the firm or its Proprietor/Partner(s)/Director(s) involving moral turpitude in relation to business dealings.	Yes/No
	(b)	If yes, give details:	
3.	(a)	Punishments awarded under civil cases or criminal cases involving moral turpitude in relation to business dealings	Yes/No
		If yes, give details:	

Appendix - VIII

The Director General of Mines Safety, Govt. of India, At: Eastern Railway, Dhanbad- 826001 (Jharkhand) Sub: Monthly/Quarterly Return in respect of	Return No	Date:
Govt. of India, At: Eastern Railway, Dhanbad- 826001 (Jharkhand) Sub: Monthly/Quarterly Return in respect of	То	
work) for the month/quarter	The Director General of Mines Safety, Govt. of India, At: Eastern Railway, Dhanbad- 826001 (Jharkhand)	
Dear Sir, Enclosed please find herewith the details of the work persons (Contractual workers) engaged at Panchpatmali Bauxite Mines, M/s NALCO, Damanjodi, Dist: Koraput (Orissa), in relation to work on the subject cited above for the month/ quarter ending	Sub: Monthly/Quarterly Return in respect of	(Name of
Enclosed please find herewith the details of the work persons (Contractual workers) engaged at Panchpatmali Bauxite Mines, M/s NALCO, Damanjodi, Dist: Koraput (Orissa), in relation to work on the subject cited above for the month/ quarter ending	work) for the month/quarter	of M/s
Panchpatmali Bauxite Mines, M/s NALCO, Damanjodi, Dist: Koraput (Orissa), in relation to work on the subject cited above for the month/ quarter ending	Dear Sir,	
subject cited above for the month/ quarter ending	Enclosed please find herewith the details o	of the work persons (Contractual workers) engaged at
This is for your kind information and record please. Thanking you Sir. Yours faithfully. (Signature of the contractor/his authorized representative) (Seal) Place: Date: C.C: 1. Director of Mines Safety Plot No. L1, Nayapalli P.O. RRL Campus Bhubaneswar- 751013 (ORISSA) 2. Mine Manager Panchpatmali Bauxite Mine M/s NALCO p.o: Damanjodi, Dist. Koraput (ORISSA)	Panchpatmali Bauxite Mines, M/s NALCO, Dama	njodi, Dist: Koraput (Orissa), in relation to work on the
This is for your kind information and record please. Thanking you Sir. Yours faithfully. (Signature of the contractor/his authorized representative) (Seal) Place: Date: C.C: 1. Director of Mines Safety Plot No. L1, Nayapalli P.O. RRL Campus Bhubaneswar- 751013 (ORISSA) 2. Mine Manager Panchpatmali Bauxite Mine M/s NALCO p.o: Damanjodi, Dist. Koraput (ORISSA)	subject cited above for the month/ quarter ending	ıg as per Cl.No.2.2(i)(II) of the relevant
Thanking you Sir. Yours faithfully. (Signature of the contractor/his authorized representative) (Seal) Place: Date: C.C: 1. Director of Mines Safety Plot No. L1, Nayapalli P.O. RRL Campus Bhubaneswar- 751013 (ORISSA) 2. Mine Manager Panchpatmali Bauxite Mine M/s NALCO p.o: Damanjodi, Dist. Koraput (ORISSA)	recommendations of ${\bf 10}^{\rm th}$ conference on safety in	mines.
Yours faithfully. (Signature of the contractor/his authorized representative) (Seal) Place: Date: C.C: 1. Director of Mines Safety Plot No. L1, Nayapalli P.O. RRL Campus Bhubaneswar- 751013 (ORISSA) 2. Mine Manager Panchpatmali Bauxite Mine M/s NALCO p.o: Damanjodi, Dist. Koraput (ORISSA)	This is for your kind information and record ple	ease.
(Signature of the contractor/his authorized representative) (Seal) Place: Date: C.C: 1. Director of Mines Safety Plot No. L1, Nayapalli P.O. RRL Campus Bhubaneswar- 751013 (ORISSA) 2. Mine Manager Panchpatmali Bauxite Mine M/s NALCO p.o: Damanjodi, Dist. Koraput (ORISSA)	Thanking you Sir.	
Place: Date: C.C: 1. Director of Mines Safety Plot No. L1, Nayapalli P.O. RRL Campus Bhubaneswar- 751013 (ORISSA) 2. Mine Manager Panchpatmali Bauxite Mine M/s NALCO p.o: Damanjodi, Dist. Koraput (ORISSA)		Yours faithfully.
Place: Date: C.C: 1. Director of Mines Safety Plot No. L1, Nayapalli P.O. RRL Campus Bhubaneswar- 751013 (ORISSA) 2. Mine Manager Panchpatmali Bauxite Mine M/s NALCO p.o: Damanjodi, Dist. Koraput (ORISSA)	(Sig	nature of the contractor/his authorized representative)
Date: C.C: 1. Director of Mines Safety Plot No. L1, Nayapalli P.O. RRL Campus Bhubaneswar- 751013 (ORISSA) 2. Mine Manager Panchpatmali Bauxite Mine M/s NALCO p.o: Damanjodi, Dist. Koraput (ORISSA)		(Seal)
C.C: 1. Director of Mines Safety Plot No. L1, Nayapalli P.O. RRL Campus Bhubaneswar- 751013 (ORISSA) 2. Mine Manager Panchpatmali Bauxite Mine M/s NALCO p.o: Damanjodi, Dist. Koraput (ORISSA)	Place:	
 Director of Mines Safety Plot No. L1, Nayapalli P.O. RRL Campus Bhubaneswar- 751013 (ORISSA) Mine Manager Panchpatmali Bauxite Mine M/s NALCO p.o: Damanjodi, Dist. Koraput (ORISSA) 	Date:	
Panchpatmali Bauxite Mine M/s NALCO p.o: Damanjodi, Dist. Koraput (ORISSA)	P.O. RRL Campus	
	M/s NALCO	

Monthly/ Quarterly report of contractual work persons engaged at Panchpatmali Bauxite Mine, M/s NALCO, Damanjodi, Orissa for the month/ quarter ending

(As per clause No.2.2 (i) (ii) of 10th conference on safety in Mines)

01. Name of the firm:
02. Registration number:
03. Name & address of persons heading the firm:
04. Nature of work:
05. Type of deployment of work persons:
06. Number of work persons deployed:
07. Number of work persons hold VT certificate:
08. Number of work persons undergone IME
09. Type of medical coverage given to the work persons:
(Signature of the contractor/his authorized representative) (Seal) NB: To be submitted quarterly (by 10 th of April, July, October & January every year) for contracts of more than one year and monthly for contracts of less than one year.

PREFERENCE TO MAKE IN INDIA ORDER NO. P-45021/2/2017-PP(BE-II),DTD: 16.09.2020

- 1.0 The bidders are requested to go through the GoI Order No: P-45021/2/2017-PP(BE-II), DTD: 16.09.2020 for the purpose of Purchase Preference on the basis of Local Content and submit the Declaration by the Bidder accordingly.
- 2.0 For the purpose of this order dtd. 16.09.2020:-
- 2.1 Local content means the amount of value added in India which shall, unless otherwise prescribed by the nodal ministry, be the total value of the item procured (excluding net domestic indirect taxes) minus the value of imported content in the item (including all customs duties) as a proportion of the total value, in percent.
- 2.2 Class I local supplier means a supplier or service provider whose goods, services or works offered for procurement has local content equal to or more than 50%, as defined at cl. 2.1 above.
- 2.3 Class II local supplier means a supplier or service provider whose goods, services or works offered for procurement has local content equal to or more than 20% but less than 50%, as defined at cl. 2.1 above
- 2.4 Non-local supplier means a supplier or service provider whose goods, services or works offered for procurement has local content less than 20%, as defined at cl. 2.1 above.
- **2.5** 'Margin of purchase preference' means the maximum extent to which the price quoted by a "Class-Local supplier" may be above the L1 for the purpose of purchase preference. The margin of purchase preference shall be 20% against the tender.
- **3.0** Subject to the provisions of the above order and to any specific instructions issued by the Nodal Ministry or in pursuance of this order, purchase preference shall be given to 'Class-I Local supplier' in procurement undertaken by procurement entities in the manner specified here under:-

CASE-I (FOR DIVISIBLE QUANTITY): All the provisions of the order No.P-45021/2/2017-PP(BE-II) dtd. 16.09.2020 shall be applicable for this tender towards purchase preference.

However, in case of participation by MSE & ancillary units, the tender quantity reserved for MSE & ancillary units as per purchase preference policy of NALCO for MSEs as mentioned in the tender document shall take precedence over the purchase preference against the above mentioned order (to be mentioned, if applicable).

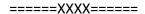
- 4.1 In the procurement of goods or works which are divisible in nature, the 'Class-I Local Supplier' shall get purchase preference over 'Class-II local supplier' as per the following procedure:
 - a) Among all qualified bids, the lowest bid will be termed as L1. If L1 is 'Class-I local supplier', the contract of full quantity will be awarded to L1.
 - b) If L1 bid is not a 'Class I local supplier', 50% of the order quantity shall be awarded to L1. Thereafter. the lowest bidder among the 'Class I Local supplier' will be invited to match the L1 price for the remaining 50% quantity subject to Class-I local supplier's quoted price falling within the margin of purchase preference and contract for that quantity shall be awarded to such 'Class-I Local supplier' subject to matching the L1 price. In case such lowest eligible 'Class-I Local supplier' fails to match the L1 price or accepts less than the offered quantity, the next higher 'Class-I Local supplier', within the margin of purchase preference shall be invited to match the L1 price for the remaining quantity and so on and the contract shall be awarded accordingly. In case some quantity is still left uncovered on 'Class-I Local supplier, then such balance quantity may also be ordered on the L1 bidder.
- 4.2 'Class-II local supplier' will not get purchase preference in any procurement undertaken by procuring entities.

CASE-II (FOR NON-DIVISIBLE QUANTITY): All the provisions of the order No. P-45021/2/2017-PP(BE-II) dtd. 16.09.2020 shall be applicable for this tender towards purchase preference.

- 4.3 In the procurement of goods or works which are not divisible in nature, the 'Class-I Local Supplier' shall get purchase preference over 'Class-II local supplier' as per the following procedure:
 - a) Among all qualified bids, the lowest bid will be termed as L1. If L1 is 'Class-I local supplier', the contract will be awarded to L1.
 - b) If L1 bid is not a 'Class I local supplier', the lowest bidder among the 'Class I Local supplier' will be invited to match the L1 price subject to Class-I local supplier's quoted price falling within the margin of purchase preference and contract shall be awarded to such 'Class-I Local supplier' subject to matching the L1 price.
 - c) In case such lowest eligible 'Class-I Local supplier' fails to match the L1 price, 'Class-I Local supplier' with the next higher bid within the margin of purchase preference shall be invited to match the L1 price and so on and contract shall be awarded accordingly. In case none of the 'Class-I Local supplier' within the margin of purchase preference matches the L1 price, the contract may be awarded to the L1 bidder.
- 4.4 'Class-II local supplier' will not get purchase preference in any procurement undertaken by procuring entities.

5.0 **Verification of local content**.

- 5.1 The 'Class-I local supplier'/ 'Class II-local supplier' at the time of tender, bidding or solicitation shall be required to indicate percentage of local content and provide self-certification that the item offered meets the local content requirement for 'Class-I local supplier'/ 'Class II-local supplier', as the case may be. They shall also give details of the location(s) at which the local value addition is made. Declaration to be given in the format attached/enclosed below.
- 5.2 In case of procurement for a value in excess of Rs. 10 crores, the 'Class-I local supplier'/ 'Class II- local supplier' shall be required to provide a certificate from the statutory auditor or cost auditor of the company (in the case of the companies) or from a practicing cost accountant or practicing chartered accountant (in respect of suppliers other than companies) giving the percentage of local content.
- **5.3** Decisions on complaints relating to implementation of this order shall be taken by the competent authority which is empowered to look into procurement-related complaints relating to the procuring entity.
- 6.0 Only "Class-I local suppliers and Class-II local suppliers", as defined under the order, shall be eligible for participation against this tender. The offers of 'Non-Local Suppliers' shall not be considered for evaluation against this tender.



(Declaration by the bidder on their letter head)

To, H	OD (T&C),	
M/s.	National Aluminium Company Limited,	
Mine		
DIST	Koraput, Odisha-763008	
Sub:	Declaration of % of Local content along with the place of GoI order No: P-45021/2017-PP (BE-II), Dated: 16.09.202	•
Tende	er Ref. No: T&C/MINES/CIVIL/C-1634	
Dear	Sir,	
We,	M/s	having its office at
laddr	ess) hereby confirm that the offered product has	• <u> </u>
(auui	ess) hereby commit that the offered product has	
of the	e local content.	
Follov	wing is/are the location(s) at which local value addition is n	nade:
Yours	sincerely,	
Signa	ture	
Name	::	
Desig	nation:	
Conta	ct No.:	

It should be noted by bidder that, apart from the declaration submitted by bidder regarding % of local content vide Appendix IX of the NIT, the bidder should also update their MII status on GeM Portal while submitting their bid or creating catalogue.

If there is mismatch in MII declaration submitted by bidder as per Appendix-IX and status of MII as evaluated by GeM then MII status as evaluated by GeM will be treated as final and accordingly tender will be processed.

Compliance of Public order on Restrictions under Rule 144 (xi) of the General Financial Rules (GFRs), 2017 and ORDER NO:F.No.6/18/2019-PPD DATED 23/07/2020 & 24/07/2020

DEFINITIONS

- 1. GOI vide Order (Public Procurement No.1, 2 & 3) dated 23 Jul 2020 & 24 Jul 2020 has imposed Restrictions under Rule 144 (xi) of the General Financial Rules (GFRs), 2017 on bidders from a country which shares a land border with India.
- 2. "Bidder" for the purpose of this Order (Public Procurement No.1, 2 & 3) (including the term 'tenderer', 'consultant' 'vendor' or 'service provider' in certain contexts) means any person or firm or company, including any member of a consortium or joint venture (that is an association of several persons, or firms or companies), every artificial juridical person not falling in any of the descriptions of bidders stated hereinbefore, including any agency, branch or office controlled by such person, participating in a procurement process
- 3. "Bidder from a country which shares a land border with India" for the purpose of this Order (Public Procurement No.1, 2 & 3) means
 - a. An entity incorporated, established or registered in such a country; or
 - b. A subsidiary of an entity incorporated, established or registered in such a country; or
 - c. An entity substantially controlled through entities incorporated, established or registered in such a country; or
 - d. An entity whose beneficial owner is situated in such a country; or
 - e. An Indian (or other) agent of such an entity; or
 - f. A natural person who is a citizen of such a country; or
 - g. A consortium or joint venture where any member of the consortium or joint venture falls under any of the above

Note: "Beneficial owner" for the purpose of above paragraph (3) will be as under:

i. In case of a company or Limited Liability Partnership, the beneficial owner is the natural person(s), who, whether acting alone or together, or through one or more juridical person(s), has a controlling ownership interest or who exercises control through other means.

Explanation

- a) "Controlling ownership interest" means ownership of, or entitlement to, more than twenty-five per cent of shares or capital or profits of the company;
- b) "Control" shall include the right to appoint the majority of the directors or to control the management or policy decisions, including by virtue of their shareholding or management rights or shareholder's agreements or voting agreements;
- ii. In case of a partnership firm, the beneficial owner is the natural person(s) who, whether acting alone or together, or through one or more juridical person, has ownership of entitlement to more than fifteen percent of capital or profits of the partnership;

- iii. In case of an unincorporated association or body of individuals, the beneficial owner is the natural person(s), who, whether acting alone or together, or through one or more juridical person, has ownership of or entitlement to more than fifteen percent of the property or capital or profits of such association or body of individuals;
- iv. Where no natural person is identified under (i) or (ii) or (iii) above, the beneficial owner is the relevant natural person who holds the position of senior managing official;
- v. In case of a trust, the identification of beneficial owner(s) shall include identification of the author of the trust, the trustee, the beneficiaries with fifteen percent or more interest in the trust and any other natural person exercising ultimate effective control over the trust through a chain of control or ownership.
- vi. "Agent" for the purpose of this Order (Public Procurement No.1, 2 & 3) dtd 23 Jul 2020 & 24 Jul 2020 is a person employed to do any act for another, or to represent another in dealings with third persons.

Rule: Following shall be complied by the Bidders of the said countries while submitting bids.

- A) Any bidder from a country who shares a land border with India will be eligible to bid in this tender only if the bidder is registered with the <u>Competent Authority</u>. The Competent Authority for the purpose of registration under this Order shall be the Registration Committee constituted by the Department for Promotion of Industry and Internal Trade (DPIIT). However, Order will not apply to bidders from those countries (even if sharing a land border with India) to which the Government of India has extended lines of credit or in which the Government of India is engaged in development projects. Lists of countries to which lines of credit have been extended or in which development projects are undertaken are given in the website of the Ministry of External Affairs. This order shall also not apply to procurement by Indian missions and by offices of government agencies / undertakings located outside India.
- B) The Bidder shall have to submit declaration / certificate as per the attached Format towards compliance of Public Order on Restrictions under Rule 144 (xi) of the General Financial Rules (GFRs), 2017. B)
- C) For works contracts, including Turnkey contracts, the successful bidder shall not be allowed to sub-contract works to any contractor from a country which shares a land border with India unless such contractor is registered with the Competent Authority. The definition of "Contractor from a country which shares a land border with India" shall be as in paragraph (3) above.

Format for Declaration towards Compliance of Order (Public Procurement No.1, 2 & 3) dtd 23 Jul 2020 & 24 Jul 2020 on Restrictions under Rule 144 (xi) of the General Financial Rules (GFRs), 2017.

This declaration must form part of all tenders & it contains general information and serves as a declaration form for all bidders. (Before completing this declaration, bidders must study the General Conditions, Definitions, Govt Directives applicable in respect of Public Procurement No.1, 2 & 3) dtd 23 Jul 2020 & 24 Jul 2020 on Restrictions under Rule 144 (xi) of the General Financial Rules (GFRs), 2017 & prescribed tender conditions).

DECLARATION BY AUTHORISED SIGNATORY OF THE FIRM
I, the undersigned ,
that:
 The facts contained herein are within my own personal knowledge. I have read the Order (Public Procurement No.1, 2 & 3) dtd 23 Jul 2020 & 24 Jul 2020 on the subject of Restrictions under Rule 144 (xi) of the General Financial Rules (GFRs), 2017 regarding restriction on procurement from a bidder of a country which shares a land border with India and comply to a the provisions of the Order.
3) I certify that M/s
4) I understand that the submission of incorrect data and / or if certificate / declaration given by M/
AUTHORISED SIGNATURE: DATE:
Seal / Stamp of Bidder

LIST OF NALCO APPROVED BANKS

LIST OF PSU BANKS:

SI No	Name of the Bank	SI No	Name of the Bank
1	Bank of Baroda	10	Oriental Bank of Commerce
2	Bank of India	11	Punjab and Sindh Bank
3	Bank of Maharashtra	12	Punjab National Bank
4	Canara Bank	13	State Bank of India
5	Central Bank of India	14	Syndicate Bank
6	Corporation Bank	15	UCO Bank
7	Dena Bank	16	Union Bank of India
8	IDBI Bank	17	Vijaya Bank
9	Indian Bank		

LIST OF PRIVATE BANKS:

SI No	Name of the Bank	SI No	Name of the Bank
1	HDFC Bank Ltd.	9	The South Indian Bank Ltd.
2	ICICI Bank Ltd.	10	The Karur Vysya Bank Ltd.
3	AXIS Bank Ltd.	11	The Karnataka Bank Ltd.
4	Kodak Mahindra Bank Ltd.	12	IDFC Bank
5	YES Bank	13	RBL Bank
6	Indus Ind Bank Ltd.	14	The Lakshmi Vilas Bank Ltd.
7	The Federal Bank Ltd.	15	Tamilnad Mercantile Bank Ltd.
8	The Jammu & Kashmir Bank Ltd.	16	City Union Bank Ltd.

LIST OF FOREIGN BANKS:

SI No	Name of the Bank	BIC	SI No	Name of the Bank	BIC
1	Abu Dhabi Commercial Bank Limited	ADCB AE AA	19	KEB Hana Bank	KOEX KR SE
2	Australia & New Zealand Banking Group Limited	ANZB AU 3M	20	Krung Thai Bank Public Company Ltd.	KRTH TH BK
3	Bank of America NA	BOFA US 3N	21	Mashreqbank PSC	BOML AE AD
4	Bank of Baharain and Kuwait B.S.C.	BBKU BH BM	22	Mizuho Bank Ltd.	MHCB JP JT
5	Bank of Ceylon	BCEY LK LX	23	National Australia Bank Ltd.	NATA AU 33
6	Barclays Bank PLC	BARC GB 22	24	Sberbank	SABR RU MM
7	BNP Paribas	BNPA FR PP	25	Shinhan Bank	SHBK KR SE
8	Citibank N.A.	CITI US 33	26	Societe Generale	SOGE FR PP
9	Commonwealth Bank of Australia	CTBA AU 2S	27	Sonali Bank Ltd.	BSON BD DH
10	Credit Agricole Corporate & Investment Bank	BSUI FR PP	28	Standard Chartered Bank	SCBL GB 2L
11	Credit Suisse AG	CRES CH ZZ	29	Sumitomo Mitsui Banking Corporation	SMBC JP JT
12	DBS Bank Ltd.	DBSS SG SG	30	The Bank of Nova Scotia	NOSC CA TT
13	Deutsche Bank AG	DEUT DE FF	31	The Bank of Tokyo-Mitsubishi UFJ Ltd.	BOTK JP JT
14	Doha Bank	DOHB QA QA	32	The Hongkong and Shanghai Banking Corp. Ltd.	HSBC HK HH
15	FirstRand Bank Ltd.	FIRN ZA JJ	33	The Royal bank Of Scotland PLC	RBOS GB 2L
16	Industrial Bank of Korea	IBKO KR SE	34	United Overseas Bank Ltd.	UOVB SG SG
17	Industrial & Commercial Bank of China Limited	ICBK CN BJ	35	Westpac banking Corporation	WPAC AU 2F
18	JP Morgan Chase Bank	CHAS US 33	36	Woori Bank	HVBK KR SE

Technical Specification

SECTION-1 -EARTHWORK IN EXCAVATION FOR FOUNDATIONS, TRENCHES, BASEMENTS, ETC

1.1 Codes and Standards

IS:1200 ..Method of Measurement of Building and Civil Construction Works(28 parts). IS:1498 .. Classification and Identification of Soils for General Construction Purposes. IS:3764 .. Safety Code for Excavation Work

1.2 Classification of Soil

The soil shall be classified for payment according to IS: 1200 and/or as per the item descriptions. All types of soil/rock excluding hard rock requiring blasting shall mean all soil and rock which can be excavated by axes, shovel or Phawara or earth moving equipment such as excavator, power shovels, paving/pneumatic breaker etc or quarried/split by crowbars without recourse to blasting and/or other quarrying methods such as chiseling, wedging, heating etc. In case any blasting is done by the Contractor in soils other than hard rock at his own convenience, such work will not be taken to be excavation in hard rock.

- 1.2.1 The excavated unserviceable materials from rock excavation that are not required to be stacked shall be disposed off in spoil dumps/fill areas.
- 1.3 **Setting Out** The work shall be set out to exact dimensions as shown on the approved drawings and excavation shall be commenced only after prior approval of the E-I-C.

Side slopes, beams or shoring/strutting etc for excavation work shall be as directed by the E-I-C. Prior approval of the E-I-C shall be obtained for a suitable method of protection before excavation work is commenced.

- 1.4 **Cleaning and Grubbing Up** The Contractor shall at his own cost grub up old roots, break up and remove old concrete or brick foundations, drains or manholes, empty and cleanse all old wells, cesspools and ponds found prior to/during progress of excavation, seal up water, sewerage and other connections where required, remove all contaminated earth and fill in voids with approved materials and ram well.
- 1.5 **Stripping** The Contractor at his own cost shall strip the surface of the site prior to the commencement of excavation to remove vegetable soil and carry such soil to separate soil heaps on the allotted site within 1.5 Km. The Contractor shall not remove any tree without the permission of the E-I-C.

Stripping work is deemed to have been included in the rate for earthwork in excavation and no extra will be paid.

1.6 Excavation

The Contractor shall excavate by mechanical means to remove materials of any nature or description which may be encountered and excavate to depths, widths and inclinations as directed. The bed of the excavation shall be made level and firm by watering and ramming.

While carrying out excavation for drain work, the sides and the bottom shall be cut to the exact shape, slope and gradient. The surface shall be properly dressed. Excavated material shall not be placed within 1.5 m from the edge of any excavation.

1.6.1 Excavation and Transportation by Mechanical means

The Contractor shall excavate the earth by mechanical excavator and transport the excavated earth by using dumpers/tipper. Levelling/grading of earth shall be done by using dozer or by any other mechanical means. Before commencement of mechanical excavation/ grading Contractor shall obtain clearance from E-I-C to ensure about underground facilities. Wherever excavation by normal excavator is difficult due to shortage of space/approach, smaller/mini excavator shall be used to avoid manual excavation. Contractor shall have sufficient numbers of wheel barrows to handle earth for small lead where disposal of earth by dumper is not suitable and difficult due to site constraint. The excavated earth required for backfilling, the minimum lead distance considered as 1.5 Km. The balance earth shall be disposed off within plant boundary up to a distance of 1.5 km. If dumping is not possible within plant boundary, then dumping to be made outside plant boundary in places designated by the Employer.

1.7 Variation in Excavation

- 1.7.1 **Bad ground**: Should the bottom of any excavation appear to be soft, unsound or unstable, the Contractor shall report the matter to the E-I-C and if the E-I-C so directs, shall excavate the same to indicated depths. In case of such extra excavations the extra depth shall be filled up with concrete or such other materials as the E-I-C shall direct, such extra excavations and fillings shall be valued and paid for as an authorised extra item.
- 1.7.2 **Excavation too deep**: If the Contractor excavates to levels lower than actual level for any unauthorised reason he shall fill it up at his own expense to the proper level with concrete or such other materials as directed. No payment will be made for such excavation taken down to depths lower than actual level and for the filling carried out as directed.
- 1.7.3 **Slips and falls**: Every precaution shall be taken against slips and falls of earth, clay, sand or other materials in the excavations, but in the event of any such occurring, the Contractor shall at his own expense make good the space affected by the slips or falls, even if the affected area may be outside the dimension of the work ordered.

The E-I-C will determine in each case whether such affected area is to be filled up in whole with concrete, brickwork or masonry of the quality used in the adjoining work or where only a part is to be so filled, the materials to be used for this part.

If in the opinion of the E-I-C there is a possibility of the newly constructed work having been damaged or disturbed by such a collapse, the work shall be laid bare at the expense of the Contractor for inspection. Any damage shall be made good by the Contractor at his expense.

1.8 Keeping Works Free from Water

The excavation for foundation and building area shall be kept free from water by the Contractor at his own expense either by bailing out water with buckets manually or by pumping. Bailing out or pumping of water shall be carried out either directly from the excavation or from sumps made outside the excavation as directed. Adequate care shall be taken to prevent movement of water through freshly laid concrete or masonry work.

- 1.8.1 **Pumping**: The Contractor shall provide and operate pumps of adequate capacity or other equipment necessary to drain and keep all excavation pits, trenches etc free from water at all times during the continuance of the Contract at his own expense.
- 1.8.2 **De-silting**: If any excavation for foundation gets filled up with water due to rain, seepage or for any other reason, the water shall be removed and the bottom of the excavation shall be cleared of all silt/slush by the Contractor at his own expense.
- 1.8.3 **Disposal of water**: All water pumped or bailed out during dewatering of pits and trenches shall be disposed of to the nearest sewer or natural drains or ponds through properly laid channels or pipes by the Contractor as directed at his own cost. Disposal of water shall be carried out in such a way that no inconvenience or nuisance is caused to the work in progress in the area or to other agencies working in the area or cause damage to property and structures nearby.

1.9 Protection of Work

1.9.1 The Contractor shall support and maintain adjoining and abutting property and structures to render work safe to persons, property and structures/installations during the course of construction activity. The Contractor shall plank and strut as may be required on the sides of all excavation. The

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Contractor shall replace or repair at his own cost in an approved manner, all work damaged through removal of such temporary work or improper protective work.

The Contractor shall provide necessary decking, guard, fences, planking with red flags and red lights at night to maintain safe pedestrian and vehicular traffic near all open excavations at his own cost.

- 1.9.2 **Shoring and strutting**: Shoring and strutting shall be used as directed when excavation is to be carried out in soft, slushy or filled up soil which is likely to collapse during the excavation work. The shoring shall be either open or close boarded type or sand bag shoring depending on the nature of the soil and depth of excavation and the type adopted shall be as directed by the E-I-C. While excavating in a very unstable ground requiring support throughout the period of excavation, runner rail shall be used and shall be driven always in advance of the excavation. The size and spacing of different members to be used in shoring shall be as directed by the E-I-C, depending on the site conditions.
- 1.9.3 **Open boarded shoring**: The work shall be carried out as specified in clause 1.9.2 but the poling boards shall be placed in such a way that the spacing between the poling boards should not exceed 500 mm and should at least cover 50% of the surface area of the excavations shored.
- 1.9.4 *Runners rails*: Runners rails shall be driven slightly in advance of the excavation to form a close vertical support to the sides of the excavation. The runners shall be lowered one at a time by digging away the ground below the toe and tapping the runner down after loosening the wedges. The wedges shall be tightened again after lowering the runner in position. All the runners shall be lowered in a similar manner by about 150 mm to 225 mm and excavation shall be carried out to the required depth by continuously lowering the runners as stated above always keeping the toes of the runner into the ground to prevent earth from slipping in.

SECTION -2 -FILLING IN PLINTH, BACKFILLING OF FOUNDATIONS & PITS

1.1 Backfilling of foundations, pits, pipe trenches and in plinth or below floors shall be carried out as specified hereinafter. Materials obtained from excavation in foundations, if suitable, shall be used as far as possible for backfilling. If sufficient suitable materials are not available on the site to complete all fillings to required grades, they shall be brought to site by the Contractor from spoil dump area or any other place as directed by E-I-C. Immediately upon the completion of each phase of work, the Contractor shall at his own expense clear the mounds or heaps of earth which may have been raised or made and remove all earth and rubbish which may have become surplus in execution of the work within a lead as directed, no payment for double handling of the spoil shall be payable.

1.2 Fill Materials

Earth used for filling shall be free from organic and other objectionable matter. All clods of earth shall be broken or removed. Where excavated material is mostly rock/slag, the boulders shall be broken into pieces not bigger than 150 mm in size and mixed with fine materials consisting of decomposed rock, moorum, stone dust, gravel earth and the mixture shall be used for filling.

1.3 Filling around Foundations with Earth

Before commencement of backfilling, the Contractor shall remove from the space around the foundations all shoring and form work, all debris, brickbats, bits of timber, cement bags etc. Filling shall be carried out in layers not exceeding 250 mm in depth up to 1 m depth from finished ground level or any other level as specified by E-I-C. Each layer shall be watered, rammed and compacted before the next layer is deposited. Below 1 m of the finished ground level, mass backfilling shall be done with approved fill material.

1.4 Plinth Filling

In small buildings, plinth filling with earth shall be generally carried out in a manner as specified in Clause 1.3 and as directed by the E-I-C. Thickness of each layer of filling shall not exceed 150 mm. In large floors like factory floors, the filling materials shall be deposited in layers not exceeding 250 mm in thickness and rollers shall be used to achieve the degree of compaction as indicated in Table When power driven roller is used, every third and the top most layer shall be compacted by the power roller and the rest by rammers. Water shall be sprinkled during the compaction to maintain the desired moisture content for maximum compaction. Special care shall be taken to compact the filling at the junction of floors with walls or columns.

1.5 Sand Filling

Sand used for filling shall be free from dust, organic and other objectionable matter and shall not contain more than 10% of clay.

Filling and compaction of sand shall be carried out as specified for earth filling in Clause 1.4. When filling has reached the approximate level, the area shall be flooded with water for a minimum period of 24 hours to allow the fill to settle. The filling shall be allowed to dry and then compacted and dressed to the required level.

1.6 Filling in Pipe Trenches

Earth filling of pipe trenches shall be carried out in layers not exceeding 250 mm in thickness, watered, rammed and compacted on the sides and top of pipes, taking necessary precaution so that the pipes are not damaged during the execution of the work.

In case of pipe trenches in rock, filling shall be carried out with earth/moorum or pulverised

decomposed rock upto a depth of 250 mm above the crown of pipe and the remaining filling shall be carried out with a mixture of rock and finer materials as indicated in Clause 1.2. Filling shall be carried out in a manner as specified in Clause 1.4.

1.7 Embankments

- 1.7.1 The finalized formation width, side slopes and grade of the embankment shall be as per requirement.
- 1.7.2 The materials used in formation of the embankment shall be earth, moorum, gravel, a mixture of both, available top soil/overburden from the Panchpatmali mines area or any other material approved by the E-I-C provided it complies to the requirements of Clause 305.2 of MORTH. Materials used shall be free from logs, stumps, roots, rubbish or any other ingredients likely to deteriorate or affect the stability of the embankment. Generally, the material used for the formation of the embankment shall satisfy the density and compaction requirements given in Table-1.1 and 1.2

TABLE-1.1

Sl. No.	Type of Work	Maximum Laboratory Dry Density when tested as per IS:2720 (Part-VIII)
1.	Embankment up to 3m height	Not less than 1.52 gm/cc
2.	Embankment exceeding 3 m height	Not less than 1.60 gm/cc
3.	Sub-grade	Not less than 1.75 gm/cc

TABLE-1.2

S1. No.	Type of Work	Relative Compactness as percentage of maximum Laboratory Dry Density as per IS:2720 (Part-VIII)
1.	Embankment	Not less than 95%
2.	Sub-grade	Not less than 97%

Workmanship: The top soil existing over the embankment foundation shall be stripped to depths as required.

The ground shall then be consolidated by rolling with a 8 -10 tonne power roller with a maximum of 6 passes to the satisfaction of the E-I-C.

Any unsuitable material occurring in the embankment foundation shall be removed and replaced by material approved by the E-I-C and compacted suitably.

The embankment material shall be spread in a uniform thickness over the entire width of the embankment in layers not exceeding 250 mm in loose thickness. When embankments are on sidelong ground the whole area of the embankment on slope shall be benched out or stopped so as to prevent the material from sliding. Successive layer shall not be laid until the layer under construction has been thoroughly compacted to the requirements set hereunder.

Moisture content of the material shall be checked at the source of supply and if found less the same shall be made good by sprinkling water after spreading the soil in loose thickness for compaction. If the material delivered on embankment bed is too wet it shall be allowed to air-dry till the moisture content is acceptable by the E-I-C for compaction.

Moisture content of each layer shall be tested in accordance with IS:2720 (Part-II) and shall be so

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adjusted that it is 1 or 2 per cent below the optimum moisture content determined in accordance with IS:2720 (Part-VIII).

In construction of embankment over the culverts or pipe drains care shall be taken to bring the embankment up equally on both sides simultaneously and over the top of the structure.

If embankments are made from borrow pits, the Contractor shall strip the top of borrow pit to get rid of vegetation and deleterious materials and then excavate the earth from the borrow pits approved by the E-I-C. The borrow pits shall be regular in width and slope and shall be properly graded.

1.8 Control of Compaction

The Contractor shall conduct Laboratory Proctor Density Tests at regular intervals as per IS:2720 (Part VIII) and field dry density tests as per IS:2720 (Part XXVIII) or IS:2720 (Part XXIX) for each layer of 200 mm fill and for every 10,000 sq m area one (1) field density test shall be carried out as specified. For the embankment minimum one (1) field density test shall be carried out in each layer of 250 mm thickness and within every 200 m stretch of embankment to confirm that the specified degree of compaction has been achieved in the field. The cost of conducting all such laboratory and field tests shall be included by the contractor in his rates. In case the field tests indicate that the degree of compaction achieved is less than the specified values, the contractor will re-compact the particular layer of fill including watering if necessary and retest the same till the specified degree of compaction is achieved at no additional cost to the Employer. All tests shall be conducted in presence of E-I-C or his representative.

1.9 Compaction

Compaction work shall be carried out by a sheep's foot roller capable of giving bearing pressure of 25 kg/sq cm of foot area in contact at a given time. The layer of earth fill shall be compacted till the feet of the sheep's foot roller commences rising out of the ground. Depending on the type of material smooth-wheeled vibratory or pneumatic rollers may be used if approved by the E-I-C. The Contractor shall demonstrate the efficiency of the rollers to obtain approval of the E-I-C. Compaction equipment viz. vibratory roller, pneumatic roller etc may be used for compaction purpose with prior approval from E-I-C.

Each layer of the material shall be thoroughly compacted to obtain a field dry density not less than 95% of the maximum laboratory dry density as per IS:2720 (Part-VIII).

When density measurement reveal soft areas in the embankment, further compaction shall be done as instructed by the E-I-C. In spite of this if specified density is not achieved then the soft area shall be removed and replaced by approved material and compacted to the specified density requirement.

SECTION-3 -PLAIN AND REINFORCED CEMENT CONCRETE WORK

1.0

Codes and Standards (Latest Revision)

General

IS:1200 -Method of Measurement of Building and Civil (28 Parts) Engineering Works

Cement

IS:1489 (Part 1) -Specification for Portland Pozzolana Cement

IS: 269 -Specifications for Ordinary Portland Cement

<u>Make:- ULTRA TECH/J.K. Cement/ INDIA Cement/ RAMCO / AMBUJA/ JAY PEE or as approved by E-I-C.</u>

Aggregate

IS:383 -Coarse and Fine Aggregates from Natural Sources for Concrete

IS:2430 -Method of Sampling of Aggregates for concrete

IS:2386 -Methods of Test for Aggregates for concrete (8 parts)

Plain and Reinforced Concrete

IS:456 -Code of Practice for Plain and Reinforced Concrete

IS:460 -Test Sieves (3 parts)

IS:516 -Method of Test for Strength of concrete

IS:1199 - Method of sampling and Analysis of concrete

IS:1607 - Method for Test Sieving

IS:1834 -Hot Applied Sealing Compounds for Joint in Concrete

IS:3370 -Code of practice for concrete structures (4 parts) for the storage of liquids

IS:4925 -Concrete Batching and Mixing Plant

IS:10262 -Recommended Guide Lines for Concrete Mix design

Steel

IS:432 -Mild Steel and Medium Tensile Steel Bars and (2 parts) Hard-drawn Steel

Wire for Concrete Reinforcement

IS:1568 -Wire Cloth for General Purpose

IS:1786 -High Strength Deformed Steel Bars and Wires for Concrete Reinforcement

IS:2062 -Steel for general structural purposes

IS:2502 -Code of practice for bending and fixing of Bars for Concrete Reinforcement

IS:2751 -Welding of Mild Steel Plain and Deformed Bars for Reinforced Construction

IS:9417 -Recommendations for Welding Cold Worked Steel Bars for Reinforced

Concrete Construction

Make: - SAIL/ TATA STEEL/ RINL/ JSPL/JSW or as approved by E-I-C.

1.1 Work Included

The Contractor shall furnish materials, labour, plant, equipment and tools to complete the work as specified herein.

1.2 Materials

1.2.1 **Cement:** The cement used shall be any of the above, mentioned in clause 1.0 and the type selected shall be appropriate for the intended use. The Contractor shall carry out the required tests at his own cost in an approved testing laboratory, at the direction of the E-I-C, for all cements (if supplied by him) and submit the test report for the approval of the E-I-C, before using the cement in the works. If there is doubt in the quality of cement, E-I-C may ask the Contractor for supplying of

cement sample of testing of the same in Employer's testing or any other approved laboratory. Cement shall be stored on raised platforms inside stores covered on all sides and roof with provision for ample ventilation. Different types of cement shall be stored separately and more than ten bags (10) of cement shall not be stacked one above the other in the stack. Sufficient space shall be left around the stacks for approach. Stacking shall be so arranged that bags from the oldest consignment in the stack can be conveniently removed first for use following the principle of first in first out (FIFO) basis. For this proper label tag indicating date of supply shall be displayed over the stack of stored cement received in a consignment (Batch). Cement which has hardened, clodded or deteriorated due to over stacking or long storage shall not be used in the works and shall be removed from the site immediately with intimation to Employer and E-I-C.

- 1.2.2 **Aggregates:** All aggregates shall conform to IS:383. Coarse aggregates shall be approved crushed stone or gravel, washed clean. Fine aggregates shall be approved river or pit sand. Coarse and fine aggregates shall be stored at site separately on clean and hard base or in separate compartments/hoppers. Samples of aggregates to be used shall be submitted to the E-I-C for approval before commencement of work. No aggregate shall be used without prior approval of the E-I-C. The Contractor shall ensure that over the entire period of construction all consignments of coarse and fine aggregates brought to the site conforms to the quality and grading as approved in the mix design by the E-I-C before the commencement of work. If necessary, grading of aggregates shall be maintained by blending of different sizes of aggregates which shall be brought to site and stacked in separate stock piles. Whenever directed by the E-I-C, the Contractor shall perform tests at his own cost to satisfy the E-I-C that the grading and quality approved for coarse and fine aggregates are being maintained. Sampling of aggregates shall conform to IS:2430 and tests shall conform to IS:2386. The percentage to flaky and elongated pieces should not exceed 15%. Aggregates shall be cleaned and free from any foreign materials.
- 1.2.3 **Reinforcement:** MS and medium tensile steel bars shall conform to IS:432 (Part-I & II), high strength deformed steel bars shall conform to IS:1786. All reinforcements shall be free from oil, paint, loose rust, mill scale, mud or other matter likely to weaken or destroy their bond with the concrete. 1.2.4 Binding **wire:** Binding wire shall be approved annealed black iron wire of 20 SWG.
- 1.2.5 **Joint filler:** Expansion joint fillers shall be approved non-extruding, resilient fillers.
- 1.2.6 **Water stops:** For all movement joints water stops used shall be of rubber, PVC or metallic sheets and shall be product of reputed manufacturer as per relevant IS codes and as approved by the E-I-C.
- 1.2.7 **Waterproofing:** The waterproofing compound/water proofing membrane materials and treatment shall be of approved quality and manufacturer.
- 1.2.8 **Water:** Water shall be clean and reasonably free from injurious amounts of oils, acids, alkalis, salts, sugar, organic materials or other substances that may be deleterious to concrete or steel. Water shall conform to the quality as specified in clause 5.4 of IS:456.
- 1.2.9 **Chemical Admixtures:** These are material other than water, aggregates and cement (any selected type mentioned in clause 1.0 above), used as an ingredient of concrete or mortar and added to the batch immediately before or during its mixing to modify one or more of the properties of concrete in the plastic or hardened state. Dosages of retarders, plasticisers and super-plasticisers shall be restricted to 0.5, 1.0 and 2.0 percent respectively by weight of cementitious materials and unless a higher value is approved by E-I-C only after obtaining performance test from the manufactures. They shall conform to either IS:9103 and as per clause No. 5.5 of IS:456 or ASTM Designation C494-RS. Admixture are generally of the following types and are used depending on the requirement
- 1.2.9.1 **Water reducing Admixture:** As per IS:9103 or ASTM C 494, which improves workability, accelerates the setting and early strength development of concrete.
- 1.2.9.2 **Retarding Admixture:** As per IS:9103 or ASTM C-494, which retards the setting of concrete.
- 1.2.9.3 **Water Reducing Admixture, High Range:** As per ASTM C494, which reduces the quantity of mixing water required to produce concrete of a given consistency by 12% or greater.
- 1.2.9.4 **Water Reducing and Accelerating Admixture:** As per ASTM C-494, which reduces the quantity of mixing water required to produce concrete of a given consistency and accelerates the setting and early strength development of concrete.

- 1.2.9.5 **Water Reducing and Retarding Admixture:** As per ASTM C-494, which reduces the quantity of mixing water required to produce concrete of a given consistency and retards the setting of concrete.
- 1.2.9.6 **Water Reducing, High Range and Retarding Admixture**: As per ASTM C-494, which reduces the quantity of mixing water required to produce concrete of a given consistency by 12% or greater and retards the setting of concrete, increase in both early and ultimate strengths.

1.3 Concrete Mix

1.3.1 All the concrete shall be 'Controlled Concrete' as defined by IS:456. The grades of concrete shall be as required. The Contractor shall at his own cost, grade the aggregate and control the water cement ratio, to design the different mixes of required strength and workability. The designed mix shall conform to the requirements of IS:456 and recommended guidelines for concrete mix design in IS:10262 and SP-23. The minimum cement content, maximum water cement ratio and minimum grade of concrete for different exposures with normal weight aggregates of 20 mm Nominal Maximum size in concrete work shall conform to Table 5 of IS:456. Adjustments to minimum cement contents for aggregates other than 20 mm nominal maximum size will be as per Table 6 of IS:456. All concrete (whether nominal or controlled) shall be machine mixed and no hand mixing will be allowed. Chemical admixtures may be used in the manufacture of concrete. The content, type, method and control of use and the locations and the products in which they are used shall be subject to the written approval of the E-I-C in each and every case.

The maximum size of aggregates shall be 40 mm. Where reinforcement is too closely spaced for the maximum size of stone in a range, the largest suitable range will be used with the approval of E-I-C. Before commencement of work the Contractor shall submit to the E-I-C for his approval complete details of the mix design calculations along with test results of different ingredients, grading analysis of the aggregates, the cube test results etc according to IS:10262. No concrete shall be placed on site until the E-I-C has approved the mix design. The concrete shall be of such consistency that it can be readily worked into the corners and angles of the formwork and around reinforcements without segregation of the materials or bleeding of free water at the surface.

If any change is made in the source and grading of the aggregates, strength of cement used, water content of the mix, manner of making, compacting the concrete or any other deviation from the preliminary test procedure, the E-I-C may instruct for fresh preliminary test which shall be carried out by the Contractor at his own cost. Over the full period of construction the Contractor shall carry out works tests as per Clause 1.6 of this specification at his own cost to satisfy the E-I-C that correct grade of concrete is being used.

1.3.2 Where `Nominal Mix Concrete' in case of M20 or lower as defined by IS:456 is permitted by the E-I-C for any specific reason, the proportion of materials shall be as indicated in Table-9 of IS:456. The water cement ratios shall not exceed those specified in Table-9 of IS:456. If the quantity of water is required to be increased for better workability the cement content also shall be proportionately increased so that the limit specified in Table-9 of IS: 456 is not exceeded.

1.3.3 Concrete for water retaining structures shall be as per IS: 3370

1.4 Mixing

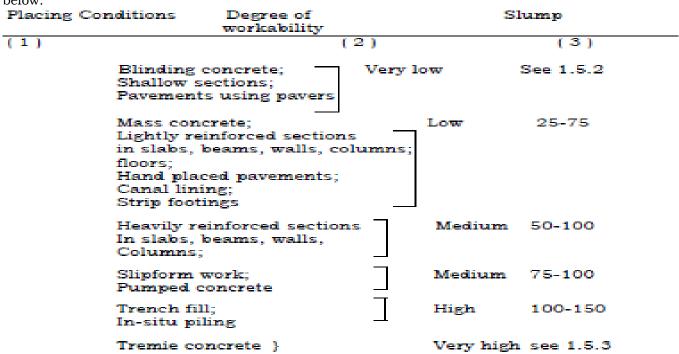
1.4.1 Batching Plant

All components of controlled concrete shall be proportioned by weight using concrete batching plant weigh batchers for each grade Mixing shall be carried out in mechanical mixers but preferably a concrete batching plant shall be used. The mixer shall comply with IS:1791 and IS:12119. Volumetric mixing shall not be adopted unless specifically permitted by the Engineer. The mechanical mixer shall be equipped with automatic devices for control of speed, gauging of water and timing the mixing period. The mixing shall be continued until there is a uniform distribution of materials and the mass is uniform in colour and consistency. For general guidance the mixing time shall be 2 mins. In case of other types of efficient mixers manufacturers' recommendation shall be followed. Batches shall not exceed the capacity which can be mixed efficiently as determined by the mixer efficiency test and peripheral speed shall conform to

manufacturer's recommended rate but shall not vary from \pm 10%. Net minimum mixing time shall begin when ingredients including water is in the mixer. Excessive mixing shall be avoided. Weigh batchers shall be placed level during use and the hoppers shall be loaded evenly. The equipment shall be checked frequently to verify their accuracy. The concrete batching plant shall conform to IS:4925. The plant shall have mechanically operated mixers of approved size and type capable of ensuring a uniform distribution of the materials throughout the concrete mass. The mixers shall be completely emptied before receiving the materials of each succeeding batch. Precautions shall be taken to protect cement and concrete in wet weather. The plant shall be kept at all times well maintained and in particular it shall be kept free from adherent content. The calibration of the measuring instruments shall be checked periodically and particularly before all large pours of concrete.

1.5 Workability of Concrete

1.5.1 The concrete mix proportions chosen should be such that the concrete is of adequate workability for the placing conditions of the concrete and can properly be compacted with the means available. Suggested ranges of workability of concrete measured in accordance with IS:1199 are given below:



Note: For most of the placing conditions, internal vibrators (needle vibrators) are suitable. The diameter of the needle shall be determined based on the density and spacing of reinforcement bars and thickness of sections. For tremie concrete, vibrators are not required to be used.

- 1.5.2 In the `very low' category of workability where strict control is necessary, for example pavement quality concrete, measurement of workability by determination of compacting factor will be more appropriate than slump (see IS:1199) and a value of compacting factor of 0.75 to 0.80 is suggested.
- 1.5.3 In the 'very high' category of workability, measurement of workability by determination of flow will be appropriate (see IS: 9103).

1.6 Work/Laboratory Test

The Contractor shall carry out work/laboratory tests at his own cost. Sampling, making up, curing and testing of specimen shall conform to IS:456, IS:516 and IS:1199 and other test of the ingredients to be carried out periodically shall conform to IS:2386. Unless otherwise instructed by the E-I-C,

frequency of work tests shall be as indicated below. The number of specimen to be tested and their criteria for acceptance shall be as per relevant clauses of IS:456. Report of the test results shall be submitted weekly to the E-I-C.

- 1.6.1 The Contractor shall provide at his own cost, concrete for the cube specimen, moulds for casting the specimen and also transport the cubes to the Employer's laboratory for testing. The Contractor shall also provide all facilities, at his own cost, for sampling, casting, curing and storage of cubes until they are transported to the laboratory.
- 1.6.2 Testing of cube specimen will be carried out in Employer's laboratory, when the Contractor, if required, may be present. The presence of the Contractor's representative shall however not be a condition for carrying out the tests.

1.7 Frequency of Test

The minimum frequency of sampling of concrete of each grade shall be in accordance with the following :

Quantity of Concrete in the work, cum	Number of samples
1 – 5	1
6 – 15	2
16 – 30	3
31 – 50	4
51 & above	4 plus one
	additional sample for
	each additional 50 cum
	or part thereof.

Note: At least one sample shall be taken from each shift. Where concrete is produced at continuous production unit, such as ready-mixed concrete plant, frequency of sampling may be agreed upon mutually by suppliers and purchasers.

1.7.1 **Test Specimen**

Three test specimens shall be made for each sample for testing at 28 days. Additional specimen may be required for various purposes such as to determine the strength of concrete at 7 days or at the time of striking the formwork, or to determine the duration of curing, or to check the testing error. Additional specimen may also be required for testing specimens cured by accelerated methods as described in IS:9013. The specimen shall be tested as described in IS:516

1.7.2 Test Results of Sample

The test results of the sample shall be the average of the strength of three specimens. The individual variation should not be more than $\pm 15\%$ of the average. If more, the test results of the sample are invalid.

1.7.3 Acceptance Criteria of Concrete

1.7.3.1 Compressive strength

The Concrete shall be deemed to comply with the strength requirements when both the following conditions are met:

- a) The mean strength determined from group of four consecutive test results with the appropriate limit as per the table below.
- b) An individual test results complies with the appropriate limit as per the table below.

	Characteristic Requirement	Compressive	Streng	th Compliance
Sl.No.	Specified grade	Means of the Group of f Non-overlapping Conse Test Results in N/mn	cutive	Individual Test Results in N/mm²
1.	M15	≥ Fck +0.825 x esta standard deviation (r off to nearest 0.5 N/mr or (fck + 3) N/m²/ whichever is greater	ounded	≥ (fck-3) N/mm ²
2.	M20 Or Above	≥ Fck +0.825 x estated standard deviation (rough to nearest 0.5 N/mm or (fck + 4) N/m²/ whichever is greater	ounded	$(fck-4) N/mm^2$

Note : In the absence of established value of standard deviation, the values given in Table-8 of Section-2 of IS:456 shall be taken.

1.7.3.2 Flexural strength

When both the above conditions are met, the concrete complies with the specified flexural strength:

- a) The mean strength determined from group of four consecutive test results exceeds the specified characteristic strength by at least 0.3 N/m^2 .
- b) The strength determined from any test results is not less than the specified characteristic strength less 0.3 N/mm2.
- 1.7.3.3 Concrete is liable to be rejected if it is porous or honey combed, its placing has been interrupted in that providing a proper construction joint, the reinforcement has been displaced beyond the tolerance specified or construction tolerances have not been met. However, hardened concrete may be accepted offer carrying out suitable test Inspection/testing of structures as per the discretion of E-I-C.

1.8 Vacuum Dewatered Reinforced Cement Concrete Flooring

1.8.1 **Purpose**: The purpose of providing vacuum dewatered flooring is to increase the compressive strength and wear resistance of the concrete floor by reducing the water cement ratio of the concrete substantially. Finishing the top surface of the concrete by floating and trowelling with a skim floater fitted with a floating disc and/or trowelling blades ensures a water impermeable concrete surface. The workmanship for laying the floor is given below.

1.8.2 Workmanship

Preparation of sub-base: A lean concrete (PCC) layer should be laid as sub-base over the ground.

Formwork: M.S. channels of approved sizes will have to be used for formwork. Suitable holes will have to be provided in the channels for passing reinforcement rods and dowels. The channels should

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be straight and placed firmly on sub-base to proper level and the bottom edge of the channel should be sealed properly to avoid entry of air. No channels should be removed earlier than 24 hours after the floor is cast.

Placing of concrete and compaction: Concrete should be distributed evenly and should be vibrated with an immersion vibrator in order to remove entrapped air and voids and make the concrete homogeneous. Surface vibrator should be used after immersion vibrator in order to make level and smooth concrete surface as directed by the E-I-C. The thickness of the floor should be kept more than the required thickness, as directed by the E-I-C, to compensate for the shrinkage effect.

Vacuum dewatering: After leveling the concrete surface by surface vibrators, the floor is dewatered by using filter mat and suction pump of approved make as per manufacturer's specification. The dewatering time should be based on site conditions and as directed/approved by the E-I-C.

Floating and trowelling: Immediately after the floor is vacuum dewatered, floating and trowelling operation shall commence by using a skim floater with floating disc and trowelling blades of approved make.

1.9 Formwork

1.9.1 **Shuttering for concrete**: The term `Shuttering' shall include all centering and formwork required to support the concrete during the process of laying, compacting and setting and all items such as planking, lagging, walling, moulds, covers, cross-bearers, struts, props, bracings etc shall be covered by the term.

Shuttering shall be strong and rigidly constructed so that there may not be any deformation underweight and pressure of wet concrete, constructional loads, wind and/or other forces. It shall be constructed in such a manner that it can be easily removed afterwards.

The shuttering shall have smooth and even surface and so constructed as to remain sufficiently rigid during the placing and compacting of concrete and shall be sufficiently tight to prevent loss of liquid from the concrete.

Devices shall be provided in the shuttering for forming openings, holes, pockets, chases, recesses etc where required. Cutting of holes etc in the concrete after casting shall be avoided. Corner fillets shall be provided in the formwork to obtain chamfered edges to beams, columns, etc wherever required and the rate quoted shall be inclusive of the cost of carrying out such work.

Shuttering shall conform to IS:456 and IS:14687. Forms shall be prefabricated standard e.g. Doka system, British scaffolding system or approved equivalent or shop-built panels or built-in-place units, stiffened and braced. A smearing of oil release agent shall be given on the faces of the shuttering in contact with the concrete or mortar. Forms shall be cleaned from all dust and loose materials before applying oil release agent over it. Formwork with brick lining may be done for structures below ground level on earth face with prior permission of the E-I-C. Bricks shall be thoroughly wetted before laying concrete and the brick lining may be left in position, if so desired by the Contractor.

The shuttering shall be such that after its removal the exposed concrete surface shall be smooth and even. If any unevenness is found, the bulged portion of the concrete shall be chipped off and plastered with 6 mm thick cement plaster 1:4. No extra payment will be made for this.

- 1.9.2 **Stripping Time:** Forms shall not be released until the concrete has achieved a strength of at least twice the stress to which the concrete may be subjected at the time of removal of form work. The strength referred to shall be that of concrete using the same concrete, aggregates and admixtures, if any, with the same proportions and cured under conditions of temperature and moisture similar to those existing on the work.
- 1.9.2.1 While the above criteria of strength shall be the guiding factor for removal of formwork, in normal circumstances where ambient temperature does not fall below 15°C and where ordinary portland cement is used and adequate curing is done, following striking period may deem to satisfy the guideline given in clause 1.10.2. Type of Formwork Minimum Period before Striking Formwork.

Type of Form	mwork Minimum Period befor	e Striking Formwork
		<u>-</u>
a) Verti	ical Formwork to columns, walls,Beams	16 – 24 h
	 b) Soffit formwork to slabs (Props to be refixed immediately after removal of formwork) 	3 days
	 c) Soffit formwork to beams (Props to be refixed immediately after removal of formwork) 	7 days
d) Prop	s to slabs :	
	 Spanning upto 4.5 m Spanning over 4.5 m 	7 days 14 days
e) Prop	s to beams and arches :	
	 Spanning up to 6 m Spanning over 6 m 	14 days 21 days

For other cements and lower temperature, the stripping time recommended above, may be suitably modified.

- 1.9.3 **Supports**: Formwork shall be so designed that the side of beams and slabs can be removed without disturbing soffit forms and their supports. Props and supports shall allow accurate adjustment of the formwork true to line and level and be capable of being removed in an approved sequence without injury to the concrete. Provision shall be made for removal of formwork without disturbing props required for supporting hardened concrete.
- 1.9.4 **Setting**: Panels and units shall be set to true dimensions and alignment and rigidly tied, walled and braced to prevent distortion and displacement during concreting. All joints shall be tight and close fitting to prevent leakage. At all construction joints, formwork shall be tightly secured against previously cast or hardened concrete. When fixing formwork for beams and slabs tight fitting collars shall be provided around the heads of columns and the joints shall be made grout tight. Slip forms where used shall provide smooth even surface true to dimension and alignment and shall be free of unslightly off-sets, fins and bulges.
- 1.9.5 **Ties**: Standard form ties, clamps, bolts, inserts etc shall be of adequate strength. Spreaders, either removable or embedded type shall be used to maintain the wall thickness. The material and position of any tie passing through the formwork shall be as approved by the E-I-C. All tie members which will remain embedded in the concrete shall be fixed in a manner that will provide a minimum cover of 12 mm at both the ends. Any holes left after removal of ties shall be filled with concrete or mortar as approved by the E-I-C. Provision shall be made for forming holes and chases for services and for providing pipes, conduits and other fixing by the E-I-C.
- 1.9.6 *Cleaning and treating of forms*: All rubbish shall be removed from the interior of the formwork and inside of the formwork shall be wetted with water before commencing of concreting. Mould oil or other approved release agent shall be used to all panels. Care shall be taken to prevent contact of release agent with reinforcement.

1.10 Reinforcement

Workmanship shall conform to IS:2502. All reinforcements shall be free from loose mill scale, rust, oil, grease, mud and paint. Reinforcement shall not be bent or straightened in a manner that will injure the materials and all bars shall preferably be bent cold. Hot bending shall not be permitted for bars whose strength have been increased by cold working. Cutting and bending of reinforcement bars shall be made by using appropriate cutting and bending machine. No manual cutting and bending shall be allowed.

Reinforcement bars shall be placed and maintained accurately in position within tolerance limit as per IS:456. The correct cover to the reinforcement shall be maintained by use of precast concrete blocks.

All intersections of longitudinal and transverse bars or stirrups and all laps shall be securely tied together with approved binding wire. The binding wire shall be so placed that it touches all the four corners of the intersection and the two ends shall be looped with pliers and the ends shall be turned into the body of the concrete. The cost of the binding wire and spacer/cover blocks shall be included by the Contractor in his rate for reinforcement work.

Welded joints may be used but in all cases of important connections, tests shall be made to prove that the joints are of the full strength of bars connected. Welding shall be done in accordance with IS:2751 and special precautions shall be adopted for cold worked bars as per IS:9417. Butt welding between the ends of a rod in line, whereby stress is transferred across the section may be adopted only for mild steel bars. In case of tack welding for fixing reinforcements in their position, no special precaution need be taken.

1.11 Embedment

All embedment shall be accurately set and rigidly fastened. Anchor bolts shall be set to template and firmly secured in vertical and horizontal line at required positions. Water stops shall be secured against displacement during the placing of concrete. The joints for G.S sheet water stops shall be soldered water-tight and those of PVC and rubber shall be joined by cementing and vulcanising.

Anchor holes and anchor bolts shall be protected by covering suitably with brickwork in lean cement mortar after thorough cleaning.

1.12 Placing of Concrete

1.12.1 **Transporting concrete**: Concrete shall be transported from the Batching Plant by transit mixers to the forms as rapidly as possible by means that will prevent segregation or flash set in the concrete during hot weather. The containers shall be such as to prevent heavy evaporation. At the time of placing concrete in very hot weather, care shall

be taken to see that the temperature of wet concrete does to exceed 38°C. Before placing the concrete, all formwork, embedment and reinforcement shall be checked for completeness, location, dimension, square and plumb. All chips and saw dust or other foul matter shall be removed from within the forms. The base surface shall be well moistened and puddles wiped up. Placing equipment and accessories shall be kept clean and free of partially set grout and concrete, and maintained in proper working order.

- 1.12.2 **Placing aids**: In general, placing shall be done by concrete pump. Wherever required, concreting shall be done by direct pouring from transit mixer and also of approved chute. Concreting shall also be done with the help of bottom open bucket wherever required. No head load of concrete pouring is allowed and use of wheel barrow is mandatory wherever direct pump concrete or other mechanical means are not suitable.
- 1.12.3 **Conveying Equipment**: Conveying equipment shall be approved and shall be of size and design such that detectable setting of concrete shall not occur before adjacent/next layer concrete is placed. Conveying equipment shall be cleaned at the end of each operation or work day. Conveying

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- equipment and operation shall conform to the following additional requirements.
- 1.12.3.1 Truck mixers, agitators and agitating units and their manner of operation shall conform to the applicable requirements of IS 5892 and ASTM C 94.
- 1.12.3.2 Chutes shall be metal or metal-lined and shall have a slope not exceeding 1 vertical to 2 horizontal and not less than 1 vertical to 3 horizontal, chutes more than 6 mtrs. long and chutes not meeting the slope requirements may be used provided they discharge into a hopper before distribution.
- 1.12.3.3 Pumping or pneumatic conveying equipment shall be of a suitable kind with adequate pumping capacity. Pneumatic placement shall be controlled so that segregation is not apparent in the discharged concrete. The loss of slump pumping or pneumatic conveying equipment shall not exceed 50 mm.
- 1.12.3.4 Concrete shall not be conveyed through pipe made of aluminium or aluminium alloy.
- 1.12.4 **Construction joints & cold joints**: In general construction joints shall be limited to the design requirement. In mass concrete, construction joints shall be made at breaks, offsets or other convenient levels as controlled by volume, plant capacity, time factors etc. Such construction joints shall be so located that they do not impair the strength of the structure and prior approval of the E-I-C is to be taken. In walls and column height of each lift shall not generally exceed 1.5 m as directed by the E-I-C. Method of forming all construction joints shall conform to the provisions of IS:456. The surface of previously placed concrete at the construction joint shall be thoroughly hacked to expose the coarse aggregates of previously placed concrete and cleaned with wire brush or any other approved means and high pressure water jet to remove all laitance and loose aggregates. Immediately before placing fresh concrete, such prepared surface shall be coated with a thin layer of cement slurry or cement sand mortar of proportion same as that of original concrete. Where high shear resistance is required at the construction joint, shear keys shall be provided.
- 1.12.5 **Compaction**: Concrete shall be thoroughly compacted and fully worked around the reinforcement, around embedded fixtures and into corners of the form work. Concrete shall be compacted by mechanical vibration using high frequency mechanically driven vibrators comply with IS:2505, IS:2506, IS:2514 & IS:4656. Concrete shall be placed in layers at least 300 mm deep in walls and approximately 450 mm in mass pours. Vibrators shall not penetrate more than into the surface of previously placed layer but shall completely vibrate the working layer. Care shall be taken not to over-vibrate any concrete and especially those with higher slumps. Under no circumstances vibrators shall be attached to or allowed to touch reinforcement. Spare vibrators in good operating condition shall be on hand during placing operation.
- 1.12.6 **Special concreting**: The placing of underwater concrete shall follow IS:456 in all respects for the method employed. Special types of concrete shall be placed by methods most suitable for the particular conditions.
- 1.12.7 Grouting bases of machines, columns, foundations bolts etc.
- 1.12.7.1 **Level pads**: For preparing the level pads, the top of the foundation concrete shall be chipped off to remove laitance formed on the concrete surface and all loose materials shall be thoroughly cleaned and the surface wetted before the grouting. In case level pads are constructed they shall be cement concrete with grade M35 in conformity with the grouting requirement with 6 mm size ballast. The top of the level pads shall be finished fine, true to level and be of size as indicated by the E-I-C. 1.12.7.2 **Grouting**: Before placing the grout, the concrete surface shall be thoroughly cleaned, preferably with compressed air and the surface shall be thoroughly wetted with water for several hours. Before placing the grout all free water shall be removed and the flat surface shall be coated with thin cement slurry. The quantity of mixing water should be minimum commensurate with the workability, compaction and filling of the grout in all corners and crevices. The grout shall be evenly spread and compacted by rodding or a vibrator. The grout shall be carefully observed for initial settlement. If any settlement is observed further grout is to be poured and rodded. For base plates

having ribs underside the base plate, proper care is to be taken to ensure filling of the cavities between the ribs. In case of wide base plates of bed plates having ribs under-side it may be necessary to do pressure grouting.

- 1.12.7.3 *Curing*: The grout must not dry out after it is placed in position. The surface shall be kept moist with wet sacks for at least seven days.
- 1.12.7.4 *Admixtures*: If any admixtures is to be used with the grout, it shall be as approved by the E-I-C.
- 1.12.7.5 **Non-shrinking grout**: Non-shrinking grout where indicated or directed shall be placed in accordance with the method specified by the manufacturer. Material shall be as approved by the E-I-C.
- 1.12.8 **Waterproofing**: Waterproofing of concrete with approved waterproofing compound shall be carried out strictly in accordance with the manufacturer's specification.

1.13 Curing and Protecting

Curing of concrete with water shall comply with IS:456. The Contractor shall keep the exposed surfaces of concrete in a constantly wet condition for at least 7 days from the date of placing the concrete. Curing compound may be used subject to approval by the E-I-C. Finished floors and concrete shall be protected carefully until conditions shall comply with the code.

1.14 Repairing and Patching

Pockets, honey combing and other defects which may be formed due to segregation, improper vibration and any other reason whatsoever shall be completely repaired to the satisfaction of the E-I-C. The voids, if any, shall be properly keyed and reinforced, if necessary. The face shall be tightly formed and arranged for providing a head in the concrete. The cavity shall be filled with the same concrete as used for the structure and thoroughly rodded or vibrated where possible. The concrete sets sufficiently to stay in place. While still `alive', the upper part of form hopper shall be removed and excess concrete struck off and finished with wood flat or trowel to match existing concrete. Any fins or unsightly grout runs or bulges shall be removed from surfaces exposed to view. The rod holes shall be finished with cement or grouted to match the existing surface as closely as possible. No cement wash shall be used unless directed by E-I-C.

1.15 Tolerances for Formwork

The Formwork shall be designed and constructed so as to remain sufficiently rigid during placing and compaction of Concrete and shall be such as to prevent loss of slurry from the Concrete. The tolerances on the shape, line and dimensions as shown in the approved drawing shall be within limits as given in the Table of clause no 11.1 of IS:456

1.16 Tolerances for Placing of Reinforcement

Unless otherwise specified, the Reinforcement shall be placed within the following tolerances:

- a) For effective depth 200 mm or less + 10 mm
- b) For effective depth more than 200 mm + 15 mm
- 1.16.1 **Tolerances:** The permissible deviations in dimensions and positions of structural members shall not exceed the following limits:

a) Deviations from the vertical for the whole height of construction

- i) for foundations .. 20 mm
- ii) for walls and columns supporting .. 15 mm monolithic floors

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- iii) for columns of a frame which are .. 10 mm connected with crane and truss beams
- iv) for structures placed in ... 1/500 of the a sliding form height of the structures but not more than 100 mm

b) Deviations from horizontal planes

- i) over1m of the plane in any direction .. 5mm any direction
- ii) over the whole plane in buildings .. 10 mm
- iii) over the whole plane in structures .. 20 mm
- iv) local deviations of the upper surface .. 8 mm of concrete when measurements are made of the structural components (except surfaces at supports)
- c) Deviations of structural components.. +20 mmin length or span
- d) Deviations of structural .. +8 mm components in cross-section
- e) Deviations in level of surface .. +5 mm and embedded fixtures serving as supports
- f) Deviations in disposition of anchor bolts
 - i) in plan, when the disposition is .. +/-5 mm within the contour of a support
 - ii) when the disposition is outside .. +/- 10 mm the contour of a support
 - iii) in height .. +20 mm
- g) Deviations in laying out axes of foundations, footings and other metal structural parts having un milled ends1.1 L mm, where L is the size of the span or pitch of the structural parts in meter.

SECTION -4 -PRECAST CONCRETE WORK

1.1 In addition to Section-4.0 of this specification following specification shall apply for Precast Concrete Work.

1.2 Formwork and Moulds

The formwork and/or moulds for precast concrete members shall be made of metal and true to shape and dimension of the finished product. The moulds shall be close jointed and perfectly smooth with joints caulked to prevent leakage of cement slurry. The moulds shall be of rigid construction to prevent distortion and bulging of sides and base. The moulds shall be designed with suitable fastenings to allow them to be struck without injury to the casting. The moulds shall generally be vibrated on a mechanically operated vibrating table.

1.3 Marking of Units

All precast members shall be marked in a manner approved by the E-I-C in a conspicuous place, with date of manufacture and marking number. The upper part of the member shall be marked distinctly to ensure proper handling.

1.4 Erection

Erection of the precast members shall be carried out as per the approved sequence.

1.5 Remedial Measures for Sub-Standard Concrete

In case concrete strength falls below the mark, either of the following can be decided upon:

- a) In extreme cases, the concrete may have to be dismantled and redone at Contractor's cost. Decision of the E-I-C will be final and shall be binding on the Contractor.
- b) Remedial measures if approved by the E-I-C, must be carried out at the cost of the Contractor.
- c) When no remedial measures are considered necessary and the concrete is below strength, payment will be made at reduced rates as per the terms stipulated in the Contract.

SECTION -5 -BRICK AND STONE MASONRY WORK

1.0

Work Included The Contractor shall furnish materials, labour, plant, equipment and tools to complete the work as specified herein.

1.1 Codes and Standards

IS:2212 .. Code of Practice for Brickwork IS:12894 .. Code of practice for flyash lime Bricks. IS:2750 .. Steel Scaffoldings IS:4014 .. Code of Practice for Steel Tubular Scaffolding (Part 1) IS:3696 .. Safety Code for Scaffolds and Ladders (Part-1&2) IS:1127 .. Recommendation for Dimensions and Workmanship of Natural Building Stones for Masonry Work

IS:1129 . .Recommendation for Dressing of Natural Building Stones

IS:1124 .. Methods of Test for Determination of Water Absorption Apparent Specific Gravity and Porosity of Natural Building Stones

IS:1597 .. Code of Practice for Construction of Stone (Part 1 & 2) Masonry

- 1.2 Materials
- 1.2.1 **Cement Mortar**: Cement mortar shall be as specified in Section-8 of this specification.
- 1.2.2 **Water**: Water shall be clean and reasonably free from deleterious materials such as oils, acids, alcohol, salts and vegetable growth.
- 1.2.3 **Flyash Lime Brick (Falg):** The bricks are made of quarry dust, fly ash, cement, lime and gypsum. The water absorption shall not be more than 10% after immersion in cold water for 24 hours. The brick shall conform to IS:12894.
- 1.2.4 **Stone**: Building stone shall conform to IS:1127. Rubble stone shall be strong, dense, compact, close grained and uniform in texture and colour with reasonable facility of working. It shall be free from cracks, flaws, decay and sandholes and shall be taken from approved quarries. A fresh fracture of stone shall be bright, clean and sharp without loose grains and free from any dull earthy appearance. The stone shall be properly dressed in conformity with IS:1129 after quarrying before they are put to use in the structure.
- 1.2.5 *Wire Netting*: Woven, hexagonal wire shall conform to type N3 of IS: 3150 and be galvanized. The width shall suit the thickness of the wall.
- 1.3 **Scaffolding** Generally, scaffolding shall conform to IS:4014 and shall be designed to withstand the required loads and to ensure complete safety of workmen and materials. The scaffolding shall be double, i.e. it shall have two sets of stands. Where this is not possible, the inner end of the scaffolding poles shall rest in a hole provided in a header course only. Only one header for each pole shall be left out. Holes, if provided shall be filled in and made good by the Contractor at his own cost to the satisfaction of the E-I-C.
- 1.4 **Lifting and Handling of bricks at height** All bricks shall be lifted at height with the help of builder hoist or any other approved mechanical means.
- 1.5 **Cleaning** The Contractor shall carry out work in as clean a manner as possible and shall remove excess material and mortar droppings and rubbish daily. Where brick walls and stone masonry are to receive plaster, the joints shall be cleaned of excess mortar and raked to a depth of 12 mm and the surface shall be brushed clean. During cleaning operations, adjacent work shall be protected and any damage resulting from improper protection shall be made good by the Contractor at his own

cost.

1.6 Brickwork

1.6.1 **Workmanship**: The whole of the brickwork shall be carried out by the Contractor in an uniform manner. All the bricks shall be kept under water till they are completely soaked and used on their becoming skin dry. The Contractor shall set out and build all brickwork to the dimension, thickness and heights shown on the approved drawings. The Contractor shall build all brickwork in English bond and half brick walls and casing to pipe, chases etc in stretcher bond. Brickbats shall not be used except where required for bond.

The Contractor shall lay bricks in full mortar beds with shoved joints. The joints shall not exceed 10 mm in thickness and shall be full of mortar, close, well finished and neatly struck. The vertical joints in any course shall not be nearer than a quarter of brick length from those in the course below. All joints shall be of same width except for small variations to maintain the bond. The brickwork shall be laid plumb and true to line and level. No portion of brickwork shall be raised more than 1 meter above another in a day. If the mortar in any course has begun to set, the joints shall be raked out before another course is laid. The top course of brickwork in reinforced concrete frame structure shall be wedged against reinforced concrete surface and joint well filled with mortar.

The Contractor shall flush up all the joints thoroughly with mortar as the work proceeds. Where brickwork is to receive plaster, the joints shall be raked to a depth of 12 mm to provide proper bond. The brickwork as it progresses shall be thoroughly watered on its faces and top. New work shall be properly bonded with old work. New work surface of unfinished work shall be cleaned and thoroughly watered before joining new work to it.

Any work in which the mortar deteriorates shall be dismantled and rebuilt by the Contractor at his own expense.

- 1.6.2 Curing: The Contractor shall keep wet all brickwork for 7 days after laying.
- 1.7 Uncoursed Random Rubble Masonry
- 1.7.1 Workmanship for stone masonry shall conform to IS:1597. No stone shall be less than 250 mm in thickness or less than 300 mm in each horizontal dimension. If the thickness be more than 300mm the least horizontal dimension must not be less than the thickness.
- 1.7.2 Dressing: The stones after being fully cleaned and wetted are to be set in the work as received from the quarry and without further dressing of any sort except that of knocking off weak corners and edges with the mason's hammer.
- 1.7.3 Bond and laying: The stones shall be carefully laid so as to break joints by at least 75 mm and solidly bedded with close joints. No joint shall exceed 20 mm in thickness. Chips of stones and spalls shall be wedged into the work, wherever necessary so as to avoid thick bed or joints of mortar. No dry work or hollow spaces shall be allowed in the masonry anywhere. Every stone whether large or small shall be set flush in mortar, smaller stones used in the filling being carefully selected to fit into interstices between the larger ones roughly. The outside and the inside faces of masonry in walls must be carried out in the same plane as the faces of the preceding length.
- 1.7.4 **Face stones**: The face stones shall be laid as far as possible without pinnings in front and they shall be selected from the mass or quarry stone for greater size, good beds and uniform colour. They shall be laid so that they shall tail back and bond well into the work and shall not be of greater height that either the breadth on face or length of tail in the work.
- 1.7.5 **Bond or header stones**: At least one-fifth of stones in the face shall be through stones evenly

distributed throughout the wall. The through stones will fulfil all the conditions of the face stone except as regards their length which must be not less than 450 mm and must run right through the wall when the wall is not more than 450 mm thick. In thicker walls a line of two or more through stones must be laid from face to back overlapping each other at least 150 mm. Through stones should not be in the same vertical plan in successive courses. For facility of checking they shall be marked and the marks shall be capable of being easily rubbed out.

- 1.7.6 **Quoins**: Quoins must be of the same height as the course in which they occur and should be formed of header stones from 220 mm to 450 mm long according to the height of the course and laid lengthwise alternatively along each face. They should be laid square on their beds which should be dressed to a depth of at least 100 mm. The corner of each quoin should have a chisel draft of 25 mm on each side to facilitate checking the vertical alignment.
- 1.7.7 *Finishing*: Where lime mortar is used, the exposed faces of work shall be cement flush pointed, unless otherwise specified. When cement mortar is used the joints may be flushed as the work proceeds. Where stone work is to receive plaster or to be pointed other than flush pointing, the joints shall be raked to a minimum depth of 12 mm to provide proper bond. Any work in which mortar perishes shall be dismantled and rebuilt by the Contractor at his own expense.
- 1.7.8 *Curing*: Curing shall be done for a period of 7 days.

1.8 Coursed Random Rubble Masonry

The specification shall be same as in clause 1.7 above excepting that the work shall be roughly levelled up to courses at intervals varying from 300 mm to 900 mm.

- 1.8.1 *Height of courses*: The stones after being cleaned and wetted shall be laid in horizontal courses of equal depth of not less than 150 mm and shall be set full in mortar.
- 1.8.2 **Dressing**: The joint between two continuous face stones in the same course shall be truly vertical and the two stones shall be hammer or chisel dressed so as to be in proximity for at least 75 mm depth from the face of the wall. The beds of face stones shall also be hammer or chisel dressed for at least 75 mm depth.
- 1.8.3 **Bond and laying**: The stone shall be laid on their broadest face in mortar and beaten into position with mallet, care being taken that the mortar is well filled into the joint. The vertical joints in each course must break joint at least 75 mm with those in the courses above and below. No joint shall exceed 12 mm in thickness. The interior of the wall is to be carefully constructed with proper sized stones and not filled up with spalls and/or chips. Spalls may however be used to wedge into the mortar to avoid thick bed or joints of mortar.
- 1.8.4 **Face stones**: The face stones shall be squared on all joints and beds. No face stone shall be narrower or shorter than its depth. Its length tailing into the wall shall not be less than their height and at least one-third of the face stones shall tail into the work for a length twice their height or in the quick walls three times their height.

The width of the face stones in plan shall not be less than 150 mm for walls 400 mm thick, 200 mm for walls, 450 mm thick and 250 mm for walls 600 mm thick or more respectively. No stone less than 150 mm in height shall be used on the face. The face stones shall be laid headers and stretchers alternatively.

- 1.8.5 **Bond or header stones**: Through stones for headers shall fulfil all the conditions of face stones, except as regards their length which must not be less than the width of the wall or 450 mm whichever is less. Through stones shall be inserted approximately 1.5 metre apart in every course. Other details shall be same as for bond or header stones for random rubble masonry.
- 1.8.6 **Quoins**: The same specification shall be followed as detailed for random rubble masonry.
- 1.8.7 *Finishing*: The exposed surface of the work shall be flush pointed. Unless the interior face is to be plastered, it shall be of the same finish as that of exterior face.
- 1.8.8 *Curing*: Curing shall be done for a period of 7 days.

SECTION -6 -MORTAR FOR MASONRY AND PLASTER WORK

1.0

Work Included The Contractor shall furnish materials, labour, plant, equipment and tools to complete the work as specified herein.

1.1 Materials

- 1.1.1 **Cement**: As per Section-4.
- 1.1.2 **Sand**: The sand shall be of approved river or pit sand and it shall conform to IS:1542 for plaster and to IS:2116 for masonry mortar. Sand for the mortar shall be evenly graded from coarse to fine, free from loam, clay, dust or organic matter etc.
- 1.1.3 *Water*: Water shall be clean and reasonably free from deleterious materials such as oils, acids, alcohol, salts, sulphate and vegetable growth as per clause No. 5.4 of IS:456.

1.2 Mortar Proportion

Cement sand mortar mix for masonry work shall be 1:6 for external walls. For protection walls to waterproofing membrane in tunnel basement etc., for internal and partition wall of 100 mm/110 mm thick, cement sand mortar of mix 1:4 shall be used with HB wire netting reinforcement at every fourth course. For reinforced brick wall cement sand mortar of mix 1:4 shall be used. For plastering, cement sand mortar proportion for 20 mm and 12 mm thick plasters shall be 1:6. For 6 mm thick plaster, the mortar proportion shall be 1:4. Internal surface of all water retaining structures shall have 25 mm thick plaster with cement sand mortar proportion 1:2 admixtured with approved quality water proofing compound.

1.3 Workmanship

The workmanship shall conform to IS:2250 for preparation of masonry mortars and to IS:1661 for plaster mortars. The cement and sand shall be thoroughly mixed dry in specified proportion to obtain a uniform colour. The water shall be added by sprinkler just sufficient to make a stiff and workable paste. In case of mechanical mixing the mortar shall be mixed for at least 3 minutes and for hand mixing the mortar shall be mixed back and forth for 10 to 15 minutes with additions of water. Mortar that has stiffened because of evaporation of water may be re-tampered by adding water as frequently as necessary to restore consistency but this re-tempering will be permitted only within one (1) hour from time of addition of cement. Inner end of the scaffolding poles shall rest in a hole provided in a header course only. Only one header for each pole shall be left out. Holes, if provided shall be filled in and made good by the Contractor at his own cost to the satisfaction of the E-I-C.

1.4 Curing

After the completion of plaster work, it shall be cured by adequate watering for a period of seven (7) days. The plaster shall be protected during that period from extreme temperature and weather condition.

SECTION -7 -PLASTER WORK

1.0 Work Included

The Contractor shall furnish materials, labour, plant, equipment and tools to complete the work as specified herein.

1.1 Codes and Standards

IS:1542 .. Sand for plaster

IS:1661 .. Code of practice for application of cement and cement-lime plaster finishes IS:2250 .. Code of practice for preparation and use of masonry mortars.

1.2 **Materials** All materials, cement mortar etc shall be as specified under Section-4 and 8 of this specification.

1.3 Plastering in One and Two Operations

- 1.3.1 **Proportion**: All plaster work shall be carried out according to IS:1661.
- 1.3.2 **Workmanship**: The surface to be plastered shall be cleaned of all extraneous matter and rubbish. In brickwork the joints shall be raked and concrete surface roughened by chipping or hacking. Any shuttering material adhering to the concrete shall be removed. The surface shall be thoroughly watered and soaked, aerated and all log holes shall be closed before starting plastering operation. Plaster pads of required thickness of plaster for correctness of plumb, line and level shall be established before starting plaster work.

For one coat plaster work, the plaster shall be laid slightly thicker than the specified thickness and the surface then leveled with flat wooden rule to the required thickness. The plaster shall be well pressed into the joints and the surface finished as specified.

Where two coats of plaster work is specified, the first coat shall be applied as described above except that the surface shall be left rough and keys formed for the application of second coat. The second coat shall be applied a day or two after the first coat has set, but the first coat shall not be allowed to dry. The second coat shall consist of mortar ground very fine and shall be laid on with a wooden rule to a specified thickness, rubbed smooth and leveled and the surface plastered completely the same day. The leveling shall be continued till the plaster is quite dry and all moisture which exudes from the plaster shall be wiped off with fine cloth. The surface shall be kept dry until exudation of moisture ceases, during the process of rubbing.

1.4 Plastering (Rough Cast Finish)

- 1.4.1 **Proportion**: The first coat shall consist of 1 part of cement and 4 parts of sand. The proportion of second coat (rough cast finish) shall be 3 parts of cement, 6 parts of fine sand and 4 parts of shingle or crushed stone not exceeding 10 mm size.
- 1.4.2 **Workmanship**: The workmanship shall conform to two coats plaster as indicated in IS:1661 and surface preparation shall be as specified under Clause 1.3.2. The first coat shall be dashed on to the prepared surface with a trowel to fill up all unevenness in the surface. The surface shall not be smoothened but left rough. A wet plastic mix of second coat as specified above shall be thrown on the first coat by means of a scoop or plasterer's trowel while the first coat is still soft. The thickness of the second coat shall not exceed 12 mm.

1.5 Plastering (Pebble-dash Finish)

1.5.1 **Proportion**: The first coat of plaster shall consist of 1 part of cement and 4 parts of sand.

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The second coat (i.e. pebble-dash finish) shall consist of 1 part of cement, 4 parts of sand upon which shingle is thrown. The second coat shall not exceed 10 mm in thickness.

1.5.2 **Workmanship**: The workmanship shall conform to two coat plaster as indicated in IS:1661 and the surface preparation shall be as specified under Clause 1.3.2.

The first coat of plaster shall be dashed on to the prepared surface to the specified thickness with a trowel to fill up all unevenness in the surface, but the surface shall not be smoothened. The first coat shall be allowed to dry and shrink properly before the second coat is applied. A wet plastic mix of second coat as specified above shall be applied upon which selected shingle which has been well washed shall be thrown while it is still soft.

1.5.3 **Curing**

After the completion of plaster work, it shall be cured by adequate watering for a period of seven (7) days. The plaster shall be protected during that period from extremes of temperature and weather at no additional cost to the Employer.

SECTION-8 -ROAD WORK

1.0 ROAD WORK

1.1 General

All road works i.e. Quality of material, construction of roads and quality of execution shall conform to specification for road and bridge works under Ministry of Road Transport and Highways (MORTH) (5th Revision). Road work shall be executed in a most professional way by deploying all mechanical equipment like vibratory rollers, smooth wheeled roller, hydraulic excavators, batch mixer, rock breaker, mobile crusher (if applicable), self-propelled paver finisher or motor grader, hot mix plant, tipper vehicles, plate compactor, bitumen pressure sprayer, compressor air cleaner etc. No additional amount shall be payable on account of using any mechanical equipment not listed above or may be directed further by the E-I-C for deployment during the construction work. Provided where any provision of the specification stated hereinafter is contrary to provision of specification for road and bridge works under Ministry of Road Transport and Highways (MORTH) (5th Revision), provision of the later shall prevail to the extent of such contradiction unless otherwise directed by the E-I-C.

1.2 PREPARATION OF SUB-GRADE

Bottom of excavation before laying of sub-base shall be prepared, watered and re-rolled for compaction with minimum six (6) passes of 80-100 kN power roller to the specified lines and cross fall (camber), to get the required CBR value of 4%/6% as per requirement. Any ruts or soft yielding places shall be corrected in an approved manner and rolled with minimum two passes of 80 – 100 kN smoothed wheeled roller with sprinkling of water to achieve the required dry density. Haulage of materials over the formed surface shall not be permitted. The maximum laboratory dry density and relative compactness of the sub-grade shall be as shown in Table 1.1 and 1.2 in Section-1 – Earthwork

The sub-grade shall comply with the following requirements to receive the granular sub-base course:

- a) No soft spots shall be present.
- b) It shall be properly drained during construction.
- c) The minimum compaction shall not be less than 98 per cent of maximum laboratory dry density as per IS: 2720 (Part VIII). This should be ensured by taking sample from finished top and tested in laboratory.
- d) CBR value at sub-grade level shall not be less than specified value as mentioned above.

2.0 SUB-BASES (NON-BITUMINOUS) AND SHOULDERS

2.1 Granular Sub-Base

2.1.1 Scope

This work shall consist of laying and compacting well-graded material on prepared subgrade in accordance with the requirements of these Specifications. The material shall be laid in one or more layers as subbase or lower sub-base and upper sub-base (termed as sub-base hereinafter) as necessary according to lines, grades and cross-sections shown on the drawings or as directed by the Engineer.

2.1.2 Materials

2.1.2.1 The material to be used for the work shall be natural sand, crushed gravel, crushed stone, crushed slag, or combination thereof depending upon the grading required. Use of materials like brick metal, Kankar and crushed concrete shall be permitted in the lower sub-base. The material

shall be free from organic or other deleterious constituents and shall conform to the grading given in Table 1 and physical requirements given in Table 2. Grading's III and IV shall preferably be used in lower sub-base. Gradings V and VI shall be used as a sub-base-cum drainage layer. The grading to be adopted for a project shall be as specified in the Contract. Where the sub-base is laid in two layers as upper sub-base and lower sub-base, the thickness of each layer shall not be less than 150 mm.

2.1.2.2 If the water absorption of the aggregates determined as per IS:2386 (Part 3) is greater than 2 percent, the aggregates shall be tested for Wet Aggregate Impact Value (AIV) (IS:5640). Soft aggregates like Kankar, brick ballast and laterite shall also be tested for Wet AIV (IS:5640).

Table -1: Grading for Granular Sub-base Materials

IS Sieve	Percent by Weight Passing the IS Sieve						
Designation	Grading I	Grading II	Grading III	Grading IV	Grading V	Grading VI	
75.0 mm	100	40	0.4	12	100	-	
53.0 mm	80-100	100	100	100	80-100	100	
26.5 mm	55 -90	70-100	55-75	50-80	55-90	75-100	
9.50 mm	35-65	50-80	-		35-65	55-75	
4.75 mm	25 – 55	40-65	10-30	15-35	25-50	30-55	
2.36 mm	20- 40	30-50	-	-	10-20	10-25	
0.85 mm	15-10	-	(-	-	2-10	6-6	
0.425 mm	10-15	10- 15	-	-	0-5	0-8	
0.075 mm	<5	< 5	< 5	< 5	17	0-3	

Table 2: Physical Requirements for Materials for Granular Sub-base

Aggregate Impact Value (AIV)	IS:2386 (Part 4) or IS:5640	40 maximum
Liquid Limit	IS:2720 (Part 5)	Maximum 25
Plasticity Index	IS:2720 (Part 5)	Maximum 6
CBR at 98% dry density (at IS:2720-Part 8)	IS:2720 (Part 5)	Minimum 30 unless otherwise specified in the Contract

2.1.3 Construction Operations

2.1.3.1 Preparation of Sub-grade

Immediately prior to the laying of sub-base, the subgrade already finished as per Clause 1.2 described earlier (or as per Clause 301 or 305 of MORTH) as applicable shall be prepared by removing all vegetation and other extraneous matter, lightly sprinkled with water, if necessary and rolled with

two passes of 80-100 kN smooth wheeled roller.

2.1.3.2 Spreading and Compacting

The sub-base material of the grading specified in the Contract and water shall be mixed mechanically by a suitable mixer equipped with provision for controlled addition of water and mechanical mixing. So as to ensure homogenous and uniform mix. The required water content shall be determined in accordance with IS:2720 (Part 8). The mix shall be spread on the prepared subgrade with the help of a motor grader of adequate capacity, its blade having hydraulic controls suitable for initial adjustment and for maintaining the required slope and grade during the operation, or other means as approved by the Engineer.

Moisture content of the mix shall be checked in accordance with IS:2720 (Part 2) and suitably adjusted so that, at the time of compaction, it is from 1 to 2 percent below the optimum moisture content.

Immediately after spreading the mix, rolling shall be done by an approved roller. If the thickness of the compacted layer does not exceed 100 mm, a smooth wheeled roller of 80 to 100 kN weight may be used. For a compacted single layer upto 200 mm the compaction shall be done with the help of a vibratory roller of minimum 80 to 100 kN static weight capable of achieving the required compaction. Rolling shall commence at the lower edge and proceed towards the upper edge longitudinally for portions having unidirectional cross fall or on super-elevation. For carriageway having cross fall on both sides, rolling shall commence at the edges and progress towards the crown.

Each pass of the roller shall uniformly overlap not less than one-third of the track made in the preceding pass. During rolling, the grade and cross fall (camber) shall be checked and any high spots or depressions which become apparent, corrected by removing or adding fresh material. The speed of the roller shall not exceed 5 km per hour.

Rolling shall be continued till the density achieved is at least 98 percent of the maximum dry density for the material determined as per IS:2720 (Part 8). The surface of any layer of material on completion of compaction shall be well closed, free from movement under compaction equipment and from compaction planes, ridges, cracks or loose material. All loose, segregated or otherwise defective areas shall be made good to the full thickness of layer and re-compacted.

2.1.4 Surface Finish and Quality Control of Work

The surface finish of construction shall conform to the requirements of Clause 902 of MORTH. Control on the quality of materials and works shall be exercised by the Engineer in accordance with Section 900 of MORTH

3.0 WET MIX MACADAM BASE

3.1 This work shall consist of laying and compacting clean, crushed, graded aggregate and granular material, premixed with water, to a dense mass on a prepared granular sub-base. The material shall be laid in one or more layers as necessary to lines, grades and cross-sections as directed by the E-I-C.

The thickness of a single compacted Wet Mix Macadam layer shall not less than 75 mm. When vibrating or other approved types of compacting equipment are used, the compacted depth of a single layer of the wet mix macadam course may be increased to 200 mm upon a approval of the E-I-C. The tested CBR value of wet mix macadam shall be 60% (minimum).

3.2 Materials

3.2.1 Aggregates

Physical requirements: Coarse aggregates shall be crushed stone. If crushed gravel/shingle is used, not less than 90 per cent by weight of the gravel/shingle pieces retained on 4.75 mm sieve shall have

at least two fractured faces. The aggregates shall conform to the physical requirements set forth in Table 3 below:

TABLE 3 - PHYSICAL REQUIREMENTS OF COARSE AGGREGATES FOR WET MIX MACADAM FOR SUB-BASE/BASE COURSES

Test	Test Method		Requirements
1.	* Los Angeles Abrasion value	IS: 2386 (Part-4)	40 per cent (Max)
	or		
2.	* Aggregate Impact	IS: 2386 t valuc	30 per cent (Max) (Part-1) or
	IS: 5640 **		
3.	Combined Flakiness and Elongation Indices (Total)	IS: 2386 (Part-1)	30 per cent (Max)**

^{*} Aggregate may satisfy requirements of either of the two tests

If the water absorption value of the course aggregates is greater than 2 per cent, the soundness test shall be carried out on the material delivered to site as per IS:2386 (Part-5).

3.2.2 **Grading requirements:** The aggregates shall conform to the grading given in Table 4 below:

TABLE 4 -GRADING REQUIREMENTS OF AGGREGATES FOR WET MIX MACADAM

Designation	Per cent by weight passing the IS sieve
mm	100
mm	95-100
mm	
mm	60-80
mm	40-60
mm	25-40
mm	15-30
micron	8-22
micron	0-8
	mm mm mm mm mm mm mm mm mm

Materials finer than 425 micron shall have Plasticity Index (PI) not exceeding 6.

^{**} To determine this combined proportion, the flaky stone from a representative sample should first be separated out. Flakiness index is weight of flaky stone metal divided by weight of stone sample. Only the elongated particles be separated out from the remaining (non-flaky) stone metal. Elongation index is weight of elongated particle divided by total non-flaky particles. The value of flakiness index and elongation index so found are added up.

The final gradation approved within these limits shall be well graded from coarse to fine and shall not vary from the low limit on one sieve to the high limit on the adjacent sieve or viceversa.

- 3.3 **Kerb stones**: The work shall consist of constructing cement concrete (M25) kerb stone along the central median (if road width is more than 11 m) and shoulder. The kerb stone shall be cast in continuous length with kerb casting machine in central median portion and shoulder portion. At the place of bend/curve, pre-cast kerb stone may be placed as per the direction of E-I-C. The base of the kerb stone of suitable size shall be laid over 150 mm thick M10 cement concrete or extended width of pavement with proper anchorage. Saw cut groove shall be provided at an interval of 5 m or as directed by E-I-C. Vertical and horizontal tolerances with respect to true line shall be ± 6 mm
- 3.4 Construction Operations
- 3.4.1 **Formation of shoulders**: While constructing Wet Mix Macadam (WMM) arrangement shall be made for lateral confinement of wet mix. This shall be done by laying materials in adjoining shoulders along with that of matching thickness of wet mix macadam layer. The pavement layer shall be compacted first. The corresponding layer in shoulder portion shall be compacted thereafter with watering and rolling using 80 KN vibratory roller. During all stages of shoulder construction, the required cross fall shall be maintained to drain off water.
- 3.4.2 **Preparation of mix:** Wet Mix Macadam shall be prepared in an approved mixing plant of suitable capacity having provision for controlled addition of water and forced/positive mixing arrangement like pug mill or pan type mixer of concrete batching plant.

 Optimum moisture for mixing shall be determined in accordance with IS:2720 (Part-VIII) after replacing the aggregate fraction retained on 22.4 mm sieve with material of 4.75 mm to 22.4 mm size. While adding water, due allowance shall be made for evaporation losses. However, at the time of compaction, water in the wet mix shall not vary from the optimum value by more than agreed limits. The mixed material shall be uniformly wet and no segregation is permitted.
- 3.4.3 **Spreading of mix:** Immediately after mixing, the aggregates shall be spread uniformly and evenly upon the prepared granular sub-base in required quantities. In no case should these be dumped in heaps directly on the area where these are to be laid nor shall their hauling over a partly completed stretch be permitted.

The mix may be spread either by a Paver finisher or motor grader. For portions where mechanical means cannot be used, manual means as approved by the E-I-C shall be used. The motor grader shall be capable of spreading the material uniformly all over the surface. Its blade shall have hydraulic control suitable for initial adjustments and maintaining the same so as to achieve the specific slope and grade.

The paver finisher shall be self-propelled, having the following features:

- i) Loading hoppers and suitable distribution mechanism.
- ii) The screed shall have tamping and vibrating arrangement for initial compaction to the layer as it is spread without rutting or otherwise marring the surface profile
- iii) The Paver shall be equipped with necessary control mechanism so as to ensure that the finished surface is free from surface blemishes.

The surface of the aggregate shall be carefully checked with templates and all high or low spots remedied by removing or adding aggregate as may be required. The layer may be tested by depth blocks during construction. No segregation of larger and the fine particles shall be allowed. The aggregates as spread shall be of uniform gradation with no pockets of fine materials.

3.4.4 **Compaction:** After the mix has been laid to the required thickness, grade and cross fall/camber the same shall be uniformly compacted to the full depth with suitable roller. If the thickness of single compacted layer does not exceed 100 mm, a smooth wheel roller of 80 to 100 kN weight

may be used. For a compacted single layer upto 250 mm, the compaction shall be done with the help of vibratory roller of minimum static weight of 80 to 100 kN or equivalent capacity roller. The speed of the roller shall not exceed 5 km/hr.

In portions having unidirectional cross fall/super elevation, rolling shall commence from the lower edge and progress gradually towards the upper edge. Thereafter, roller should progress parallel to the center line of the road, uniformly over-lapping each preceding track by at least one third width until the entire surface has been rolled. Alternate trips of the roller shall be terminated in stops at least 1 m away from any preceding stop.

In portions of camber, rolling shall begin at the edge with the roller running forward and backward until the edges have been firmly compacted. The roller shall then progress gradually towards the centre parallel to the centre line of the road uniformly overlapping each of the preceding track by at least one-third width until the entire surface has been rolled.

Any displacement occurring as a result of reversing of the direction of a roller or from any other cause shall be corrected at once as specified and/or removed and made good.

Along forms, kerbs, walls or other places not accessible to the roller, the mixture shall be thoroughly compacted with mechanical tampers or a plate compactor. Skin patching of an area without scarifying the surface to permit proper bonding of the added material shall not be permitted.

Rolling shall not be done when the subgrade is soft or yielding or when it causes a wave-like motion in the base course or subgrade. If irregularities develop during rolling which exceed 12 mm when tested with a 3 metre straight edge, the surface shall be loosened and premixed material added or removed as required before rolling again so as to achieve a uniform surface conforming to the desired grade and cross-fall. In no case the use of unmixed material be permitted to make up the depressions. Rolling shall be continued till the density achieved is at least 98 per cent of the maximum dry density for the material as determined by the method outlined in IS:2720 (Part-8). The exact number of passes required for achieving the desired result should be established before hand by test rolling over a test bed over similar sub grade.

After completion, the surface of the any finished layer shall be well-closed, free from movement under compaction equipment or any compaction planes, ridges, cracks and loose material. All loose, segregated or otherwise defective areas shall be made good to the full thickness of the layer and recompacted.

3.4.5 **Setting and drying:** After final compaction of wet mix macadam course, the road shall be allowed to dry for 24 hours. No vehicular traffic of any kind shall be allowed on the finished wet mix macadam surface till it is dried and next course laid.

4.0 PRIME COAT OVER GRANULAR SUB-BASE/BASE COURSE

- 4.1 **Scope of work:** This work shall consist of the application of a single coat of low viscosity liquid bituminous material to a porous granular surface preparatory to the superimposition of bituminous treatment or mix. The work shall be carried out on a previously prepared granular/ stabilized surface.
- 4.2 **Material:** The primer shall be cationic bitumen emulsion SS1 grade conforming to IS:8887 or medium curing cutback bitumen conforming to IS:217 or as specified in the Contract.
- 4.2.2 Quantity of SS1 grade bitumen emulsion for various types of granular surface shall be as given in Table -5 below

Table 5: Quantity of Bitumen Emulsion for Various Types of Granular Surfaces

Type of Surface	Rate of spray (kg/sqr)	
WBM/WMM	.75	
Stabilizer soil bases/ crusher Run macadam	1.2	

4.2.3 Cutback for primer shall not be prepared at the site. Type and quantity of cutback bitumen for various types of granular surface shall be as given in Table 6.

Table 6: Type and Quantity of Cutback Bitumen for Various Types of Granular Surface

Type of surface	Type of cutback	Rate of spray (kg/sqm)
WBM/WMM	MC 30	0.9
Stabilizer soil bases/ crusher	MC 70	1.2
Run macadam		

4.2.4 The correct quantity of primer shall be decided by the Engineer in charge and shall be such that it can be absorbed by the surface without causing run-off of excessive primer and to achieve desired penetration of about 8-10 mm.

4.2.5 Weather and Seasonal Limitations

Primer shall not be applied during a dust storm or when the weather is foggy, rainy or windy or when the temperature in the shade is less than 100C. Cutback bitumen as primer shall not be applied to a wet surface. Surfaces which are to receive emulsion primer should be damp, but no free or standing water shall be present. Surface can be just wet by very light sprinkling of water.

4.3 **Construction**

- 4.3.1 **Equipment:** The primer shall be applied by a self-propelled or towed bitumen pressure sprayer equipped for spraying the material uniformly at specified rates and temperatures. Hand spraying shall not be allowed except in small areas, inaccessible to the distributor, or in narrow strips where primer shall be sprayed with a pressure hand sprayer, or as directed by the Engineer.
- 4.3.2 **Preparation of road surface:** The granular surface to be primed shall be swept clean by power brooms or mechanical sweepers and made free from dust. All loose material and other foreign material shall be removed completely. If soil/ moorum binder has been used in the WBM surface, part of this should be brushed and removed to a depth of about 2 mm so as to achieve good penetration

4.3.3 Application of Bituminous Primer

After preparation of the road surface as per Clause 4.3.2, the primer shall be sprayed uniformly at the specified rate. The method for application of the primer will depend on the type of equipment to be used, size of nozzles, pressure at the spray bar and speed of forward movement. The Contractor shall demonstrate at a spraying trial, that the equipment and method to be used is capable of producing a uniform spray, within the tolerances specified.

No heating or dilution of SS1 bitumen emulsion shall be permitted at site. Temperature of cutback bitumen shall be high enough to permit the primer to be sprayed effectively though the jets of the spray and to cover the surface uniformly.

1 **Curing:** The primed surface shall be allowed to air cure for at least for 24 hours as directed by E-I-C.

2 TACK COAT

- 5.1 **Scope of work:** The work shall consist of the application of a single coat of low viscosity liquid bituminous material to existing bituminous, cement concrete or primed granular surface preparatory to the superimposition of a bituminous mix, when specified in the Contract or as instructed by the Engineer. The work shall be carried out on a previously prepared surface.
- Material: The binder used for tack coat shall be either Cationic bitumen emulsion (RS 1) complying with IS:8887 or suitable low viscosity paving bitumen of VG 10 grade conforming to IS:73. The use of cutback bitumen RC:70 as per IS:217 shall be restricted only for sites at sub-zero temperatures or for emergency applications as directed by the Engineer. The type and grade of binder for tack coat shall be as specified in the Contract or as directed by the E-I-C.

5.2.1 Weather and Seasonal Limitations

Bituminous material shall not be applied during a dust storm or when the weather is foggy, rainy or windy or when the temperature in the shade is less than 10°C. Where the tack coat consists of emulsion, the surface shall be slightly damp, but not wet. Where the tack coat is of cutback bitumen, the surface shall be dry.

5.3 Construction

5.3.1 Equipment

The tack coat shall be applied by a self-propelled or towed bitumen pressure sprayer, equipped for spraying the material uniformly at a specified rate. Hand spraying shall not be permitted except in small areas, inaccessible to the distributor, or narrow strips, shall be sprayed with a pressure hand sprayer, or as directed by the Engineer.

5.3.2 Preparation of Base

The surface on which the tack coat is to be applied shall be clean and free from dust, dirt, and any extraneous material, and be otherwise prepared in accordance with the requirements of Clauses 501.8 of MORTH. The granular or stabilized surfaces shall be primed as per Clause 502 of MORTH. Immediately before the application of the tack coat, the surface shall be swept clean with a mechanical broom, and high pressure air jet, or by other means as directed by the E-I-C.

5.3.3 Application of Tack Coat

The application of tack coat shall be at the rate specified in Table 500-5, and it shall be applied uniformly. No dilution or heating at site of RS1 bitumen emulsion shall be permitted. Paving bitumen if used for tack coat shall be heated to appropriate temperature in bitumen boilers to achieve viscosity less than 2 poise. The normal range of spraying temperature for a bituminous emulsion shall be 20°C to 70°C and for cutback, 50°C to 80°C. The method of application of tack coat will depend on the type of equipment to be used, size of nozzles, pressure at the spray bar, and speed or forward movement. The Contractor shall demonstrate at a spraying trial, that the equipment and method to be used is capable of producing a uniform spray, within the tolerances specified.

Table 7: Rate of Application of Tack Coat

Type of surface	Rate of spray (kg/sqm)
Bituminous surfaces	0.30
Granular surfaces treated with primer	0.30
Cement concrete pavement	0.35

5.3.4 Curing: Same as that of prime coat.

6.0 BITUMINOUS MACADAM

6.1 Work Included: The work shall consist of construction, in a single course, of compacted crushed aggregates premixed with a bituminous binder, laid immediately after mixing, on a base prepared previously in accordance with the requirement of this specification and in conformity with the lines, grades and cross sections as directed by the E-I-C.

6.2 Materials

6.2.1 **Bitumen:** The bitumen shall be viscosity graded paving bitumen complying with Indian Standard Specification for paving bitumen, IS:73. The type and grade of bitumen to be used would depend upon the climatic conditions and the traffic. Selection criteria for viscosity grade bitumen, based on highest and lowest daily mean temperatures at a particular site. Based on the historical highest and lowest daily mean temperatures at Damanjodi, VG-30 grade bitumen is recommended grade.

Table 8: Selection Criteria for Viscosity-Graded (VG) Paving Bitumen Based on Climatic Conditions

Lowest Daily Mean Air	Highest Daily Mean Air Temperature, °C			
Temperature, °C	Less than 20°C	20 to 30°C	More than 30°C	
More than -10°C	VG-10	VG-20	VG-30	
-10°C or lower	VG-10	VG-10	VG-20	

6.2.2 Aggregates:

6.2.2.1 Coarse Aggregates

The coarse aggregates shall consist of crushed rock, crushed gravel or other hard material retained on 2.36 mm sieve. It shall be clean, hard, durable and cubical shape, free from dust and soft organic and other deleterious substances. The aggregate shall satisfy the physical requirements specified in Table 9. Where crushed gravel is proposed for use as aggregate, not less than 90 percent by weight of the crushed material retained on 4.75 mm sieve shall have at least two fractured faces resulting from crushing operation. Before approval of the source, the aggregates shall be tested for stripping. Where the Contractor's selected source of aggregates have poor affinity for bitumen, as a condition for the approval of that source, the bitumen shall be treated with approved anti-stripping agents, as per the manufacturer's recommendations, without additional payment.

6.2.2.2 Fine Aggregates

Fine aggregates shall consist of crushed or naturally occurring mineral material, or a combination of two, passing 2.36 mm sieve and retained on 75 micron sieve. It shall be clean, hard, durable, free from dust and soft organic and other deleterious substances. Natural sand shall not be used in the binder course.

TABLE-9 - PHYSICAL REQUIREMENTS FOR COARSE AGGREGATES FOR BITUMINOUS MACADAM

Property	Test	Requirement	Test method
Cleanliness	Grain size analysis	Max. 5% passing 0.075 micron	IS:2386 Part I
Particle shape	Combined Flakiness and Elongation Indices	Max. 35%	IS:2386 Part I
Strength	Los Angeles AbrasionValue or Aggregate Impact Value	Max. 40% Max. 30%	IS:2386 Part IV IS:2386 Part IV
Durability	Soundness (Sodium or Magnesium) Sodium Sulphate Magnesium Sulphate	5 cycles Max. 12% Max. 18%	IS:2386 Part V IS:2386 Part V
Water absorption	Water absorption	Max. 2%	IS:2386 Part III
Stripping	Coating and Stripping of Bitumen Aggregate	Min. Retained Coating 95%	IS:6241
Water sensitivity	Retained Tensile strength*	Min. 80%	AASHTO 283

Note: If the minimum retained tensile strength falls below 80 percent, use of anti-stripping agent is recommended to meet the minimum requirements.

6.2.3 Sources of Material

The sources of materials proposed to be used by the Contractor shall be tested to the satisfaction of the Engineer who shall give the necessary approval. The Engineer may from time to time withdraw approval of a specific source or attach conditions to the existing approval. Any change in aggregate source for bituminous mixes shall require a new mix design, and laying trials, where the mix is based on a job mix design. Stockpiles from different sources, approved or otherwise, shall be kept separate, such that there is no contamination between one material and another. Each source submitted for approval shall contain material sufficient for at least 5 days' work.

6.2.4 Mixing

Pre-mixed bituminous materials shall be prepared in a hot mix plant of adequate capacity and capable of yielding a mix of proper and uniform quality with thoroughly coated aggregates. Appropriate mixing temperatures are given in Table 10 below. The difference in temperature between the binder and aggregate shall at no time exceed 14°C. In order to ensure uniform quality of the mix and better coating of aggregates, the hot mix plant shall be calibrated from time to time. The essential features of the hot mix plants are given in Annex A of IRC:27.

Table 10: Mixing, Laying and Rolling Temperatures for Bituminous Mixes (Degree Celsius)

Bitumen Viscosity Grade	Bitumen Temperature	Aggregate Temperature	Mixed Material Temperature	Laying Temperature	*Rolling Temperature	
VG-40	160-170	160-175	160-170	150 Min	100 Min	
VG-30	150-165	150-170	150-165	140 Min	90 Min	
VG-20	145-165	145-170	145-165	135 Min	85 Min	
VG-10	140-160	140-165	140-160	130 Min	80 Min	

Note: Rolling must be completed before the mat cools to these minimum temperatures

In case a continuous type mixing plant is used, the Contractor must demonstrate by laboratory analysis that the cold feed combined grading is within the grading limits specified for that bituminous bound material. In the case of a designed job mix, the bitumen and filler content shall be derived using this combined grading.

6.2.5 Transporting

Bituminous materials shall be transported in clean insulated and covered vehicles. An asphalt release agent, such as soap or lime water, may be applied to the interior of the vehicle to prevent sticking and to facilitate discharge of the material.

6.3 Aggregate Grading and Binder Content

The combined grading of the coarse aggregates and fine aggregates, when tested in accordance with IS:2386 Part 1, wet sieving method, shall conform to limits given in Table 500-8 of MORTH. The type and quantity of bitumen and appropriate thickness is also given in Table 11 below.

Proportioning of materials: The combined aggregate grading shall not vary from the lower limit on one sieve to the higher limit on the adjacent sieve to avoid gap grading. The aggregate may be proportioned and blended to produce a uniform mix complying with the requirements in Table 11. The binder content shall be within a tolerance of ± 0.3 percent by weight of total mix when individual specimens are taken for quality control tests in accordance with the provisions of Section 900 of MORTH.

TABLE-11 - Aggregate Grading and Bitumen Content

Grading	1	2
Nominal maximum aggregate size*	40 mm	19 mm
Layer thickness	80 -100 mm	50 -75 mm
IS Sieve size (mm)	Cumulative % by weigh	ht of total aggregate passing
45	100	
37.5	90-100	
26.5	75-100	100
19	=	90 – 100
13.2	35-61	56 – 88
4.75	13 - 22	16 – 36
2.36	4 – 19	4 – 19
0.3	2 – 10	2 - 10
0.075	0 - 8	0 - 8
Bitumen content ** percent by mass of total mix	3.3**	3.4**

^{*} Nominal maximum aggregate size is the largest specified sieve size upon which any of the aggregate material is retained.

Bitumen content indicated in Table 11 is the minimum quantity. The contractor shall determine the optimum bitumen content by following the Marshall mix design procedure contained in Asphalt Institute Manual MS–2.

The maximum compacted thickness of a layer shall be 100 mm. The quantities of aggregates to be used shall be sufficient to yield the specified thickness after compaction.

Tack Coat: Tack coat shall be as per Clause No. 5.0 of this Section.

6.5 Workmanship

- 6.5.1 **Weather and seasonal limitations:** The work of laying shall not be taken up during rainy or foggy weather or when the base course is damp or wet, or during dust storm or when the atmospheric temperature in shade is 10°C or less.
- 6.5.2 **Preparation of the base:** The base on which bituminous macadam is to be laid shall be prepared, shaped and conditioned to the specified lines, grades and cross-sections and a priming coat where needed shall be applied as directed by the E-I-C.
- 6.5.3 **Preparation and transportation of mix:** Bituminous macadam mix shall be prepared in a hot mix plant of adequate capacity and capable of yielding a mix of proper and uniform quality with thoroughly coated aggregates.

Hot mix plant shall be of suitable capacity preferably of batch mix type. The total system

^{**} Corresponds to specific gravity of the Aggregate being 2.7. In case aggregates have specific gravity more than 2.7, bitumen content can be reduced proportionately. Further, for regions where highest daily mean air temperature is 30°C or lower and lowest daily mean air temperature is – 10°C or lower, the bitumen content may be increased by 0.5 percent.

for crushing of stone aggregates and feeding of aggregate fractions in required proportions to achieve the desired mix, deployed by the Contractor must be capable of meeting the overall specification requirements under stringent quality control.

The temperature of binder and aggregate at the time of mixing shall be as per Table -10.

Mixing shall be thorough to ensure that a homogeneous mixture is obtained in which all particles of the aggregates are coated uniformly, and the discharge temperature of mix shall be as per Table -10.

The mixture shall be transported from the mixing plant to the point of use in suitable tipper vehicles. The vehicles employed for transport shall be clean and be covered in transit if so directed by the E-I-C. Any tipper causing excessive segregation of materials by its spring suspension or other contributing factors or that which shows undue delay shall be removed from the work until such conditions are corrected.

6.5.4 **Spreading:** The mix transferred from the tipper at site to the paver shall be spread immediately by means of self-propelled mechanical paver with suitable screeds capable of spreading, tamping, and finishing the mix true to the specified lines, grades and cross-sections. The manufacturing and rolling temperature shall be as per Table-10. However, in restricted locations and in narrow widths where the available plant cannot be operated in the opinion of the E-I-C, he may permit manual laying of the mix.

The temperature of the mix at the time of laying shall be in the range as specified in Table -10. In multi-layer construction, the longitudinal joint in one layer shall offset that in the layer below by about 150 mm. However, the joint in the top-most layer shall be at the lane line of the pavement.

Longitudinal joints and edges shall be constructed true to the delineating line parallel to the center line of the road. All joints shall be cut vertical to the full thickness of the previously laid mix and the surface painted with hot bitumen before placing fresh material. Longitudinal and transverse joints shall be offset by at least 250 mm from those in the lower courses and the joint on the topmost layer shall not be allowed to fall within the wheel path. All transverse joints shall be cut vertically to the full thickness of the previously laid mix with asphalt cutter/pavement breaker and surface painted with hot bitumen before placing fresh material. Longitudinal joints shall be preferably hot joints. Cold longitudinal joints shall be properly heated with joint heater to attain a suitable temperature of about 80 °C before laying of adjacent material.

6.5.5 **Compaction:** After the spreading of mix, rolling shall be done by 80 -100 KN rollers or other approved equipment. Rolling shall start as soon as possible after the material has been spread deploying a set of rollers as the rolling is to be completed in limited time frame. The roller shall move at a speed not more than 5 km/hr. Rolling shall be done with care to avoid unduly roughening of the pavement surface.

Rolling of the longitudinal joints shall be done immediately behind the paving operation. After this, the rolling shall commence at the edges and progress towards the center longitudinally.

The initial or break-down rolling shall be done with 80 -100 kN. static weight smooth wheel roller (3 wheels or tandem), as soon as it is possible to roll the mix without cracking the surface or having the mix pick up on the roller wheels. The second or intermediate rolling shall follow the break-down rolling with vibratory roller of 80 to 100 kN. static weight or pneumatic tyred roller of 150 to 250 kN. weight, with minimum 7 wheels and minimum tyre pressure of 0.7 MPa as closely as possible to the paver and be done while the paving mix is still at a temperature that will result in maximum density. The final rolling shall be done while material is still workable enough for removal of roller marks, with 60 -80 kn. tandem roller. During the final rolling, vibratory system shall be switched off. The joints

and edgers shall be rolled with a 80 to 100 kN. static roller.

When the roller has passed over the whole area once, any high spots or depressions which become apparent shall be corrected by removing or adding mix material. The rolling shall then be continued till the entire surface has been rolled to 95 per cent of the average laboratory density (obtained from Marshal Stability as per AASHTO T245), there is no crushing of aggregates and all roller marks have been eliminated (the minimum requirement for Bituminous Macadam has been specified in in Table 11 and Table 12. The contractor shall determine the optimum bitumen content and Marshal Stability by following the Marshall mix design procedure). Each pass of the roller shall uniformly overlap not less than one-third of the track made in the preceding pass. The roller wheel shall be kept damp if necessary to avoid bituminous material from sticking to the wheels and being picked up. In no case shall fuel, lubricating oil be used for this purpose, nor excessive water poured on the wheels.

Rolling operations shall be completed in every respect before the temperature of the mix falls below 100 °C. Roller(s) shall not stand on newly laid material while there is a risk that surface will be deformed thereby. The edges along and transverse of the bituminous macadam laid and compacted earlier shall be cut to their full depth so as to expose fresh surface which shall be painted with a thin surface coat of appropriate binder before the new mix is placed against it.

The bituminous macadam shall be covered with either the next pavement course or wearing course, as the case may be, without any delay.

TABLE - 12 - REQUIREMENT OF BITUMINOUS MACADAM

S1.	Description	Requirement
1.	Marshall stability (ASTM Designation D-1559) determined on Marshall specimens compac- ted by 75 compaction blows on each end	820 kg minimum
2.	Marshall flow (mm)	2 mm to 4 mm
3.	Per cent Air voids in mix	3% to 5%
4.	Minimum voids in mineral aggregates (VMA)	10 % to 12 %
5.	Per cent voids in mineral aggregates filled by bitumen (VFB)	65% to 75%

7.0 SEMI-DENSE BITUMINOUS CONCRETE

7.1 Scope

This work shall consist of construction in single layer of semi-dense bituminous concrete on a previously prepared bituminous base. A single layer shall be 25 mm or 40 mm in thickness as per IRC 111:2009 standard.

7.2 Materials

7.2.1 Bitumen

The bitumen shall be viscosity graded paving bitumen complying with Indian Standard

Specification for paving bitumen, IS:73. The type and grade of bitumen to be used would depend upon the climatic conditions and the traffic. Selection criteria for viscosity grade bitumen, based on highest and lowest daily mean temperatures at a particular site, are given in Table 8.

Based on the historical highest and lowest daily mean temperatures at Damanjodi, VG-30 grade bitumen is recommended grade as per the selection criteria in Table -8.

7.2.2 Coarse Aggregates

The coarse aggregates shall consist of crushed rock, crushed gravel or other hard material retained on 2.36 mm sieve. They shall be clean, hard, durable, of cubical shape, free from dust and soft or friable matter, organic or other deleterious substances. Where the Contractor's selected source of aggregates has poor affinity for bitumen, the Contractor shall produce test results that with the use of anti-stripping agents, the stripping value is improved to satisfy the specification requirements. The Engineer may approve such a source and as a condition for the approval of that source, the bitumen shall be treated with an approved anti-stripping agent, as per the manufacturer's recommendations, at the cost of the Contractor. The aggregates shall satisfy the requirements specified in Table 13.

Where crushed gravel is proposed for use as aggregate, not less than 90 percent by weight of the crushed material retained on the 4.75 mm sieve shall have at least two fractured faces

TABLE 13 - Physical Requirements for Coarse Aggregate for Semi-Dense Bituminous Concrete

Property	Test	Requirement	Test method
Cleanliness	Grain size analysis	Max. 5% passing 0.075 mm	IS: 2386 Part I
Particle Shape	Flakiness and Elongation Index (combined)	Max. 35%	IS: 2386 Part I
Strength *	Los Angeles Abrasion Value	BC-Max 30% Others-Max 35%	IS: 2386 Part IV
	Aggregate Impact Value	BC-Max. 24%	IS: 2386 Part IV
		Others-Max. 27%	
Polishing **	Polished Stone Value	Min. 55	IS: 2386 Part IV
Durability	Soundness (Either Sodium or Magr	nesium Sulphate) - 5 c	ycles
•	Sodium Sulphate	Max. 12%	IS: 2386 Part V
	Magnesium Sulphate	Max. 18%	IS: 2386 Part V
Water Absorption	Water Absorption	Max 2%	IS: 2386 Part III
Stripping	Coating and Stripping of Bitumen Aggregate Mixtures	Min. Retained Coating 95%	IS:6241
Water sensitivity	Retained Tensile strength***	Min 80%	ASHTO 283

Note:-

^{*} The aggregate may satisfy either of the two tests

^{**} Only for wearing courses

*** If the minimum retained tensile strength falls below 80%, use of anti-stripping agent is recommended to meet the minimum requirements.

7.2.3 Fine Aggregates

Fine aggregates shall consist of crushed or naturally occurring mineral material, or a combination of the two, passing the 2.36 mm sieve and retained on the 75 micron sieve. These shall be clean, hard, durable, dry and free from dust, and soft or friable matter, organic or other deleterious matter. Natural sand shall not be allowed in binder courses. However, natural sand upto 50 percent of the fine aggregate may be allowed in base courses. The fine aggregate shall have a sand equivalent value of not less than 50 when tested in accordance with the requirement of IS:2720 (Part 37). The plasticity index of the fraction passing the 0.425 mm sieve shall not exceed 4, when tested in accordance with IS:2720 (Part 5).

7.2.4 Filler

Filter shall consist of finely divided mineral matter such as rock dust, hydrated lime or cement approved by the Engineer. The filler shall be graded within the limits indicated below as provided in Table 500-9 of MORTH.

The filler shall be free from organic impurities and have a plasticity Index not greater than 4. The Plasticity Index requirement shall not apply if filler is cement or lime. Where the aggregates fail to meet the requirements of the water sensitivity test in Table 13, then 2 percent by total weight of aggregate, of hydrated lime shall be used and percentage of fine aggregate reduced accordingly.

IS sieve (mm)	Cumulative Percent Passing by Weight of Total Aggregate
0.6	100
0.3	95 – 100
0.075	85 – 100

7.2.5 Aggregate gradation

The mineral aggregate, including mineral filler, shall be so graded or combined so as to conform to grading set forth in Table 14

TABLE 14: Composition of Semi-Dense Bituminous Concrete Pavement Layers

Grading	1	2			
Nominal aggregate size*	13.2 mm	9.5 mm 25 mm			
Layer thickness	40 mm				
IS Sieve ¹ (mm)	Cumulative % by weight of total aggregate passing				
45					
37.5					
26.5					
19	100				
13.2	90-100	100			
9.5	70-90	90-100			
4.75	35-51	35-51			
2.36	24-39	34-39			
1.18	15-30	15-30			
0.6	===	824			
0.3	9-19	9-19			
0.15	=	() <u>=</u>			
0.075	3 – 8	3 - 8			
Bitumen content % (min) by mass of total mix	Min 4.5**	Min 5**			

^{*} The nominal maximum particle size is the largest specified sieve size upon which any of the aggregate is retained.

7.3 Mix Design

7.3.1 Requirement of mixture

Apart from conformity with the grading and quality requirements for individual ingredients the mixture shall meet the requirements set out in Table 15

^{**} Corresponds to specific gravity of aggregates being 2.7. In case aggregate have specific gravity more than 2.7, the minimum bitumen content can be reduced proportionately. Further the region where highest daily mean air temperature is 30°C or lower and lowest daily air temperature is – 10°C or lower, the bitumen content may be increased by 0.5 percent.

TABLE 15: Requirements of Semi-Dense Bituminous Concrete Pavement Layers

Properties	Viscosity	Modi	fied bitumen	Test Method
	Grade Paving Bitumen	Hot Cold clima		
Compaction level	75 blows on each	a face of the	specimen	
Minimum stability (kN at 60°C)	9.0	12.0	10.0	AASHTO T245
Marshall flow (mm)	2 – 4	2.5 – 4	3.5 – 5	AASHTO T245
Marshall Quotient $\left(\frac{\text{Stability}}{\text{Flow}}\right)$	2-5	2.5 – 5		MS-2 and ASTM D2041
% air voids		3 – 5		MS-2 and ASTM D 2041
% Voids Filled with Bitumen (VFB)		65 – 75	2	MS-2
Coating of aggregate particle		95% minimum		IS:6241
Tensile Strength ratio		80% Minimum		AASHTO T 283
% Voids in MineralAggregate (VMA)	Minimum percen set out in Table 1		ineral aggregate	(VMA) are

Bitumen content indicated in Table 14 is the minimum quantity. The contractor shall determine the optimum bitumen content by following the Marshall mix design procedure contained in Asphalt Institute Manual MS-2.

7.3.2 Binder Content

The binder content shall be optimized to achieve the requirements of the mix set out in Table 15. The binder content shall be selected to obtain 4 percent air voids in the mix design. The Marshall method for determining the optimum binder content shall be adopted as described in the Asphalt Institute Manual MS-2.

Where maximum size of the aggregate is more than 26.5 mm, the modified Marshall method using 150 mm diameter specimen described in MS-2 and ASTM D 5581 shall be used. This method requires modified equipment and procedures. When the modified Marshall test is used, the specified minimum stability values and specified flow values given in Table 15 shall be multiplied by 2.25 and 1.5 Respectively.

Table 16: Minimum Percent Voids In Mineral Aggregate (VMA)

Nominal Maximum Particle Size ¹ (mm)	Minimum VMA Percent Related to Design Percentage Air voids						
	3.0	4.0	5.0				
9.5	14	15	16				
13.2	13	14	15				
19.0	12	13	14				
26.5	11	12	13				
37.5	10	11	12				

Note: Interpolate minimum voids in the mineral aggregate (VMA) for designed percentage airvoids values between those listed.

7.4 Job Mix Formula

The Contractor shall submit to the Engineer for approval at least 21 days before the start the work, the job mix formula proposed for use in the works, together with the following details:

- i) Source and location of all materials;
- ii) Proportions of all materials expressed as follows:
- a) Binder type, and percentage by weight of total mix;
- b) Coarse aggregate/Fine aggregate/Mineral filler as percentage by weight of total aggregate including mineral filler;
- iii) A single definite percentage passing each sieve for the mixed aggregate.
- iv) The individual gradings of the individual aggregate fraction, and the proportion of each in the combined grading;
- v) The results of mix design such as maximum specific gravity of loose mix (Gmm), compacted specimen densities, Marshall stability, flow, air voids, VMA, VFB and related graphs and test results of AASHTO T 283 Moisture susceptibility test;
- vi) Where the mixer is a batch mixer, the individual weights of each type of aggregate, and binder per batch:
- vii) Test results of physical characteristics of aggregates to be used;
- viii) Mixing temperature and compacting temperature. While establishing the job mix formula, the Contractor shall ensure that it is based on a correct and truly representative sample of the materials that will actually be used in the work and that the mix and its different ingredients satisfy the physical and strength requirements of these Specifications. Approval of the job mix formula shall be based on independent testing by the Engineer for which samples of all ingredients of the mix shall be furnished by the Contractor as required by the Engineer. The approved job mix formula shall remain effective unless and until a revised Job Mix Formula is approved. Should a change in the source of materials be proposed, a new job mix formula shall be forwarded by the Contractor to the Engineer for approval before the placing of the material.

7.5 Permissible variation from Job mix formula

Once the laboratory job mix formula is approved, the Contractor shall carry out plant trials to establish that the plant can produce a uniform mix conforming to the approved job mix formula. The permissible variations of the individual percentages of the various ingredients in the actual mix from the job mix formula to be used shall be within the limits as specified in Table 17 and shall remain

within the gradation band. These variations are intended to apply to individual specimens taken for quality control tests in accordance with Section 900 of MORT&H.

Table 17: Permissible Variations in the Actual Mix from the Job Mix Formula

Description	Base/binder Course
Aggregate passing 19 mm sieve or larger	± 7%
Aggregate passing 13.2 mm, 9.5 mm	± 6%
Aggregate passing 4.75 mm	± 5%
Aggregate passing 2.36 mm, 1.18 mm, 0.6 mm	± 4%
Aggregate passing 0.3 mm, 0.15 mm	± 3%
Aggregate passing 0.075 mm	± 1.5%
Binder content	± 0.3%
Mixing temperature	± 10°C

7.6 Construction operations

7.6.1 Weather and seasonal limitations

Relevant guidelines as per Clause 501.5.1 of MORTH shall apply.

7.6.2 Preparation of base

The base on which semi-dense bituminous concrete is to be laid shall be prepared, shaped and conditioned to the specified lines, grade and cross-sections as directed by the Engineer-in-Charge. The surface shall be thoroughly swept and scrapped clean and free of dust and foreign matter.

7.6.3 Tack coat

Where specified in the Contract, a tack coat complying with Clause 503 shall be applied over the base. Application of tack coat shall, however not be necessary when laying follows soon after the provision of a bituminous base, without opening to traffic.

7.6.4 Preparation of mix

Semi-Dense Bituminous Concrete Mix shall be prepared in a Hot Mix Plant of adequate capacity and specification as laid down in Clauses

501.3 and 501.4 of MORTH shall apply. The temperature of binder at the time of mixing shall be in the range of 150°C-165°C and of aggregates in the range 150°C-170°C.

Mixing shall be thorough to ensure that a homogeneous mixture is obtained in which all the particles of the mineral aggregates are coated uniformly. The mix shall be transported from the mixing plant to the point of use in suitable vehicles. The vehicles employed for transport shall be clean and covered in transit if so directed by the Engineer-in-Charge.

7.6.5 Spreading

Refer specification as per Clause 501.5.3 of MORTH

7.6.6 Rolling

Refer specification as per Clause 501.6 and 501.7 of MORTH

7.7 Opening to traffic

Traffic may be allowed immediately after completion of the final rolling when the mix has cooled down to the surrounding temperature.

8.0 TRAFFIC SIGNS

The colour, configuration, size of location of all traffic signs for highways is in accordance with IRC 67-1977, or as shown in drawings. The signs shall be either reflectorized or non-reflectorized as shown on the drawings or as directed.

8.1 Materials: The various materials and fabrication of the

Traffic Signs shall conform to Ministry of Surface Transport, Specifications for roads and bridge works – (Fifth revision).

8.2 *Installation:* Sign posts, their foundations and sign mountings shall be as indicated in the drawings.

9.0 **ROAD MARKINGS**

The colour width and layout of road markings shall be in accordance with the code of practice for road markings with paints IRC - 35 - 1970.

9.1 *Lane Markings*: Traffic lane lines shall be single broken lines, their width shall be 10 cm (4 inches) and the length of segments and gaps shall be as under:

On straight reaches 1.5 metres segments and 4.5 metres gaps

On curves and Approaches 1.5 metres segments and to intersection 1.5 metres gaps

1. Arrow Markings: The size and location shall be as indicated in the drawings.

10.0 METAL BEAM CRASH BARRIERS (as per Clause 811.3 of MORTH)

10.1 Materials

- 6.1.1 Metal beam rail shall be corrugated sheet steel beams of the class, type, section and thickness indicated on the drawings. Railing posts shall be made of steel of the section, weight and length as shown on the drawings. All complete steel rail elements, terminal sections, posts, bolts, nuts, hardware and other steel fittings shall be galvanized. All elements of the railing shall be free from abrasions, rough or sharp edges and shall not be kinked, twisted or bent.
- 10.1.2 The "W" beam type safety barrier shall consist of a steel post and a 3 mm thick "W" beam rail element. The steel post and the blocking out spacer shall both be channel section of 75 mm x150 mm & size 5 mm thick. The rail shall be 70 cm above the ground level and posts shall be spaced 2 m center-to-center. Double "W" beam barrier shall be as indicated in IRC:5-1998.

The thrie beam safety barrier shall have posts and spacers similar to the ones mentioned above for "W" beam type. The rail shall be placed at 85 cm above the ground level.

The "W" beam, the thrie beam, the posts, spacers and fasteners for steel barriers shall be galvanized by hot dip process (zinc coated, 0.55 kg per square metre; minimum single spot) unless otherwise specified. The galvanizing on all other steel parts shall conform to the relevant IS Specifications. All

fittings (bolts, nuts, washers) shall conform to the IS:1367 and IS:1364. All galvanizing shall be done after fabrication.

10.1.3 Concrete for bedding and anchor assembly shall conform to Sec 4 of this specification.

10.2 Construction Operations

- 10.2.1 The line and grade of railing shall be true to that shown on the plans. The railing shall be carefully adjusted prior to fixing in place, to ensure proper matching at abutting joints and correct alignment and camber throughout their length. Holes for field connections shall be drilled with the railing in place in the structure at proper grade and alignment.
- 10.2.2 Unless otherwise specified on the drawing, railing steel posts shall be given one shop coat of paint (primer) and three coats of paint on structural steel after erection, if the sections are not galvanized. Any part of assembly below ground shall be painted with three coats of red lead paint.
- 10.2.3 Splices and end connections shall be of the type and designs specified or shown on the plans and shall be of such strength as to develop full design strength of the rail elements.

10.3 Installation of Posts

- 10.3.1 Holes shall be dug or drilled to the depth indicated on the plans or posts may be driven by approved methods and equipment, provided these are erected in proper position and are free from distortion and burring or any other damage.
- 10.3.2 All post holes that are dug or drilled shall of such size as will permit proper setting of the posts and allow sufficient room for backfilling and tapping.
- 10.3.3 Holes shall be backfilled with selected earth or stable materials in layers not exceeding 100 mm thickness and each layer shall be thoroughly tamped and rammed. When backfilling and tamping are completed, the posts or anchors shall be held securely in place.
- 10.3.4 Post holes that are drilled in rock and holes for anchor posts shall be backfilled with concrete.
- 10.3.5 Posts for metal beam guardrail on bridges shall be bolted to the structure as detailed on the plans. The anchor bolts shall be set to proper location and elevation with templates and carefully checked.

10.4 Erection

- 10.4.1 All guard rail anchors shall be set and attachments made and placed as indicated on the plans or as directed by the Engineer.
- 10.4.2 All bolts or clips used for fastening the guardrail or fittings to the posts shall be drawn up tightly. Each bolt shall have sufficient length to extend at least 6 mm through and beyond the full nut, except where such extensions might interfere with or endanger traffic in which case the bolts shall be cut off flush with the nut.
- 10.4.3 All railings shall be erected, drawn and adjusted so that the longitudinal tension will be uniform throughout the entire length of the rail.

10.5 End Treatment for Steel Barrier

10.5.1 End treatments shall from an integral part of safety barriers which should not spear, vault or roll a vehicle for head-on or angled impacts. The two end treatments recommended for steel barriers are "Turned-down-guardrail" and "Anchored in back slope", as shown on the drawings or as directed by the Engineer.

10.6 Tolerance

The posts shall be vertical with a tolerance not exceeding 6 mm in a length of 3 m. The railing barrier shall be erected true to line and grade.

11.0 QUALITY CONTROL FOR ROAD WORK

- 11.1 **General:** All materials to be used, all methods adopted and all works performed shall be strictly in accordance with the requirement of these specification and as per requirements of Section 900 of MORT&H. The Contractor shall set up a field laboratory at locations approved by the E-I-C and equipment at the same with adequate and personnel in order to carry out all required tests and quality control work as per specification/as directed by E-I-C.
- 11.2 The method of sampling and testing of materials shall be as required by Clause 903 of MORTH (5th Revision) and also as per stipulations mentioned in the "Handbook of Quality Control for Construction of Roads and Runways" (IRC:SP:11)
- 11.3 All materials which the E-I-C has determined as not conforming to the requirements of the specification shall be rejected and removed from the site with immediate effect as directed. Materials which have been subsequently corrected, shall not be used in the work unless otherwise approval is accorded from E-I-C.
- 11.4 **Rectification:** The rectification work (if required) shall be done as per the direction of E-I-C and/or as per the specification for road and bridge works under Ministry of Road Transport and Highways (MORTH) (5th Revision).

SECTION 12 - DISMANTLING/DEMOLITION WORK

1.1 **Planning** Before starting the actual dismantling work, the Contractor shall carefully study the structures/ buildings/equipment to be dismantled/demolished and of the manner in which various parts are supported and also how far the stage by stage demolition will affect the safety of the adjoining structures, if any. The Contractor shall then prepare a definite plan of the procedure for systematic demolition and submit to the E-I-C for his approval. The plan of procedure as approved by the E-I-C shall be rigidly followed in actual execution of the demolition work.

1.2 **Working Condition** The dismantling operations if required to be carried out in an operating plant shall be done without any hindrance to the plant operation activities.

All dismantling work shall be carried out in a phased manner as approved by the E-I-C.

1.3 **Safety**

The Contractor shall take adequate precautions to ensure complete safety of all installations and the operational personnel working in the region, while carrying out the dismantling work and transportation.

All safety codes as prescribed by the Employer for working in the plant area and the safety codes prescribed by other mandatory bodies shall be followed by the Contractor while dismantling.

On all demolition works, safety signals like danger boards, red lights, safety net etc as needed and/or as directed shall be conspicuously exhibited and the area of demolition shall be kept barricaded or kept manned to prevent trespassing by unauthorized persons.

First-aid equipment shall be kept at the site of demolition work of any magnitude for emergency use.

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Personal safety equipment as mentioned hereunder shall be made available for the use of persons employed on the demolition work and maintained in good condition.

- i) Safety helmets and shoes to workmen entering into dismantling site.
- ii) Goggles preferably made of celluloid lens to workmen employed on demolition of walls, floors, etc to protect the eyes from flying pieces, dirt, dust etc,
- iii) Gloves to workmen engaged on demolishing RCC work, removing steelwork etc.
- iv) Safety belts, fall arrestor to workmen working at height.

1.4 Tools and Tackles

1.4.1 All tools and tackles and equipment viz diamond sawing machine for cutting floor panels, chipping guns, hydraulically operated rock and concrete splitter, rock breaker, pneumatic/paving breaker, core cutter, gas cutting set, movable/crawler crane etc as required for dismantling/demolition shall be arranged by the Contractor.

1.5 Scope of Dismantling/Demolition

- 1.5.1 On being given the clearance for dismantling of building/structure/equipment, the Contractor shall take over the area for dismantling and shall shut-off all utility lines and disconnect power lines etc. The Contractor shall then check up all the closed valves of the utility lines like gas lines, oil lines, compressed air line, water line, steam line etc. All these lines shall then be provided with suitable blanking arrangements at the tapping points or at suitable points approved by the E-I-C before the dismantling work is undertaken.
- 1.5.2 Similarly, all the power cables, bus bars, control cables, instrument cables, earthing etc shall be disconnected from the supply sources at suitable locations as approved by the E-I-C.

1.5.3 Structural

All columns, supports, platforms, covers, railings, ladders, stairs, roofs, girders etc shall be dismantled from their erected position without any damage. In case existing structures require to be cut, the Contractor shall take prior permission of the E-I-C. All rivets and welding shall be burnt out to dismantle the structures. All bolts and nuts shall be opened out to the extent possible.

1.5.7 Utility piping and equipment

All instruments and controls including connecting cables installed shall be dismantled without damaging the same.

1.5.8 Demolition of civil works

All concrete and other civil construction works shall be dismantled up to a level 500 mm below the existing ground level if and where no new foundations are interfering. In case the new foundations/structure interfere then the concrete and other civil construction work will have to be dismantled fully.

1.5.9 **Disposal**

All the equipment dismantled under clauses 1.5.1 to 1.5.8 above (both inclusive) shall be transported the disposal yard or scrap and salvage stores of Employer to the stores as directed by E-I-C. For dismantling of roadwork, all dismantled materials shall be broken to pieces whose volume shall not exceed 0.02 cum and stockpiled at designated location if the material is to be used later or otherwise arranged for disposal as directed by E-I-C.

All dismantled muck shall be transported out, dumped and leveled in the dumping place allotted by the E-I-C. Dismantled muck shall not be allowed to be heaped up in the operating area of the plant and hence the muck shall be disposed off expeditiously.

During dismantling care shall be exercised to see that the dust arising out of dismantling is kept down by the frequent spraying of water.

1.6 Jungle Clearance

Jungle clearance shall comprise uprooting of rank vegetation, grass, brushwood, shrubs, stumps, trees and saplings of girth upto 30 cm measured at a height of one metre above the ground level. Where only clearance of grass is involved it shall be measured and paid for separately.

1.6.1 Uprooting of vegetations

The roots of trees and saplings shall be removed to a depth of 60 cm below ground level or 30 cm below formation level or 15 cm below sub-grade level, whichever is lower. All holes or hollows formed due to removal of roots shall be filled up with earth rammed and levelled. Trees, shrubs, poles, fences, signs, monuments, pipe lines, cable etc., within or adjacent to the area which are not required to be disturbed during jungle clearance shall be properly protected by the contractor at his own cost and nothing extra shall be payable.

1.6.2 Stacking and disposal

All useful materials obtained from clearing and grubbing operation shall be stacked in the manner as directed by the Engineer-in-Charge. Trunks and branches of trees shall be cleared of limbs and tops and stacked neatly at places indicated by the E-I-C. The materials shall be the property of the Employer. All unserviceable materials which in the opinion of the E-I-C cannot be used or auctioned shall be removed up to a distance of 3 km outside the periphery of the area under clearance. It shall be ensured by the contractor that unserviceable materials are disposed off in such a manner that there is no likelihood of getting mixed up with the materials meant for construction.

1.6.3 Clearance of grass

Clearing and grubbing operation involving only the clearance of grass shall be measured and paid for separately and shall include removal of rubbish upto a distance of 3 km outside the periphery of the area under clearance.

1.6.4 Measurements

The length and breadth shall be measured correct to the nearest cm and area worked out in square metres correct to two places of decimal.

1.6.5 **Rates**

The rate includes cost of all the operation described above.

1.6 Uprooting Trees

1.7.1 **Cutting**

While clearing jungle, stumps upto and above 30 cm girth (measured at a height of one metre above ground level) to be cut, shall be approved by the E-I-C and then marked at site. Felling trees shall include taking out roots upto 60 cm below ground level or 30 cm below formation level or 15 cm below sub-grade level, whichever is lower.

All excavation below general ground level arising out of the removal of trees, stumps etc. shall be filled with suitable material in 20 cm layers and compacted thoroughly so that the surfaces at these points conform to the surrounding area. The trunks and branches of trees shall be cleared of limbs and tops and cut into suitable pieces as directed by the E-I-C.

1.6.3 Stacking and disposal

Wood, branches, twigs of trees and other useful material shall be the property of the Employer. The serviceable materials shall be stacked in the manner as directed by the E-I-C up to a lead of 3 km.

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All unserviceable material, which in the opinion of E-I-C cannot be used or auctioned shall be removed from the area and disposed off as per the directions of the E-I-C. Care shall be taken to see that unsuitable waste materials are disposed off in such a manner that there is no likelihood of these getting mixed up with the materials meant for construction.

1.7.3 Measurements

Uprooting of trees up to and above 30 cm in girth (measured at a height of one metre above level) shall be measured in numbers according to the sizes given in the Bill of Quantities.

1.7.4 **Rate**

The rate includes the cost involved in all the operations described above. The contract unit rate for uprooting of trees upto and above 30 cm in girth shall include removal of stumps as well.

Reference for Bridge design and construction

- IRC-6: Standard specifications and code of practice for road bridges
- **IRC-78**: Code of practice for road bridge design (foundations and sub structure)
- IRC-112: Code of practice for concrete road bridges
- IRC-SP-82: Code for design of causeways and submersible bridges
- IRC 005: Standard specifications and code of practice for road bridges, section I
 (general features of design)
- IRC 006: Standard specifications and code of practice for road bridges, section II (loads and stresses)



Name of Work:Construction of Grade Separator near CB Bridge -1 with ancillary works at NALCO Mines, Damanjodi. Tender No T&C/MINES/CIVIL/C-1XXX **BILL OF QUANTITIES** Name of the bidder APPLICABLE GST FOR THE TENDER IS 18 % **Unit Rate Amount Excl GST Unit Rate incl** SI. Amount incl 18% GST in Quantity Excl GST in **Item Description** Unit No. in Rs 18% GST in Rs Rs Rs 1 5 8 Providing services for the conceptualization, preparation of plans, design, and detailed engineering of the entire structure, including external electrification works. This includes the development of architectural, general, standard, and structural drawings, along with the layout plan and technical specifications, for an RCC structure such as a culvert, flyover, or M2 550 0.00 0 0.00 underpass with wing wall with vertical clearance of 8 meters, designed to support Class AA loading and a Soil Bearing Capacity (SBC) of 20 tons. (Payment will be done for area of all the deck slab and wing wall only.) 2 Obtaining the "FIT FOR CONSTRUCTION" certificate from any IIT (Indian Institute of Technology) or IISc (Indian Institute of Science) Bangalore, for the design and drawings M2 550 0.00 0 0.00 mention at Item No. 1 after thorough evaluation of the submitted engineering design and plans. Earth work in rough excavation, banking excavated earth in layers of required depth, breaking clods, watering, rolling each layer with roller or wooden or steel rammers, and rolling every and dressing up in embankments for roads, berms banks, uide banks or filing M3 600 0.00 0 0.00 up ground depressions, lead upto 15 km at the earmarked locations as per the direction of E-I-C for All kinds of soil Earth work in excavation by mechanical means (Hydraulic excavator) / manual means in foundation trenches or drains, including dressing of sides and ramming of bottoms, М3 500 0.00 0 0.00 including getting out the excavated soil and disposal of surplus excavated soil as directed, within a lead of 2 km. All kinds of soil. Excavation work by mechanical means / manual means in foundation trenches or drains including dressing of sides and ramming of bottoms, including getting out the excavated soil М3 800 0.00 0 0.00 and disposal of surplus excavated soils as directed, within a lead of 2km. for **Ordinary rock** Excavation work by mechanical means / manual means in foundation trenches or drains including dressing of sides and ramming of bottoms, including getting out the excavated soil М3 2200 0.00 0 0.00 and disposal of surplus excavated soils as directed, within a lead of 2km. for Hard rock (blasting prohibited) Back filling with selected excavated earth or any other materials around the foundations, under floors, pavements or any other places in layers, watering and ramming, M3 1200 0.00 0 0.00 consolidating etc. complete as per the direction of E-I-C. Filling of sand under floors in trenches sides of foundations etc. including supply of sand and watering, ramming, consolidating and dressing etc. all complete as directed by Engineer-in-М3 100.00 0.00 0 0.00 Charge.

9	Surface dressing of the ground including removing vegetation and inequalities not exceeding 15 cm deep and disposal of rubbish, lead upto 50 m and lift upto 1.5 m. All kinds of soil	M2	5000	0.00	0	0.00
10	Providing and laying plain cement concrete at all depths below and upto ground level in foundations, fillings, non-suspended floors including tamping, curing etc. excluding the cost of centering and shuttering etc. as specified or directed in any shape, position, thickness and finishing the top surface rough or smooth etc.all complete P.C.C.1:2:4 (1cement: 2coarse sand: 4graded stone aggregate 20 mm nominal size)	M3	200.00	0.00	0	0.00
11	Centering and shuttering including strutting, propping etc. and removal of form work for Foundations, footings, bases for columns	M2	250.00	0.00	0	0.00
12	Centering and shuttering including strutting, propping etc. and removal of form work for Retaining walls, return walls, walls (any thickness) including attached pilasters, buttresses, plinth and string courses fillets, kerbs and steps etc.	M2	3500.00	0.00	0	0.00
13	Centering and shuttering including strutting, propping etc. and removal of form work for Columns, Pillars, Piers, Abutments, Posts and Struts	M2	900.00	0.00	0	0.00
14	Centering and shuttering including strutting, propping etc. and removal of form work for Suspended floors, roofs, landings, balconies and access platform. with appropriate material as per direction of E-I-C	M2	2200.00	0.00	0	0.00
15	Providing and fixing tie bolt, spring coil and plastic cone in wall shuttering complete as per the direction of Engineer-in-charge. 20 mm dia.& 225 mm length (All acessaries make one set)	Each	2000.00	0.00	0	0.00
16	Bending / Binding and placing in position high yield deformed bars reinforcement for R.C.C.work at all height and depths, carting the same from store/issue points to site of work, straightening, cleaning, bending to required shape and lengths as per details including supplying and binding with contractor's own soft annealed binding wire and placing with proper cover blocks, supports, chairs, spacers and return of unused/scrap/unserviceable steel to owner's storage point etc all complete.	МТ	90.00	0.00	0	0.00
17	Providing and fixing sheet covering over expansion joints with iron screws Aluminium fluted strips 3.15 mm thick, 200 mm wide	М	72.00	0.00	0	0.00
18	Design mix cement concrete for reinforced cement concrete work, using cement content as per approved design mix, laying but excluding the cost of centering, shuttering, finishing and reinforcement, including admixtures in recommended proportions as per IS: 9103 to accelerate, retard setting of concrete, improve workability without impairing strength and durability as per direction of Engineer-in-charge. All works upto ground level. (Adminsture cost if any, is in scope of agency). Design Mix grade shall be as per the drawing submitted "FIT FOR CONSTRUCTION" by agency.	M3	200.00	0.00	0	0.00
19	Design mix cement concrete for reinforced cement concrete work, using cement content as per approved design mix, laying but excluding the cost of centering, shuttering, finishing and reinforcement, including admixtures in recommended proportions as per IS: 9103 to accelerate, retard setting of concrete, improve workability without impairing strength and durability as per direction of Engineer-in-charge. All works above ground level.(Adminsture cost if any, is in scope of agency). Design Mix grade shall be as per the drawing submitted "FIT FOR CONSTRUCTION" by agency.	M3	1500.00	0.00	0	0.00
20	Supplying and applying pre tested and approved water based concrete curing compound to concrete/ masonry surface, all as per manufacturer's specification and direction of Engineer-incharge.Non pigmented wet curing compound	M2	5000.00	0.00	0	0.00

21	Providing and laying Reinforced cement concrete for construction of piers, abutments, portal frames, pier caps and bearing pedestals and seismic arresters over pier/ abutment caps at all locations with specified grade using Ordinary Portland Cement (conforming to strength requirement of IS:8112) including the cost of steel centering and shuttering etc. complete, including testing of materials etc. for casting pier & pier cap in one/two stage, necessary tools, plants, machinery and all related operations as required to complete the work as per drawings and Specifications with all leads, lifts and depths true to level and position but excluding the cost of providing reinforcement. Reinforcement shall be measured and paid separately.	мз	30.00	0.00	0	0.00
22	Random rubble masonary Providing and laying Random rubble masonary with approved hard stone in foundation, plinth, including levelling up ground level with cement motar 1:6 (1 cement : 6 coarse sand) including curing all complete as per the direction of Engineer-in-charge.	M3	200.00	0.00	0	0.00
23	Random rubble masonry with hard stone in superstructure above ground level and upto floor five level, including leveling up with cement concrete 1:6:12 (1 cement : 6 coarse sand : 12 graded stone aggregate 20 mm nominal size) at window sills, ceiling level, top level and the like.Cement mortar 1:6 (1 cement : 6 coarse sand)	M3	300.00	0.00	0	0.00
24	Structural steel work in single section, fixed with or without connecting plate, including cutting, hoisting, fixing in position and applying a priming coat of approved steel primer all complete	MT	12.00	0.00	0	0.00
25	Finishing walls with Premium Acrylic Smooth exterior paint withSilicone additives of required shade: New work (Two or more coats applied @ 1.43 ltr/ 10sqm over and including priming coat of exterior primer applied @ 2.20 kg/ 10 sqm)	M2	5000.00	0.00	0	0.00
26	Painting with synthetic enamel paint of approved brand and manufacture of required colour to give an even shade Two or more coats on new work over an under coat of suitable shade with ordinary paint of approved brand and manufacture	M2	1000.00	0.00	0	0.00
27	Demolishing stone rubble masonry manually/ by mechanical means including stacking of serviceable material and disposal of unserviceable material within 50 metres lead as per direction of Engineer-in-charge:	M3	50	0.00	0	0.00
28	Providing and laying non-pressure NP2 class (light duty) R.C.C. pipes with collars jointed with stiff mixture of cement mortar in the proportion of 1:2 (1 cement : 2 fine sand) including testing of joints etc. complete : 300 mm dia. R.C.C. pipe	М	60	0.00	0	0.00
29	Preparation and consolidation of sub grade with power road roller of 8 to 12 tonne capacity after excavating earth to an average of 22.5 cm depth, dressing to camber and consolidating with road roller including making good the undulations etc. and re-rolling the sub grade and disposal of surplus earth with lead upto 50 metres.	M2	3500.00	0.00	0	0.00
30	Supplying and laying of granular sub-base by providing close graded materials conforming to specifications, mixing in a mechanical mix plant at OMC, carriage of mixed material by tippers to work site, for all leads & lifts, spreading in uniform layers not exceeding 150 mm thickness with motor grader or equivalent on prepared sub grade, dressing, watering and rolling with optimum moisture content (OMC) using 80 to 100 kN vibratory roller and compacted to at least 98% of maximum dry density obtained by laboratory tests as per IS:2720 (Part-8), including loading, transporting, unloading, stacking etc, necessary testing of materials and finishing the work, all complete in all respect as per drawings, specifications and/or as directed by the E-I-C. i) With material conforming to Grading-I (size range 75 mm to 0.075 mm)	M3	670.00	0.00	0	0.00

31	Supplying and laying wet mix macadam (WMM) course consists of approved quality crusher dust, crushed stone aggregates, granular materials conforming to physical and grading requirements as per specification, premixed in a mixing plant with controlled addition of water, laying and spreading of mix uniformly to correct addition of water, laying and spreading of mix uniformly to correct grade, slope, thickness, cross-fall, rolling, compacting with 80-100 KN vibratory roller, all as per specification and direction of the Engineer, all materials, tools, plant and labour complete Note: Coarse sand shall be spread over sub-base uniformly before laying of WMM surface, for which no extra payment shall be made. Tenderer's quoted rates shall be inclusive of this.	мз	620.00	0.00	0	0.00
32	Scarifying metalled (water-bound) road surface including disposal of rubbish, lead upto 2 km and consolidation of the aggregate received from scarifying with power road roller of 8 to 10 tonne capacity.	M2	3000	0.00	0	0.00
33	Dry stone pitching 22.5 cm thick including supply of stones and preparing surface complete	M2	1500.00	0.00	0	0.00
34	Providing and applying tack coat using hot straight run bitumen of grade VG - 10, including heating the bitumen, spraying the bitumen with mechanically operated spray unit fitted on bitumen boiler, cleaning and preparing the existing road surface as per specifications: On W.B.M.	M2	3000	0.00	0	0.00
35	Providing and applying tack coat using bitumen emulsion conforming to IS: 8887, using emulsion pressure distributer including preparing the surface & cleaning with mechanical broom. Providing and applying tack coat using bitumen emulsion conforming to IS: 8887, using emulsion pressure distributer including preparing the surface & cleaning with mechanical broom. On W.B.M / W.M.M.	M2	3000	0.00	0	0.00
36	Providing and laying semi- dense Bituminous concrete using crushed stone aggregates of specified grading, premixed with bituminous binder and filler over a layer of tack coat on bituminous course, transporting the hot mix to work site by tippers, laying with paver finisher equiped with electronic sensor to the required grade, level and alignment and rolling with smooth wheeled, vibratory and tandem rollers to achieve the desired compaction and density as per specification, complete and as per directions of Engineer-in-Charge. 25 mm compacted thickness with bitumen of grade VG- 10 @5% (percentage by weight of total mix) and lime filler @ 2% (percentage by weight of Aggregate) prepared in Batch Type Hot Mix Plant	M2	3000	0.00	0	0.00
37	Providing and laying Bituminous concrete using crushed stone aggregates of specified grading, premixed with bituminous binder and filler over a layer of prime coat on base course, transporting the hot mix to work site by tippers, laying with paver finisher equiped with electronic sensor to the required grade, level and alignment and rolling with smooth wheeled, vibratory and tandem rollers to achieve the desired compaction and density as per specification, complete and as per directions of Engineer-in-Charge. 40/50 mm compacted thickness with bitumen of grade VG-10 @5.5% (percentage by weight of total mix) and lime	M3	150	0.00	0	0.00
38	Cutting road and making good the same including supply of extra quantities of materials i.e. aggregate, moorum screening, red bajri and labour required for Water bound macadam	M3	100	0.00	0	0.00

39	Providing and fixing Glow studs of size 100x20 mm made of heavy duty body shall be moulded ASA (Acrylic styrene Acryloretrite) or HIP (High impact polystyrene) or ABS having electronically welded micro- prismatic lens with abrasion resistant coating as approved by Engineer in charge. The glow stud shall support a load of 13635 kg tested in accordance with ASTM D4280. The slope of retro- reflective surface shall be 35 (+/-5) degress to base .The reflective panels on both sides with at least 12 cm of reflective area up each side. The luminance intensity should be as per the specification and shall be tested as described in ASTM I: 809 as recommended in BS: 873 part 4: 1973. The studs shall be fixed to the Road surface using the adhesive conforming to IS, as per procedure recommended by the manufacturer complete and as per direction of Engineer-in-charge.	EA	3000		0.00	0	0.00
40	Providing and fixing post delineators made of MS ellipsoidal body fitted with 2 nos 100 mm dia high reflective reflectors and mounted on MS pipe AS PER IRC079 duly powder coated anti-rust and anti theft steel to be installed as per direction of Engineer-in-charge.	EA	500		0.00	0	0.00
41	Providing and applying 2.5 mm thick road marking strips (retroreflective) of specified shade/colour using hot thermoplastic material by fully/ semi automatic thermoplastic paint applicator machine fitted with profile shoe, glass beads dispenser, propane tank heater and profile shoe heater, driven by experienced operator on road surface including cost of material, labour ,T&P, cleaning the road surface of all dirt, seals, oil, grease and foreign material etc. complete as per direction of Engineer-in-charge and accordance with applicable specifications.	M2	500.00		0.00	0	0.00
42	Disposal of building rubbish / malba / similar unserviceable, dismantled or waste materials by mechanical means, including loading, transporting, unloading to approved municipal dumping ground or as approved by Engineer-in-charge, beyond 50 m initial lead, for all leads including all lifts involved.	M3	2650.0		0.00	0	0.00
43	Providing and laying 20mm thick cement plaster in cement mortar 1:6 (1cement: 6sand) on the rough sides of single or half brick wall or masonary work using approved type sand including curing etc. all complete for all heights.	M2	4500.000		0.00	0	0.00
44	Applying cement slurry (cement punning) on RCC slab or cement concrete work or similar type of work using 2.2KG. per SQM for finishing cement concrete/plaster work including roughening cleaning etc. complete.	M2	1000.00		0.00	0	0.00
	TOTAL AMOUNT INCLUDING GST (THIS VALUE	E TO BE	QUOTED I	N THE GEN	n PORTAL)		0.00

Note: 1) The bidder has to quote the unit rates in the blue coloured cells upto two decimels only. Unit rate shall be excluding GST

- 2) After filing up the BOQ, the value obtained in the TOTAL AMOUNT INCLUDING GST Shall be quoted as the price for the contract in GeM portal
- 3) The bidder has convert this EXCEL sheet to PDF and upload the same in GeM portal at the Financial breakup location
- 4) The name of the bidder is to be filled up in the cell earmarked for the same in green colour

PRICE TO BE QUOTED BY THE BIDDER IN GEM PORTAL

The bidder has to quote the lumpsum price for the contract in the field provided for entering the price in the GeM portal.

The price to be quoted is inclusive of applicable GST for the job, i.e 18% in this tender.

The price to be quoted in the GeM portal is to be the same as the final value obtained in the BoQ format enclosed in the tender in GeM bid document.

The bidder has to upload the BOQ format in PDF in the GeM portal at the location of financial break up.

PROCEDURE TO FILL UP THE BOQ FOR THE TENDER

- The BOQ for the tender is a part of the GeM bid Document.
- To view the BOQ, download the GeM Bid Document by clicking the bid no of the tender in which participation is to done.
- In the GeM bid document, Search for Excel Upload Required, there the BOQ is attached.
- Download the BOQ.
- Fill the column Unit rate (excluding GST) for all the items.
- The price inclusive of GST is automatically calculated by the excel work sheet.
- At the end of the BOQ, total amount of the contract / BOQ including GST
 @ 18% is visible. This price is to be quoted in the GeM portal at the relevant field.

- Convert the duly filled in BOQ to PDF format and upload in the location earmarked for financial break up.
 - The bidder has to submit the PDF copy of the BOQ format of the tender without prices in the location for Certificates requested in ATC along with other documents as sought in the tender. Non submission of the unpriced PDF copy of the BOQ in the offer shall lead to summary rejection of the offer.

SAMPLE GEM BID DOCUMENT IS ENCLOSED BELOW





Bid Number/बोली क्रमांक (बिड संख्या): GEM/2023/B/----Dated/दिनांक :

Bid Document/ बिड दस्तावेज़

Bid C	Details/बिंड विवरण
Bid End Date/Time/बिड बंद होने की तारीख ⁄ समय	
Bid Opening Date/Time/बिड खुलने की तारीख/समय	
Bid Offer Validity (From End Date)/बिंड पेशकश वैधता (बंद होने की तारीख से)	(
Ministry/State Name/मंत्रालय/राज्य का नाम	Ministry Of Mines
Department Name/विभाग का नाम	Materials
Organisation Name/संगठन का नाम	National Aluminium Company Limited, Bhubaneswar
Office Name/कार्यालय का नाम	Mines Division,damanjodi,koraput
ltem Category/मद केटेगरी	Custom Bid for Services -
Contract Period/अनुबंध अविध	
MSE Exemption for Years of Experience and Turnover/ अनुभव के वर्षों से एमएसई छूट	No
Startup Exemption for Years of Experience and Turnover/ अनुभव के वर्षों से स्टार्टअप छूट	No
Document required from seller/विक्रेता से मांगे गए दस्तावेज़	Certificate (Requested in ATC),Additional Doc 1 (Requested in ATC) *In case any bidder is seeking exemption from Experience / Turnover Criteria, the supporting documents to prove his eligibility for exemption must be uploaded for evaluation by the buyer
Bid to RA enabled/बिंड से रिवर्स नीलामी सक्रिय किया	No
Type of Bid/बिंड का प्रकार	
Time allowed for Technical Clarifications during technical evaluation/तकनीकी मूल्यांकन के दौरान तकनीकी स्पष्टीकरण हेतु अनुमत समय	3 Days
Evaluation Method/मूल्यांकन पद्धति	Total value wise evaluation
Financial Document Indicating Price Breakup Required/मूल्य दर्शाने वाला वितीय दस्तावेज ब्रेकअप आवश्यक है	Yes

EMD Detail/ईएमडी विवरण

F			
Advisory Bank/एडवाईजरी बैंक	State Bank of India		
EMD Amount/ईएमडी राशि			
ePBG Detail/ईपीबीजी विवरण			
Required/आवश्यकता	No		
(a). EMD EXEMPTION: The bidder seeking EMD exemption, must submit the valid supporting document for the relevant category as per GeM GTC with the bid. Under MSE category, only manufacturers for goods and Service Providers for Services are eligible for exemption from EMD. Traders are excluded from the purview of this Policy./जेम की शर्तों के अनुसार ईएमडी छूट के इच्छुक बिडर को संबंधित केटेगरी के लिए बिड के साथ वैध समर्थित दस्तावेज प्रस्तुत करने हैं। एमएसई केटेगरी के अंतर्गत केवल वस्तुओं के लिए विनिर्माता तथा सेवाओं के लिए सेवा प्रदाता ईएमडी से छूट के पात्र हैं। व्यापारियों को इस नीति के दायरे से बाहर रखा गया है। (b). EMD & Performance security should be in favour of Beneficiary, wherever it is applicable./ईएमडी और संपादन जमानत राशि, जहां यह लागू होती है, लाभार्थी के पक्ष में होनी चाहिए।			
Beneficiary/লাអার্থা: National Aluminium Company Limited Mines Division,damanjodi,koraput, Materials, Natio Mines (National Aluminium Company Limited)	onal Aluminium Company Limited, Bhubaneswar, Ministry of		
Splitting/विभाजन Bid splitting not applied/बोली विभाजन लागू नहीं किया : MII Compliance/एमआईआई अनुपालन	गया.		
MII Compliance/एमआईआई अनुपालन	Yes		
MSE Purchase Preference/एमएसई खरीद वरीयता			
MSE Purchase Preference/एमएसई खरीद वरीयता			
Details of the Competent Authority for MSE			
Name of Competent Authority			
Designation of Competent Authority			
Office / Department / Division of Competent Authority	NALCO MINES		
1 '	NALCO MINES		
Authority	NALCO MINES		

Competent Authority Approval for not opting Micro and Small Enterprises Preference : <code>Document</code>	t
Reference	۷.

1. Estimated Bid Value indicated above is being declared solely for the purpose of guidance on EMD amount and for determining the Eligibility Criteria related to Turn Over, Past Performance and Project / Past Experience etc. This has no relevance or bearing on the price to be quoted by the bidders and is also not going to have any impact on bid participation. Also this is not going to be used as a criteria in determining reasonableness of quoted prices which would be determined by the buyer based on its own assessment of reasonableness and based on competitive prices received in Bid / RA process.

xcel Upload Required/एक्सेल	ं में अपलोड वि	केए जाने की आवश्यकता	:
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BOQ for	12345678. XLSX

Additional Qualification/Data Required/अतिरिक्त योग्यता /आवश्यक डेटा

Scope of Work:

Service Level Agreement (SLA):

Payment Terms:

GEM Availability Report (GAR):

Custom Bid For Services - Mines (1)

NALCO

Technical Specifications/तकनीकी विशिष्टियाँ

Specification	Values
Core	
Description /Nomenclature of Service Proposed for procurement using custom bid functionality	
Regulatory/ Statutory Compliance of Service	YES
Compliance of Service to SOW, STC, SLA etc	YES
Addon(s)/एडऑन	

Additional S	pecification	Documents/अतिरित	न विशिष्टि	दस्तावेज
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Consignees/Reporting Officer/परेषिती / रिपोर्टिंग अधिकारी

S.No./ सं.	Consignee क्र. Reporting/Officer/ परेषिती/रिपोर्टिंग अधिकारी	Address/पता	The quantity of procurement "1" indicates Project based or Lumpsum based hiring.	Additional Requirement/अतिरिक्त आवश्यकता
1		763008,PANCHAPATTAMALI BAUXITE MINES.DAMANJODI,KORAPUT,7 63008	1	N/A

Buyer Added Bid Specific Terms and Conditions/क्रेता द्वारा जोड़ी गई बिड की विशेष शर्तें

1. Generic

OPTION CLAUSE: The buyer can increase or decrease the contract quantity or contract duration up to 25 percent at the time of issue of the contract. However, once the contract is issued, contract quantity or contract duration can only be increased up to 25 percent. Bidders are bound to accept the revised quantity or duration

2. Buyer Added Bid Specific ATC

Buyer Added text based ATC clauses

Note:

- 1) The bidder has to quote the unit rates in the blue colored cells up to two decimals only. Unit rat e shall be excluding GST.
- 2) After filing up the BOQ, the value obtained in the TOTAL AMOUNT INCLUDING GST Shall be quot ed as the price for the contract in GeM portal.
- 3) The bidder has to convert this EXCEL sheet to PDF and upload the same in GeM portal at the Fin ancial breakup location.

3. Certificates

Bidder's offer is liable to be rejected if they don't upload any of the certificates / documents sought in the Bid document, ATC and Corrigendum if any.

Disclaimer/अस्वीकरण

The additional terms and conditions have been incorporated by the Buyer after approval of the Competent Authority in Buyer Organization, whereby Buyer organization is solely responsible for the impact of these clauses on the bidding process, its outcome, and consequences thereof including any eccentricity / restriction arising in the bidding process due to these ATCs and due to modification of technical specifications and / or terms and conditions governing the bid. Any clause(s) incorporated by the Buyer regarding following shall be treated as null and void and would not be considered as part of bid:-

1. Definition of Class I and Class II suppliers in the bid not in line with the extant Order / Office Memorandum

- issued by DPIIT in this regard.
- 2. Seeking EMD submission from bidder(s), including via Additional Terms & Conditions, in contravention to exemption provided to such sellers under GeM GTC.
- 3. Publishing Custom / BOQ bids for items for which regular GeM categories are available without any Category item bunched with it.
- 4. Creating BoQ bid for single item.
- 5. Mentioning specific Brand or Make or Model or Manufacturer or Dealer name.
- 6. Mandating submission of documents in physical form as a pre-requisite to qualify bidders.
- 7. Floating / creation of work contracts as Custom Bids in Services.
- 8. Seeking sample with bid or approval of samples during bid evaluation process.
- 9. Mandating foreign / international certifications even in case of existence of Indian Standards without specifying equivalent Indian Certification / standards.
- 10. Seeking experience from specific organization / department / institute only or from foreign / export experience.
- 11. Creating bid for items from irrelevant categories.
- 12. Incorporating any clause against the MSME policy and Preference to Make in India Policy.
- 13. Reference of conditions published on any external site or reference to external documents/clauses.
- 14. Asking for any Tender fee / Bid Participation fee / Auction fee in case of Bids / Forward Auction, as the case may be.

Further, if any seller has any objection/grievance against these additional clauses or otherwise on any aspect of this bid, they can raise their representation against the same by using the Representation window provided in the bid details field in Seller dashboard after logging in as a seller within 4 days of bid publication on GeM. Buyer is duty bound to reply to all such representations and would not be allowed to open bids if he fails to reply to such representations.

This Bid is governed by the <u>General Terms and Conditions/सामान्य नियम और शर्ते</u>, conditions stipulated in Bid and <u>Service Level Agreement</u> specific to this Service as provided in the Marketplace. However in case if any condition specified in General Terms and Conditions/सामान्य नियम और शर्ते is contradicted by the conditions stipulated in Service Level Agreement, then it will over ride the conditions in the General Terms and Conditions.

In terms of GeM GTC clause 26 regarding Restrictions on procurement from a bidder of a country which shares a land border with India, any bidder from a country which shares a land border with India will be eligible to bid in this tender only if the bidder is registered with the Competent Authority. While participating in bid, Bidder has to undertake compliance of this and any false declaration and non-compliance of this would be a ground for immediate termination of the contract and further legal action in accordance with the laws./जेम की सामान्य शर्तों के खंड 26 के संदर्भ में भारत के साथ भूमि सीमा साझा करने वाले देश के बिडर से खरीद पर प्रतिबंध के संबंध में भारत के साथ भूमि सीमा साझा करने वाले देश का कोई भी बिडर इस निविदा में बिड देने के लिए तभी पात्र होगा जब वह बिड देने वाला सक्षम प्राधिकारी के पास पंजीकृत हो।बिड में भाग लेते समय बिडर को इसका अनुपालन करना होगा और कोई भी गलत घोषणा किए जाने व इसका अनुपालन न करने पर अनुबंध को तत्काल समाप्त करने और कानून के अनुसार आगे की कानूनी कार्रवाई का आधार होगा।

---Thank You/धन्यवाद---



GENERAL CONDITIONS OF CONTRACT

NATIONAL ALUMINIUM COMPANY LIMITED NALCO BHAWAN, P-1 NAYAPALLI, BHUBANESWAR – 751 013

Web site: www.nalcoindia.com

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SECTION - 1

DEFINITIONS AND INTERPRETATION

1. **DEFINITION & INTERPRETATION:**

1.1 Definition:

In the contract (as hereinafter defined) the following words and expressions shall have the meanings hereby assigned to them except where the context otherwise requires.

1.1.1 The 'Owner' shall mean the National Aluminium Company Limited (NALCO), a Company incorporated under the Companies Act, 1956 having its registered office at IDCO Tower, 8th Floor, Janapath, Bhubaneswar –751007 or any other place as modified subsequently and shall include its Chairman-cum-Managing Director or other Administrative Officers authorised to deal with these presents are concerned on his behalf posted in the any of the Offices of NALCO and shall also include Owner's successors and assignees.

The Chairman-cum-Managing Director has nominated the following persons as the representative of the 'Owner' for the purpose of all contractual matters.

Smelter - General Manager (Smelter)
CPP - General Manager (CPP)
Mines - General Manager (Mines)
Alumina - General Manager (Alumina)

- 1.1.2 The 'Tender' shall mean the tender submitted by the tenderer for acceptance by the Owner.
- 1.1.3. The 'Chairman-cum-Managing Director' shall mean the Chairman-cum-Managing Director of National Aluminium Co. Ltd., or his successors in office as designated by the Owner.
- 1.1.4. The 'Project Head' shall mean General Manager/ Deputy General Manager of the Project of National Aluminium Company Ltd., or his successor in office or his authorised representative.
- 1.1.5. The 'Contractor' shall mean the person or persons, firm or company whose tender has been accepted by owner and includes the contractor's legal representatives, his successors and permitted assigns.
- 1.1.6. The 'Sub-contractor' shall mean any person or firm or company (other than the contractor to whom any part of the work has been entrusted by the contractor, with the written consent of the owner or his representative and the legal representatives, successors and permitted assignee of such person, firm or company.

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- 1.1.7. The 'Engineer-in-Charge' shall mean the person nominated by the Owner from time to time and shall include those who are expressly authorised by the Owner to act for and on his behalf for all function pertaining to operation of this contract. All functions pertaining to the operation of contract means all acts necessary for execution of the contract coordinating between the different agencies and final closing of the contract.
- 1.1.8. The 'Works' shall mean and include all works to be executed in accordance with the contract or part thereof as the case may and shall include all extras, addition, altered or substituted works as required for the purpose of the contract or as may be required to be executed by the owner/ engineer-incharge.
- 1.1.9. The 'Contract' shall mean the agreement between the Owner and the contractor for the execution of the works including therein all documents such as the invitation to tender, instructions to Tenders, General Conditions of Contract, Special Conditions of Contract, Job Specifications, General Requirements, Time Schedule of Completion of Job, Drawings, Letter of Intent awarding the work, Agreed variations, if any etc.
- 1.1.10. The 'Contract Document' shall mean collectively the tender documents, designs, drawings specifications, agreed variations, if any and other documents constituting the tender and acceptance thereof.
- 1.1.11. 'Constitutional Plant' shall mean all appliances or things of whatsoever nature required in or about the execution, completion or maintenance of the works or temporary works (as hereinafter defined) but does not include materials or other things intended to form of forming part of the permanent work.
- 1.1.12. 'Temporary Works' shall mean all temporary works of every kind required in or about the execution, completion or maintenance of the works.
- 1.1.13. 'Specifications' shall mean all directions, various technical specification, provisions, and requirements, attached to the contract, which pertain to the method and manner of performing the work or works to the quantities and qualities of the work or works and the materials to be furnished under the contract for the work or works as may be amplified or modified by the Owner or the Engineer-in-charge during the performance of Contract in order to provide the unforeseen conditions or in the best interests of the work or works. It shall also include the latest edition including all addenda/ corrigenda or relevant Indian Standard Specifications and other relevant codes.
- 1.1.14. 'Plans' shall mean all maps, sketches, and layouts as are incorporated in the contract in order to define broadly the scope and specifications of the work or works, and all reproductions thereof.

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- 1.1.15. 'Drawings' shall include maps, plans and tracings or prints thereof with any modifications approved in writing by the Engineer-in-Charge and such other drawings as may, from time to time, be furnished or approved in writing by the Engineer-in-charge.
- 1.1.16. 'Foreign consultant' shall mean a person, agency or firm including their successors and assigns, who are nonresidents of India and are responsible for supply of process Technology for expansion plant based on review of existing plant including material flow, energy balance, additional facilities and improvement on the basis of the recent experience.
- 1.1.17. 'Indian Consultant' shall mean a person, agency or firm including their successors and assign who are responsible for detailed engineering and construction management of the project.
- 1.1.18. 'Project manager' shall mean the authorised representative of the consultant posted at site. He shall be responsible for supervision of the work by the contractors as well as coordinate with different agencies within the organisation or otherwise.
- 1.1.19. 'Site' shall mean the lands and other places on, under in or through which the permanent works are to be carried out and any other lands or places provided by the owner for the purpose of the contract.
- 1.1.20. 'Notice in writing or written Notice' shall mean a notice in written, typed or printed characters sent (unless delivered personally or other wise proved to have been received) by registered post to the last known private or business address or registered office of the addressee and shall be deemed to have been received in the ordinary course of post it would have been delivered.
- 1.1.21. The 'Completion Certificate' shall mean the certificate to be issued by the owner or his representative when the works have been completed to his satisfaction.
- 1.1.22. The 'Final Certificate' in relation to the work shall mean the certificate regarding the satisfactory compliance of the various provisions of the contract to be issued by the owner or his representative after the period of liability is over.
- 1.1.23. 'Approved' shall mean approved in writing including subsequent written conformation of previous verbal approval and 'Approval' means approved in writing including as aforesaid.
- 1.1.24. The 'Period of Liability' in relation to a work means the specified period from the date of issue of completion certificate up to the date of issue of final certificate which the contractor stands responsible for rectifying all defects that may appear in the works.





- 1.1.25. The 'Appointing Authority' for the purpose of arbitration shall be the Chairman and managing Director or any other person so designated by him.
- 1.1.26. The 'Alteration Variation Order' means an order given in writing by the Engineer-in-Charge/ owner to effect additions to or deletions from or alteration in the works.
- 1.1.27. 'Letter of Intent' shall mean an intimation by a letter to tenderer that the tender has been accepted in accordance with the provisions contained in the letter.
- 1.1.28. 'Days' means a day of 24 hours from mid night irrespective of the number of hours worked in that day.
- 1.1.29. 'Working Day' mean any day which is not declared to be holiday or rest day by the Owner.
- 1.1.30. 'Week' means a period of any consecutive seven days.
- 1.1.31. 'Metric System': All technical documents regarding the construction of works are given in the metric system and all work in the project should be carried out accordingly to the metric system. All documents concerning the work shall also be maintained in the metric system.
- 1.1.32. 'Value of Contract' shall mean the sum accepted or the sum calculated in accordance with the prices accepted in tender and / or the contract rates as payable to the contractor for the entire execution and full completion of the work.
- 1.1.33. 'Headings and Marginal Notes' in these contract documents are given solely for facility of reference and are not part of the contract documents and are not to be taken into account in the interpretation of the provisions of the contract.
- 1.1.34. 'Language for Drawings & Instruction': All the drawings, titles, notes, instruction, dimensions etc. shall be in English Language.
- 1.1.35. 'Singular and Plural': The singular shall include the plural and vice versa wherever the context so requires.



SECTION - II

2. FACILITIES TO CONTRACTOR

2.1 Location of Sites and Access by Road:

2.1.1 Locations of Sites:

The general information about Mines Alumina, Aluminium Smelter and Captive power Plants furnished below is of indicative nature only and shall not be considered as binding in any way on the Owner and shall not govern either the scope of work or the nature of the respective rights and the obligations of the parties to such contract.

(a) Alumina Plant and Mines:

Alumina plant is on south-western side of the Panchpatmali hill near Damanjodi village in Koraput District, Orissa State. The site is situated at 12 Km from the national highway No. 43 off Semiliguda village. The Alumina Plant Site has the form of saddle between groups of low hills. The location of Red Mud Pond is in the natural basis of hills situated at a distance of 2 Km from the western side of the plant. The Bauxite mine is located at 14 Km away from the Alumina Plant Site.

(b) Smelter Plant:

Aluminium Smelter is on the Southern side of National Highway No. 42, with its approximate latitude and longitude as 20°51'N and 85°10'E respectively. The area, at a higher elevation in comparison with adjacent land, is not subjected to either normal or flash foods. The prevalent directions of wind are from North-West and West.

(c) Captive Power Plant:

Captive Power Plant is located at Angul, District Angul, Orissa on the south of Talcher Thermal Power Station of Orissa State Electricity Board the main plant site is about 3 Km on the north of the junction of the National Highway Nos. 42 and 23, between the villages Balaram Prasad Patna and Gotamara. The access roads to the main plant site may be taken from either of the highways.

2.1.2. Access by Road:

Contractor, if necessary, shall build other temporary access roads to the actual site of construction for his own work at his own cost. The Contractor shall be required to permit the use of the roads so constructed by him for vehicles of any other parties who may be engaged on the project site. The Contractor shall also facilitate the construction of the permanent roads should the construction thereof start while he is engaged on this work. He shall make due allowance in his tender for any inconvenience he anticipates on such account.

Non-availability of access roads, railway siding and railway wagons for the use of contractor shall in no case condone any delay in the execution of works not be the cause for any claim for compensation against the Owner.



2.2 Water Supply:

- 2.2.1. Unless other wise provided in the Contract, the Contractor shall be responsible for the arrangements to obtain supply of water necessary for the works, his labour colony, his workshops, his offices etc. All pumping installations, pipe network and distribution system will have to be carried out by the Contractor at his own cost.
- 2.2.2. The Owner may agree to supply water to the Contractor for use in the Owner's works on specified terms and conditions as shall be determined by the Owner, which shall be binding on the Contractors. The tenderer is however required to exercise his option to receive such water supply from Owner's main at the time of submission of his tender.
- 2.2.3. When the water is supplied by the Owner, the Owner's main will be within 500 metres form the site of work. The Contractor shall provide at his own cost, all necessary ferrules, pipes, fitting, couplings and tanks and temporary works required and he shall maintain all such works in satisfactory condition. The Contractor shall remove all such works and shall re-instate and make good any work disturbed, to the satisfaction of the Engineer-in-Charge.
- 2.2.4. In the event of the Contractor's drawing water from the Owner's main/source, he shall not claim any compensation for interruption or failure of Owner's water supply caused due to any reasons beyond the control of the owner.
- 2.2.5. The water so supplied by the Owner shall be free of cost for the Constructional work only.

2.3. Power Supply:

2.3.1 Subject to availability. Owner will supply power at 400/440 V at only one point at the nearest substation, from where the contractor will make his own arrangement for temporary distribution. The point of supply will not be more than 500 Metres away from the Contractor's premises. All the works will be done as per IEA regulations and passed by the Engineer-in-The temporary line will be removed forthwith after the completion of work or if there is any hindrance caused to the other works due to the alignment of these lines, the contractor will re-route or remove the temporary lines at his own cost. The Contractor at his cost will also provide suitable electric metres, fuses, switches, etc. for purposes of payment to the Owner which should be in the custody and control of the Owner. The cost of power supply shall be payable to the owner every month. Rs. 1/- per kWh for power, which will be deducted from the running bills. The owner shall not, however, guarantee the supply of electricity and no compensation for any failure or short supply of electricity will be entertained and this does not relieve the contractor of his





responsibility for timely completion of this works as stipulated in the contract.

- 2.3.2 It shall be the responsibility of the contractor to provide and maintain the complete installation of the load side of the supply with due regard to safety requirement at site. All cabling, equipment, installations etc. shall comply in all respects with the latest statutory requirements and safety provisions i.e. as per and the Central/ State Electricity Acts and Rules etc. The Contractor will ensure that his equipment and Electrical wiring etc. are installed modified, maintained by a licensed Electrician/ Supervisor. A rest certificate is to be produced to the Engineer-in-Charge for his approval, before power is made available.
- At all times, IEA regulations shall be followed failing which the Owner has a right to disconnect the power supply without any reference to the contractor. No claim shall be entertained for such disconnection by the Engineer-in-Charge. Power supply will be reconnected only after production of fresh certificate from authorised electrical supervisors.
- 2.3.4 The Owner is not liable for any loss or damage to the Contractor's equipment as a result of variation in voltage or frequency or interruption in power supply or other loss to the Contractor arising there from.
- 2.3.5 The Contractor shall ensure that the Electrical equipment installed by him are such that average power factor does not fall below 0.90 at his premises. In case power factor falls below 0.90 in any month, he will reimburse to the Owner at the penal rate determined by the Owner for all units consumed during the month.
- 2.3.6 The Power supply required for Contractor's colony near the plant site will be determined by the Owner and shall as per state Electricity Board's Rules and other Statutory provisions applicable for such installations from time to time. In case of power supply to Contractor's colony, the power will be made available at a single point and the Contractor shall make his own arrangement at his own cost for distribution to the occupants of the colony as per Electricity Rules & Acts. The site area and colony shall be sufficiently illuminated to avoid accidents.
- 2.3.7 The Contractor will have to provide and install his own light and power meters, which will be governed as per Central/ State Government Electricity Rules. The meters shall be sealed by the Owner.
- 2.3.8 In case of damage to any of the Owner's equipment on account of fault, intentional or unintentional on the part of the Contractor the Owner reserves the right to recover the cost of such damage from the contractor's bill. Cost of HRC Fuses replaced at the Owner's terminals due to any fault





in the Contractor's installation shall be to contractor's account at the rates decided by the Engineer-in-Charge.

- 2.3.9 Only motors upto 3 HP will be allowed to be started direct on line. For motors above 3 HP and up to 100 HP a suitable starting devices approved by the Engineer-in-Charge shall be provided by the Contractor For Motor s above 100 HP slipping induction motors will suitable starting devices as approved by the Engineer-in-Charge shall be provided by the Contractor.
- 2.3.10 The Contractor shall ensure at his cost that all electric lines and equipment and all installations are approved by the State Electricity Inspector before power can be supplied by the Owner.
- 2.3.11 The total requirement of power shall be indicated by the tenderer along with his tender.

2.4. Land for Contractor's Filed Office, Godown and Workshop:

2.4.1. The Owner will at his discretion and convenience and for the duration of the execution of the work may provide the land for construction of Contractor's field office, godown, workshops and assembly yard required for the execution of the contract nearer to the site.

The Contractor shall at his cost construct all these temporary buildings structures and provide suitable water supply and sanitary arrangement as approved by the Engineer-in-Charge and other inspectorates.

2.4.2. On completion of the works undertaken by the Contractor, he shall remove all temporary works erected by him and have the site cleared as directed by Engineer-in-Charge. If the Contractor fails to comply with these requirements, the Engineer-in-Charge has the right to remove any structure, such surplus, rubbish materials and depose off the same as he deems fit and get the site cleared and the contractor shall forthwith pay the amount of all expenses so incurred and shall have no claim in respect of any such surplus materials disposed as aforesaid. The Owner reserves the right to ask the Contractor at any time during the pendancy of the contract, to vacate the land by giving 7 (seven) days notice on security reasons or on national interest or otherwise. A token rent of Rs. 100/- (Rupees One hundred only) per hectare or part thereof per annum or part thereof shall be charged for the land so made available.

Land provided shall be solely on licence basis which is terminable by at any time without notice or without assigning any reasons. In the event of any such termination or the termination of the contract/completion thereof, the contractor shall forthwith vacate the premises.





2.5. Land for Residential Accommodation:

Land for residential accommodation for staff and labour may be made available at the discretion of the Engineer-in-Charge and rent for the same will be as decided by the Engineer-in-Charge according to location and the area occupied by the Contractor.



SECTION - III GENERAL INSTRUCTIONS TO TENDERERS

3. SUBMISSION OF TENDER:

- 3.1. The documents issued to the tenderers shall be as follows:
- (i) One complete set of tender documents as per index sheet and drawings marked 'ORIGINAL' (To be submitted along-with the quotation).
- (ii) One complete set of tender documents as per index sheet marked 'TENDERER'S COPY' (To be retained by the tenderer for reference).
- 3.1.1. The tender documents shall be in 2 parts viz. Technical Bid and Price Bid. Technical and Price Bid should be put in separate sealed cover and marked with the tender reference and name of the work. In addition, a note on the Price Bid "Quotation do not open" is to be superscribed. Both the sealed covers are to be put in a single sealed cover. The name of the work the tender reference and date of opening are to be superscribed on this sealed envelope also.

The technical Bid shall be opened in the first instance. Clarifications, confirmations, if any, shall be obtained with regard to technical specifications. After technical specifications are firmed up, if a tenderer revises his price bid, he is required to submit justification in support of the revision made. The price bid shall be opened thereafter.

- 3.2. If Addenda/ Corrigenda are issued to this tender document, they must be signed, submitted along-with the tender documents. The tenderer should write clearly the revised quantities in schedule of Rates of Tender Document and should price the work based on revised quantities when amendments on quantities are issued in addenda.
- 3.3. Tenderers are advised to submit quotations based strictly on the terms and conditions and specifications contained in the tender documents and not stipulate any deviations. Should it however become unavoidable, deviations should be stipulated in the prescribed proforma only, contained in the proposal form. Owner reserves the right to evaluate the quotations containing deviations having financial implications, by adding the cost for such deviations are determined by Owner.
- 3.4. Tenders should be submitted in double sealed envelope with the name of work superscribed thereon and with the note "QUOTATION DO NOT OPEN" written prominently. The full name, postal address and telegraphic address of the tenderer shall be written on the bottom left hand corner of the sealed cover.

4.0. **DOCUMENTS**:



- 4.1.1 Bidders shall submit with his bids the particular/ documents as envisaged from Appendix (i) to (x) along with tentative construction net work/ Bar chart for completion of work taking into account various intermediate completion milestones/ component milestones and the overall completion of work under the contract.
- 4.1.2. Details to be submitted along with tender:

The tenders, as submitted will consist of the following:

The technical Bid and Price Bid shall be submitted as stated in para 3.1.1 Documents to be attached with price bid.

(i) Complete set of the tender document (marked ORIGINAL) as issued duly filled in by the tenderer as prescribed in different clauses of the tender document, signed and date affixed.

Documents to be attached with Technical Bid.

- (ii) Earnest money in the manner specified in Clause 6 hereof.
- (iii) The following proposal forms in FIVE copies
 - (a) Details of works of similar nature and magnitude carried out during last 5 years as per the Appendix -1(A)
 - (b) Concurrent commitments of the tenderer as per the Appendix -1(B).
 - (c) Details of equipments, tools and tackles proposed to be deployed for this work as per the Appendix (II).
 - (d) Details of manpower proposed to be deployed for this work as per the Appendix (III), indicating the qualification.
 - (e) Site organisation chart showing number of qualified engineers and supervisors etc. indicating their bio-data as per the Appendix (IV), indicating the qualification.
 - (f) List of proposed sub-contractors to be deployed as per the Appendix -(V).
 - (g) Progress Billing as per the Appendix (VI).
 - (h) Information about tenderers as per the Appendix (VII).
 - (i) List of enclosures as per the Appendix (VIII).
 - a) Power of attorney
 - b) Income tax & Sales tax clearance certificate.
 - c) Solvency certificate from nationalised Bank
 - d) Documents showing annual turnover.
 - (j) Exception and deviation which tenderer may desire to stipulate as per Appendix (IX).

4.2 All pages to be initialled:





All signatures in tender documents shall be dated, as well as the pages of all sections of tender documents shall be initialled at the lower right hand corner or signed wherever required in the tender papers by the tenderer or by a person holding power of attorney authorising him to sign on behalf of the tenderer before submission of tender.

4.3. Rates to be in Figures and Words:

The tenderer shall quote in English, in figures and in words for the rates and amount tendered by him in the Schedule of Rates forming part of the documents, in such a way that interpolation is not possible. The amount of each item shall be worked out and entered and requisite total given of all items. The tendered amount for the work shall be entered in the tender and duly signed by the tenderer.

If some discrepancies are found between the rates given in works and figures or the amount shown in the tender, the following procedure shall be followed:-

- a) When there is difference between the rates in figures and words, the rate which corresponds to the amount worked out by the tenderer shall be taken as correct.
- b) When the rate quoted by the tenderer in figures and words tally but the amount is incorrect, the rate quoted by the tenderer shall be taken as correct.
- c) When it is not possible to ascertain the correct rate by either of above methods the rate quoted in words shall be taken as correct.

4.4. Corrections and Erasures:

All corrections and alterations in the entries of tender papers shall be signed in full by the tenderer with date. No erasures or over writings are permissible.

4.5. Signature of Tenderer:

- 4.5.1. The tender shall contain the name, residence and place of business of person or persons making the tender and shall be signed by the tenderer with his usual signature. Partnership firms shall furnish the full names of the partners in the tender. It should be signed in the partnership's name by all the partners or by duly authorised representative followed by the name and designation of the person signing. Tender by a corporation shall be signed by an authorised representative and a power of attorney on the behalf shall accompany the tender. A copy of constitution of the firm with names of all partners shall be furnished.
- 4.5.2. When the tenderer signs a tender in a language other than English, the total amount tendered should in addition be written in the same language. The signature should be attested by at least one witness.





4.6 Witness: Witness and sureties shall be persons of status and property. Their name occupation and address shall be stated below their signature.

5. TRANSFER OF TENDER DOCUMENTS:

Transfer of tender document purchased by one intending tenderer to another is no permissible.

6. EARNEST MONEY:

- 6.1. The tenderer must pay earnest money as given in the Letter/ Notice Inviting Tenders. Tenders not accompanied with earnest money deposit will be rejected. The earnest money can be paid in cash or by crossed demand draft or fixed deposit or Bank Guarantee from any Nationalised/ Scheduled Bank or Insurance Guarantee in the prescribed proforma as indicated in the tender document in favour of National Aluminium Company Ltd.
- 6.2. The Bank Guarantee so furnished by the tenderer shall be only in the proforma prescribed by the Owner and valid for six months from the date of opening of the tender. No interest shall be paid by the Owner on the Earnest Money deposited by the tenderer.
- 7. **VALIDITY:** Tender submitted by tenderers shall remain valid for acceptance for a period of four months from the date of opening of the tender. The tenderers shall not be entitled during the said period of four months, without the consent in writing of the Owner, to revoke or cancel his tender or to vary the tender given or any term thereof. In case of tenderer revoking or canceling his tender or varying any terms in regard thereof without the consent a Owner in writing, the earnest money paid by him along-with the tender shall be forfeited.

8. ADDENDA/ CORRIGENDA:

- 8.1. Addenda/ Corrigenda to the tender documents may be issued prior to the date of opening of the tenders to clarify documents or to reflect modification in the design or contract terms.
- 8.2. The Addenda/ Corrigenda will be issued in duplicate to each person or organisation to whom a set of tender documents has been issued. Each recipient should acknowledge the receipt of the same and attach one copy of the addenda/ corrigenda along-with his offer. All addenda/ corrigenda issued shall become part of Tender Documents.

9. RIGHT OF OWNER TO ACCEPT OR REJECT TENDER:

9.1. The right to accept the tender will rest with the Owner. The Owner further does not bind himself to accept the lowest tender and reserves the authority to reject any or all the tenders received without assigning any reason whatsoever. The whole work may be split up between two or more contractors or accepted in part (not entirely) if considered expedient. The quoted rates would hold good for such eventualities. Tenders in which any of the particulars and prescribed information are missing or incomplete in any respect and / or the prescribed conditions are not



fulfilled are liable to be rejected. The decision for the owner in respect of the above shall be final and binding on the contractor.

9.2. Canvassing in connection with tenders is strictly prohibited. The submitted tenders of the tenderers who resort to canvassing are liable to rejection. Tenders containing uncalled remarks or any additional conditions are liable to be rejected.

10. THE SCHEDULE:

- 10.1. The work shall be executed strictly as per the Time Schedule given in Appendix –1. The period of construction given in time Schedule includes the time required for mobilisation as well as testing, rectification if any, re-testing and completion in all respects to entire satisfaction of the Engineer-in-Charge.
- 10.2. A joint programme of execution of the work will be prepared by the Engineer-in-Charge and contractor based on priority requirement of this project. This programme will take into account the time of completion mentioned in 19.1 above and the time allowed for the priority works by the Engineer-in-Charge.
- 10.3. Monthly/ weekly construction programme will be drawn up by the Engineer-in-Charge jointly with the Contractor, based on availability of work fronts and the joint construction programme as per 10.2 above. The contractor shall scrupulously adhere to these targets/ programs by deploying adequate personnel construction tools and tackles and he shall also supply himself materials of his scope of supply in good time to achieve the targets/ programmes. In all matters concerning the extents of targets set out in the weekly and monthly programmes and the degree of achievement, the decision of the Engineer-in-Charge will be final and binding on the contractor.

10.4. CONSTRUCTION SCHEDULE AND PRESENTATION:

The construction schedule shall be in the form of network of PERT CHART/CPM or other suitable presentation for the programme of the work indicating therein the different components item of works and time required for completion of each components item wise/ month wise season wise so as to complete the work in all respects within the stipulated period. Before award of the work the contractor is also required to make the presentation to satisfy owner of their proposal for construction schedule in the form of BAR CHART and organizational resources, equipments, machinaries, manpower to be deployed for timely completion of the project.

11. TENDERER'S RESPONSIBILITY:

The intending tenderers shall be deemed to have visited the site and familiarised themselves thoroughly with the site conditions before submitting the tender. Non-familiarity with the site conditions will not be considered a reason either for extra claims or for not carrying out the works in strict conformity with the drawings and specifications.

12. RETIRED GOVERNMENT OR COMPANY OFFICERS:





No Engineer of Gazetted rank or other Gazetted Officer employed in Engineering or Administrative duties in an Engineering department of the State/ Central Government or of the owner is allowed to work as a contractor for a period of two years after his retirement from Government service or from the employment of the Owner without the previous permission of the Owner. The contract if awarded, is liable to be cancelled if either the contractor or any of his employees is found at any time to be such a person, who had not obtained permission of the owner as aforesaid before submission of tender or engagement in the contractor's service as the case may be.

13. **SIGNING OF THE CONTRACT:**

The successful tenderer shall be required to execute an agreement with the Owner in the proforma attached with tender document within 10 days of the receipt by him of the notification of acceptance of the tender. In the event of failure on the part of the successful tenderer to sign the agreement within the above stipulated period, the earnest money or his initial security deposit will be forfeited and the acceptance of the tender shall be considered as cancelled. No bills shall be payable unless the agreement is executed.

14. FIELD MANAGEMENTS AND CONTROLLING AUTHORITY:

- 14.1 The field management will be responsibility of the Project Manager posted at site by the consultant and nominated by the owner. The Project manager shall work in accordance with the directions given to him from time to time by the project head.
- 14.2. The Engineer-in-Charge shall only co-ordinate with the other agencies engaged to work at site, to ensure minimum disruption of work carried out by different agencies. It shall be the responsibility of the contractor to plan and execute the works strictly in accordance with site instructions and avoid hindrance to the works being executed by other agencies. The instructions of the Engineer-in-Charge shall be binding on the contractor.

15. NOTE TO SCHEDULE OF RATES:

- 15.1. The schedule of rates should be read in conjunction with all the other sections of the tender.
- 15.2. The tenderer shall be deemed to have studied the drawings, specifications and details of work to be done within time schedule and to have acquainted himself of the conditions prevailing at site.
- 15.3. Rates must be filled in the original tender document. If quoted in separate typed sheets, no variation in time description or specification shall be accepted. Any exceptions taken by the tenderer to the schedule of rates shall be brought out in the terms and conditions of offer.
- 15.4. The quantities shown against the various items are only approximate. Any increase or decrease in the quantities shall not form the basis of alternation of the rates quoted and accepted.
- 15.5. The owner reserves the right to interpolate the rates for such items of work falling between similar items of lower and higher magnitude.



SECTION - IV GENERAL OBLIGATIONS

16. INTERPRETATION OF CONTRACT DOCUMENTS:

- 16.1. Complete documents forming the contract are to be taken as mutually explanatory. Should there by any discrepancy, inconsistency, error or omission in the contracts or any of them the matter may be referred to Engineer-in-Charge who shall give decisions and Issue to the contractor instructions directing in what manner the work is to be carried out. The decision of Engineer-in-Charge shall be final and conclusive and the contractor shall carry out work in accordance with this decision.
- 16.2. Works shown in the drawing but not mentioned in the specification or described in specification but not shown in the drawings shall nevertheless be deemed to be included in the same manner as if they had been specifically shown upon the drawings as well as described in the specifications.
- 16.3. Unless otherwise stated specifically, the 'singular' shall also mean 'plural' and vice versa wherever the context so requires words implying 'persons' shall include relevant 'corporate companies or registered association' or 'body of individuals' or 'firm of partnership' as case may be.

17. SPECIAL CONDITIONS OF CONTRACT:

- 17.1. Special Conditions of Contract shall be read in conjunction with the General Condition of Contract Specifications of work, drawing and any other documents forming part of this contract wherever the context so requires.
- 17.2. Notwithstanding the sub-divisions of the documents into the separate sections and volumes each part shall be deemed to be supplementary to complementary of every other part and shall be read with and into the contract so far as it may be practicable to do so.
- 17.3. In case of any discrepancy between various sections of the contract, the following order of preference shall be observed.
 - (1) Schedule of quantities
 - (2) Technical specifications
 - (3) Special Conditions of Contract
 - (4) General Conditions of Contract
- 17.4. Wherever it is mentioned in the specifications that the Contractor shall perform certain work or provide certain facilities it is understood that the Contractor shall do so at his cost.
- 17.5. The materials, design and workmanship shall satisfy the relevant Indian Standard, the job specifications contained herein and codes referred to.





Where the job specifications stipulate the requirements in addition to those contained in the standard codes and specification, these additional requirements hall also be satisfied.

18. Tenderer to Obtain his Own Information:

- 18.1. The tenderer shall for all purposes and whatsoever reason may be, deemed to have himself independently obtained all necessary information for the purpose of preparing his tender. The correctness of the details given in the Tender Document as guideline information to help the tenderer but to make-up the tender is not guaranteed.
- 18.2. The tenderer shall be deemed to have examined the tender documents, to have obtained his own information in all matters whatsoever that might influence carrying out of the works at the scheduled rates and satisfied himself to the sufficiency of his tender. Any error in description or quantity or omission therefrom shall not vitiate the contract or release the contractor from executing the work comprised in the contract according to drawings and specifications at the scheduled rates. He is deemed to know the scope, nature and magnitude of the works, the requirements of materials and labour involved etc. and as what works he has to complete in accordance with the contract document whatever be the defects, omissions or errors that may be found in the Contract Document. The contractor shall be deemed to have visited site and surroundings areas, to have satisfied himself to the nature of all existing structures, and also as to the nature and the conditions of available facilities like Railways, roadways, bridges culverts, means of transport and communications like by land, water or air and possible interruptions thereto the access to and egress from site and to have made enquiries, examined satisfied himself of the sites for obtaining sand, stones, bricks and other materials, the sites for disposal of surplus materials, the available accommodation like depots, buildings as may be necessary for executing and completing the works, to have made local independent enquiries as to the sub-soil water and variations thereof, storms, prevailing winds and climatic conditions and all other similar matters affecting the works. He is deemed to have acquainted himself his liability for payment of Government Taxes, Customs Duties and other charges.
- 18.3. Any neglect or failure on the part of the tenderer in obtaining necessary and reliable information or issues stated at 18.2 or any other matters affecting the contract shall not relieve him from any risks or liabilities or the entire responsibility for completion of the works at the scheduled rates and time in strict accordance with the contract documents.
- 18.4. Any change in layout due to site conditions or technological requirement shall be binding on the contractor and no extra claim on this account shall be entertained.





18.5. No verbal agreement or inference from conversation with any officer or employee of the Owner either before, during or after the execution of the contract agreement shall in any way affect or modify and of the terms or obligations herein contained.

19. **Security Deposit:**

- 19.1. A sum of 10% of the accepted value of the tender or actual value of the work done whichever is higher for contracts not exceeding Rs. 1 Crore, 71/2 % for the value of contracts over Rs. 1 up to Rs. 5 crores and 5% for the value of contracts over Rs. 5 crores shall have to be deposited by the person/ persons (hereinafter called as contractor) as security deposit with the owner until the expiry of defect liability period.
- 19.2. This may be deposited initially at 2 ½% of the value of the contract (referred as initial Security deposit) within 20 days of receipt by him of the notification of acceptance of tender and the balance will be recovered in installments through the deduction @ 10% of the gross value of the each running account bill for the contract upto Rs. 1 crore, 71/2 % for contract between Rs. 1 to Rs.5 crores and 5% for contract over Rs. 5 crores, till total security deposit is collected. No further deduction from the bills will be made on this account subject to clause 19.6 below.
- 19.3. Alternatively the contractor may at his option to deposit the full amount percentage as mentioned 19.1 above towards deposit within 10 days of issue of notification accepting his tender. This amount will have to be suitably enhanced to the tune of above percentage of the executed value.
- 19.4. The earnest money deposited with the tender shall be adjusted towards security deposit.
- 19.5. Contractor can furnish the initial or total security deposit amount (a) in Demand Draft or (b) through a Bank Guarantee from any Scheduled bank in the prescribed proforma.
- 19.6. If contractor /sub-contractor or their employees damages, breaks, deface or destroy the property belonging to the owner or other during the execution of the contract, the same shall be made good by the contractor at his own expense and in default thereof; the Engineer-in-Charge may cause the same to be made good by other agencies and recover expenses form the contractor (for which the certificate of Engineer-in-Charge shall be final).
- 19.7. All compensation or other sums of money payable by the contractor to the Owner or recoveries to be made under terms of this contract may be deducted from or paid by the sale of a sufficient part of his security deposit or from any sums which may be due or may become due to the contractor by the Owner on any account whatsoever. In the event of his security being reduced by reasons of any such deduction or sale, the contractor shall within ten days





thereafter make good in cash, bank drafts, any sum or sums which may have fallen short or Security deposit amount or any part thereof. No interest shall be payable by the Owner for sum deposited as security deposit.

19.8. The security deposit will be refunded after the expiry of the period of liability as stipulated in the contract.

20. Forfeiture of Security Deposit:

Whenever any claim against the Contractor for the payment of a sum of money arises out of or under the contract, the Owner shall be entitled to recover such sum by appropriating in part or whole the security deposit of the contractor, and to sell any Government securities, etc. forming whole or part of such security deposit. In the event of security being insufficient or if no security has been taken from the contractor, then the balance or the total sum recoverable as the case may be, shall be deducted from any sum then due or which at any time thereafter may become due to the contractor. The contractor shall pay to the Owner on demand any balance remaining due.

In the event of any breach by the contractor or any loss or damage occasioned to the owner which in the opinion of the owner has arises, the decision where of shall be final and binding on the contractor or in the event of the termination of the contract for any such breach, the security deposit is liable to be forfeited. The decision of forfeiture by the Owner shall be final and binding on the contractor.

21. Time of performance:

The work covered by this contract shall be commenced within twenty one days after the issue of the letter of acceptance of tender and be completed in stages on or before the dates as mentioned in the time schedule of completion of works. The contractor should bear in mind that time is the essence of the contract, unless such time be extended pursuant to the provision of clause No.22 Request for Revision of Construction time after tenders are opened will not receive consideration. The above period of twenty one days is included within the overall completion schedule, not over and above the completion time.

22. Extension of Time.

22.0. The application for extension of time is to be given to project head through the engineer –in-charge and the project head may authorise extension of time after considering the due merits.

Whenever extension of time is granted by the project head, the same shall be on the existing terms and conditions of the contract and without any additional financial liability to the Owner. The contractor in any case shall have no claim whatsoever for any type of compensation on account of any delay attributable to any one.

GENERAL CONDITIONS OF CONTRACT



23. Force Majeure:

- 23.1 Any delays in or failure of the performance of either parties thereto shall not constitute default hereunder or give rise to any claims for damages, if any, to the extent such delays or failure of performance caused by occurrences such as acts of God or the public enemy, expropriation or confiscation of facilities by Government authority, compliance with any order or request of any Governmental authorities, acts or war rebellion, sabotage, fire, floods, explosions riots or illegal strikes, provided always that such occurrences result in impossibility of performances of the contract.
- Only events of Force Majeure which impedes the execution of the contract at the time of its occurrence shall be taken into cognizance.

24. Compensation For Delay:

- 24.1. Time is essence of the contract. In case the contractor fails to complete the work within the stipulated period, he shall be liable to pay to the Owner as compensation, an amount equal to 1% of the value of contract per week of the delay subject to a maximum of 10% of the value of the contract. This is a genuine pre-estimate of the loss/ damage which will be suffered on account of delay /breach on the part of the contractor and he agrees to pay the said amount on demand without going in for any proof of the actual loss or damages caused by such delay/ breach.
- 24.2. To ensure good progress during execution of work, the contractor shall be bound in all case in which the time allowed for any work exceeds by one month to complete one-fifth of the work before one-fourth of the time allowed under the contractor has elapsed, three-eighth of the work before the half of such time has elapsed and three-fourth of the work before three-fourth of such time has elapsed. In the event of the contractor failing to comply with this condition, he shall be liable to pay as compensation for delay an amount as stipulated above. The compensation for delay so paid shall not relieve the contractor from his obligations to complete the work or from any other obligations and liabilities under this contract.

Failure by the Contractor to Comply with the Provisions of the Contract:

- 25.1. If the contractor refuses or fails to execute the work or any separate part thereof with such diligence as will ensure its completion within the time specified in the contract or extension thereof or fails to perform any of his obligation under the Contract or in any manner commits a breach of any of the provisions of the contract it shall be open to the Owner at its option by written notice to the Contractor to: -
- (a) Determine the Contract: In which event the Contract shall stand terminated and shall cease to be in force and effect on and from the date appointed by the Owner on that behalf, whereupon the contractor shall stop forth with any of the contractor's work then in progress, except such work as the Owner may, in writing, requires to be done to safeguard any property or work, or





installations from damage, and the owner, for its part, may take over the work remaining unfinished by the Contractor and complete the same through fresh contractor or by other means, at the risk and cost of the Contractor, and any of his sureties if any, shall be liable to the owner for any excess cost occasioned by such work having to be so taken over and completed by the Owner over and above the cost at the rates specified in the schedule of quantities and rates.

- (b) Without determining the Contract: To take over the work of the contractor or any part thereof and complete the same through a fresh contractor or by other means at the risk and cost of the Contractor. The contractor and any of his sureties are liable to the Owner for any excess cost over and above the cost at the rates specified in the schedule of quantities/ rates, occasioned by such works having been taken over and completed by the Owner. Besides, the contractor shall also be liable for any compensation accruing under clause 24.
- (c) In other cases, the decision of the Owner is binding on the contractor.
- 25.2. In such events of clause 25.1 (a) or (b) above
- (a) The whole or part of the security deposit furnished by the Contractor is liable to be forfeited without prejudice to the right of the Owner to recover from the contractor the excess cost referred to in the sub-clause aforesaid, the Owner shall also have the right of taking possession and utilizing in completing the works or any part thereof, such of materials, equipment and plants available at work site belonging to the contractor as may be necessary and the Contractor shall not be entitled for any compensation for use or damage to such materials, equipment and plant.
- (b) The amount that may have become due to the Contractor on account of work already executed by him shall not be payable to him until after the expiry of six (6) calendar months reckoned from the date of termination of contract or from the taking over of the work or part thereof by the Owner as the case may be, during which period the responsibility for faulty materials or workmanship in respect of such work shall under the contract, rest exclusively with the contractor. This amount shall be subject to deduction of any amounts due from the Contractor to the Owner under the terms of the contract authorised or required to be reserved or retained by the Owner.
- 25.3. Before determining the contract as per clause 25.1 (a) or (b) provided in the judgement of the Owner, the default or defaults committed by the Contractor is/are curable and can be cured by the Contract if an opportunity given to him, then the Owner may issue notice in writing calling the Contractor to cure the default within such time specified in the notice.
- 25.4. The Owner shall also have the right to proceed or take action as per 25.1 (a) or Clause 25.1(b) above, in the event that the contractor becomes bankrupt, insolvent, compounds with his creditors, assigns the contract in favour of his





creditors or any other person or persons or being a company or a corporation goes into liquidation, provided that in the said events it shall not be necessary for the Owner to give any prior notice to the contractor.

25.5. Termination of the Contract as provided for in sub-Clause 25.1 (a) above shall not prejudice or affect their rights of the Owner which may have accrued upto the date of such termination.

26. Contractor Remains Liable to Pay Compensation if Action Not Taken Under Clause 25.

In any case in which any of the powers conferred upon the owner by clause 25 hereof shall have become exercisable and the same had not been exercised, the non-exercise thereof shall not constitute a waiver of any of the conditions hereof and such powers shall not withstanding be exercisable in the event of any further case of default by the contractor for which by any clause or clauses hereof he is declared liable to pay compensation amount to the whole of his security deposit and the liability of the contractor for past and future compensation shall remain unaffected. In the event of the Owner putting in force the powers vested in him under the proceeding clause no. 25 he may if he do so desires, take possession of all or any tools and plants. materials and stores in or upon the works of the site thereof belonging to the contractor or procured by him and intended to be used for the execution of the work or any part thereof paying or allowing for the same in account at the contract rates or in case of these not being applicable at current market rates to be certified by the Engineer-in-Charge whose certificate thereof shall be final, otherwise the Engineer-in-Charge may give notice in writing to the contractor or his clerk of the works, foremen or other authorised agent, requiring him to remove such tools, plant, materials or stores form the premises (within a time to be specified in such notice), and in the event of the contractor failing to comply with any such requisition, the Engineer-in-Charge may remove them at the contractor's expenses or sell them by auction or private sale on account of the contract and at his risk in all respects without any further notice as to the date, time or place of sale and the certificate of the Engineer-in-Charge as to the expense of any such removal and the amount of the proceeds and expenses of any such sale shall be final and conclusive against the contractor.

27. No Compensation For Alteration in or Restriction of Work:

At any time from the commencement of the work if the Owner decides for whatsoever reason, not to carryout the whole work or part thereof as specified in the tender, then owner shall give notice in writing of the fact to the contractor, who shall have no claim to any payment or compensation on whatsoever account (profit or advantage which he might have derived by executing the work in full) neither shall he have any claim for compensation by reason of any alterations having been made from the original specifications, drawings, designs and instructions which may involve any curtailment of the work as originally contemplated.



28. Change in Constitution:

When the contractor is a partnership firm the prior approval in writing from the Owner shall be obtained before any changes are made in the constitution of the firm, where the contractor is an individual or a Hindu undivided family business concern. Such approval as aforesaid shall, like wise be obtained before such contractor enters into any agreement with other parties, where under the reconstituted firm would have the right to carry out the work hereby undertaken by the contractor. In either case if prior approval is not obtained. The contractor shall be deemed to have been allotted in contravention of Clause - 34 hereof and the action and consequence shall ensure as provided in that clause.

29. Termination of Contract For Death:

If the Contractor is an individual or a proprietary concern and the individual or the proprietor dies or if the contractor is a partnership concern and one of the partners dies then, unless the Owner is satisfied that the legal representative of the individual or the proprietary concern or the surviving partners are capable of carrying out and completing contract, he (the Owner) is entitled to cancel the contract for the uncompleted part without being in any way liable for any compensation payment to the estate of the diseased contractor and/or to the surviving partners of the contractor's firm on account of the cancellation of contract. The decision of the Owner in such assessment shall be final and binding on the parties. In the event of such cancellation, the Owner shall not hold the estate of the diseased contractor and / or the surviving partners of the contractor's firm liable for any damages for noncompletion of contract.

30. Members of the Owner Not individually Liable:

No Director or official or employee of the Owner shall in any way be personally bound or liable for the acts or obligations of the Owner under the contract or answerable for any default or omission in the observance or performance of the acts, matters or things which are herein contained.

31. Owner Not Bound by Personal Representation:

The Contractor shall not be entitled to any increase on the scheduled rates or any other rights or claims whatsoever by reason of any representation, explanation, statement or alleged understanding promise or guarantees given or to have been given to him by any person.

32. Contractors Office at Site:

The Contractor shall provide and maintain an office at the site for the accommodation of his agent and staff and such office shall be open at all reasonable hours to receive instructions, notices or other communications. The contractor at all time shall maintain a site instruction book and compliance of these shall be communicated to the Engineer –in-Charge from time to time and the whole document to be preserved and handed over after completion of works.





33. Contractor's Sub-ordinate Staff and their conduct:

- 33.1. The contractor on award of the work shall name and depute a qualified engineer having sufficient experience in carrying out work of similar nature to whom the equipment, materials if any, shall be issued and instruction for works given. The contractor shall also provide to the satisfaction of the Engineer-in-charge sufficient and qualified staff to supervise the execution of the works, competent sub-agents, foremen and leading hands including those specially qualified by previous experience to supervise the types works comprised in the contract in such manner as will ensure the best quality and expeditious working. At any time of in the opinion of the Engineer-in-Charge any additional, qualified experienced staff is considered necessary, they shall be employed by the contractor without additional charge. The contractor shall ensure to the satisfaction of the Engineer-in-Charge that sub-contractors, if any, shall provide competent and efficient supervision over the work entrusted to them.
- 33.2. If any of the contractor's sub-contractor's, agents, sub-agents, assistants, foremen or any employee in the opinion of Engineer-in-Charge be guilty of any misconduct or be incompetent or insufficiently qualified or negligent in the performance of their duties or that in the opinion of the Owner Engineer-in-Charge, undesirable for administrative or any other reasons, for such or person (s) to be employed on the works, then at the directions of Engineer-in-Charge the Contractor shall at once remove such person (s) from employment with the works without the written permission of the Engineer –in-Charge. Vacancy so created shall be immediately filled at the expenses of the contractor by a qualified and competent substitute. Should the contractor be requested to repatriate any person removed from the works he shall do so and shall bear all costs in connection therewith.
- 33.3. The contractor shall be responsible for the proper behaviour of all the staff, foremen, workmen and others, shall exercise proper degree of control over them and in particular without prejudice to the said generality the contractor shall be bound to prohibit/ prevent any employees from trespassing or acting in any way detrimental or prejudicial to the interest of the community or the properties or the occupiers of land or properties in the neighborhood. In the event of such trespassing, the contractor shall be responsible for all consequent claims or actions for damages or injury or any other grounds whatsoever. The decision of the Engineer-in-Charge upon any matter arising under this clause shall be final.
- 33.4. If and when required by the Owner, all contractor's personnel entering upon the owner's premises shall be properly identified by badges of a type acceptable to the owner which must be worn at all times on Owner's premises.



33.5. It is made clear that no relationship of employer and employee is created between the owner and the contractor labourer and no claim for employment of any such labourer shall be tenable or entertained.

34. Sub-Letting Work:

34.1. No part of the contract nor any share or interest there in shall in any manner or degree be transferred, assigned or sublet by the contractor directly or indirectly to any person, firm or corporation whatsoever except as provided for in the succeeding sub-clauses without the consent in writing of the Owner.

34.2. Sub – Contracting of Works:

The Engineer-in-Charge may give written consent to sub-contract for the execution of any part of the works at the site, provided the contractor submits each individual sub-contract to the Engineer-in-Charge for approval of mode of operation and agency for the work. The contractor is advised not to enter into contract before the consent of Engineer-in-Charge.

34.3. List of sub-contracted works to be furnished:

At the commencement of each month, the contractor shall furnish to the Engineer-in-charge, a list of sub-contractors, persons or firms engaged by the contractor and worked at the site during the previous month with particulars like general nature of the sub-contract or works done by them.

34.4. Contractor's liability not Limited by Sub-Contractors:

Notwithstanding any sub-letting with such approval as aforesaid and notwithstanding that the Engineer-in-Charge shall have received copies of any sub-contracts, the contractors shall be and shall remain solely responsible for the quality and proper and expeditious execution of the works and the performance of all the conditions of the contract in all respects as if such sub-contract or sub-letting had not taken place, and as if such work had been done directly by the contractor.

34.5. Owner may terminate sub-contracts:

If any sub-contractor engaged upon the works at the site executes any work which in the opinion of the Engineer-in-Charge is not in accordance with the contract documents, the owner may by written notice to the contractor request him to terminate such sub-contract. The contractor upon the receipt of such notice shall terminate and dismiss the sub-contract and the sub-contractor. The owner shall have the right to remove such sub-contractor from the site if contractor fails to vacate the sub-contractor immediately.

34.6. No remedy for action taken under this clause:

For action taken by the owner under the clause shall not relieve the contractor of any of his liabilities under the contract or give rise to any right or compensation, extension of time or otherwise.

35. Power of Entry:





If the contractor shall not commence the work in the manner described in the contract documents or if he at any time in the opinion of the Engineer-in-Charge.

- (i) fail to carry on the works in conformity with the contract documents or
- (ii) fail to carry on the works in accordance with the contract schedule or
- (iii) substantially suspend work or the works for a period of fourteen days without authority from the Engineer-in-Charge or
- (iv) fail to carry on and execute the works to the satisfaction of Engineer-in-Charge or
- (v) fail to supply sufficient or suitable constructional plant, temporary works, labour materials or other things or
- (vi) Commit, suffer or permit any other breach of any of the provisions of the contract on his part to be performed or observed or persist in any of the above mentioned breaches of the contract for fourteen days, after notice in writing shall have been given to the contractor by the Engineer-in-Charge requiring such breach to be remedied or
- (vii) If the contractor abandons the works or
- If the contractor during the continuance of the contract shall become (viii) bankrupt, make any arrangement or composition with his creditors, or permit any execution to be levied or go into liquidation whether compulsory or voluntary not being merely a voluntary liquidation for the purpose of amalgamation or reconstruction then in any such case, the owner shall have the power to enter upon the works and take possession thereof and of the materials, temporary works, constructional plant, and stock thereon, and to revoke the contractor's licence to use the same, and to complete the works by his agents, other contractors, or workmen, or to relate the same upon any terms and to such other person, firm or corporation as the Owner in his absolute discretion may think proper to employ and for the purpose aforesaid to use or authorize the use of any materials, temporary works, constructional plant, and stock as aforesaid, without making payment or allowance to the contractor for the said materials other than such as may be certified in writing by the Engineer-in-Charge to be reasonable, and without making any payment or allowance to the contractor for the use of temporary said works, constructional plant and stock or being liable for any loss or damage thereto and if the Owner shall by reason or his taking possession of the work or of the works being completed by other contractor (due account being taken of any such extra work or works which may be omitted) than the amount of such excess as certified by the Engineer-in-Charge shall be deducted form any money which may be due for work done by the contractor under the contract and not paid for any deficiency shall forthwith be made good and paid to the Owner by the contractor and the Owner shall have power to sell in such manner and for such price as he may think fit all or any of the constructional plan, materials etc. constructed by or belonging to and



to recoup and retain the said deficiency or any part thereof out of the proceeds or the sale.

36. Contractor's Responsibility with other Agencies:

- 36.1 Without repugnance to any other condition, it shall be the responsibility of the contractor executing the work of civil construction to work in close cooperation and to coordinate in the works with the mechanical, electrical, air-conditioning and intercommunication contractors and other agencies or their authorised representatives, in providing the necessary grooves, recesses, cuts and opening etc. in wall, slabs beams and column etc. and making good the same to the desired finish as per specification, for the placement of electrical and intercommunication cables, conduits, air-conditioning inlets and outlets, grills and other equipment in the false ceiling and other partitions, the contractor before starting up the work shall in consultation, with the electrical, mechanical, inter-communication, air-conditioning contractors and other agencies prepare and put up a joint scheme, showing the necessary opening, grooves, recesses, cuts, the methods of fixing required for the works of the aforesaid, and the finishes therein, to the Engineer-in-Charge and get the approval. The contractor before finally submitting the scheme to the Engineer-in-Charge, shall have the written agreement of the other agencies. The Engineer-in-Charge, before communicating his approval to the scheme, with any required modifications shall get the final agreements of all the agencies, which shall be binding. No claim shall be entertained on account of the above
- 36.2 The contractor shall conform in all respect with the provisions any statutory regulation, ordinance or bye-laws of any local or duly constituted authorities or public bodies which may be applicable from time to time to the works or any temporary works. The contractor shall keep the Owner indemnified against all penalties and liabilities of every kind, arising out of non-adherence to such statues, ordinances, laws, rules, regulations, etc.

37. Other Agencies at Site:

The contractor shall have to execute the work in such place and condition where other agencies will also be engaged for other works such as site grading, filling and leveling, electrical and mechanical engineering works etc. No claim shall be entertained due to work being executed in the above circumstances.

38. Serving of Notices:

38.1. To the Contractor:

Any notice may be served on the contractor or his duly authorised representatives at the job site or by registered mail directly to the address furnished by the contractor. Proof of issue of such notice should be conclusive of the contractor having been duly informed of the contents.

38.2. To the Owner:





Any notice to be given to the Owner under the terms of the contract shall be served by sending the same by Registered mail to or delivering the same at the respective site offices of M/s. National Aluminium Co. Ltd. addressed to the head/ site in-charge.

38.3. Rights of various Interests:

- (i) The Owner reserves the right to distribute the work between more than one contractor. The contractor shall cooperate and afford the other contractors all reasonable opportunity for access to the works for the carriage and storage of materials and execution of their works.
- (ii) Wherever the work being done by any department of the Owner or by the contractor employed by the Owner as per the contingent upon work covered by this contract, the respective rights and various interests involved shall be determined by the Engineer-in-Charge to secure the completion of the various portions of the work in general harmony.

40. Patents, Royalties, Rent and Excavated Material:

- 40.1. The contractor, if licensed under any patent covering equipment, machinery, materials or compositions of matter to be used or supplied or methods and process to be practiced or employed in the performance of this contract, agrees to pay all royalties and licence fees which may be due with respect thereto. If any equipment, machinery, materials composition matters, to be used or supplied or methods and processes to be practiced or employed the performance of this contract, is covered by a patent under which the contractor is not licensed then the contractor before supplying or using the equipment, machinery, materials, composition, method or processes shall obtain such licenses and pay such royalties and license fees as may be necessary for performance of this contract. In the event the contractor fails to pay any royalty or obtain any such license, any suit for infringement of such patents which is brought against the contractor or the Owner as a result of such failure will be defended by the contractor at his Own expense and the contractor will pay damages and costs awarded in such suit. The contractor shall promptly notify the Owner if the contractor has acquired knowledge of any plant under which a suit for infringement could be reasonably brought because of the use by the owner of any equipment, machinery, materials, process, methods, to be supplied hereunder. The contractor agrees to and does hereby grant to Owner, together with the right to extent the same to any of the subsidiaries of the Owner as irrevocable, royalty-free licence to use in country, any invention made by the contractor or his employee in or as a result of the performance of the work under the contract.
- 40.2. All charges on account of royalty, tollage, rent octroi terminal or sales tax and/ or other duties or any other levy on materials obtained for the work or temporary work or part thereof (excluding materials provided by the Owner) shall be borne by the contractor.





40.3. The contractor shall not set or otherwise dispose of or remove except for the purpose of this contract, the sand stone, clay, ballast, earth, rock or other substances, or materials obtained from any excavation made for the purpose of the works or any building or produce upon the sited at the time of delivery of the possession thereof, but all such substances, materials buildings and produce shall be the property of the Owner provided that contractor may with the permission of the Engineer-in-Charge, use the same for the purpose of the works by payment of cost of the same at such a rate as may be determined by the Engineer-in-Charge.

The Owner shall indemnify and save harmless the contractor from any loss on account of claims against contractor for the contributory infringement of patent rights arising out and based upon the claim that the use by the Owner of the process included in the design prepared by the Owner and used in the operation of the plant infringes on patent right. With respect of any subcontract entered into by the contractor pursuant to the provisions on the respect to any sub-contract entered into by the contractor pursuant to the provisions of the relevant clause thereof, the contractor shall obtain from the sub contractor an undertaking to provide the Owner with the same patent protection that contractor is required to provide under the provisions of this clause.

41. Liens:

41.1. If at any time there should be evidence or any lien, claim for which the Owner might have become liable, which is chargeable to the contractor, then the Owner may pay and discharge the same and deduct the amount so paid from any amount which may be or may become due and payable to the contractor, if any lien or claim remain unsettled after all payments are made, the contractor shall refund or pay to the Owner the cost such lien or claim including all payment and reasonable expenses. Owner reserves the right to the same.

41.2. Nothing Extra for Adverse Sub-Soil Conditions:

The nature of sub-soil of the work site varies widely horizontally and vertically. The KI and KII values also vary widely from place to place. In addition the water bearing seems are also conspicuous with the water table at a depth of 0.75 to 3.0 metres from ground level. A number of cohesive and non-cohesive strata are available particularly everywhere. The contractor shall have to make cuts and resort to pumping with due care to avoid collapsing of sides and occurrence of 'Piping'. The Contractor shall also be careful to avoid occurrence of excessive 'heaving' by avoiding keeping the excavation proposed to atmosphere for a longer period.

41.3. Slips and falls in excavation shall be cleared by the contractor at his own cost.



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Excessive heaving shall have to cut and refill with lean concrete by the contractor at his own cost. The contractor shall have to adopt under-water work in case of occurrence of piping/ quick condition without any additional cost to the Owner.

The contractor will be paid for the earthwork as per the drawing. The slopes etc. as required for the safety of the work has to be provided as per the decision of the Engineer-in-Charge at his own cost. All types of dewatering including seepage, rain water entering. The earthwork in excavation or from any other source is to be done by the contractor at his own cost till the completion of foundation upto ground level including back filling.

41.3. No Compensation in case of change of Location of site:

Change of location of site do not invalidate the contract and tenderer have no claim for any compensation for such changes.



SECTION – V PERFORMANCE OF WORK

42. Execution of Works:

All the work shall be executed in strict conformity with the provisions of the contract documents explanatory detailed drawings, specifications and instructions by the Engineer-in-Charge whether mentioned in the contract or not. The contractor shall be responsible for ensuring that works are executed in the most substantial, proper and workman like manner using the quality materials and labour, through out the job Completion in strict accordance with the specifications and to the entire satisfaction of the Engineer-in-Charge.

43. Coordination and inspection of Works:

The coordination and inspection of the day-to-day work under the contract shall be the responsibility of the Engineer-in-Charge or his authorised representative. A work order book will be maintained by the contractor for each sector in which the aforesaid written instructions will be entered. These will be signed by the contractor or his authorised representative by way of acknowledgement within 12 hours.

44. Works in Monsoon and Dewatering:

- 44.1 The execution of work may entail working in the monsoon also. The contractor must maintain a minimum labour force as may be required for the job. And plan execute the construction and erection according to the prescribed schedule. No extra will be considered for such work in monsoon.
- 44.2 During monsoon and other period, it shall be the responsibility of the contractor to keep the construction work site free from water at his own cost.

45. Work on Sundays and Holidays:

For carrying out works on Sundays and holidays, the contractor will to keep Engineer-in-Charge or his representative at least two days in advance and obtain permission in writing. The contractor shall observe all labour laws and other statutory rules and regulations in force. In case of any violation of such laws, rules and regulations, consequence if any, including the cost thereto shall be exclusively borne by the contractor and the Owner shall have no liability whatsoever on his account.

46. General Conditions of Construction and Erection Work:

46.1 The working time at the time of work is 48 hours per week. Overtime work is permitted in case of need and the owner will not compensate the same. Shiftworking at 2 or 3 shifts per day will become necessary and the contractor should take this aspect into consideration for formulating his rates for quotation. No extra claims will be entertained by the Owner on this account.





- The contractor must arrange for the placement of workers in such a way that the delayed completion of the work or any part thereof or for any reason whatsoever will not affect their proper employment. The Owner will not entertain any claim for old time payment whatsoever.
- 46.3 The contractor shall submit to the Engineer-in-Charge reports at regular intervals regarding the state and progress of work. The contract shall provide display boards showing progress and labour strength at work site, as directed by the Engineer-in-Charge.
- 46.4 The site of work will be released progressively in stages and no claim for any compensation or damages will be tenable for non-release of the entire site at a time.

47. Drawings to be supplied by Owner:

- 47.1 The drawings attached with tender are only for the general guidance to the contractor to enable him to visualise the type of work contemplated. The contractor will be deemed to have studied the drawings and formed an idea about the total work involved.
- 47.2 In the Course the progress of work detailed working drawings on the basis of which actual execution of the work has to proceed, shall be furnished in stages. The contractor shall be deemed to have gone through the drawings supplied to him thoroughly and carefully, in conjunction will all other connected drawings and discrepancies if any, shall be brought to the notice of the Engineer-in-Charge, before actually carrying out the works.
- 47.3 Copies of all detailed working drawings relating to the works shall be kept at the contractor's office on the site and shall be made available to the Engineer-in-Charge at any time during the contract period. The drawings and other documents issued shall be returned to the Owner on completion of the works.

48. **Drawings to be supplied by the Contractor**:

- 48.1 The drawings/data which are to be furnished by the contractor are enumerated in the special conditions of contract and shall be furnished within the specified time.
- Where approval of drawings for manufacture/construction/fabrication has been specified it shall be contractor's resposibility to have these drawings prepared as pe r the directions of Engineer-in-Charge and get them approved before proceeding with manufacture/construction/fabriction works as the case may be. Any changes that may have become necessary in these drawings during the execution of the work shall have to be carried out by the contractor to the satisfaction of Engineer-in-Charge at no extra cost. All final approved drawings shall bear the certification stamp duly signed by both the contractor and the Engineer-in-Charge as indicated below.



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"Certified true for(Name of wor	k)
Agreement No	
Signed (Contractor) (En	ogineer-in-Charge)

- 48.3 A period of 3 weeks from the date of receipt shall be required for approval of drawings by the Engineer-in-Charge.
- 48.4 As built drawing showing all Corrections, adjustments etc. shall be furnished by the Contractor in five copies and one transparent to record purposes to the owner

49 Setting Out Works:

- 49.1 The Engineer-in-Charge shall furnish to the contractor with only the four corners of the work site that is plant boundary limits, and a level bench mark only. The contractor shall set out the works, provide an efficient staff for the purpose and shall be solely responsible for the accuracy of such setting out.
- 49.2 The contractor shall provide, fix and be responsible for the maintenance of all stacks, templates, level marks, profiles and other similar things and shall take all necessary precautions to prevent their removal or disturbance. He shall be responsible for their consequences arising of such removals, disturbances corrections thereon and for their efficient and timely reinstatement. The contractor shall also be responsible for the maintenance of all existing survey marks, boundary marks, distance marks and centre line marks, either existing or supplied and fixed by the contractor. The work shall be set out to the satisfation of the Engineer-in-Charge. The approval thereon or jointing with the contractor by the Engineer-in-Charge in setting out the work, shall not relive the contractor of any of his responsibilities.
- 49.3 Before beginning the work the contractor shall at his own cost, provide all necessary reference and level posts-pegs, bamboos, flags, ranging rods, strings, and other materials for proper layout of the work in accordance with the scheme for bearing marks acceptable to the Engineer-in-Charge. The centre, longitudinal, face and cross lines shall be marked by means of small masonry pillars. Each pillar shall have distinct mark at the centre to eable the theodolite to be set over it. No work shall be started until all these points arechecked and approved by Engineer-in-Charge in writing, but such approval shall not relieve the contractor of any of his responsibilities. The contractor shall also provide all labour, materials and other facilities as necessary, for the proper checking or layout and inspection of the points during construction.
- 49.4 Pillars bearing geodetic marks located at the sites of units of works under construction should be protected and faced by the contractor.



49.5 On completion of work, the contractor must submit the geodetic documents according to which the work was carried out.

50. Responsibility for Level and Alignment:

50.1 The contractor shall be entirely and exclusively responsible for the horizontal and vertical alignment, the level and correctness of every part of the work shall rectify effectually any errors or imperfections therein. Such rectification shall be carried out by the contractor at his own cost, when instructions are issued to that effect by the Engineer-in-Charge.

50.2 Lighting, Watch & Ward:

The contractor shall in connection with works provide and maintain at his own cost all lightings, guards, fencing and watch and ward and the security of the entire work in progress in cluding all the machineries, materials shall be the responsibility of the contractor till taken over by the owner by way of the written taking over certificate.

51. Materials to be Supplied by Contractor:

- 51.1 The contractor shall procure and provide the whole of the materials required for the construction including M.S. Rods, Cement and other building materials, tools, tackles, construction plant and equipment for the completion and maintenance of the work except the materials which will be issued by the Owner and shall make his own arrangement for procuring such materials and for the transport thereof. The owner may give necessary recommendation to the respective authorities, if so desired by the contractor, but assumes no further responsibility of any nature. The owner will insist on the procurement of materials which has the approval of Indian Standards Institution having ISI stamp and/or which are supplied by reputed suppliers borne on DGS & D list.
- 51.2 The contractor shall properly store all materials either issued to him or brought by him to the worksite to prevent damages due to rain, wind, direct exposure to sun etc. as also from theft, pilferage, etc. for proper and speedy execution of his works. The contractor shall maintain sufficient stocks of all meterials required by him.
- No material shall be despatched from the contractor's stores before obtaining the approval in writing of the Engineer-in-Charge.
- All plants, tools and other materials brought by the contractor to the site must be declared at the time of bringing the same to the site.

52. Stores Supplied by the Owner:

52.1 If the specification of the work provides for the use of any material other than Steel & Cement of special description to be supplied from the Owner's stores or it is required that the contractor shall use certain stores to be provided by





the Engineer-in-Charge, such materials and stores, and price to be charged therefore as hereinafter mentioned being so far as practicable for the convinience of the contractor, but no so as in way to control the meaning or effect of the contract, the contract shall be bound to purchase and shall be supplied much materials and stores as are from time to time required to be used by him for the purpose of the contract only. The sums due from the contractor for the value of materials supplied by the Owner will be recovered from the Running Account Bill on the basis of actual consumption of materials (after taking into account any wastage allowance as may be provided for in the contract). The contractor should raise requisite copies of indents in a proforma as prescribed by the Engineer-in-Charge and no claim whatsoever will be entertained by the Engineer-in-Charge on this account. After completion of the works, the contractor is required to account as per relevant clauses in this document, for the full quantity of materials supplied to him.

52.2The value of the stores/materials as may be supplied to the contractor by the Owner will be debited to the contractor's account at the rates shown in the schedule of materials and if they are not entered in the schedule, they will be debited at cost price, which for the purpose of thecontract shall include the cost of carriage and all other expenses whatsoever such as normal storage supervision charges which shall have been incurred in obtaining the same at the Owner's stores. All materials so supplied to the contractor shall remain the obsolute property of the Owner and shall not be removed on any account from the site of the work and shall be at all times open for inspection to the Engineer-in-Charge. Any such materials remaining unused at the time of the completion or termination of the contract shall be returned to the Owner's stores or at a place as directed by the Engineer-in-Charge in perfectly good condition at contractor's cost.

52.3 Steel & Cement:

- 52.3.1 If the specification of the work provides for the use of steel or cement such items of steel and cement to the extent required as per the specification of the works, shall be supplied at Owner's stores by the Owner for utilisation in the work on non-chargable basis from time to time depending upon the progress of the work. The tender rates shall be exclusive of the cost of steel and cement to be supplied as per the specification of the work, However, in case of flats and chequeuered plates the same have to be procured by the contractor at his own cost.
- 52.3.2 Such materials of steel and cement shall be issued only for permanent works and not for making other temporary works etc. Contractor shall bear all cost including lifting and loading carting from issue points to work site/contractor stores, custody and handling etc. and return of surplus serviceable/unserviceable materials to owner's store or other places to be designed by owner and no separate payment for such expenditure shall be made.



- 52.3.3 Items of steel as per specification of the work as mentioned above shall be supplied in the available length only. No claim on account of supply of non-standard length shall be entertained. Steel materials shall be issued on actual weight basis.
- 52.3.4 Cement as mentioned above will be supplied to the contractor a receive from the manufacturer/stockist. The theoretical weight of each bag of cement supplied will be considered as 50 Kg.

52.3.5 Scraps & Surplus Material:

The Contractor shall return all the surplus/unutilised as well as the scraps and wastages out of the materials supplied to him to the Owner's stores in a perfectly good condition at the contractor's cost. However, the following scraps allowances are permissible.

_	<u>Una</u>	ccountable	Accountable
(i)	Cement	3%	Nil
(ii)	Reinforcement Steel	$\frac{1}{2}\frac{0}{0}$	2.5%
(iii)	Steel structural (Plates & Sect	ions) ½%	4.5%
(iv)	M.S. Plates for fabrication of	Pipes ½%	As per cutting diagrams
			approved by Engineer-in-
			Charge before cutting and
			fabrication.

52.3.6 Return of unutilised/surplus materials and scrap/wastage:

In respect of any utilised/surplus quantities of cement and steel supplied by not accounted for and or returned by the contractor shall pay to the Owner amounts at the penal rate of twice the SAIL, Bhubaneswar Stock-yard rate of that particular section of steel and cement as the case may be as on the date of accountability. If the Contractor fails to return the scraps/wastage generated as per the above percentage, recovery of such scrap/wastage shall be made at the rate of Rs. 7000/- per tonne.

The charging of penal rate shall be without the prejudice to the other remedies or action available to the owner against the contractor including any criminal action.

52.3.7. Accounting for Materials:

Every month the Contractor shall submit a statement for all the materials supplied to him by the owner in the proforma prescribed by the Engineer-in-Charge.

- 52.3.8 On completion of the work, the Contractor shall submit material appropriation statement for the materials supplied to him by the Owner.
- **52.3.9** All materials supplied to the contractor shall remain the absolute property of the all times and title therein shall not pass to the contractor at any time. The possession of the materials in the hands of the contractor is only for the





purpose of incorporating the same in the Owner's work. The material supplied shall not be removed by the contractor on any account from the site of work and shall be at all times open for inspection by the Engineer-in-Charge or owners reprsentative. The contractor shall not use the materials supplied to him for any purpose or work other than the work, which the said materials are supplied.

53. Conditions for issue of Materials:

- (i) Materials specified as to be issued by the Owner will be supplied to the contractor by the Owner from his stores. It shall be the responsibility of the contractor to take delivery of the materials and arrange for its loading, transport and unloading at the site work at his own cost. The material shall be issued during the working hours of his Stores and as pe the rules of the Owner framed from time to time.
- (ii) The contractor shall bear all incidental charges for the storage and safe custody of materials at site after these have been issued to him.
- (iii) The contractor shall construct suitable godown at the site of work for storing the materials safe against damage by rain, dampness, fire, theft, etc. He shall also employ necessary watch and ward establishment for the purpose.
- (iv) Materials specified as to be issued by the Owner shall be issued in standard sizes as obtained from the manufacturers.
- (v) It shall be duty of the contractor to inspect the materials supplied to his at the time of taking delivery and satisfy himself that they are in good condition. After the materials have been delivered by the Owner, it shall be the responsility of the contractor to keep them in good condition and if the materials are damaged or lost, at any time, they shall be repaired and or replaced by him at his own cost according to the directions of the Engineer-in-Charge.
- (vi) The Owner shall not be liable for delay in supply or non-supply of any materials, which the Owner has unertaken to supply where such failure or delay is due to natural calamities, act of enemies, transport and procurement difficulties and any circumstances beyond the control of the Owner. In no case, the contractor shall be entitled to claim any compensation or loss suffered by him on his account.
- (vii) It shall be the responsibility of the contractor to arrange in time all materials required for the works other than those to be supplied by the Owner. If however in the opinion of the Engineer-in-Charge the execution of the work. Is likely to be delayed due to the contractor's inability's to make arrangements for supply of materials which normally he has to arrange for, the Engineer-in-Charge shall have the right at his own discretion to issue such materials if available with the Owner or procure the materials from the market or elswhere. The contractor will be bound to take such materials at the rates decided by the Engineer-in-Charge. This however, does not in anyway absolve the contractor from responsibility of making arrangement for the supply of such materials in part or in full, should such a situation occur nor shall this constitute a reason for the delay in the execution of the work.





- (viii) Non of the materials supplied to the contractor will be utilised by the contractor for manufacturing item which can be obtained as supplied from standard manufacturer in finished form unless approved by Engineer-in-Charge in writing.
- (ix) The contractor shall, if desired by the Engineer-in-Charge, be required to execute an indemnity bond in the prescribed form for safe custody, usage and accounting of all materials issued by the Owner.
- (x) The contractor shall furnish to Engineer-in-Charge sufficiently in advance a statement showing his requirements of the quantities of the materials to be supplied by the Owner and the time when the same will be required by him for the works, so as to enable the Engineer-in-Charge to make necessary arrangement for procurement and supply of material.
- (xi) Account of the materials to be issued by the Owner shall be maintained by the contractor indicating the daily receipt, consumption and balance in hand in a manner prescribed by the Enginner-in-Charge. All connected papers requisitions, issues returns etc. shall be always available for inspection in the contractor's office at site.
- (xii) The contractor should see that only the required quantities of materials are got issued. The contractor shall not be entitled to cartage and incidential charges for returning the surplus materials, if any, to the stores, place of issue or to the place as directed by the Engineer-in-Charge.
- (xiii) Materials/equipment supplied by Owner shall not be utilised for any other purpose (s) than issued for.
- (xiv) The owner may issue the material in phases at his discretion keeping in view the programmes of the work.
- (xv) In case of free issue of materials, the contractor shall submit an indemnity bond in the prescribed format for 80% (eighty) value of the materials and a bank guarantee for 20% (twenty) of the value of the materials. The indemnity bond and bank guarantee shall be valid till the material acount is totally settled.

54. **Return of Surplus:**

Notwithstanding anything contained to the contrary in any or all the clauses of this contract where any materials for the execution of the contract are procured with the assistance of the Owner either by issue from Owner's stock or purchases made under orders, or permits or licences issued by government the contractor shall hold the said materials as trustee for the owner and use such materials economically and solely for the purpose of the contract and not dispose them off without the permission of the Owner and return, if required by the project head all surplus or unserviceable materials that may be left with him after the completion of the contract or at its termination for any reason whatsoever on his being paid or credited such price as the Project head shall determine having due regard so the condition of the materials. The price allowed to the contractor however, shall not exceed the amount charged to him excluding the storage charges, if any. The decision of the project head shall be final and conclusive in such matter. In the event of breach of the aforesaid conditions, the contractor shall, in the terms of the licences, or permits and/ or





for criminal breach of trust, be liable to compensate the Owner at double rate or any higher, in the event of those materials at the time having higher rate or not being available in the market, then any other rate to be determined by the project head and his decision shall be final and conclusive.

55. Materials Obtained From Dismantling:

If the contractor in the course of execution of the work is called upon to dismantle any part for reasons other than those stipulated in clauses 57 and 65 hereunder, the materials obtained in the work of dismantling etc. will be considered as the Owner's property and will be disposed off to the best advantage of the Owner.

56. Articles of Value Found:

All gold silver and other materials of any descriptions, precious stones, coins, treasures, relics, antiques and other similar things which shall be found, in, under or upon the site, shall be property of the Owner and the contractor shall duly preserve the same to the satisfaction of the Engineer-in-Charge and shall from time to time delivery the same to such person or persons indicated by the Owner.

57. **Inspection of Works:**

- 57.1 The Engineer-in-Charge will have full power and authority to inspect the works in progress at any time wherever the premises/ workshops situated, of the Contractor, person, firm or corporation where works in connection with the contract may be or where materials are being or intended to be supplied. The contractor shall afford or procure every facility and assistance to Engineer-in-Charge carry out such inspection. The contractor shall, at all time during the usual working hours and at all other times at which reasonable notice of the intention of the Engineer-in-Charge or his representative to visit the works shall have been given to the contractor, either himself be present to receive orders and instructions or have a responsible agent duly accredited in writing be present for the purpose. Orders given to the contractor's agent shall be considered to have the same force as if they had been given to the contractor himself.
- 57.2The contractor shall give not less than seven days notice in writing to the Engineer-in-Charge before covering up or otherwise placing beyond reach of inspection and measurement any work in order that the same may be inspected and measured. In the event of failure of above the same shall be uncovered and all facilities made available again at contractor's expense for carrying out such measurement or inspection.
- 57.3The contractor is to provide at all times during the progress of the work and maintenance period proper means at access with ladders gangways etc. and the necessary attendance to move and adopt as directed for inspection or measurement of the works by the Engineer-in-Charge.

58. Assistance to the Engineer:

The Contractor shall make available to the Engineer-in-Charge free of cost all necessary instructions and assistance in checking of settling out of works and





in the checking of any works made by the contractor for the purpose 0f setting out and taking measurements of work.

59. Discrepancies between instructions:

Should any discrepancy arise between the various instructions furnished to the contractor or his agents or staff or if any doubt arises on the meaning or implementation of any such instructions or should there be any difference of opinion on the issues, the contractor shall refer the matter immediately in writing to the Engineer-in-Charge whose decisions thereon shall be final and conclusive. No claim on losses alleged to have been caused by such discrepancies between instructions, doubts or misunderstanding shall in any event be admissible.

60. Alterations in Specifications and Designs and Extra Works:

- (a) The Project Head shall have power to make any alterations, in omission from additions to or substitutions, for the schedule of rates, the original specifications, drawings and instructions that may appear to him to be necessary or advisable during the progress of the work, and the contractor shall be bound to carry out such altered/ extra/ new items of work in accordance with any instructions which may be given to him in writing signed by the Project Head and such alterations, omissions, additions or substitutions shall not invalidate the contract and any altered, additional or substituted work which the contractor may be directed to do in the manner above specified as part of the work shall be carried out by the contractor on the same conditions in all respects on which he agreed to do the main work. The time of completion of work may be extended for the part of the particular job at the discretion of the Project Head for any such alterations, additions, or substitutions of the work, as he may consider as just and The rates for such additional, altered or substituted work under the clause shall be worked out in accordance with the following provisions:-
- (b) If the rates for the additional, altered or substituted work are specified in the contract for the work, the contractor is bound to carry out the additional, altered or substituted work at the same rates as are specified in the contract.
- (c) If the rates for the additional, altered or substituted work are not specifically provided in the contract for the work, the rates will be derived from rates for similar class of work as are specified in the contract for the work. The opinion of the Project head as to whether or not the rates can be reasonably so derived from the items in this contract will be final and binding on the contractor.
- (d) If the rates for the additional, altered or substituted work can not be determined in the manner specified in sub-clause (a) & (b) above, then the contractor shall within 7 days of the date of receipt of order to carry out





the work, inform the Project Head of the rate which it is his intention to charge for such class of work, supported by analysis of the rate or rates claimed, and the project Head shall determine the rate or rates on the basis of the prevailing market rates of materials plus labour cost including equipment hire charge at schedule of hourly/ daily rates plus 15% to cover contractor's supervisions overhead and profit and pay to the contractor accordingly. The opinion of the Project Head to current market rates of the materials and the quantum of labour and equipment involved per unit of measurement will be final and binding on the contractor. The schedule of hourly/ daily rates shall be as enclosed.

61. Action Where no Specification is issued:

In case of any class of work for which there is no such specification supplied by the Owner as is mentioned in the tender document such work shall be carried out in accordance with the Indian Standard Specifications. If the Indian Standard Specifications do not cover the same, the work should carried out as per standard Engineer in Practice subject to the approval of the Engineer-in-Charge.

Abnormal Rates:

The contractor is expected to quote the rate for each item after careful analysis of cost involved for the satisfactory performance and completion of item work considering all specifications and conditions of contract. This will avoid loss of profit or gain in case of curtailment or change in specification for any other item. In case the rate quoted by the tenderer for any item are usually high or unusually low it will be sufficient cause of the rejection of the tender unless the Owner is convinced about the reasonableness of the analysis for such rate furnished by the tenderer (on demand) after scrutiny.

63. Tests For Quality Works:

- 63.1 All materials and workmanship shall be of the respective kinds described in the contract documents and in accordance with the instructions of the Engineer-in-Charge and shall be subjected from time to time to such tests at contractor's cost as the Engineer-in-Charge may direct at the place of manufacture or fabrication or at the site or at all or any such places. The contractor shall provide assistance, instruments, machines, labour and materials as are required for examining, measuring and testing any workmanship as may be selected and required by the Engineer-in-Charge.
- 63.2 All the tests that will be necessary in connection with the execution of the work as decided by Engineer-in-Charge shall be carried out at the field testing laboratory of this Owner if available by paying the charges as decided by the Owner from time to time. In case of non-availability of testing facilities with the Owner, the required laboratory as directed by Engineer-in-Charge.
- 63.3 If any tests are required to be carried out in connection with the work or materials or workmanship not supplied by the contractor, such tests shall be





carried out by the contractor as per the instructions of Engineer-in-Charge and cost of such tests shall be reimbursed by the Owner.

64. Samples:

The contractor shall furnish to the Engineer-in-Charge for approval when request or if required by the specifications, adequate samples of all materials and finished to be used in the work. Such samples shall be submitted before the work is commenced and in sample time to permit tests and examinations thereof. All materials furnished and finishes applied in actual work shall be fully equal to the approved samples.

65 Liabilities for Defect, Imperfections etc. and Rectifications Thereof:

If it shall appear to the Engineer-in-Charge that any work has been executed with unsound, imperfect or unskilled workmanship, or with materials of any inferior description, or that any matrials or articles provided by the contractor for the execution of work are unsound or of quality inferior to that contracted for, or otherwise not in accordance with the contract, the contractor shall on demand in writing from the Engineer-in-Charge or his authorised representative specifying the work, materials or articles complained of, notwithstanding that the same may have been inadvertently passed, certified and paid for, forthwith rectify or remove and reconstruct that work so specified and provide other proper and suitable materials or articles at his own charge and cost, and in the event of failure to do so within a period to be specified by the Engineer-in-Charge in his demand aforesaid, the Engineer-incharge may on expiry of notice period rectify or remove, and re-execute the work or remove and replace with others, the materials or articles complained of as the case may be at the risk and expense in all respects of the contract. The decision of the Engineer-in-Charge as to any question arising under this clause shall be final and conclusive.

66. Suspension of Works:

- (i) Subject to the provision of sub para (ii) of this clause, the contractor shall if orderded in writing by the Engineer-in-Charge., or his representative, temporarily suspend the works or any part thereof such period and such time as so orderded and shall not, after receiving such written orders, proceeds with the work therein, orderded to be suspended until he shall have received a written order to proceed therewith. The contractor shall not be entitled to claim compesation for any loss or damage sustained by him by reason of temporary suspension of the works aforesaid. An extension of time for completion, corresponding with the delay caused by any such suspension of the works as aforesaid will be granted to the contractor should be apply for the same provided that the suspension was not consequent to any default or failure on the part of the contractor.
- (ii) In case of suspension of entire work, orderded in writing by the Enginner-in-Charge, for a period of more than two months, the contractor shall have the option to terminate contract.



67. Possession Prior to Completion:

The Engineer-in-Charge shall have the right to take possession of or any completed or partially completed work or part of the work. Such possession or use shall not be deemed to be an acceptance of any work completed in accordance with the contract. If such prior possession or use by the Engineer-in-Charge delay the progress of work, equitable adjustment in the time of completion will be made and the contract agreement shall be deemed to be modified accordingly.

Twelve months Period of Liability from the Date of Issue of Completion Certificate:

- 68.1 The contractor shall gurantee the installation/work for a period of 12 months from the date of completion of work as certified by the Engineer-in-Charge which is indicated in the completion certificate. Any damage or defect that may arise though remained undeiscovered at the time of issue of completion certificate, connected in any way with the equipment or materials supplied by him or in the workmanship shall be rectified or replaced by the contractor at his own expenses as deemed necessary by the Engineer-in-Charge or in default the Engineer-in-Charge may cause the same to be made good by other agency and deduct expenses (of which the certificate or Engineer-in-Charge shall be final) from any sums that may be then or at any time thereafter become due to the contractor or from his security deposit, or the proceeds of sale thereof or of a sufficient portion thereof.
- 68.2 If the contractor feels that any variation in work or in quality of materials or proportions would be beneficial or necessary to fulfil the guarantees called for, he shall bring this in writing to the notice of the Engineer-in-Charge.

68.3 Care of works:

From the commencement of completion of the work, the contractor shall take full responsibility for the care of all works including all temporary works and in case any damage, loss or injury shall happen to the work or to any part thereof or to any temporary works from any cause whatsoever, shall at his own cost repair and make good the same so that on completion the work shall be in good order and in conformity in every respects with the requirements of the contract and the Engineer-in-Charge's Instructions.

68.4 Defects Prior to Taking Over:

If at any time before the work is taken over, the Engineer-in-Charge shall:

(a) Decide that any work done or materials used by the contractor or any subcontractor is defective or not in accordance with the contract, or that the works or any portion therof are defective, or do not fulfil the requirements of contract (allsuch matter, being hereinafter, called 'Defects' in this clause) and (b) as soon as reasonably practicable gives to the contractor notice in writing of the said decision specifying particulars of the defects claimed to exist or to have occurred then the contractor shall at his own expenses and with all speed make good the defects so specified.





In case contractor shall fail to do so, the Owner may take, at the cost of contractor, such steps as may in all circumstances be reasonable to make good such defects. The expenditure so incurred by the owner be recovered from the amount due to the contractor. The decision of the Engineer-in-Charge with regard to the amount to be recovered from the contractor will be final and binding on the contractor. As soon as the works have been completed in accordance with the contract (except minor respects that do not affect their use for the purpose for which they are intended and except for maintenance thereof provided in clause 68.1 of General Conditions of Contract) and have passed the tests on completion, the Engineer-in-Charge shall issue a certificate (hereinafter called completion certificate) in which he shall certify the date on which the works have been so completed and have passed the said tests and the Owner shall be deemed to have taken over the works on the date so certified. If the works have been divided into various groups in the contract, the Owner shall be entitled to take over any group or groups before the other or others.

68.5 Defect After Taking Over:

In order that the contractor could obtain a completion certificate he shall make good with all possible speed, any defect arising from the defective materials supplied by the contractor or that may have been notices or developed, after the works or group of the works has been taken over, the period allowed, for carrying our such work will be normally one month. If any defect be not remedied within a reasonable time, the owner may proceed to do the work at contractor's Risk and expenses and deduct from the final bill such amount as may be decided by the Owner.

If by reason of any default on the part of the contractor a completion certificate has not been issued in respect of every portion of the works within one month after date fixed by the contract for the completion of the works, the Owner shall be a liberty to use the work or any portion therof in respect of which a completion certificate has not been issued, provided that the works or the portion thereof so used as aforesaid shall be afforded reasonable opportunity for completion of these works for the issue of completion certificate.

68.6 Guarantee/Transfer of Guarantee:

For works like water-proofing, acid & alkali resisting materials, preconstruction soil treatment against termite or any other specialized works etc. the contractor shall invariable engage sub-contractors who are specialists in the field and firms or repute and such a sub-conractor shall furnish guarantees for their workmanship to the Owner, through the contractor. In case such a sub-contractor/firm is not prepared to furnish a guarantee to the owner, the contractor shall give that guarantee to the Owner directly.



SECTION – VI CERTIFICATE AND PAYMENT

69. SCHEDULE OF RATE AND PAYMENTS:

69.1 **Contractor's Remuneration:**

The price to be paid by the Owner to the contractor for the whole of the work done and for the performance of all the obligations undertaken by the contractor under the contract document shall be ascertained by the application of the respective schedule of rates (the inclusive nature of which is more particularly defined by way of application but not of limitation, with clause No. 69.2) and payment to be made accordingly to the work actually executed and approved by the Engineer-in-Charge. The sum so ascertained shall(exception only as and to the extent expressly provided here in) constitute the sole and inclusive of remunaeration of the contractor under the contract and no further or other payment whatsoever shall be or become due or payable to the contractor under the contract.

69.2 Schedule of Rates to the Inclusive:

The prices/rates quoted by the contractor shall remain firm till the issue of final certificate and shall not be subject to escalation. Schedule of rates shall be deemed to include and cover all costs, expenses and liabilities of every description and all risks of every kind to be taken in executing, completion and handing over the work to the Owner by the contractor. The contractor shall be deemed to have known the nature, scope, magnitude and the extent of the works and materials required though the contract document may not fully and precisely furnish them. Hr shall make such provision in the schedule of rates as he may consider necessary to cover the cost of such items of work and materials as may be reasonable and necessary to completer the work. The opinion of the Engineer-in-Charge as to the items of work which are necessary and reasonable for completion of work shall be final and binding on the contract documents.

Generality of this present provision shall not be deemed to cut down or limited in any way because in certain cases it may and in other cases it may not expressly stated that the contractor shall do or perform a work or supply articles or perform with services at his own cost or without addition of payment or without extra charge or works to the same effect or that it may be stated or not stated that the same are included in and covered by the schedule of rates.

69.3 Schedule of rates to cover Cconstructional Plant, Materials. Labours etc.:

Without in any way limiting the provision of other subclauses the schedule of rates shall be deemed to include the cover the cost of all constructional plant, temporary works (except as provided for herein), pumps, materials, labour, insurance, fuel, stores, and appliances to be supplied by the contractor and all other matters in connection with each items in the schedule of quantities and





the execution of the works or any portion thereof finished complete in every respect and maintained as shown or described in the contract documents or as may be ordered in writing during the continuance of the contract.

69.4 Schedule of Rates to cover Royalties, Rents and Claims:

The schedule of rates shall be deemed to include and cover the cost of all royalties and fees for the articles, processes, protected by letters, patent or otherwise incorporated in or used in connection with the works, also all royalties, rents, and other payments in. connection with obtaining materials of whatsoever kind for the works and shall include an indemnity to the owner which the contractor hereby gives against all actions, proceedings, claims, damages, costs and expenses arising from the incorporation in or use on the works of any such articles, processes or charges if levied on materials, equipment or machinery to be brought to site for use on work, shll be borne by the contractor.

69.5 Schedule of Rates to cover taxes and duties:

No exemption or reduction of custom duties, excise duties, sales tax, quay or any port duties, transport charges, stamp duties or Central or State Government or Local Body (or from any other body) or Municipal Taxes or duties, taxes or charges whatsoever will be granted or obtained and all expenses of which shall be deemed to be included in and covered by the schedule of rates. The contractor shall be obtain and pay for all permits or other privileges necessary to complete the work.

69.6 Schedule of Rates to cover Risk of Delay:

The schedule of rates shall be deemed to include and cover the risk of all responsibilities of delay and interference with the contractor's conduct of work which occur from any cause including orders of the owner in the exercise of his powers and on account of extension of time granted due to various and for all other possible or probable causes of delay.

69.7 Schedule of Rates cannot be altered:

For work under unit rate basis no alteration will be allowed in the schedule of rates by reasons of works or any part of them being modified, altered, extended, diminished or omitted. The schedule of rates is of fully inclusive rates which have been fixed by the contractor and agreed to by the Owner and cannot be altered.

69.7.1 The schedule of rates to cover for working in operating plant. Contractor's rates shall be deemed to include taking into account that he has to work in operating plant and shall take sufficient care in moving the plants, equipments and materials from one place to another, so that they do not cause any damage to any person or to the property of the owner or to thirty party including over head and underground cable/pipe lines. In the event of such damages including eventual loss of production and operation of the plant or services in any plant or establishment as estimated by the owner or ascertained or by the





third party shall be borne by the contractor. Since the work is to be executed for the expansion of the plant, the rate of the contractor shall also deem to include all interference/obstruction/interruption for which no compensation shall be paid to be contractor.

70. Procedure For Measurement/ Billing of Work in Progress:

70.1 All measurements shall be in metric system. All the works in progress will be jointly measured by the representative of the Engineer-in-Charge and the contractor's authorised agent progressively. Such measurements will be got recorded in the measurement book by the Engineer-in-Charge or his authorised representative and signed in token of acceptance by the contractor or his authorised representative.

For the purpose of taking joint measurement the contractor's representative shall be bound to be present whenever required by the Engineer-in-Charge. If, however, he absents for any reason whatsoever the measurements will be taken by the Engineer-in-Charge or his representative and this will be deemed to be correct and binding on the contractor.

70.2 Billing:

The contractor will submit a bill in approved proforma in accordance with the contract terms and the agreed billing schedules in quintuplicate to the Engineer-in-Charge giving abstract and detailed measurement for the various items executed during a month, before the expiry of the first week of the succeeding month. The Engineer-in-Charge shall take or cause to be taken the requisite measurements for the purpose of having the same verified and the claim as far as admissible, adjusted, if possible, before the expiry of 10 days form presentation of the bill.

- 70.2.1 The bill shall be submitted by the contractor in computerised formats approved by the owner. The bills along-with floppies containing measurement of work, particulars of materials, recoveries etc. have to be submitted to the owner.
- 70.2.2 For lump-sum contracts, the payment will be according to agreed billing schedule. No adjustment shall be allowed in lump-sum prices for any variations in the quantities, specifications etc. shall take or a cause to be taken the requisite measurement for the purposes of having the same verified and the claim as far as admissible, adjusted, if possible, before the expiry of 10 days from presentation of the bill.

70.3 Secured Advance on Materials:

In case of tenders for completed items of works, contractor may be allowed "Secured Advance" on the security of materials brought to site for execution of the contracted items of work to the extent of 75% of the value of materials which go into the completed works as assessed by the Engineer-in-Charge provided that the materials are of an imperishable nature and that formal





agreement is drawn up with the contractor under which the Owner secures a lien on the materials and is safe guarded against losses due to the contractor postponing the execution of the work or to the improper storage &/or misuse of the materials and against the expenses entitled for their proper watch and safe custody. Recoveries of advances so made would not be postponed until the whole of the work entrusted to the contractor is completed. They should be adjusted from his running account bills for work done as the materials are used, the necessary deductions being made whenever the items of work in which they are used and billed for.

70.4 **Dispute in Mode of Measurement:**

In case of any dispute as to the made of measurement not covered by the contract to be adopted for any item of work, mode of measurement as per latest Indian Standard Specifications shall be followed.

70.5 Rounding of Amounts:

In calculating the amount of each item due to the contractor in every certificate prepared for payment, sum of less than 50 paisa shall be omitted and the total amount on each certificates shall be rounded off to the nearest, i.e. sum of less than 0.50.p shall be omitted and sums of 0.50p and more upto one rupee shall be reckoned as one rupee.

71. LUMPSUMS IN TENDER:

For the item in tender where it includes lumpsum in respect of parts of work, the contractor shall be entitled to payment in respect of the items at the same as are payable under this contract for such items, or if the part of the work in question is not, in the opinion of the Engineer-in-Charge capable of measurement, or determination, the Owner may at his discretion pay the lumpsum amount entered in the tender or a percentage thereof and the certificate in writing of the Engineer-in-Charge shall be final and conclusive against the contractor with regards to any sum payable to him, under the provisions of this clause.

72. RUNNING ACCOUNT PAYMENTS TO BE REGARDED AS ADVANCE:

All Running Account Payment shall be regarded as Payments by way of advance against the final payment only and not as payment for work actually done and completed, and shall not preclude the requiring of bad, unsound and imperfect or unskilled work to be removed and taken away and reconstructed or re-erected or be considered as an admission of the due Performance of the contract, or any part thereof, in this respect, or of the accruing of any claim by the contractor, nor shall it, conclude, determine or affect in any way the powers of the Owner under these conditions or any of them as to the final settlement and adjustments of the accounts or otherwise, or in any other way vary or affect the contract. The final bill shall be submitted by the contractor within one month from the sate of physical completion of the work, otherwise,



the Engineer-in-Charge's certificate of the measurement and of total amount payable for the work accordingly shall be final and binding on all parties.

73. NOTICE OF CLAIMS FOR ADDITIONAL PAYMENT:

Should the contractor consider that he is entitled to any extra payment or compensation or to make any claims whatsoever in respect of the works arising under the terms of this contract he shall forthwith give notice in writing to the Engineer-in-Charge that he claims extra payment within ten days from the ordering of any work or happening of any event upon which the contractor bases such claims and such notice shall contain full particulars of the nature of such claims with necessary particulars as above within the time above specified shall be an absolute waiver thereof. No omission by the Owner to reject any such claim and no delay in dealing therewith shall be waiver by the Owner of any right in respect thereof.

74. PAYMENT OF CONTRACTOR'S BILL:

No payment shall be made for works estimated to cost less that Rs. 10,000/-till the whole of the work shall have been completed and a certificate of completion given. But in case of works estimated to cost more that Rs. 10,000/- the contractor, on submitting the bill thereof be entitled to receive a monthly payment proportionate to the part thereof approved and passed by the Engineer-in-Charge, whose certificate of such approval and passing of the sum so payable be final and conclusive against the contractor. This payment will be made after making necessary deductions as stipulated elsewhere in the contract document for materials, security deposit etc. or any statutory recoveries.

Payment due to the contractor shall be made by the Owner, by Crossed Account Payee Cheque forwarding the same to registered office or the notified office of the contractor. In no case will owner be responsible if the Cheque is mislaid or misappropriated by un-authorised person/ persons. In all cases, the contractor shall present his bill duly pre-receipted on proper revenue stamp.

All payment shall be made in Indian Currency.

75. Receipt For Payment:

Receipt for payment made on account of work when executed by a firm, must be signed by a person holding due power of attorney in this respect on behalf of the contractor, except when the contractors are described in their tender as limited company in which case the receipts must be signed in the name of the company by one of its principal officers or by some other persons having authority to give effectual receipt for the company.

76. Completion Certificate:

76.1. Application for completion certificate:





When the contractor fulfils his obligation under clause 69.4 he shall be eligible to apply for completion certificate in respect of the work by submitting the completion documents along with such application for completion certificate.

The Owner or his representative shall normally issue to the contractor the completion certificate within one month after receiving an application therefor from the contractors after verifying from the completion documents and satisfying himself that the work has been completed in accordance with and as set out in the construction and erection drawings, and the contract documents.

The contractor, after obtaining the completion certificate, is eligible to present the final bill for the work executed by him under the terms of contract.

76.2. Completion Certificate:

Within one month of the completion of work in all respects, the contractor, shall be furnished with a certificate by the owner or his representative of such completion but no completion certificate shall be given not shall the work be deemed to have executed until all, scaffolding, surplus materials and rubbish is cleared off the site completely not until the work shall have been measured by the Engineer-in-Charge, whole measurement shall be binding and conclusive. The work will not be considered as complete and taken over by the owner, until all the temporary work, labour and staff colonies etc. constructed are removed and work site cleared to the satisfaction of the Engineer-in-Charge.

If the contractor shall fail to comply with the requirements of this clause on or before the date fixed for the completion of the work, the Engineer-in-Charge may at the expenses of contractor remove such scaffolding, surplus materials and rubbish and dispose off the same as he thinks fit and clean off such dirt as aforesaid, and the contractor shall forthwith pay the amount for all expenses so incurred and shall have no claim in respect of any such scaffolding or surplus materials as aforesaid except for any sum actually realized by the sale thereof.

Completion Certificate shall be in 3 parts as follows:

- (1) Physical/ Mechanical Completion work.
- (2) Satisfactory completion of commissioning of equipment with load.
- (3) Satisfactory completion of guarantee.

The contractor shall clearly indicate the 3 dates separately.

76.3. Completion Documents:

For the purpose of Clause 76 the following documents will be deemed to form the completion documents:

(i) The technical documents according to which the work was carried out.





- (ii) Three sets of construction drawings showing therein the modification and corrections made during the course of execution and signed by the Engineer-in-Charge.
- (iii) Completion Certificate for embedded and covered –up works.
- (iv) Certificate of final levels as set out for various works.
- (v) Certificate of tests performed for various works.
- (vi) Material appropriation statement to the materials issued by the owner for the works and list of surplus materials returned to the owner's store duly supported by necessary documents.
- (vii) Physical/ Mechanical Completion work.
- (viii) Satisfactory completion of commissioning of equipment with load.
- (ix) Satisfactory completion of guarantee.

The Contractor shall clearly indicate the 3 dates separately.

77. Final Decision And Final Certificate:

Upon the expiration of the period of liability and subject to the Engineer-in-Charge being satisfied that the works have been duly maintained by the contractor during monsoon or such period as herein provided in clause 68.1 and that the contractor has in all respect duly made up all subsidence and performed all his obligations under the contract, the Engineer-in-Charge shall (without prejudice to the right of the Owner to retain the provisions of relevant clause hereof) otherwise give a certificate, herein referred to as the final certificate, to the effect and the contractor shall not be considered to have fulfilled the whole of his obligations under the contract until Final Certificate shall have been given by the Engineer-in-Charge notwithstanding any previous entry upon the work and taking possession, working or using of the same or any part thereof by the Owner.

78. Certificate And Payments No Evidence of Completion:

Except the final certificate no other certificate or payment against a certificate or on general account shall be taken to be an admission by the Owner of the due performance of the contract of any part thereof or of occupancy or validity of any claim by the Contractor.

SECTION – VII



TAXES AND INSURANCE

79. TAXES, DUTIES, OCTROI ETC.

79.1. The Contractor shall defray all charges, such as rent, toll local taxes excise duty, other payments and compensations, if any, in connection with the procurement and handling of materials, fabrication and execution of works or any method or process connected with the works or Temporary works.

Sales Tax or any other tax on materials required for the works as also Tax on works contract shall be payable by the Contractor and the Owner will not entertain any claim whatsoever in this regard.

79.2. Notwithstanding anything contained elsewhere in the contract, the owner shall deduct at source from the payments due to the contractor, the taxes as required under Section -13—AA of the Orissa Sales Tax Act or as amended from time to time or under any other statue. The amounts so deducted shall be deposited by the Owner with the Sales Tax authorities as per Law. It is for the contractor to deal with the Sales Tax authorities directly in respect of any claim or refund relating to the above deductions and the owner shall not be liable or responsible for any claims or payments or reimbursement in this regard.

80. INSURANCE:

Contractor shall at his own expense carry and maintain insurance with reputed insurance companies to the satisfaction of the Owner as follows:

80.1 Employees State Insurance Act:

The contractor agrees to and does hereby accept full and exclusive liability for compliance with all obligations imposed by the Employees State Insurance Act., 1948, and the contractor further agrees to defend, indemnify and hold Owner harmless form any liability of penalty which may be imposed by the Central, State or Local authority by the reason of any asserted violation by contractor or Sub-contractor of the Employee's State Insurance Act, 1948 and also from all claims, suits or proceeding that may be brought against the Owner arising under, growing out of or by reasons of the work provided for by this contract whether brought by employees of the contractor, by third parties or by Central or State Government authority or any political sub-division thereof.

The contractor agrees to fill in with the Employees State Insurance Corporation, the Declaration Forms and all forms which may be required in respect of the contractor's or sub-contractor's employees, whose aggregate remuneration is Rs. 560.00 per month or less and who are employed in the work provided for or those covered by ESI from time to time under the Agreement. The contractor shall deduct and secure the agreement of the sub-contractor to deduct the employee's contribution as per the first schedule of the Employee's State Insurance Act from wages and affix the employee's





contribution cards at wages payments intervals. The contractor shall remit and secure the agreement of the sub-contractor to remit to the State Bank of India, Employees State Insurance Corporation Account, the employee's contribution as required by the Act. The contractor agrees to maintain all cards and records as required under the Act in respect of employees and payments and the contractor shall secure the agreement of the sub-contractor to maintain such records. Any expenses incurred for the contributions, making contributions or maintaining records shall be to the contractor's or sub-contractor's account.

The Owner shall retain such sum as may be necessary from the total contract value until the contractor shall furnish satisfactory proof that all contribution as required by the Employees State Insurance Act, 1984, have been paid. This will be pending on the contractor when the Employees State Insurance Act is extended to the place of work.

80.2 Workmen Compensation and Employees Liability Insurance:

Insurance shall be affected for all the contractor's employees engaged in the performance of this contract. If any of the work is subject, the contractor shall require the sub-contractor to provide workmen's compensation and employer's liability insurance for the latter's employees if such employees are not covered under the contractor insurance.

80.3 Any other insurance required under Law or Regulations or by Owner:

Contractor shall also carry and maintain any and all other insurance, which he may be required under any law or regulation from time to time. He shall also carry and maintain any other insurance, which may be required by the Owner.

80.4 Accident or Injury to workmen:

The owner shall not be liable for or in respect of any damages or compensation payable at law in respect or in consequence of any accident or injury to any workman or other person in the Employment of the contractor or any sub-contractor save and except and accident or injury resulting from any act or default of the Owner, his agents or servants and the contractor shall indemnify and keep indemnified the Owner against all such damages and compensation (save and except as aforesaid) and against all claims, demands, proceeding, costs, charges and expenses, whatsoever in respect or in relation thereto.

80.5 Transit Insurance:

In respect of all items to be transported by the Contractor to the site of work, the cost of transit insurance should be borne by the contractor and the quoted price shall be inclusive of this cost.

81 DAMAGE TO PROPERTY OR TO ANY PERSON OR ANY THIRD PARTY:

81.1 Contractor's rate shall deem to include taking into account that he has to work in operating plant and shall take sufficient care in moving the plants, equipment and materials from one place to another so that they do not cause



GENERAL CONDITIONS OF CONTRACT

any damage to any person or to the property of the Owner or to a third party including over head and underground cables, pipelines. In the event of such damages including eventual loss of production and operation of the plants or services in any plant or establishment as estimated by the Owner or ascertained or by the third party shall be borne by the Contractor.

- 81.2 Contractor shall also be responsible for making good to the satisfaction of the Owner any loss or any damage to all structures and properties belonging to the Owner or being executed or procured or being procured by owner or by other agency within the premises of all the work or Owner. If such loss or damages is due to fault and or the negligence or willful acts or omission of the contractors, his employees, agents, representatives or sub-contractors.
- 81.3 The contractor shall indemnify and keep the owner harmless of all claims for damages to property other than owner's property arising under or by reason of this contract if such claims result from the fault and/ or negligence or willful acts or omission of the contractor, agents, representative or sub-contractor.

DEMURRAGE DUES:

The contractor shall pay demurrage charges incurred by the Owner because of the contractor's failure to load or unload any goods or materials within the time allowed by the Railway and/ or Transport Agency for such loading or unloading as charges incurred by the contractor within the permissible time as also charges due on consignments booked by or to him. In case the contractor fails to pay these charges, these charges shall be deducted from any sums, which may be due or become due to the contractor in terms of this contract and/ or any other contract.



SECTION – VIII LABOUR LAWS AND ARBITRATION

83 LABOURER LAWS:

Contractor shall comply with any and all laws, ordinances, regulations and decision of courts (which shall be deemed to be a part of this Agreement) concerning the health, sanitary arrangements, wages, welfare, safety and employment of any and all of his workers upon the Project or any portion thereof and shall exclusively bear the consequences of failure to comply therewith Contractor shall Indemnify and hold Engineer and Owner harmless from any claims, fines or penalties which may be made against Engineer or Owner as result of Contractor's failure to fulfil these obligations.

Without limiting the generality of the foregoing, Contractor shall fully comply with.

The contractor shall obtain clearance from the Labour Department regarding the compliance of the labour laws on 6 monthly basis and submit to the owner for record.

- (i) No labour below the age of 18 (eighteen) years shall be employed on the work.
- (ii) The contractor shall not pay less than what is provided under law to labourers engaged by him on the work.
- (iii) The contractor shall at his expense comply with all labour laws and keep the Owner indemnified in respect thereof.
- (iv) The contractor shall pay equal wages for men and women in accordance with applicable labour laws.
- (v) If the contractor is covered under the contractor labour (Regulation and Abolition) Act, he shall obtain a licence from licensing authority (i.e. office of the labour commissioner) by payment of necessary prescribed fee and the deposit, if any, before starting the work under the contract.
- (vi) The Contractor shall employ labour in sufficient numbers either directly or through sub-contractors to maintain the required rate of progress and of quality to ensure workmanship of the degree specified in the Contract and to satisfaction of the Engineer-in-Charge. The contractor shall not employ in connection with the works any person who has not completed his 18 (eighteen) years of age.
- (vii) The Contractor shall furnish to the Engineer-in-Charge the distribution return of the number and description, by trades of the work people





employed on the works. The Contractor shall also submit on the 4th and 19th of every month to the Engineer-in-Charge a true statement showing in respect of the second half of the preceding month and the first half of the current month (1) the accidents that occurred during the said fortnight showing the circumstance-under which they happened and the extent of damage and injury caused by them and (2) the number of female workers who have been allowed Maternity benefit as provided in the Maternity Benefit Act 1961 or Rules made thereunder and the amount paid to them.

- (viii) The contractor shall comply with the provisions of the payment of Wages Act 1936, Minimum Wages Act 1938, Employees Liability Act 1928. Workmen's Compensation Act, 1923, Industrial Dispute Act 1947, the Maternity Benefit Act 1961, Employees Provident Fund Act, 1952 and Contract Labour regulation and abolition Act 1937, Employment of Children Act 1938 or any modifications thereof or any other law relating thereto and rules made thereunder from time to time.
- (ix) The Engineer-in-Charge shall on a report having been made by an Inspecting Officer as defined in Contract Labour (Regulation and Abolition) Act 1970 have the power to deduct from the moneys due to the Contractor any sum required or estimated to be required for making good the loss suffered by a worker or Workers by reason of nonfulfillment of the Conditions of the Contractor for the benefit of workers, non-payment of wages or of deductions made from his or their wages which are not justified by the terms of the Contract or non-observance of the said regulations.
- (x) The Contractor shall indemnify the Owner against any payments to be made under and for the observance of the provisions of the aforesaid Acts without prejudice to his right to obtain indemnity from his subcontractors. In the event of the contractor committing a default or breach of any of the provisions of the aforesaid Acts as amended from time to time, of furnishing any information or submitting or filling any Form/Register/Slip under the provisions of these Acts which is materially incorrect then on the report of the inspecting Officers the Contractor shall without prejudice to any other liability pay to the owner a sum not exceeding Rs. 50.00 as liquidated damages for every default, breach of furnishing, making submitting, filling materially incorrect statement as may be fixed by the Engineer-in-Charge and in the event of the contractor's default continuing in this respect the liquidated damages may be enhanced to Rs. 50.00 per day of default subject to a maximum of one percent of the estimated cost of the works put to tender. The Engineer-in-Charge shall deduct such amount from bills or security deposit of the Contractor and credit the same to the welfare fund constituted under these acts. The decision of the Engineer-in-Charge in this respect shall be final and binding.



84 Implementation Of Apprentices Act 1961:

The contractor shall comply with the provisions of the Apprentices Act 1961 and the Rules and orders issued thereunder from time to time. If he fails to do so, his failure will be a breach of the contract and the Engineer-in-Charge may, at his discretion, cancel the contract. The contractor shall also be liable for any pecuniary liability arising of any violation by him of the provisions of the Act.

85 Contractor to Indemnify the Owner:

85.1 The contractor shall indemnify the Owner and every member, Officer and employee of the owner, also the Engineer-in-Charge and his staff against all actions, proceedings, claims, demands costs and expenses whatsoever arising out of or in connection with the matter referred to in clause 81 and elsewhere and all actions, proceedings, claims demands costs and expenses which may be made against the Owner for or in respect of or arising out of any failure by the contractor in the performance of his obligations under the contract. The Owner shall not be liable for or in respect of any demand or compensation payable by law in respect or in consequence of any accident or injury to any workman or other person in the employment of the contractor or his subcontractor and contractor shall indemnify and keep indemnified the Owner against all such damage and compensation and against all claims, damages, proceedings, costs, charges and expenses whatsoever thereof or in relation thereto.

85.2 Payment of Claims and Damages:

Should the Owner have to pay any money in respect of such claims or demands as aforesaid the amount so paid and the cost incurred by the Owner shall be charged to and paid by the Contractor and the contractor shall not be at liberty to dispute or question the right of the Owner to make such payments notwithstanding the same may have been made without his consent or authority or in law or otherwise to the contrary.

85.3 In every case in which by virtue of the provisions of section 12, sub-section (i) of workmen's compensation Act, 1923 or other applicable provision of Workman Compensation act or any other act, the Owner is obliged to pay compensation to workman employed by the contractor in execution of the works, the Owner will recover from the contractor the amount of the compensation so paid, and without prejudice to the rights of Owner under section 12, sub-section (2) of the said act. Owner shall be at liberty to recover such amount or any part thereof by deducting it from the security deposit or from any sum due to the contractor whether under this contract or otherwise. The Owner shall not be bound to contest any claim made under section 12 sub-section (I) of the said Act except on the written request of the contractor and upon his giving to the Owner full security for all costs for which the Owner might become liable in consequence of contesting such claims.



86. Health and Sanitary Arrangements For Workers:

- 86.1 In respect of all labour directly or indirectly employed in the works for the performance the contractor's part of this agreement, the contractor shall comply with or cause to be complied with all the rules and regulations of the local sanitary and other authorities or as framed by the Owner from time to time for the protection of health and sanitary arrangements for all workers.
- 86.2 The contractor shall provide in the labour colony all amenities such as Electricity, water and other sanitary and health arrangements. The Contractor shall also provide necessary surface transportation to the place of work and back to the colony for their personnel accommodated in the labour colony.

87. Arbitration:

All disputes or differences whatsoever which shall at any time arise between the parties hereto touching or concerning the works or the execution or maintenance thereof of the contract or the rights touching or concerning the works or the execution or maintenance thereof of this contract or the construction meaning operation or effect thereof or to the rights or liabilities of the parties or arising out of or in relation thereto whether during or after completion of the contract or whether before or after determination, fore closure or breach of the contract (other than those in respect of which the decision of any person is by the contract expressed to be final and binding shall after written notice by either party to the contract to the other of them and to the Appointing Authority hereinafter mentioned be referred for adjudication to a sole Arbitrator to be appointed as hereinafter provided.

For the purpose of appointing the sole Arbitrator referred to above, the Appointing Authority will send within thirty days of receipt of the notice, to the contractor a panel of three names of persons.

The contractor shall on receipt of the names as referred selected any one of the person names to be appointed as a sole Arbitrator and communicate his name to the Appointing Authority within thirty days of receipt of the names. The appointing Authority shall there upon without any delay appoint the said person as the sole Arbitrator. If the contractor fails to communicate such selection as provided above within the period specified, the Appointing Authority shall make the selection and appoint the selected person as the sole Arbitrator.

If the Arbitrator so appointed is unable or unwilling to act or resigns his appointment or vacate his office due to any reason whatsoever sole Arbitrators shall be appointed as aforesaid. The work under the contract shall, however continue during the arbitration proceedings.

The Arbitrator shall be deemed to have entered on the reference on the date he issues notices to both the parties fixing the date of the first hearing.



GENERAL CONDITIONS OF CONTRACT

The Arbitrator may, from time to time, with the consent of the parties, enlarge the time for making and publishing the award.

The Arbitrator shall give a separate award in respect of each dispute or difference and shall give a reasoned and speaking award/ awards.

The venue of arbitration shall be at Bhubaneswar. However, if the situation so warrants, it may, as and when required, be held at the place where the site of work is situated.

The fees, if any, of the Arbitrator shall, if required to be paid before the award is made and published be paid half and half by each of the parties. The costs of the reference and of the award including the fees, if any of the Arbitrator shall be in the discretion of the Arbitrator who may direct to and by whom and in what manner, such costs or any part thereof shall be paid may fix or settle the amount of costs to be so paid.

The award of the arbitrator shall be final and binding on both the parties.

Subject to aforesaid, the provisions of the Arbitration Act 1940 or any statutory modification or re-enactment thereof and the rules made thereunder, and for the time being in force shall apply to the arbitration proceeding under this clause.

For Public Sector Enterprises guidelines as per the circular of BPE No. 15/9/86-BPE (FIN) dated 30.03.89 as amended time to time will be followed.

88. Jurisdiction/ Governing Laws:

(a) Jurisdiction:

For all disputes arising of this contract, the jurisdiction shall be lie under the jurisdiction of direct courts in the respective areas in the State of ORISSA (India) only.

(b) Governing Laws:

The contract shall be governed by and constructed according to the laws in force in INDIA



SECTION – IX SAFETY CODE

89. GENERAL:

Contractor shall adhere to safe construction practice and guard against hazardous and unsafe working conditions and shall comply with Owner's safety rules as set forth herein. Prior to start of construction, contractor will be furnished copies of Owner's 'Safety Code' for information and guidance, if it has been prepared.

90. SAFETY REGULATIONS:

- 90.1. In respect of all labour, directly or indirectly employed in the work for the performance of contractor's part of this agreement, the contractor shall at his own expense arrange for all the safety provisions as per (i) Safety codes of CPWD & Indian Standards Instructions (ii) The electricity Act, (iii) The Mines Act, and (iv) Regulations. Rules and orders made thereunder and such other acts as applicable.
- 90.2. The contractor shall observe and abide by all fire and safety regulations of the Owner. Before starting construction work, contractor shall consult Owner's Safety Engineer or Engineer-in-Charge and must make good to the satisfaction of the Owner any loss or damage due to fire to any portion of the work done under this contract or to any of the Owner's existing property.

91. First Aid and Industrial Injuries:

- (i) Contractor shall maintain first aid facilities for his employees and those of his subcontractors.
- (ii)Contractors shall make outside arrangements for ambulance service and for treatment of industrial injuries. Name of those providing these services shall be furnished to Owner prior to start of constructions and their telephone numbers shall be prominently posted in Contractor's field office.
- (iii)All critical industrial injuries shall be reported promptly to owner, and a copy of Contractor's report covering each personal injury requiring the attention of a physical shall be furnished to the Owner.

92. General Rules:

Smoking within the Battery Areas, rank farm, or dock limits in strictly prohibited. Violators of the "No Smoking" rules shall be discharged immediately".

93. Contractor's Barricades:

(i) Contractor shall erect and maintain barricades required in connection with his operation to guard or protect.





- (a) Excavations.
- (b) Hosting Areas.
- (c) Areas adjudged hazardous by Contractor's or Owner's Inspectors.
- (d) Owner's existing property subject to damage by Contractor's operation.
- (e) Rail road unloading spots.
- (ii) Contractor's employees and those of his sub-contractors shall become acquainted with Owner's barricading practice and shall respect the provisions thereof.
- (iii) Barricades and hazardous areas adjacent to but not located in normal routes of travel shall be marked by red flasher lanterns at nights.

94. Scaffolding:

- (i) Suitable scaffoldings should be provided for workmen for all works that cannot safety be done from the ground or from solid construction except such short period works as can be done safely from ladders. When a ladder is used a Mazdoor shall be engaged for holding the ladder and if the ladder is used for carrying materials as well, suitable footholds and handholds shall be provided on the ladder and the ladder shall be given an inclination not steeper than 1 in 4 (1 horizontal and 4 vertical).
- (ii) Scaffolding or staging more than 4 metres above the ground or floor swing on suspended from an overhead support or erected with stationary support shall have a guard rail properly attached, bolted, braced and otherwise retarded at least one metre high above the floor or platform of such scaffolding or staging and extending along with entire length of the outside and ends thereof with only such openings as may be necessary for the delivery of materials. Such scaffolding or staging shall be so fastened as to prevent it from swaying from the building or structure.
- (iii) Working platform, gangways and stairways should be so constructed that they should not sag unduly or unequally and if the height of the platform of gangway or the stairway is more than 4 metres above ground level or floor level, they should closely boarded, should have adequate width and should be suitable fastened as described in (ii) above.
- (iv) Every opening in the floor of a building or in a working platform be provided with suitable means to prevent the fall of persons or materials by providing suitable fencing or railing whose minimum height shall be 1 metre.
- (v) Safe means of access shall be provided to all working platforms and other working places. Every ladder shall be security fixed. No portable single ladder shall be over 9 metres in length. The width between the side rails in run ladder shall in no case be less than 30 cm. For ladder upto and including 3 metres in length; for longer ladders this width should be





increase at least 15 mm for each additional metre of length. Uniform step spacing shall not exceed 30 cms. Adequate precautions shall be taken to prevent danger from electrical equipment. No materials on any of the sites of work shall be so stacked or placed as to cause danger or inconvenience to any person or public. The contractor shall also provide all necessary fencing and lights to protect the workers and staff from accidents, and shall be bound to bear the expenses of defence of every suit, action or other proceedings of law that may be brought by any person for injury sustained owing to neglect of the above precautions and to pay any damages and cost which may be awarded in any such suit or action or proceedings to any such person or which may with the consent of the contractor be paid to compromise any claim by any such person.

95. Excavation and Trenching:

All trenches 1.2 metres or more in depth, shall at all times be supplied with at least one ladder for each 50 M length or fraction thereof.

Ladder shall be extended from bottom of the trench to at least 1 metre above the surface of the ground. The sides of the trenches which are 1.5 metres in depth shall be stepped back to give suitable slope, or securely held by timber bracing, so as to avoid the danger of sides to collapse. The excavated materials shall not be placed within 1.5 metres of the edge of the trench or half of the trench width whichever is more. Cutting shall be done from top to bottom. Under no circumstances undermining or under-cutting shall be done.

96. General Safety:

- (i) Before any demolition work is commenced and also during the process of the demolition work.
- (a) All roads and open areas adjacent to the work site shall either be closed or suitably protected.
- (b) No electric cable or apparatus which is liable to be a source of danger shall remain electrically charged.
- (c) All practical steps shall be taken to prevent danger to persons employed from risk of fire or explosion or flooding. No floor, roof or other part of the building shall be so overloaded with debris or materials as to render it unsafe.
- (ii) All necessary personal safety equipment as considered adequate by the Engineer-in-Charge, should be kept available for the use of the persons employed at the site and maintained condition suitable for immediate use and the contractor should take adequate steps to ensure proper use of equipment by persons concerned as outlined below:





- (a) Workers employed on mixing asphalt materials, cement and lime mortars shall be provided with protective footwear and protective gloves.
- (b) Those engaged in white washing and mixing or stacking of cements bags or any materials which are injurious to the eyes shall be provided with protective goggles.
- (c) Those engaged in welding and cutting works, shall be provided with protective face and eye –shields, hand gloves etc.
- (d) Stonebreakers shall be provided with protective goggle and protective clothing and seated at sufficiently safe intervals.
- (e) When workers are employed in sewers and manholes which are in use, the contractor shall ensure that the manhole cover are opened and are ventilated at least for an hour before the workers are allowed to get into the manholes, and the manholes so opened shall be cordoned off with suitable railing and provided with warning signals or board to prevent accident to the public.
- (f) The contractor shall not employ men below the age of 18 years and women on the work of painting with products containing lead in any form. Wherever men above the age of 18 years are employed on the work of lead painting, the following precautions should be taken:
 - (1) No paint containing lead or lead products shall be used except in the form paste or readymade paint.
 - (2) Suitable facemasks should be supplied for use by the workers when paint is applied in the form of spray or a surface having lead paint dry rubbed and scrapped.
 - (3) Overalls shall be supplied by the Contractor to the workmen and adequate facilities shall be provided to enable the working painters to wash them on cessation of work.
- (iii) When the work is done near any place where there is a risk of drowning all necessary safety equipment shall be provided and kept ready for use and all necessary steps taken for prompt rescue of any person in danger and adequate provision should be made for prompt first aid treatment of all injuries likely to be sustained during the course of the work.
- (iv) Use of hoisting machines and tackles including their attachments anchorage and supports shall conform to the following standard or conditions:
 - (a) These shall be of good mechanical construction, sound materials and adequate strength and free from patent defect and shall be kept in good working order.
 - (b) Every rope used in hoisting or lowering materials or as means of suspension shall be of durable quality and adequate strength and free from patent defects.





- (c) Every crane driver or hoisting appliance operator shall be properly qualified and no person under the age of 21 years should be in charge of any hoisting machine including any scaffolding which or give signals to the operator.
- (d) In case of every hoisting machine and of every chain ring hook, shackle swivel and pulley block used in hoisting or lowering or as means of suspension, the safe working load shall be ascertained by adequate means. Every hoisting machine and all gear referred to above shall be marked with the safe working load and the conditions under which it is applicable shall be clearly indicated. No part of any machine or any gear referred to above in this paragraph shall be loaded beyond the safe working load except for the purpose of testing.
- (e) In case of department machines, the safe working load shall be notified by the Engineer-in-Charge. As regards contractor's machines, the contractor shall notify the safe working load of the machine to the Engineer-in-Charge, whenever he brings any machinery to site of work and get it verified by the Engineer-in-Charge.
- (v) Motors, gears, transmission lines, electric wiring and other dangerous parts of hoisting appliances should be provided with efficient safe-guards. Hoisting appliances should be provided with such means as to reduce to the minimum the accidental descent of the load, adequate precaution should be taken to reduce to the minimum the risk of any part or parts of a suspended load becoming accidentally displaced. When workers are employed on electrical installations, which are already energized, insulating mats, wearing apparel such as gloves sleeves and boots as may be necessary should be provided. The workers shall not wear any rings, watches and carry keys or other materials, which are good conductors or electricity.
- (vi) All scaffolding, ladders and other safety devices mentioned or described herein shall be maintained in safe conditions and no scaffoldings, ladder or equipment shall be altered or removed while it is in use. Adequate washing facilities should be provided at or near places of works.
- (vii) These safety provisions should be brought to the notice of all concerned by displaying on a notice board at a prominent place at the work spot. The person responsible for compliance of the safety code shall be named therein by the contractor.
- (viii) The ensure effective enforcement of the rules and regulations relating to safety precautions, the arrangements made by the contractor shall be open to inspection by the welfare officer Engineer-in-Charge or safety Engineer of the Administration or their representatives.
- (ix) Notwithstanding the above clauses there is nothing in these to exempt the contractor from the operations of any other Act or rules in force in the Republic of India. The works throughout, including any temporary works, shall be carried out in such a manner as n9ot to interfere in any way whatsoever with the traffic on any roads or footpaths at the site or in vicinity thereto or any existing works whether the property of the Administrations or of a third party.





97. Care in handling Inflammable gas:

The Contractor has to ensure all precautionary measures and exercise utmost care in handling the inflammable gas cylinder/ inflammable liquids/ paints etc. as required under the law and/ or as advised by the fire authorities of the Owner.

98. Temporary Combustible Structures:

Temporary combustible structures will not be built near or around work site.

99. Precautions Against Fire:

The Contractor will have to provide Fire Extinguisher/ Fire Buckets and drums at work site as recommended by Engineer-in-Charge. They will have to ensure all precautionary measures and exercise utmost care in handling the inflammable gas cylinders/ inflammable liquid/ paints etc. as advised by Engineer-in-Charge. Temporary combustible structures will not be build near or around the work-site.

100. Explosives:

Explosives shall not be stored or used on the works or on the site by the contractor without the permission of the Engineer-in-Charge in writing and then only in the manner and to the extent to which such permission is given. When explosives are required for the works they shall be stored in a special magazine to be provided at the cost of the contractor in accordance with the Explosive Rules. The contractor shall obtain the necessary licence for the storage and the use of explosives and all operations in which or for which explosives are employed shall be at sole risk and responsibility of the contractor and the contractor shall indemnify the owner against any loss or damage resulting directly or indirectly therefrom.

101. Mines Act:

- 101.1 Safety Code: The contractor shall at his own expense arrange for the safety provisions as required by the Engineer-in-Charge in respect of all labour directly employed for performance of the works and shall provide all facilities in connection therewith. In case the Contractor fails to make arrangements and provides necessary facilities as aforesaid. The Engineer-in-Charge shall be entitled to do so and recover the costs thereof from the Contractor.
- 101.2 Failure to comply with Safety code or the provisions relating to report on accidents and to grant of maternity benefits to female worker shall make the Contractor liable to pay Company liquidated damages an amount not exceeding Rs. 50/- for each default or materially incorrect statement. The decision of the Engineer-in-Charge in such matters based on reports from the Inspecting Officer or from representatives of Engineer-in-Charge shall be final and binding and deductions for recovery of such liquidated damages may be made from any amount payable to the Contractor from all the provisions of the Mines Act 1952 or any statutory modification's or re-enactment thereof the time being in force and any Rules and Regulations made thereunder in respect of all the





persons employed by him under this contractor and shall indemnify the Owner from and against any claim under the Mines Act or the rules and regulations framed thereunder by or on behalf of and persons employed by him or otherwise.

102. Preservation of Peace:

The Contractor shall taken requisite precautions and use his best endeavors to prevent any riotous or unlawful behaviour by or amongst his workmen and other employed on the works and for the preservation of peace and protection of the inhabitants and Security of property in the neighborhood of the work. In the event of the Owner requiring the maintenance of a special Police force at or in the vicinity of the site during the tenure of works, the expenses thereof shall be borne by the Contractor and if paid by the Owner shall be recoverable from the Contractor

103. Outbreak of Infectious Diseases:

The Contractor shall remove from his camp such labour and their families as refuse protective inoculation and vaccination when called upon to do so by the Engineer-in-Charge's Representative. Should Cholera, Plague or other infectious diseases break out the Contractor shall burn the huts, bedding clothes and other belonging of or used by the infected parties and promptly erect new huts on healthy sites as required by the Engineer-in-Charge failing which within the time specified in the Engineer's requisition, the work may be done by the Owner and the cost thereof recovered from the Contractor.

104. Treatment of Contractor's Staff in Company's Hospital:

The Contractor and his staff, other than labourers and their families requiring medical aid from the Owner's hospitals and dispensaries will be treated as private patients and charged accordingly. The contractor's labourers and their families will be granted from treatment in the Owner's hospitals and dispensaries where no other hospitals or dispensaries are available provided the contractor pays the cost of medicines dressing and money accordingly to the normal scale as also additional charges if any for special examination e.g. X- Ray etc.

105. Use of Intoxicants:

The sale of dent spirits or other intoxicating beverages upon the work in any of the buildings, encampments or tenements owned, occupied by or within the control of Contractor or any of his employee is forbidden and the contractor shall exercise his influence and authority to the utmost extent to secure strict compliance with this condition.

In addition to the above, the contractor shall abide by the safety code provision as per CPWD safety code and Indian Standard Code framed from time to time.

PROFORMA FOR BANK GUARANTEE FOR EARNEST MONEY DEPOSIT (To be executed on non-judicial stamped paper of appropriate value)

B. G.	No
1.	WHEREAS M/s National Aluminium Company Limited (A Government of India Enterprise), having its Corporate Office at NALCO BHAWAN, P-1 Nayapalli, Bhubaneswar (hereinafter called "The Company Owner" which expression shall unless repugnant to the subject or context includes its legal representatives, successors and assigns) has issued tender paper vide its Tender No
2.	WE
3.	We undertake to pay to the Company any money so demanded not withstanding any dispute or disputes raised by the tenderer (s) in any suit or proceeding pending before any office, court or tribunal relating thereto our liability under this present guarantee being absolute and unequivocal. The payment so made by us under this bond shall be a valid discharge of our liability for payment thereunder. Our liability to pay is not dependent or conditional on the owner proceeding against the tenderer.
4.	The guarantee herein contained shall not be determined or affected or suspended by the liquidation or winding up, dissolution or change of constitution or insolvency of the said tenderer(s) but shall in all respect and for all purposes be binding and operative until payment of all money due or liabilities under the said contract(s)/ Order(s) are fulfilled.
5.	WEBank Ltd. further agree that the guarantee herein contained shall remain in full force and effect during the period that would be taken for the finalisation of the said tender and that it shall continue to be enforceable till the said tender is

finally decided and order placed on the successful tenderer(s) and or till all the dues of the company under or by virtue of the said tender have been fully paid and its claims satisfied or discharged or till a duly authorised officer of the company certifies that the terms and conditions of the said tender have been fully and properly carried out by the said tenderer (s) and accordingly discharges the guarantee.

6.	That the Owner Company will have full liberty without reference to	us and without
	affecting this guarantee to postpone for any time or from time to time.	The exercise of
	any of the power of the owner under the tender.	

7.	Notwithstanding	anything	contained	herein	before,	our	liability	shall	not	exceed
	Rs	(Rupe	es		о	nly)	and shal	l rema	in in	force
	till	Jnless a d	emand or	claim ui	nder this	Gua	rantee is	made o	on us	within
	three months fro	m the dat	e of expiry	we sh	all be d	ischa	rged forn	n all tl	ne lia	bilities
	under this guaran	itee.								

8.	WeBank, lastly undertake not to revoke this guarantee during its
	currency except with the previous consent of the Company in writing. We further
	undertake to keep this Guarantee renewed from time to time on the request of Tendere
	(s).

Date	Bank
Corporate Seal of the Bank	By its constitutional Attorney

Signature of duly Authorised person On behalf of the Bank With seal & signature code

Note: BGs to be furnished from any of the banks listed earlier.

BANK GUARANTEE FOR SECURITY DEPOSIT

	(To be executed on non-judicial stamped paper of appropriate value) B. G. No Date:
1.	In consideration of National Aluminium Company Limited (A Government of India Enterprise), having its office at
2.	We
3.	We undertake to pay to the Company any money so demanded notwithstanding any dispute or disputes raised by the contractor (s)/ Seller(s) in any suit or proceeding pending before any office, court or tribunal relating thereto our liability under present guarantee being absolute and unequivocal. The payment so made by us under this bond shall be valid discharge of our liability for payment there under. Our liability to pay is not dependent or conditional on the owner proceeding against the Contractor(s)/ Seller(s).
4.	The guarantee herein contained shall not be determined or affected or suspended by the liquidation or winding up, dissolution or change of constitution or insolvency of the said Contractor(s)/ Seller(s) but shall in all respect and for all purposes be binding and operative until payment of all money due or liabilities under the said contract(s)/ Order(s) are fulfilled.
5.	WeBank further agree that the guarantee herein contained shall remain in full force and effect during the period that would be taken for the performance of the said Contract(s)/Order(s) and that it shall continue to be enforceable till all the dues of the company under or by virtue of the said Contract(s)/Order(s) have been fully paid and its claims satisfied or discharged or till a duly Authorised officer of the company certifies that the terms and conditions of the said Contract(s)/Order(s) have been fully

and properly carried out by the said contractor(s) and accordingly discharges the guarantee.

6.	WeBank further agree with the Company that the company shall have the
	fullest liberty without our consent and without affecting in any manner our obligations
	hereunder to vary any of the terms and conditions of the said Contract(s)/ Order(s) or
	to extend the time of performance by the said Contractor(s) Seller(s) form time to time
	or to postpone for any time or from time to time any of the powers exercisable by the
	Company against the said Contractor(s)/ Seller(s) and to forbear or enforce any of the
	terms and conditions relating to the said Contract(s)/ Order(s) and we shall not be
	relieved from our liability by reason of any such variations, or extension being granted
	to the said Contractor (s)/ Seller(s) or for any forbearance, act or omissions on the part
	of the Company or any indulgence by the Company to the said Contractor(s)/ Seller(s)
	or by any such matter or thing whatsoever which under the law relating to sureties
	would, but for this provision, have affect of so relieving us.
	-

7.	Notwithstanding	anything	contained	herein	before,	our	liability	shall	not e	exc eed
	Rs	(Rupe	es		o	only)	and shal	l rem	ain in	force
	tillU	Jnless a de	emand or	claim u	nder this	Guai	rantee is	made	on us	within
	three months fro under this guaran		e of expiry	y we sh	all be d	ischaı	rged form	n all t	he lia	bilities

8.	We	Bank, lastly	undertake not	to revoke th	is guarantee	during its
	currency except	with the previo	us consent of t	he Company i	in writing.	We further
	undertake to ke	ep this Guaran	tee renewed fr	om time to	time at the	request of
	Contractor(s)/ Se	ellers(s).				

Date	Bank
Corporate Seal of the Bank	By its constitutional Attorney
	Signature of duly
	Authorised person
	On behalf of the Bank
	With seal & signature code

BGs to be furnished from any of the banks listed as per Annexure.

$\frac{PROFORMA\ FOR\ CONTRACT\ CUM\ PERFORMANCE\ GUARANTEE\ BY\ SELLER/}{CONTRACTOR}.$

	(To be executed on non-judicial stamped paper of ap B. G. No	propriate value) Date
1.	WHEREAS National Aluminium Company Limited Enterprise) having its office at	nafter referred to as "The pant to the subject or context of has entered into a contracted a purchase order or as "Contractor(s)/ Seller(s)' or context includes their legalon the terms y's contract No./ P.O. No ing part thereof hereinafte in include all amendments be Contractor(s)/ Seller(s) has tees its performance including
	AND WHEREAS one of the conditions of the "contractor(s)/seller(s) shall furnish to the owner a Bank" (percent) of the total value of the "said contract" including defect liperformance guarantee obligations of the contractor(s)/se made under the "said contract."	c Guarantee from a bank for cract" against due and faithful fability obligations" and the
2.	We	payable under this guarantee ny stating that in the opinion claimed is due by reason of rming any of the terms & obligations, in fulfilling the ed to or would be caused to of said Contractor (s)/ Seller(s) ch demand made on the Bank due and payable by the Bank
3.	We undertake to pay to the Company any money so der dispute or disputes raised by the contractor(s)/ Seller(s pending before any office, court or tribunal relating the present guarantee being absolute and unequivocal. The pthis bond shall be a valid discharge of our liability fo liability to pay is not dependent or conditional on the Contractor(s)/ Seller(s).) in any suit or proceeding ereto our liability under this payment so made by us under r payment there under. Our

- 4. The guarantee herein contained shall not be determined or affected or suspended by the liquidation or winding up, dissolution or change of constitution or insolvency of the said Contractor(s)/ Seller(s) but shall in all respect and for all purposes be binding and operative until payment of all money due or liabilities under the said contract(s)/ Order(s) are fulfilled.

- 7. Notwithstanding anything contained herein before, our liability shall not exceed Rs.....(Rupees.....only) and shall remain in force till......Unless a demand or claim under this Guarantee is made on us within three months from the date of expiry we shall be discharged form all the liabilities under this guarantee.
- 8. We......Bank, lastly undertake not to revoke this guarantee during its currency except with the previous consent of the Company in writing. We further undertake to keep this Guarantee renewed from time to time at the request of Contractor(s)/ Sellers(s).

Date	Bank
Corporate Seal of the Bank	By its constitutional Attorney

Signature of duly Authorised person On behalf of the Bank With seal & signature code

BGs to be furnished from any of the banks listed as per Annexure.

BANK GUARANTEE FOR ADVANCE PAYMENT

	(To be executed on non-judicial stamped paper of appropriate value) B. G. No Date:
1.	In consideration of National Aluminium Company Limited (A Government of India Enterprise), having its office at
2.	We
3.	We undertake to pay to the Company any money so demanded not withstanding any claim dispute or disputes raised by the contractor (s)/ Seller(s) in any suit or proceeding pending before any office, court or tribunal relating thereto our liability under this present guarantee being absolute and unequivocal. The payment so made by us under this bond shall be valid discharge of our liability for payment thereunder. Our liability to pay is not dependable or conditional on the owner proceeding against the Contractor(s)/ Seller(s).
4.	The guarantee herein contained shall not be determined or affected or suspended by the liquidation or winding up, dissolution or change of constitution or insolvency of the said tenderer(s) but shall in all respect and for all purposes be binding and operative until payment of all money due or liabilities under the said tenderer(s) are fulfilled.
5.	WeBank further agree that the guarantee herein contained shall remain in full force and effect during the period that would be taken for the finalisation of the said tenderer(s) and that it shall continue to be enforceable till the said tender is finally decided and order placed on the successful tender and/or till all the dues of the company under or by virtue of the said tender have been fully paid and its claims satisfied or discharged or till a duly authorised officer of the Company certifies that the terms and conditions of the said Contractor(s)/ Order(s)have been fully and properly carried out by the said tenderer(s)and accordingly discharges the guarantee.

6.	That the owner/Company will have fully liberty w affecting this guarantee to postpone for any time or fro the power of the owner under the tender.		
7.	Notwithstanding anything contained herein before, our liability shall not exceed Rs		
8.	WeBank, lastly undertake not to revoke this guarantee during its currency except with the previous consent of the Company in writing. We further undertake to keep this Guarantee renewed from time to time on the request of the Contractor(s)/ Seller(s).		
Date		Bank	
Corporate Seal of the Bank		By its constitutional Attorney	
		Signature of duly Authorised person On behalf of the Bank With seal & signature code	

- i) BGs to be furnished from any of the banks listed as per Annexure.
- ii) Address of Corporate Office should be referred in case of Foreign BG.

LIST OF STANDARDISED BANKS

SCHEDULED PUBLIC SECTOR BANKS (INDIAN)

- 1. State Bank of India.
- 2. State Bank of Bikaner and Jaipur
- 3. State Bank of Hyderabad
- 4. State Bank of Indore.
- 5. State Bank of Mysore.
- 6. State Bank of Patialia.
- 7. State Bank of Saurashtra
- 8. State Bank of Travancore.
- 9. Allahabad Bank
- 10. Andhra Bank
- 11. Bank of Baroda.
- 12. Bank of India
- 13. Bank of Maharashtra
- 14. Canara Bank
- 15. Central Bank of India
- 16. Corporation Bank
- 17. Dena Bank
- 18. Indian Bank
- 19. Indian Oversea Bank
- 20. Oriental Bank of Commerce
- 21. Punjab National Bank
- 22. Punjab and Sid Bank
- 23. Syndicate Bank
- 24. Union Bank of India
- 25. United Bank of India (Deleted)
- 26. UCO Bank
- 27. Vijaya Bank.

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LIST OF STANDARDIED BANKS

SCHEDULED PRIVATE SECTOR BANKS (INDIAN)

- 1. Vyasa Bank
- 2. UTI Bank Ltd.
- 3. SBI Commercial & International Bank Ltd.
- 4. ICICI Banking Corporation Bank Ltd.
- 5. HDFC Bank Ltd.
- 6. IDBI Bank Ltd.

SCHEDULED FOREIGN BANKS

- 1. American Express Bank Ltd.
- 2. ANZ Grindlays Bank Plc
- 3. Bank of American NT & SA
- 4. Bank of Tokyo Ltd.
- 5. Banque Nationale de Paris
- 6. Barclays Bank Plc
- 7. Citi Bank N.A.
- 8. Deutsche Bank A.G.
- 9. Hongkong & Shanghai Banking Corporation.
- 10. Standard Chartered Bank
- 11. The Chase Manhattan Bank Ltd.
- 12. Dresdner Bank AG.

DETAILS OF WORKS OF SIMILAR NATURE & MAGNITUDE CARRIED OT **DURING THE LAST 5 YEARS**

Sl. No.	Name of work done	Estimated cost	When started	When completed	Date of Completion As per contract.	Remarks
	-		-		Completion	ICI

Note: 1. In the remarks column, please state whether the works stated above are carried out by you in the name of the Firm in which the present Bid is submitted or

any other names, if later, state relationship of the firm and also a copy of the

Partnership Deed.

2. Please enclose the true copy of the certificate issued by the authorities, if any.

An	pendix	_	T-	B
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Name	ΟĬ	work:	

Name of Tenderer:

CONCURRENT COMMITMENTS OF THE TENDERER

Full Postal Address of	Description of the	Value	Date of	Scheduled	Percentage	Expected date	Remarks if any
Client & Name of	work	of	commenceme	Completion	Completion as	of completion	
Officer-in-Charge		contract	nt of work	period	on date		

SIGNATURE OF BIDDER

NAME OF WORK:

NAME OF TENDERER:

DETAILS OF EQUIPMETNS, TOOLS TACKLES

Tenderer shall submit herein details of equipment, tools, tackles, etc required to perform the work and shall note in each case whether the same is (a) already owned by tenderer and available for use on this contract (b) anticipated to be hired by Contractor or (c) anticipated to be purchased by Contractor, in case of (a) anticipated (b) and (c) Location of hirer or supplier shall be stated.

Sl. No.	Description, Make Mode & Capacity	Year of Manufacture	Category (a) or (b) or (c) below	Location	Remarks
(1)	(2)	(3)	(4)	(5)	(6)

- 1. Contractor agrees to augment the above chart with additional number/ categories of equipment, if required to complete the work within the agreed time schedule of completion and directed by the Engineer-in-charge.
- 2. In case of hiring of equipment form other agencies, copies of the arrangements made with the hirer/ supplier shall have to be furnished.

DETAILS OF MINIMUM MANPOWER PROPOSED TO BE DEPLOYED ON THIS WORK

Sl. No.	Details of Manpower	No.	Remarks

Note:

Please furnish the above details in two categories – To be deployed by (I) Contractor and (ii) Sub- contractors.

Minimum manpower deployment shall be based broadly as above and will be modified as mutually agreed to suit the detailed construction programme jointly worked out; further if any additional man power is required for completion of work in time, the same shall be provided by you as directed by Engineer without any extra cost.

The manpower proposed to be deployed in the work needs to be given quarter wise separately for direct personnel of the contractor and the manpower proposed to be deployed through the sub-contractors.

ORGANISATION CHART SHOWING NO. OF QUALIFIED ENGINEERS & SUPERVISORY PERSONNEL ETC.

Sl.	Details of personnel to be	No.
No.	deployed on this work	

Note: Names and short resume of their experiences may also be given for key personnel.

The tentative chart of your site organisation as above furnished by you shall be subject to variation to suit the construction programme/ requirement and as directed by Owner/ Engineer.

LIST OF PROPOSED SUB CONTRACTORS

Sl. No.	Name of sub-contractor	Description of work or trade	Amount (Rs.)

- 1) Types of work executed by the sub-contractors.
- 2) The particulars of clients where the sub-contractors did the works.
- 3) Approximate value of the work carried by the sub-contractors in the last 3 years.

PPROGRESS BILLINGS

1	(Bidder's anticipated	I muo augas hillin	a month by	, month to b	a incomtad	hamal
(Bidder's anticipated	i progress billin	y monin ny	/ month to n	e inseried	nerei

Tentative construction schedule indicating the expected dates of start of activity is to be given by the contractor. This schedule shall be updated within specified milestones from time to time depending upon the availability of fronts equipment and priorities fixed by Engineer. Contractor shall submit within 15 days of the date of letter of intent programme/ schedule for supply of items covering all phases of work including design, procurement, manufacture, assembly, fabrication, testing, transportation, erection, testing at site and commissioning matching the overall completion schedule.

The billing as well as all the connected documents shall be computerized.

NAME OF WORK

NAME OF TENDERER:

INFORMATION ABOUT TENDERERS (FORM – H)

- 1.0. In case of Individual:
- 1.1. Name of Business:
- 1.2. Whether his business is registered:
- 1.3. Date of Commencement of Business:
- 1.4. Whether he pays Income Tax over Rs. 10,000/- per year:
- 2.0. In case of Partnership:
- 2.1. Name of Partnership with qualification:
- 2.2. Whether the Partnership is Registered:
- 2.3. Date of Establishment of firm:
- 2.4. If each of the partners of the firm pays Income Tax over Rs. 10,000/- a year and if not, who of them pays the same.
- 3.0. In case of Limited Liability Company or Company Limited by Guarantees:
- 3.1. Amount of paid of capital:
- 3.2. Name of Directors:
- 3.3. Date of Registration of Company:
- 3.4. Copies of the Balance Sheet of the Company of the last two years:

Copies of audited Profit & Loss Account and the Balance sheet shall be enclosed in case of Individuals, partnerships as well as limited companies for the last 3 years.

(Signature of Bidder)
Name & Address of the Bidder

NAME OF WORK:

NAME OF TENDERER:

LIST OF ENCLOSURES (FORM-I)

The tenderer is required to enclose the following documents as part of his tenderer.

- 1. Power of attorne y of the signatory to the tender.
- 2. Income Tax/ Sales Tax Clearance Certificate in the proforma prescribed by the Govt. of India.
- 3. Documents showing annual turnover for similar works for the past two eyars such as annual report, profit and loss account etc.
- 4. Solvency Certificate by Nationalized Schedule Bank.

^{**} In absence of Income Tax Clearance Certificate tenderer may not be awarded the work tendered for as per Central Govt. Directives.

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NAME OF TENDERER:

EXCEPTION AND DEVIATION (FORM-J)

As pointed out in the NIT/ LIT, tenderer may stipulate here exceptions and deviations to the tender conditions, if considered un-avoidable.

Sl. No.	Page No. of tenderer document	Sl. No. of	Subject	Deviation
NO.	tenderer document	tender document		

AMENDMENT TO GCC

Sl No	Clause No	Brief Description of Clause	Modification
01	2.3	Power Supply	i) Clause No. 2.3.1 of General Condition of Contract stands modified to the following extent:
			The cost of construction power appearing in the 12 th & 13 th line as Rs 1.00 per kwh shall be read as Rs. 4.30 (Rupees four and thirty paise only) per kwh.
			ii) Clause No. 2.3.10 of General Condition of Contract stands modified to the following extent:
			The state Electricity Inspector appearing in the second line shall be read as 'Central Electricity Authority at Chennai'.
02	2.4	Land for contractor's Field office, Godown and Workshop	Clause No. 2.4 of General Condition of Contract modified to the following extent: "The owner shall provide land to the Contractor for their offices, godown and workshop."
03	2.5	Land for Residential Accommodation	Clause No. 2.5 of General Condition of Contract modified to the following extent: "The land for residential accommodation for staff and labour may be made available to Contractor outside plant boundary limit."
04	22	Extension of time	The word "any one" appearing in the end of the second para of Clause N0. 22.0 shall be read as "OWNER".
05	52.3.6	Return of unutilized/ surplus materials and scrap/ wastage	i) The words "SAIL, Bhubaneswar stockyard rate" appearing in 3 ^d line of first para shall be replaced by "Landed cost." ii) The words "Rs. 7000.00 per tonne" appearing in last line of first para shall be replaced by "twice the landed cost of materials."
06	53 (xv)	Conditions for issue of materials	The contents of the sub-clause No. 53 (xv) shall stand deleted and replaced with the following:
			"For the free issue materials, the following norms shall be adopted:
			i) For issue of materials within plant boundary wall limit, the Contractor shall submit only indemnity bond for the entire value of the materials issued to them free of cost as Clause 53 (ix) of GCC.

Sl No	Clause No	Brief Description of Clause	Modification							
140	No	Description of Clause	ii) For the materials which are issued to out side plant boundary like township etc., the contractor shall furnish Bank Guarantee equivalent to 20% of value of materials and indemnity bond for the 80% value of the materials.							
			iii) For materials taken out side Damanjodi/ Angul to the vendor's shop, 100% Bank Guarantee against value of the materials will be submitted by the vendor before taking of the materials.							
			iv) The Indemnity Bond and the Bank Guarantee shall remain valid till the material account is totally settled. "							
07	60 (d)	Alterations in Specifications and Design and Extra Works	The words "including equipment hire charges at Schedule hourly/ daily rates" appearing in 7 th and 8 th line shall be replaced by the words "including equipment hire charges prevalent at site at the time of execution."							
08	60	Alterations in Specifications and Design and Extra Works	Add new sub-clause 60 (e) as follows: "the quoted prices/ rates indicated in Schedule of Rates shall remain firm for all variations in contract value within range of (+) 50% and (-) 25% for the entire duration of the contract. In case the actual contract value varies from the awarded contract value beyond the above mentioned limit then adjustment to contract value shall be made in accordance with procedure specified in proforma for adjustment for increase/ decrease in contract value enclosed as per Annexure."							
09	76.3 (ii)	Completion documents	Clause No. 76 (ii) of General Condition of Contract shall be replaced by: "Six sets of construction drawings showing therein the modifications and corrections made during the course of execution of the work (As built drawing) duly approved by Engineer-in-charge and one set of							
10	80.1	Employees State Insurance Act	reproducible on polyster film/ in Soft copy in CD." Delete the word "whose aggregate remuneration is Rs.560.00 per month or less and" appearing in the 3 ^d & 4 th line of the 2 nd para of this sub clause.							

SI	Clause	Brief Description of Clause	Modification
11 12	No New sub- clause	Description of Clause Labour Laws	Add a new clause designated as Sub-clause 80.6 - Statutory Provisions after existing clause No. 80.5: "80.6- Statutory Provisions: The contractor shall comply with all relevant and applicable statutory provisions in respect of the workers engaged by him at his cost and above stipulations are only indicative and are not exhaustive." Clause 83 (vii) of GCC shall be modified to following extent:
	83 (viii)	Labour Laws	extent: Add the words "all relevant statutes at their own costs including" between the words "provisions of" and "the payment of Wages Act 1936" appearing in the first line of this sub-clause. Provided further that: a) The payment of minimum wages to contract labour shall be as per the rates notified by the Central Govt. as per Minimum Wage Act, 1948 and as adopted by the NALCO Management from time to time plus any additional element and statutory dues thereon. b) The minimum wage as notified by the Chief Labour Commissioner (Central) has a variable component as Special Allowance which is linked to average AICPI for Industrial workers, which keeps on changing every six months. The contractor has to absorb all such variations due to increase in Minimum wage in their quoted price, and no claim whatsoever on this account shall be entertained. c) Where the minimum wages notified by the concerned State Government are higher than the rates notified by Central Government, the State Government rates should apply in concerned scheduled employment as long as the same remains higher than the Central Government rates. d) The classification on workers in different categories will be as per the notification issued by the Central
			Government fixing the minimum wages for the above scheduled appointment.

Sl	Clause	Brief	Modification
No	No	Description of Clause	
13	New Clause	Jurisdiction/ Governing Law	Add a new clause designated as sub-clause 88 (c) after existing clause No. 88 (b). All the works that will be carried out inside the factory premises shall attract the provisions of factory act for the contract labourers engaged therein. The contractor, before commencement of work will arrange medical examination at his cost and shall submit the certificate of fitness in respect of the workers in the prescribed form from the nearby District HQ hospital or any Govt. hospitals for his workers, who will be handling or working with hazardous substance. In respect of contracts having more than one year, the medical check up of such workers shall have to be repeated by the contractor on completion of every one
14	79	Taxes & Duties, Octroi etc.	Add a new clause designated as sub-clause 79.3 after existing sub-clause No. 79.2 as follows: The rates quoted by the tender will cover all the taxes, duties and levies as applicable on the date of bid/revised bid (if any). - In case of any imposition of new taxes by Govt. notification at a later date, same shall be reimbursed to the contractor against submission of authentic document towards payment of such taxes by them. - In case of revision of rate of Works Contract Tax by Govt. notification, same shall be reimbursed to the contractor against submission of documentary evidence towards payment of such extra amount by them.
15	74	Payment of Contractor's Bill	Insert the following after the last para: "However, owner prefers to release the payment due to the contractor electronically. The e-payment facility is available under INTERNET mode through company banker as well as in EFT/RTGS mode through Reserve Bank of India, which is available only at designated centers. The contractor shall submit duly filled Bank Mandate form in duplicate with due authentication from their banker to avail e-payment facility. The prescribed mandate form is appended as Appendix to GCC."

MANDATE FORM FOR ELECTRONIC PAYMENT THROUGH INTERNET & RBI

To Nation:	al Aluminium Co	mpany Limited,																	
		-																	
		-																	
Dear Si	ir,																		
	Authorization for nic fund transfer(R)	BI-EFT)/Internet	t / RTGS														thro	ugh	
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2.	Address of the pa		:																
	•																		
			City : E-mail																
		Pern	nanent Ac																
3.	Particulars of Bar		nament 7 te	coun		aiiio	C 1									••••			
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N.B.: RTGS charges if any, is to be borne by the party.

(Signature of the Authorized Official from the Banks)

MANDATE FORM FOR ELECTRONIC PAYMENT THROUGH INTERNET

To National Aluminium Cor	npany Limited,														
Dear Sir,															
Electronic fund transfer by Refer Order No	dtand	or Tender	/Enqı	uiry/Le	etter N	No		dt	t				_thro	ugh	
(Please fill in the informati	ion in CAPITAL LET	TTERS. Ple	ease '	TICK [,]	where	ever i	t is app	licabl	le)						
 Name of the Party Address of the pa 															
2. Address of the pa															
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Date:						Sign	ature o	f the 1	party	/Aut	horiz	ed Si	gnato	ory	
Certified that particulars for	urnished above are co	rrect as pe	r our	record	ls.										
Bank's Stamp: Date:															